



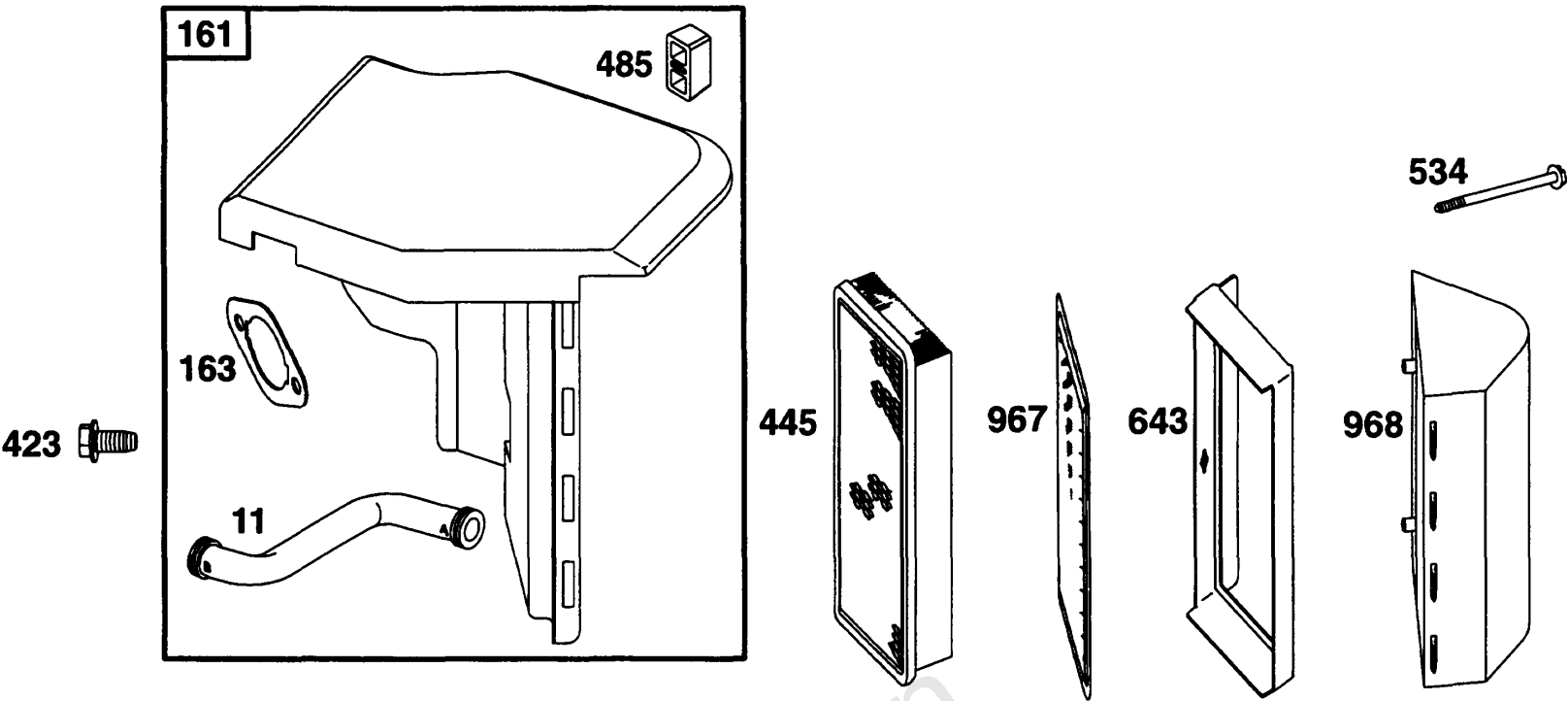
# Parts Manual

Mfg. No: 226457-0048-99



| <b>Model Components</b>                | <b>Page</b> |
|----------------------------------------|-------------|
| Air Cleaner Grp. ....                  | 4           |
| Blower Hsg, Flywheel, Screens. ....    | 6           |
| Carburetor Assy. ....                  | 8           |
| Controls. ....                         | 10          |
| Crankcase Cvr, Cam. ....               | 12          |
| Cylinder, Head. ....                   | 14          |
| Electric Starter. ....                 | 16          |
| Electric Starter. ....                 | 18          |
| Fuel Tank Grps. ....                   | 20          |
| Gear Reducer Assy. ....                | 22          |
| Kits/Gasket Sets. ....                 | 24          |
| Muffler Grps. ....                     | 26          |
| Piston Grp, Crankshaft. ....           | 28          |
| Replacement Engine - US & Canada. .... | 30          |
| Rewind Assy. ....                      | 31          |
| Switch Plate, Elect, Oil Grp. ....     | 33          |

Not For  
Reproduction



## *Air Cleaner Grp*

| REF NO | PART NO | QTY | DESCRIPTION                           |
|--------|---------|-----|---------------------------------------|
| 11     | 280819  |     | TUBE, Breather                        |
| 11     | 280819  |     | TUBE, Breather                        |
| 161    | 497669  |     | BASE, Air Cleaner                     |
| 161    | 498544  |     | BASE, Air Cleaner                     |
| 163    | 272706  |     | GASKET, Air Cleaner<br>-(Air Cleaner) |
| 163    | 692277  |     | GASKET, Air Cleaner<br>-(Air Cleaner) |
| 423    | 94930   |     | SCREW<br>-(Cylinder Shield)           |
| 445    | 496077  |     | FILTER, A/C Cartridge                 |
| 485    | 280715  |     | KNOB, Control                         |
| 534    | 94777   |     | SCREW<br>-(Air Cleaner Cover)         |
| 643    | 281358  |     | BRACKET, Air Cleaner                  |
| 967    | 492889  |     | FILTER, Pre Cleaner                   |
| 968    | 281357  |     | COVER, Air Cleaner                    |

Not For  
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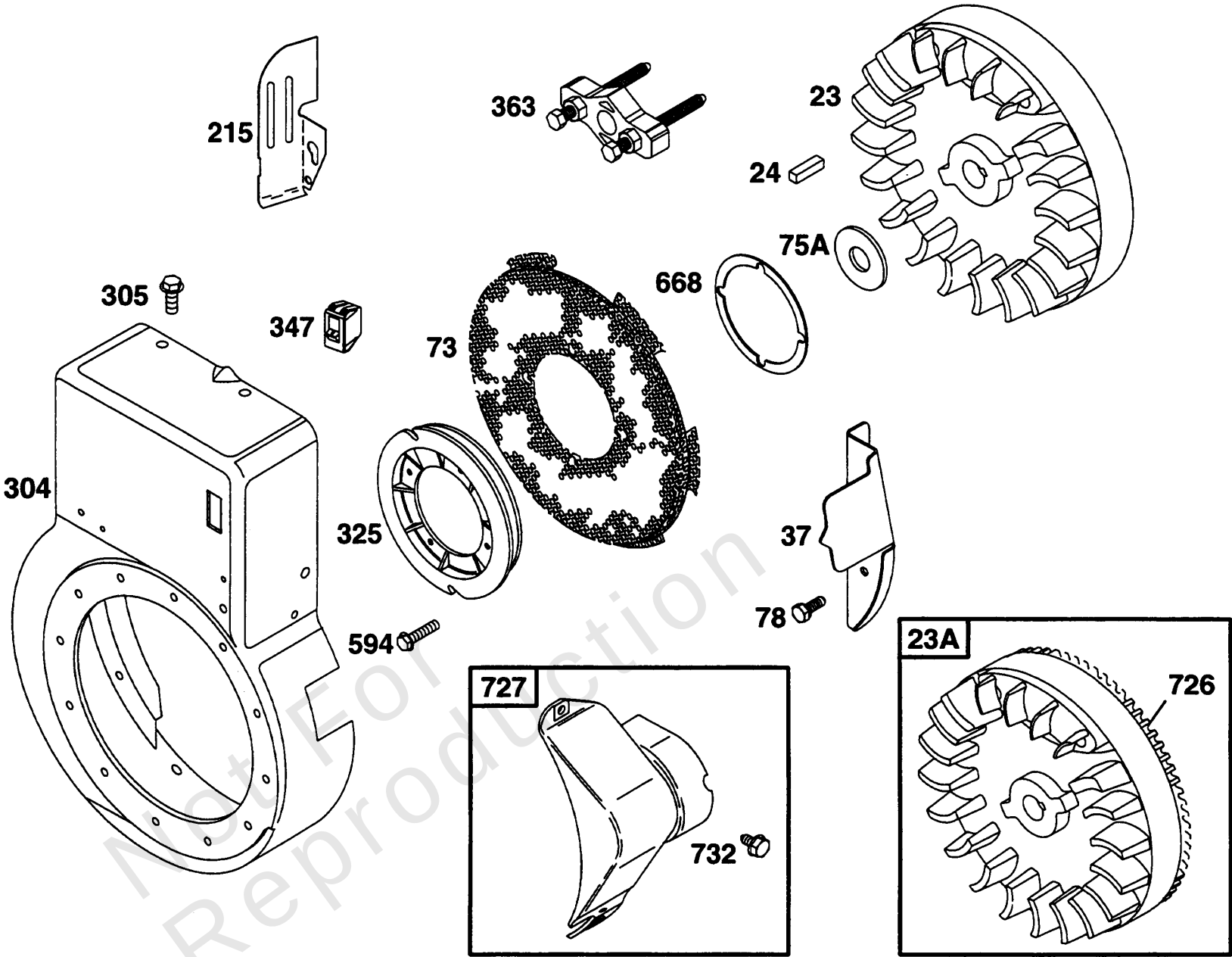
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**Footnotes:**

Used Before Code Date 95010200

Used After Code Date 95010100

Used After Code Date 95040200

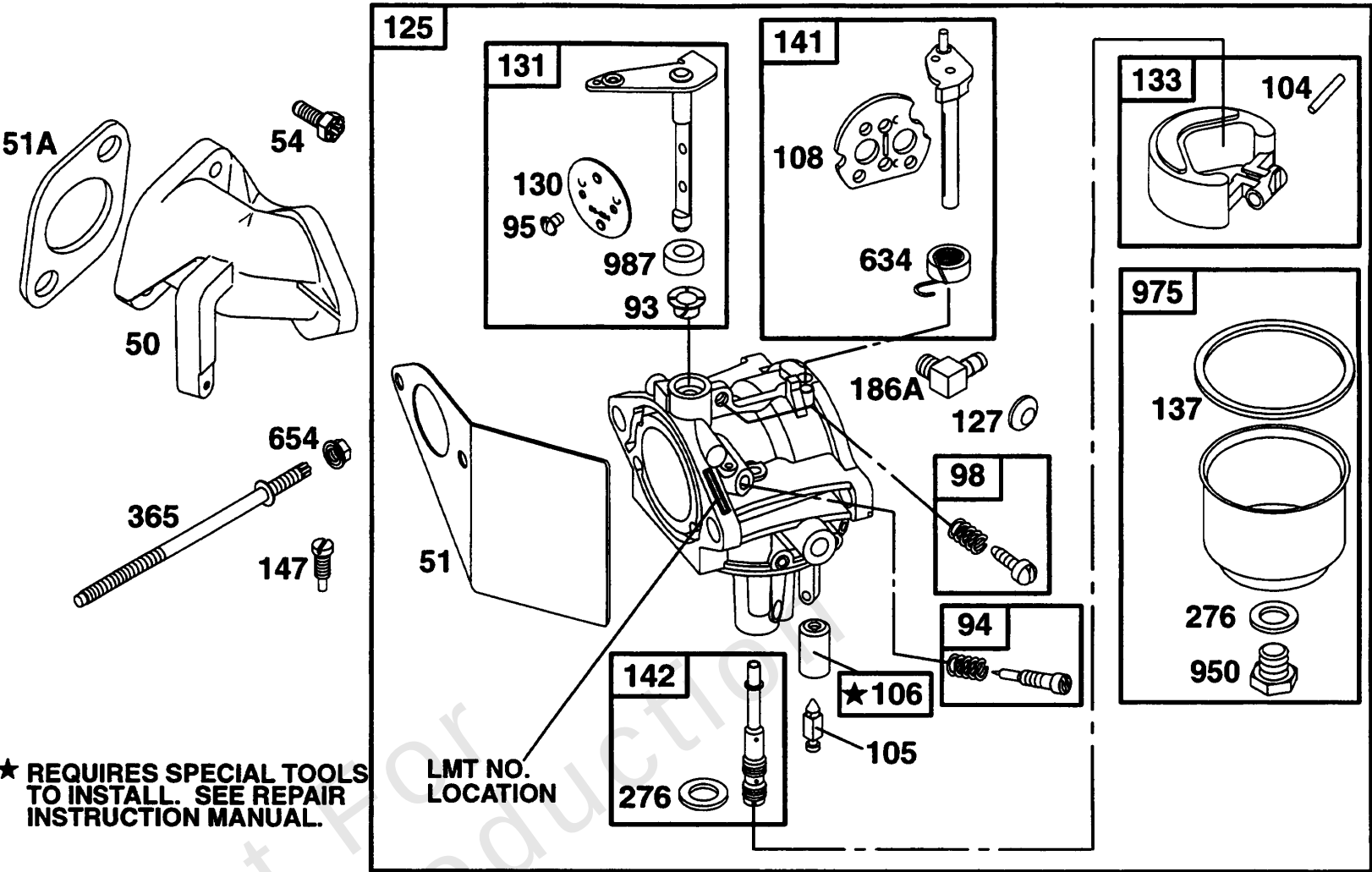


## Blower Hsg, Flywheel, Screens

| REF NO | PART NO | QTY | DESCRIPTION                        |
|--------|---------|-----|------------------------------------|
| 23A    | 498911  |     | FLYWHEEL                           |
| 23A    | 391988  |     | FLYWHEEL<br>-(Plastic Motor Drive) |
| 23     | 498896  |     | FLYWHEEL<br>-(Rewind Starter)      |
| 24     | 222698  |     | KEY, Flywheel                      |
| 37     | 224886  |     | GUARD, Flywheel                    |
| 73     | 224874  |     | SCREEN, Rotating                   |
| 75A    | 224061  |     | WASHER<br>-(5/8 Hole)              |
| 78     | 94811   |     | SCREW                              |
| 215    | 221760  |     | GUIDE, Air                         |
| 304    | 497474  |     | HOUSING, Blower                    |
| 305    | 94786   |     | SCREW<br>-(1/2)                    |
| 325    | 280457  |     | PULLEY, Rope Starter               |
| 347    | 495098  |     | SWITCH, Rocker<br>-(With Lamp)     |
| 363    | 19203   |     | PULLER, Flywheel                   |
| 594    | 94928   |     | SCREW                              |
| 668    | 225124  |     | SPACER                             |
| 726    | 392134  |     | GEAR, Ring                         |
| 727    | 395405  |     | COVER, Starter Drive               |
| 732    | 94625   |     | SCREW                              |

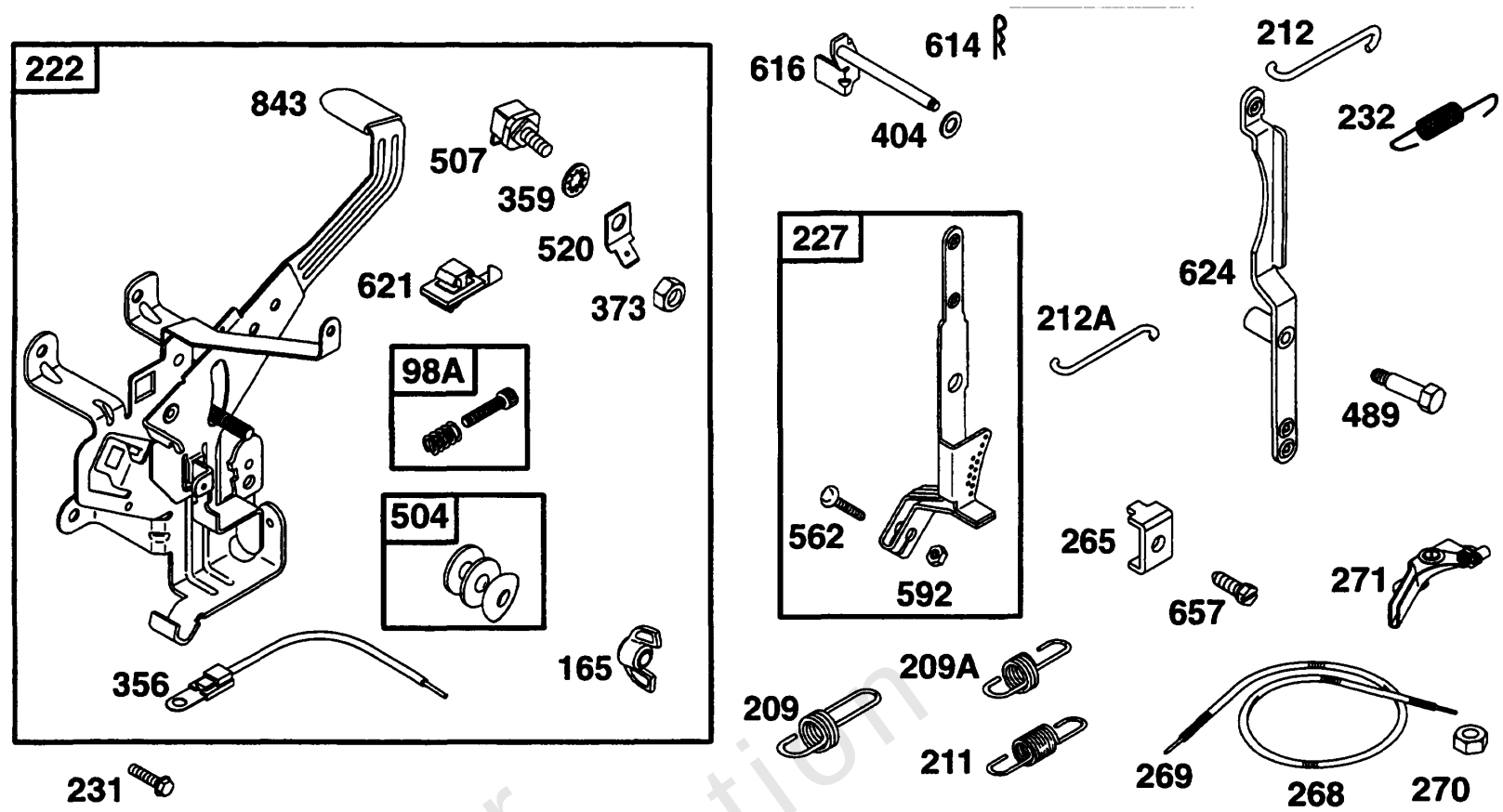
### Footnotes:

Used Before Code Date 96062400  
Used After Code Date 96062300



## Carburetor Assy

| REF NO | PART NO | QTY | DESCRIPTION                                        |
|--------|---------|-----|----------------------------------------------------|
| 50     | 214170  |     | MANIFOLD, Intake                                   |
| 51A    | 272707  |     | GASKET, Intake                                     |
| 51     | 272708  |     | GASKET, Intake                                     |
| 54     | 94616   |     | SCREW<br>-(T-30)                                   |
| 93     | 281346  |     | BUSHING, Throttle Shaft                            |
| 94     | 494383  |     | KIT, Idle Mixture<br>-(Lmt 71,101,102,113,114,116) |
| 94     | 496589  |     | KIT, Idle Mixture<br>-(Lmt 149,150,172,175)        |
| 95     | 94098   |     | SCREW<br>-(Throttle Valve)                         |
| 98     | 495800  |     | KIT, Idle Speed<br>-(Idle Speed) (Lmt 54, 55, 91)  |
| 104    | 231789  |     | PIN, Float Hinge                                   |
| 105    | 231935  |     | VALVE, Float Needle                                |
| 106    | 231856  |     | SEAT, Inlet<br>-(Pump Feed)                        |
| 108    | 224666  |     | VALVE, Choke<br>-(Choke-A-Matic)                   |
| 125    | 497451  |     | CARBURETOR                                         |
| 130    | 224539  |     | VALVE, Throttle                                    |
| 131    | 497846  |     | KIT, Throttle Shaft                                |
| 133    | 494381  |     | FLOAT, Carburetor                                  |
| 137    | 281165  |     | GASKET, Float Bowl                                 |
| 141    | 497160  |     | KIT, Choke Shaft                                   |
| 142    | 497448  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 101)    |
| 142    | 497449  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 101)    |
| 142    | 499744  |     | NOZZLE, Carburetor<br>-(Standard) (Lmt 175)        |
| 142    | 499826  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 175)    |
| 147    | 497472  |     | JET, Pilot<br>-(Lmt 101)                           |
| 186A   | 493496  |     | CONNECTOR, Hose                                    |
| 276    | 281164  |     | WASHER, Sealing                                    |
| 365    | 94778   |     | STUD<br>-(Intake Manifold)                         |
| 634    | 494455  |     | SPRING/SEAL ASSEMBLY<br>-(Choke-A-Matic)           |
| 654    | 94010   |     | NUT<br>-(Air Cleaner Base)                         |
| 950    | 94642   |     | SCREW<br>-(Float Bowl)                             |
| 975    | 495933  |     | BOWL, Float<br>-(Float Bowl)                       |
| 987    | 281166  |     | SEAL, Choke/Throttle Shaft                         |

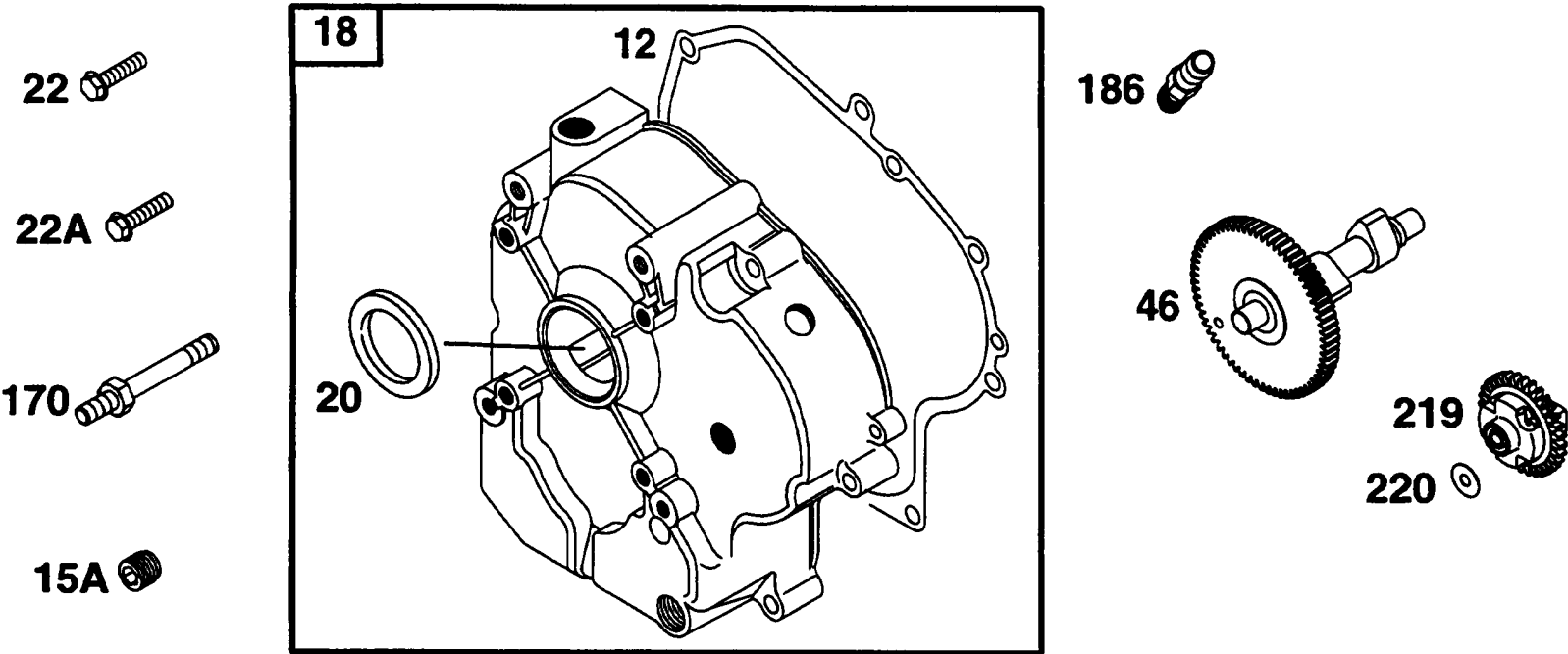


## Controls

| REF NO | PART NO | QTY | DESCRIPTION                                       |
|--------|---------|-----|---------------------------------------------------|
| 98A    | 493280  |     | KIT-IDLE SPEED<br>-(Idle Speed)                   |
| 165    | 94692   |     | NUT                                               |
| 209A   | 263055  |     | SPRING, Governor                                  |
| 209    | 263237  |     | SPRING, Governor                                  |
| 211    | 263238  |     | SPRING, Governor<br>-(Idle)                       |
| 212A   | 263050  |     | LINK, Throttle                                    |
| 212    | 263049  |     | LINK, Throttle                                    |
| 222    | 496313  |     | BRACKET, Control                                  |
| 222    | 499104  |     | BRACKET, Control                                  |
| 227    | 496254  |     | LEVER, Governor Control                           |
| 227    | 692143  |     | LEVER, Governor Control                           |
| 231    | 94620   |     | SCREW<br>-(Control Panel)                         |
| 232    | 263020  |     | SPRING/LINK, Governor                             |
| 265    | 221535  |     | CLAMP, Casing<br>-(Stamped Steel)                 |
| 268    | 65616   |     | CASING, Control Wire<br>-(Cut To Required Length) |
| 269    | 26633   |     | WIRE, Control<br>-(Cut To Required Length)        |
| 270    | 63426   |     | NUT<br>-(Control Wire Casing)                     |
| 271    | 290568  |     | LEVER, Control                                    |
| 356    | 496868  |     | WIRE, Stop                                        |
| 359    | 92791   |     | WASHER                                            |
| 373    | 90576   |     | NUT<br>-(Ground Terminal)                         |
| 373    | 92987   |     | STARTER, Rewind                                   |
| 404    | 94927   |     | WASHER<br>-(Governor Lever)                       |
| 489    | 231520  |     | SCREW<br>-(8-32)                                  |
| 504    | 495659  |     | SET, Friction Washer                              |
| 507    | 398525  |     | INSULATOR                                         |
| 520    | 93722   |     | TERMINAL, Ground                                  |
| 562    | 94907   |     | BOLT                                              |
| 592    | 231082  |     | NUT<br>-(Governor Control)                        |
| 614    | 93306   |     | PIN, Cotter                                       |
| 616    | 496845  |     | CRANK, Governor                                   |
| 621    | 396847  |     | SWITCH, Stop                                      |
| 624    | 497207  |     | LEVER, Linkage                                    |
| 657    | 93496   |     | SCREW<br>-(10-32 X 5/8)                           |
| 843    | 280643  |     | SLEEVE, Lever                                     |

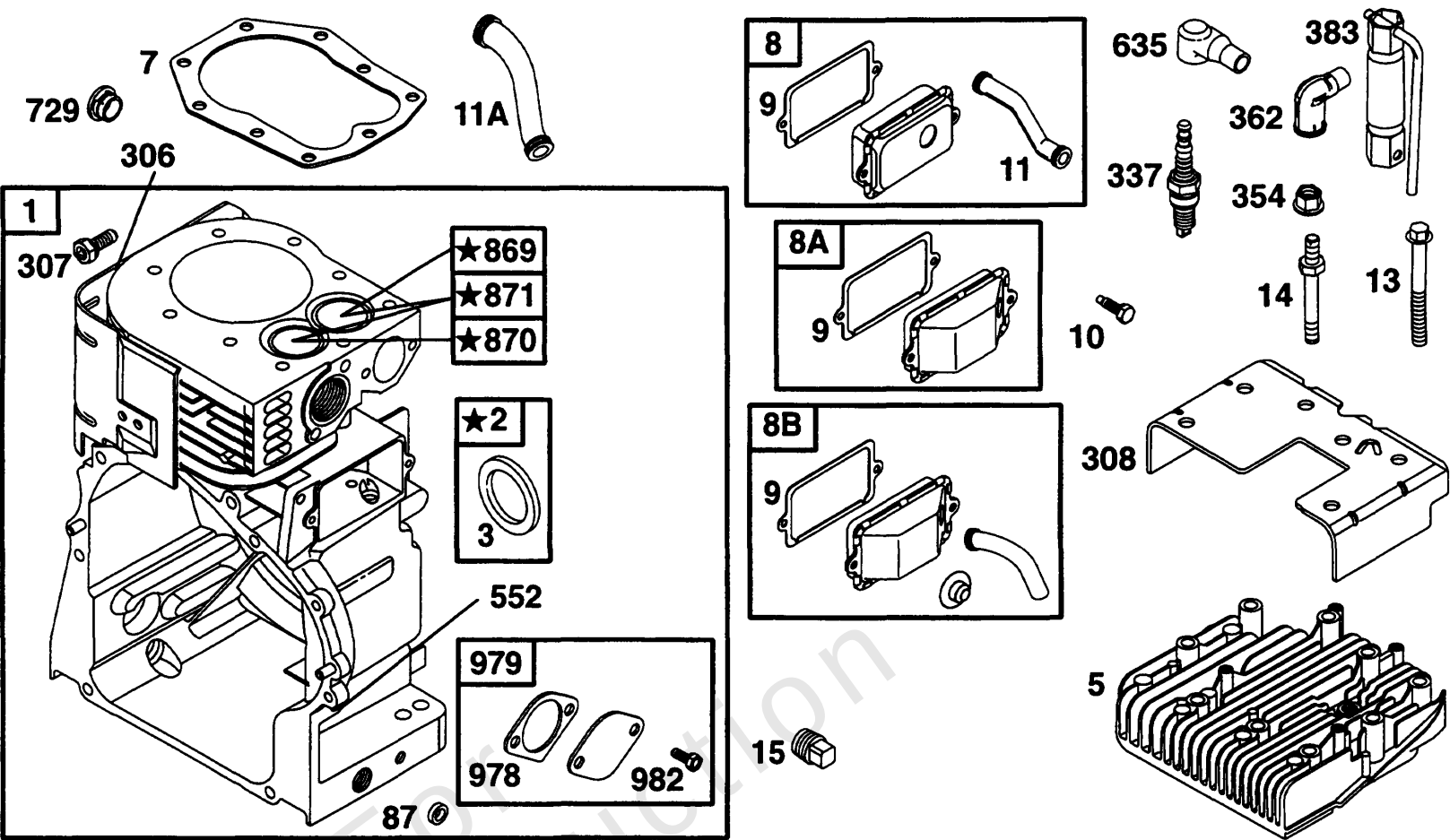
### Footnotes:

Used After Code Date 97042700  
 Used Before Code Date 97042700  
 Used Before Code Date 97042800



## *Crankcase Cvr, Cam*

| REF NO | PART NO | QTY | DESCRIPTION                             |
|--------|---------|-----|-----------------------------------------|
| 12     | 272125  |     | GASKET, Crankcase<br>-(.015)            |
| 12     | 272219  |     | GASKET, Crankcase<br>-(.005)            |
| 12     | 272220  |     | GASKET, Crankcase<br>-(.009)            |
| 15A    | 94880   |     | PLUG, Oil Drain<br>-(Flush)             |
| 18     | 496977  |     | COVER, Crankcase                        |
| 20     | 291675  |     | SEAL, Oil<br>-(Crankcase Cover)         |
| 22A    | 93764   |     | SCREW<br>-(Crankcase Cover)(Position 6) |
| 22     | 93585   |     | SCREW<br>-(Crankcase Cover)             |
| 46     | 692123  |     | CAMSHAFT                                |
| 170    | 94931   |     | STUD<br>-(2 1/2)                        |
| 186    | 230318  |     | CONNECTOR, Hose                         |
| 219    | 497037  |     | GEAR, Governor                          |
| 220    | 221551  |     | WASHER<br>-(Governor Lever)             |



1058 OWNER'S MANUAL

1019 LABEL KIT

★ REQUIRES SPECIAL TOOLS TO INSTALL.  
SEE REPAIR INSTRUCTION MANUAL.

## Cylinder, Head

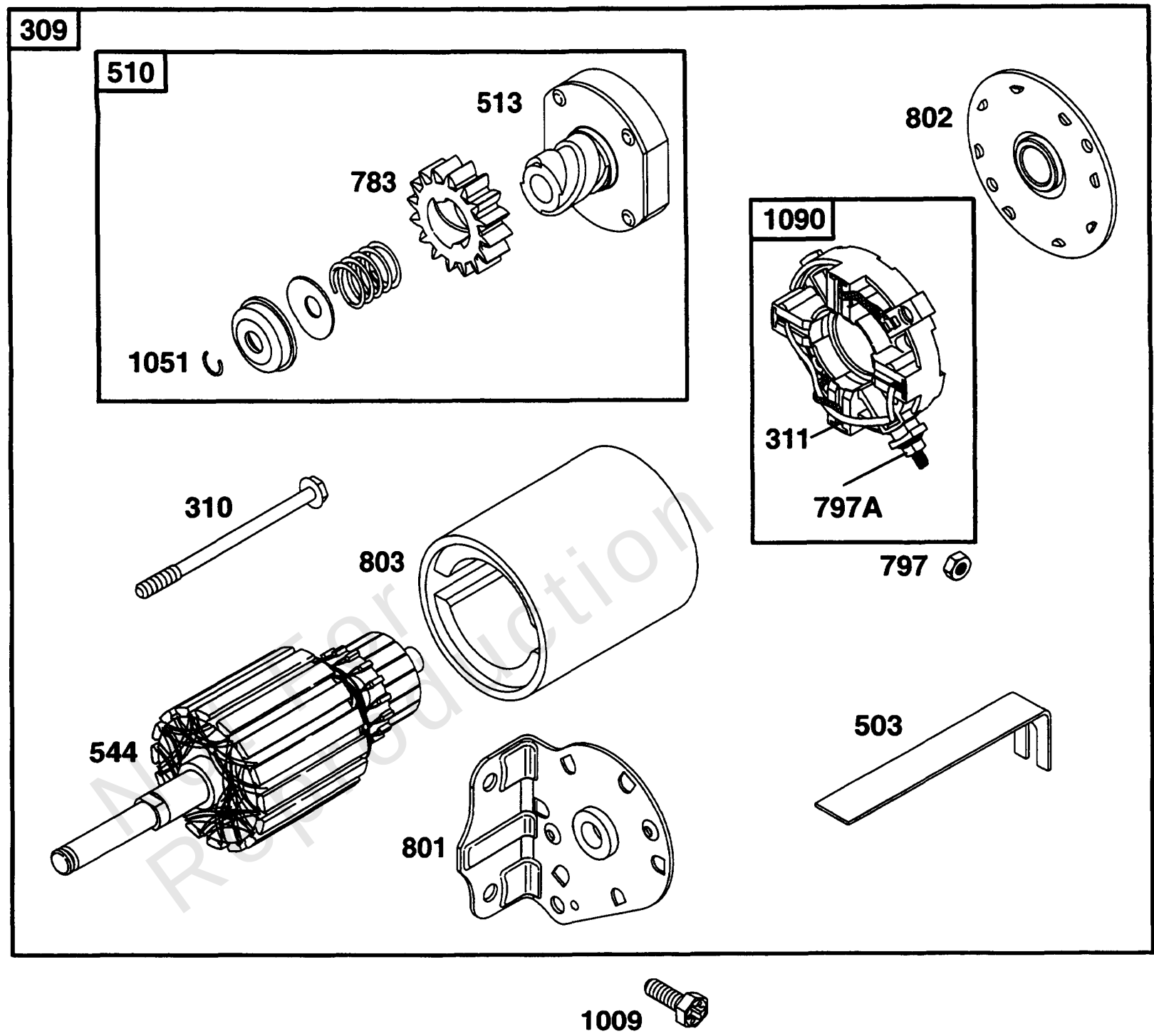
| REF NO | PART NO | QTY | DESCRIPTION                                          |
|--------|---------|-----|------------------------------------------------------|
| 1      | 497411  |     | CYLINDER ASSY                                        |
| 2      | 399265  |     | KIT, Bushing/Seal<br>-(Magneto Side)                 |
| 3      | 391086  |     | SEAL, Oil<br>-(Magneto Side)                         |
| 5      | 214194  |     | HEAD, Cylinder                                       |
| 7      | 271866  |     | GASKET, Cylinder Head                                |
| 8B     | 497710  |     | BREATHER ASSEMBLY                                    |
| 8A     | 495736  |     | BREATHER ASSEMBLY                                    |
| 8      | 498038  |     | BREATHER ASSEMBLY                                    |
| 9      | 27803   |     | GASKET, Rocker Cover                                 |
| 10     | 94621   |     | SCREW<br>-(Breather Assembly)                        |
| 11A    | 280225  |     | TUBE, Breather                                       |
| 11     | 280819  |     | TUBE, Breather                                       |
| 11     | 280819  |     | TUBE, Breather                                       |
| 13     | 94622   |     | SCREW<br>-(3)                                        |
| 14     | 94776   |     | STUD<br>-(3 15/16)                                   |
| 15     | 92738   |     | PLUG, Oil Drain                                      |
| 15     | 94239   |     | PLUG, Oil Drain<br>-(Square Head)                    |
| 87     | 491323  |     | SEAL, Governor Shaft                                 |
| 306    | 224882  |     | SHIELD, Cylinder                                     |
| 307    | 94930   |     | SCREW<br>-(Cylinder Shield)                          |
| 308    | 224897  |     | COVER, Cylinder Head                                 |
| 337    | 802592  |     | PLUG, Spark<br>-(Resistor)                           |
| 354    | 94726   |     | NUT                                                  |
| 362    | 392273  |     | SHIELD, Spark Plug                                   |
| 383    | 89838   |     | WRENCH, Spark Plug                                   |
| 552    | 491893  |     | BUSHING, Governor Crank<br>-(Includes Seal, Ref. 87) |
| 635    | 66538   |     | BOOT, Spark Plug                                     |
| 729    | 281396  |     | CLIP, Wire                                           |
| 869    | 261463  |     | SEAT, Valve<br>-(Intake)                             |
| 870    | 262924  |     | SEAT, Valve<br>-(Exhaust)                            |
| 871    | 261961  |     | BUSHING, Valve Guide<br>-(Exhaust)                   |
| 978    | 271736  |     | GASKET, Oil Guard<br>-(Oil Guard)                    |
| 979    | 494807  |     | COVER, Oil Guard                                     |
| 982    | 94658   |     | SCREW                                                |
| 1019   | 497156  |     | KIT, Label                                           |
| 1058   | 272848  |     | MANUAL, Operator's                                   |
| 1058   | 273682  |     | MANUAL, Operator's                                   |

### Footnotes:

Used After Code Date 95040200

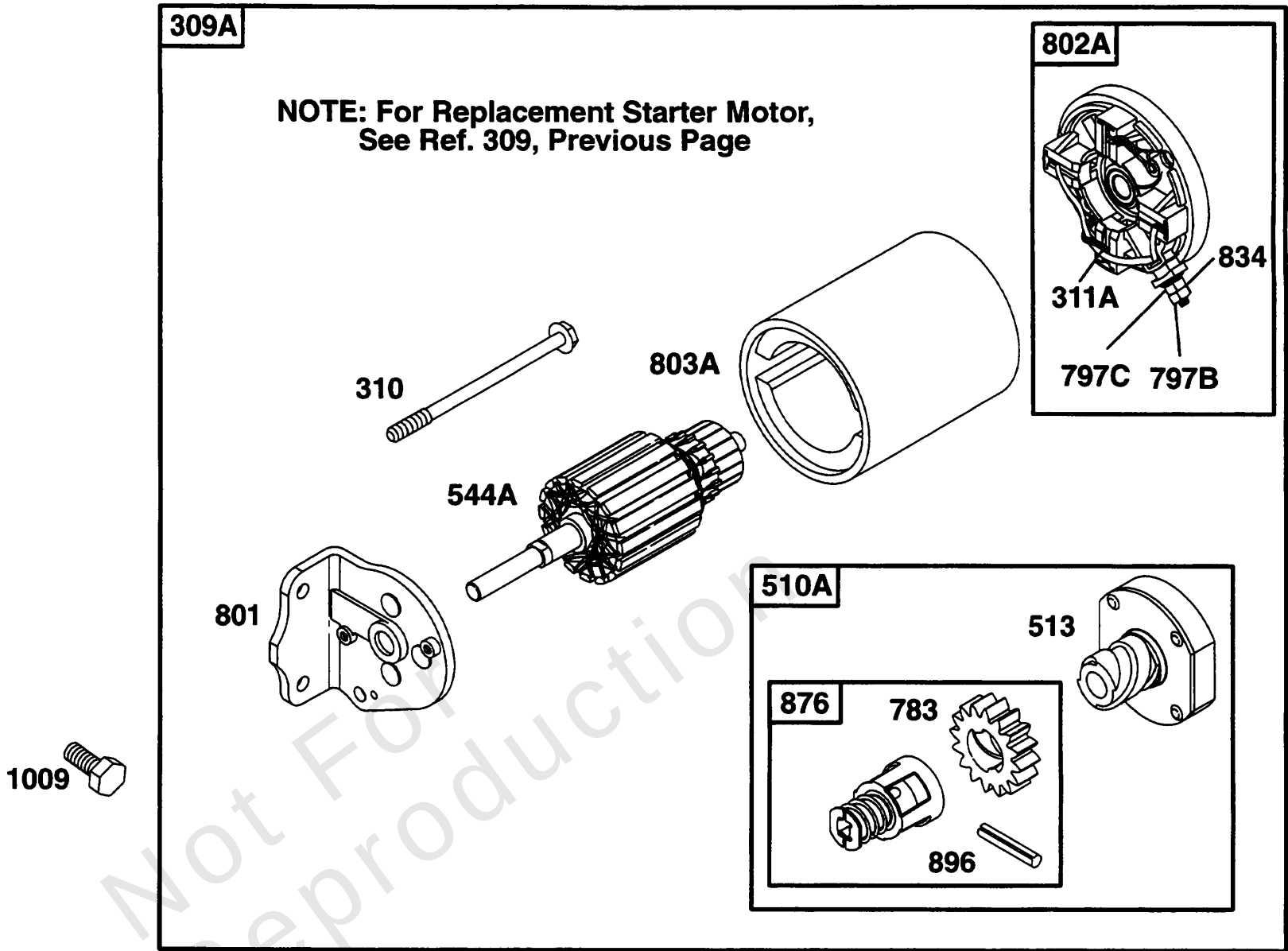
Used After Code Date 95010100 and Before Code Date 95040300

Used Before Code Date 95010200



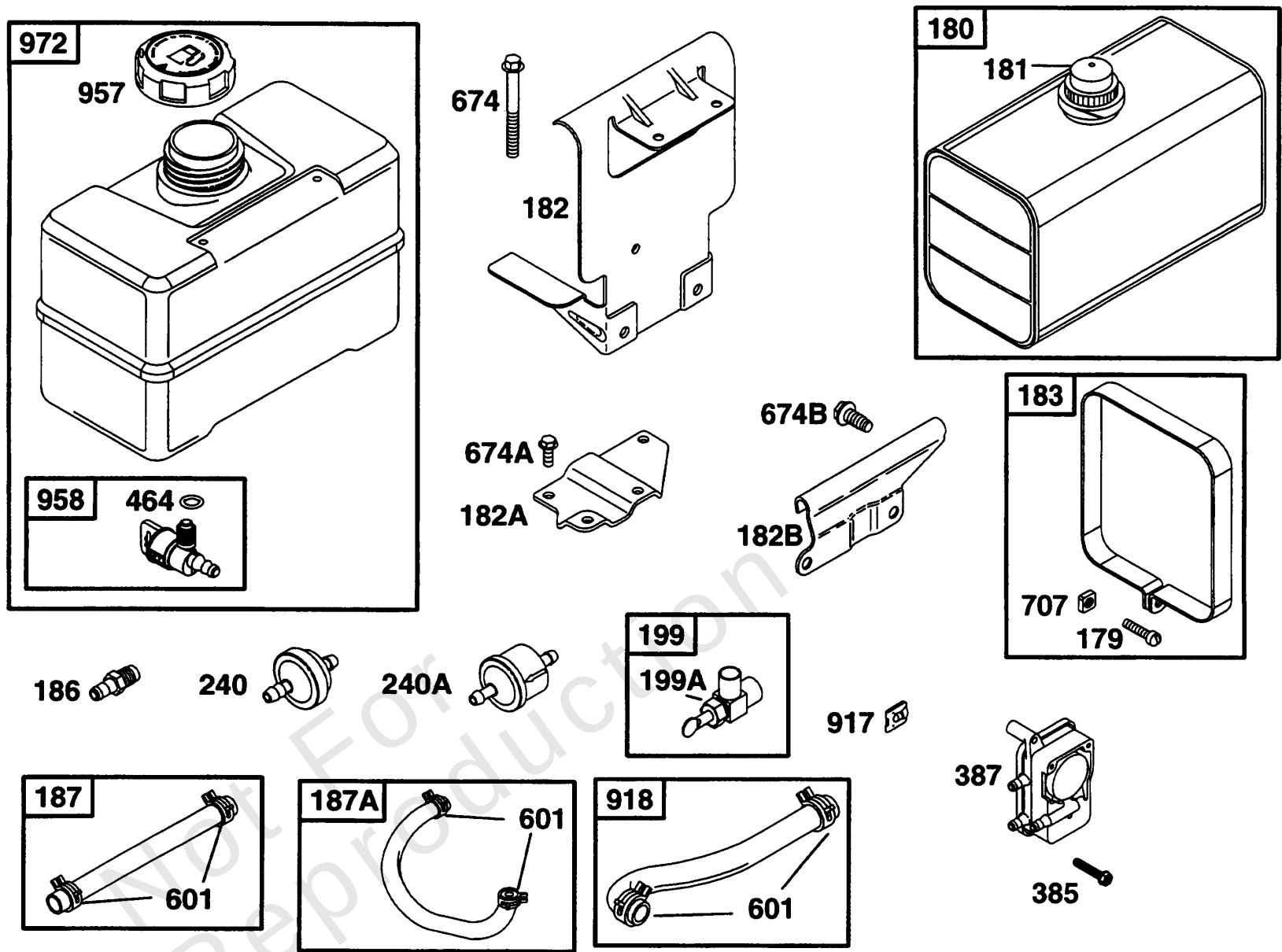
## ***Electric Starter***

| REF NO | PART NO | QTY | DESCRIPTION                                     |
|--------|---------|-----|-------------------------------------------------|
| 309    | 693054  |     | MOTOR, Starter<br>-(3 5/8) (Aluminum Ring Gear) |
| 310    | 94003   |     | SCREW<br>-(3 5/8 Housing)                       |
| 311    | 497608  |     | SET, Brush                                      |
| 503    | 806000  |     | STRAP, Ground<br>-(4 9/16 Housing)              |
| 510    | 497606  |     | DRIVE, Starter                                  |
| 513    | 398003  |     | CLUTCH, Starter                                 |
| 544    | 497603  |     | ARMATURE, Starter<br>-(3 5/8 Housing)           |
| 783    | 693059  |     | GEAR, Pinion<br>-(Aluminum Ring Gear Only)      |
| 797    | 693167  |     | NUT                                             |
| 797    | 94010   |     | NUT<br>-(Air Cleaner Base)                      |
| 801    | 394856  |     | CAP, Drive                                      |
| 802    | 497607  |     | CAP, End                                        |
| 803    | 497604  |     | HOUSING, Starter<br>-(3 5/8 Housing)            |
| 1051   | 263080  |     | RING, Retaining                                 |
| 1090   | 497605  |     | RETAINER, Brush                                 |



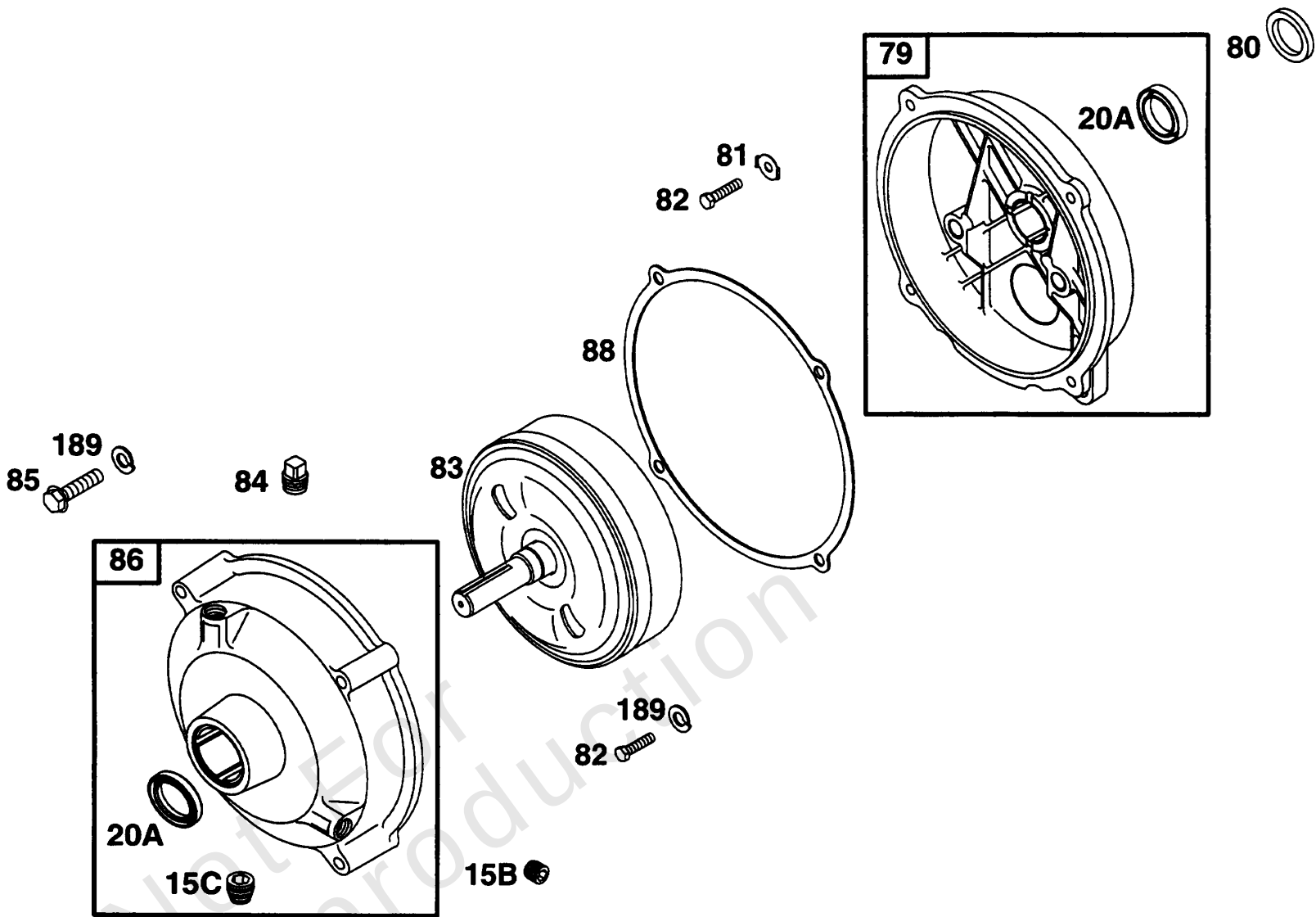
## *Electric Starter*

| REF NO | PART NO | QTY | DESCRIPTION                                |
|--------|---------|-----|--------------------------------------------|
| 310    | 94003   |     | SCREW<br>-(3 5/8 Housing)                  |
| 311A   | 395538  |     | SET, Brush<br>-(3 5/8 Housing)             |
| 510A   | 495878  |     | DRIVE, Starter<br>-(4 3/8 Housing)         |
| 513    | 398003  |     | CLUTCH, Starter                            |
| 544A   | 390837  |     | ARMATURE, Starter<br>-(3 5/8 Housing)      |
| 783    | 693059  |     | GEAR, Pinion<br>-(Aluminum Ring Gear Only) |
| 801    | 394856  |     | CAP, Drive                                 |
| 802A   | 395537  |     | CAP, End<br>-(3 5/8 Housing)               |
| 803A   | 398159  |     | HOUSING, Starter<br>-(3 5/8 Housing)       |
| 876    | 495877  |     | DRIVE, Starter<br>-(4 3/8 Housing)         |
| 896    | 94288   |     | PIN, Drive Retainer                        |



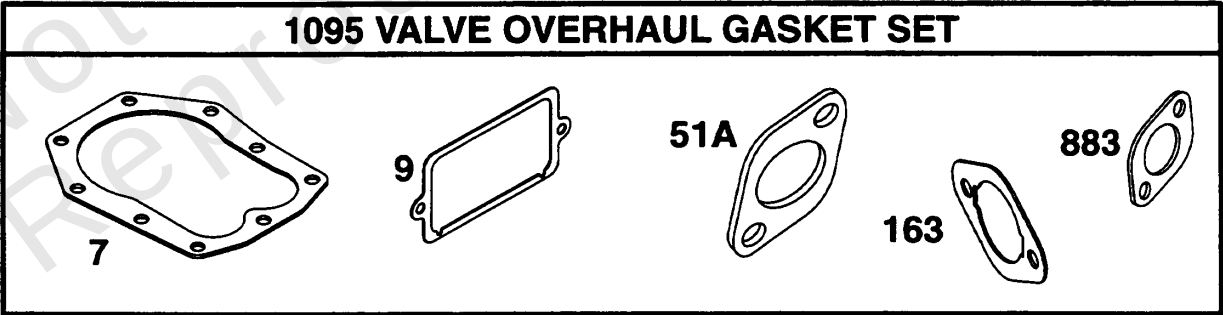
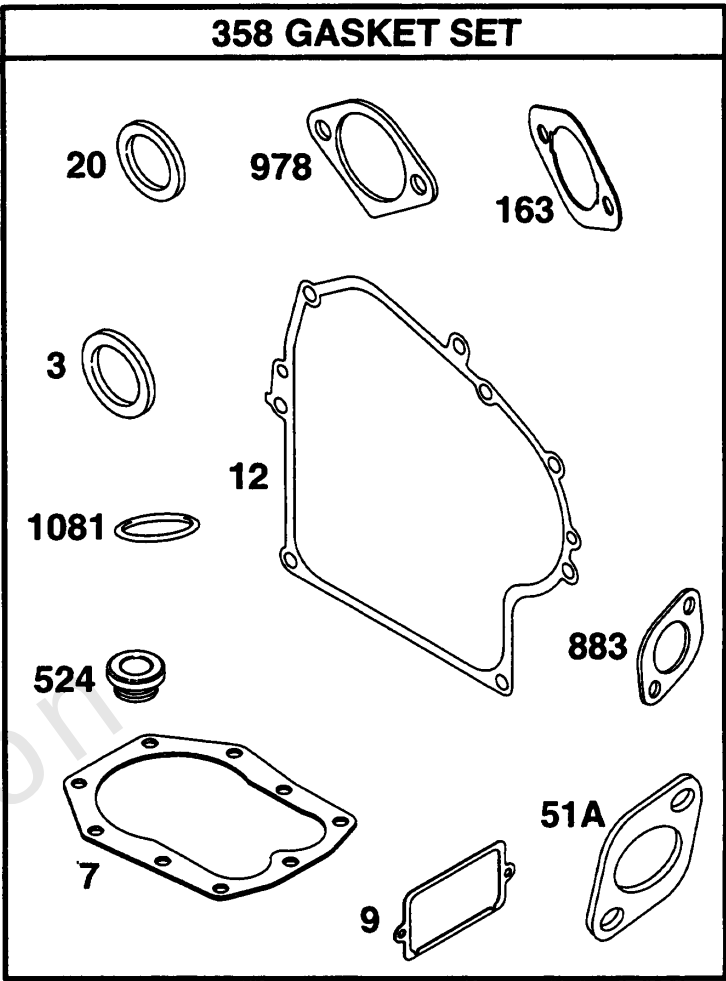
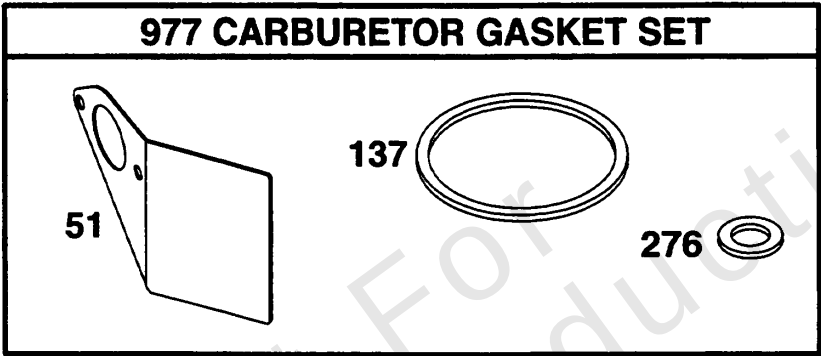
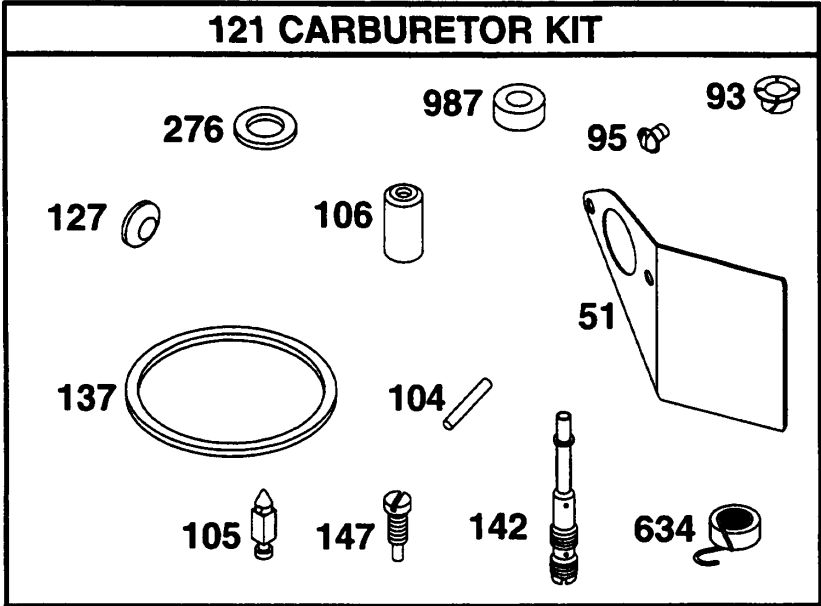
## Fuel Tank Grps

| REF NO | PART NO | QTY | DESCRIPTION                             |
|--------|---------|-----|-----------------------------------------|
| 179    | 91257   |     | SCREW<br>-(1/4-20 X 1-1/2)              |
| 180    | 291488  |     | TANK, Fuel<br>-(6 Quart)                |
| 181    | 392305  |     | CAP, Fuel Tank<br>-(Metal)              |
| 182B   | 224856  |     | BRACKET, Fuel Tank<br>-(Lower)          |
| 182A   | 224854  |     | BRACKET, Fuel Tank                      |
| 182    | 224878  |     | BRACKET, Fuel Tank<br>-(6 Quart)        |
| 183    | 291490  |     | STRAP, Fuel Tank<br>-(6 Quart)          |
| 186    | 230318  |     | CONNECTOR, Hose                         |
| 187A   | 497029  |     | LINE, Fuel<br>-(Molded)                 |
| 187    | 296004  |     | LINE, Fuel<br>-(Cut To Required Length) |
| 199A   | 293934  |     | VALVE, Fuel Shut Off                    |
| 199    | 297563  |     | OUTLET, Tank                            |
| 240A   | 493629  |     | FILTER, Fuel<br>-(Fuel Pump)            |
| 240    | 394358  |     | FILTER, Fuel<br>-(Fuel Pump)            |
| 385    | 94789   |     | SCREW<br>-(Fuel Pump)                   |
| 387    | 496257  |     | PUMP, Fuel                              |
| 464    | 280203  |     | SEAL, O-Ring<br>-(Fuel Shut Off)        |
| 601    | 93053   |     | CLAMP, Hose<br>-(Green)                 |
| 674A   | 94095   |     | SCREW<br>-(Tapping)                     |
| 674B   | 94627   |     | SCREW<br>-(Fuel Tank)                   |
| 674    | 94622   |     | SCREW<br>-(3)                           |
| 707    | 90970   |     | NUT<br>-(1/4-20)                        |
| 917    | 223271  |     | VALVE, Handle Shutoff                   |
| 918    | 398367  |     | HOSE/CLAMP ASSEMBLY                     |
| 957    | 493988  |     | CAP, Fuel Tank<br>-(Plastic)            |
| 958    | 399517  |     | VALVE, Fuel Shut Off<br>-(Plastic)      |
| 972    | 493337  |     | TANK, Fuel<br>-(4 Quart) (Plastic)      |



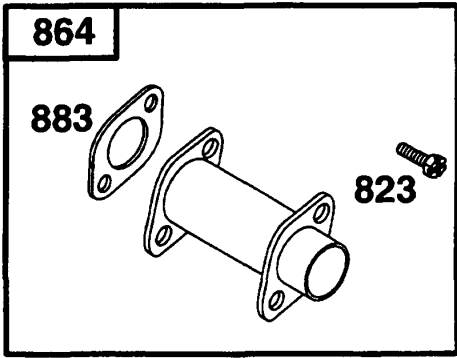
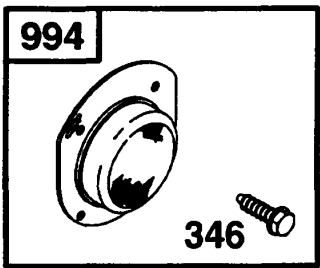
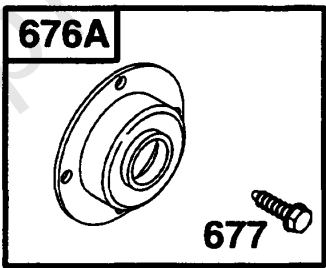
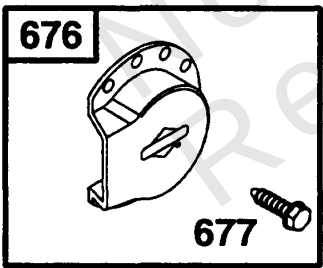
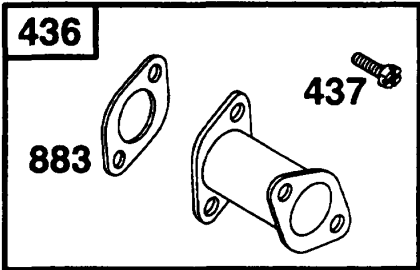
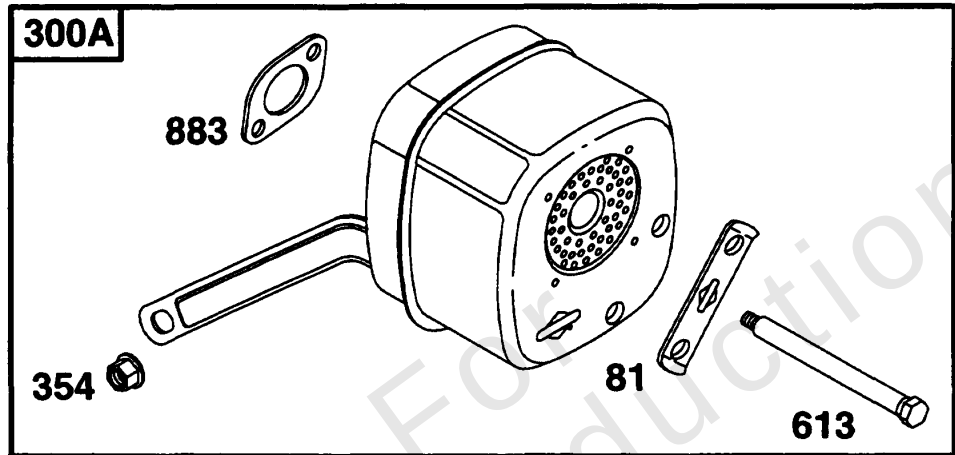
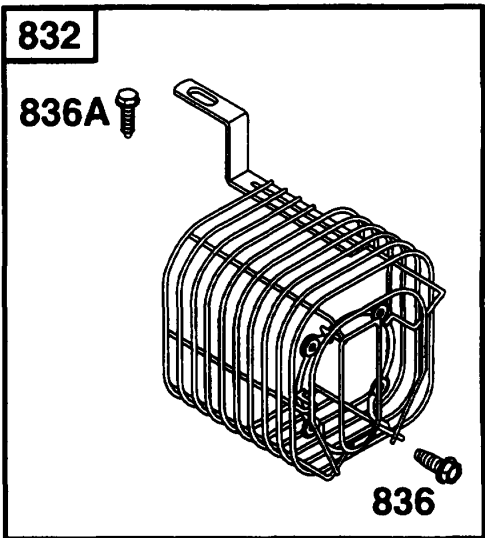
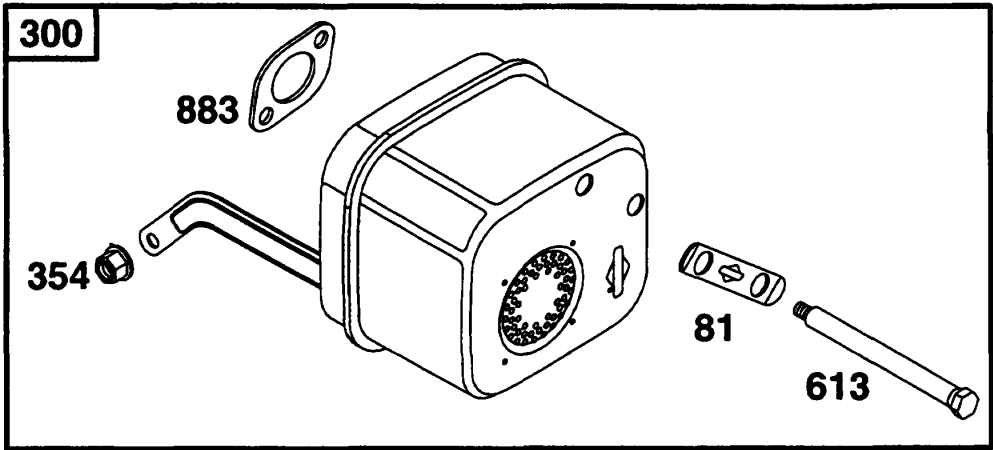
## ***Gear Reducer Assy***

| REF NO | PART NO | QTY | DESCRIPTION                  |
|--------|---------|-----|------------------------------|
| 15B    | 94886   |     | PLUG, Oil Drain<br>-(Flush)  |
| 15C    | 91488   |     | PLUG<br>-(1/8)               |
| 20A    | 391086  |     | SEAL, Oil<br>-(Magneto Side) |
| 79     | 296179  |     | CASE, Gear Reduction         |
| 80     | 27884   |     | GASKET, Gear Cover/Housing   |
| 81     | 223016  |     | LOCK, Muffler Screw          |
| 82     | 92502   |     | SCREW                        |
| 83     | 495985  |     | SHAFT, Auxiliary Drive       |
| 84     | 94918   |     | PLUG, Breather               |
| 85     | 91386   |     | SCREW                        |
| 86     | 296053  |     | COVER, Gear                  |
| 88     | 27328   |     | GASKET, Gear Cover/Housing   |



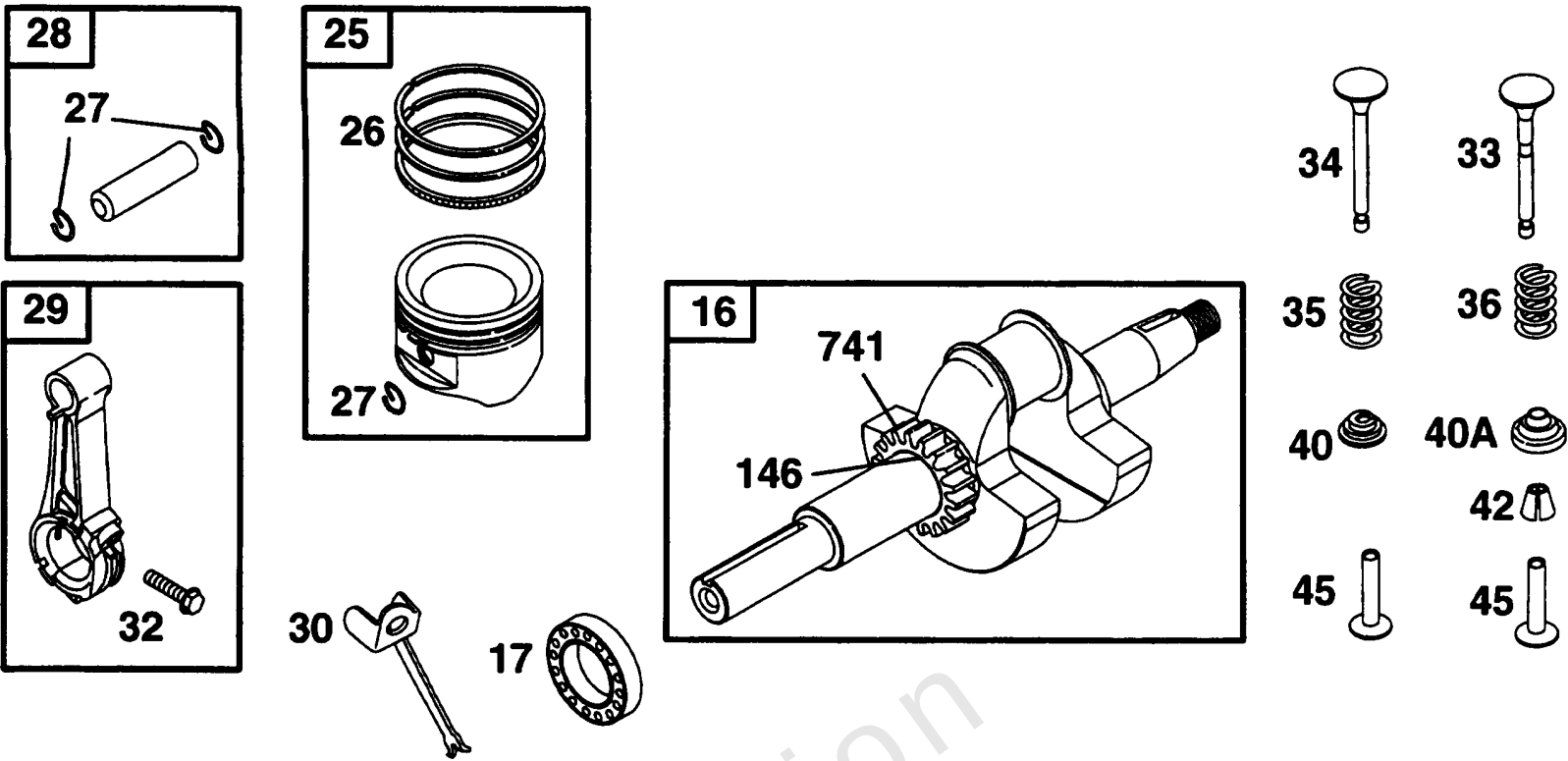
## Kits/Gasket Sets

| REF NO | PART NO | QTY | DESCRIPTION                                     |
|--------|---------|-----|-------------------------------------------------|
| 3      | 391086  |     | SEAL, Oil<br>-(Magneto Side)                    |
| 7      | 271866  |     | GASKET, Cylinder Head                           |
| 9      | 27803   |     | GASKET, Rocker Cover                            |
| 12     | 272125  |     | GASKET, Crankcase<br>-(.015)                    |
| 12     | 272219  |     | GASKET, Crankcase<br>-(.005)                    |
| 12     | 272220  |     | GASKET, Crankcase<br>-(.009)                    |
| 20     | 291675  |     | SEAL, Oil<br>-(Crankcase Cover)                 |
| 51A    | 272707  |     | GASKET, Intake                                  |
| 51     | 272708  |     | GASKET, Intake                                  |
| 93     | 281346  |     | BUSHING, Throttle Shaft                         |
| 95     | 94098   |     | SCREW<br>-(Throttle Valve)                      |
| 104    | 231789  |     | PIN, Float Hinge                                |
| 105    | 231935  |     | VALVE, Float Needle                             |
| 106    | 231856  |     | SEAT, Inlet<br>-(Pump Feed)                     |
| 121    | 497450  |     | KIT, Carburetor Overhaul                        |
| 137    | 281165  |     | GASKET, Float Bowl                              |
| 142    | 497448  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 101) |
| 142    | 497449  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 101) |
| 142    | 499744  |     | NOZZLE, Carburetor<br>-(Standard) (Lmt 175)     |
| 142    | 499826  |     | NOZZLE, Carburetor<br>-(High Altitude)(Lmt 175) |
| 147    | 497472  |     | JET, Pilot<br>-(Lmt 101)                        |
| 163    | 272706  |     | GASKET, Air Cleaner<br>-(Air Cleaner)           |
| 163    | 692277  |     | GASKET, Air Cleaner<br>-(Air Cleaner)           |
| 276    | 281164  |     | WASHER, Sealing                                 |
| 358    | 497511  |     | GASKET SET, Engine                              |
| 524    | 281370  |     | SEAL, O-Ring<br>-(Dipstick Tube)                |
| 634    | 494455  |     | SPRING/SEAL ASSEMBLY<br>-(Choke-A-Matic)        |
| 883    | 272293  |     | GASKET, Exhaust                                 |
| 977    | 497069  |     | SET, Carburetor Gasket                          |
| 978    | 271736  |     | GASKET, Oil Guard<br>-(Oil Guard)               |
| 987    | 281166  |     | SEAL, Choke/Throttle Shaft                      |
| 1081   | 271170  |     | SEAL, O-Ring<br>-(Dipstick Tube)                |
| 1095   | 498538  |     | GASKET SET, Valve                               |



## Muffler Grps

| REF NO | PART NO | QTY | DESCRIPTION                          |
|--------|---------|-----|--------------------------------------|
| 81     | 223016  |     | LOCK, Muffler Screw                  |
| 300A   | 497966  |     | MUFFLER                              |
| 300    | 497470  |     | MUFFLER                              |
| 346    | 93705   |     | SCREW<br>-(8-32 X 3/8)               |
| 354    | 94726   |     | NUT                                  |
| 436    | 497469  |     | ADAPTER, Muffler                     |
| 437    | 94755   |     | SCREW<br>-(Exhaust Manifold)         |
| 613    | 93927   |     | SCREW<br>-(Muffler)                  |
| 676A   | 396903  |     | DEFLECTOR, Muffler                   |
| 676    | 393761  |     | DEFLECTOR, Muffler<br>-(Side Outlet) |
| 677    | 93705   |     | SCREW<br>-(8-32 X 3/8)               |
| 823    | 94755   |     | SCREW<br>-(Exhaust Manifold)         |
| 832    | 496778  |     | GUARD, Muffler                       |
| 836A   | 94786   |     | SCREW<br>-(1/2)                      |
| 836    | 94887   |     | SCREW<br>-(Tapping)                  |
| 864    | 497965  |     | ADAPTER, Muffler                     |
| 883    | 272293  |     | GASKET, Exhaust                      |
| 994    | 392390  |     | ARRESTOR, Spark                      |



## *Piston Grp, Crankshaft*

| REF NO | PART NO | QTY | DESCRIPTION                                      |
|--------|---------|-----|--------------------------------------------------|
| 16     | 497487  |     | CRANKSHAFT                                       |
| 17     | 291667  |     | BEARING, Ball                                    |
| 25     | 497518  |     | PISTON ASSEMBLY<br>-(Standard)                   |
| 25     | 497519  |     | PISTON ASSEMBLY<br>-(.010 Oversize)              |
| 25     | 497520  |     | PISTON ASSEMBLY<br>-(.020 Oversize)              |
| 25     | 497521  |     | PISTON ASSEMBLY<br>-(.030 Oversize)              |
| 26     | 497522  |     | SET, Ring                                        |
| 26     | 497523  |     | SET, Ring<br>-(.010 Oversize)                    |
| 26     | 497524  |     | SET, Ring<br>-(.020 Oversize)                    |
| 26     | 497525  |     | SET, Ring<br>-(.030 Oversize)                    |
| 27     | 260924  |     | LOCK, Piston Pin                                 |
| 27     | 263129  |     | LOCK, Piston Pin                                 |
| 28     | 299691  |     | PIN, Piston<br>-(Standard)                       |
| 28     | 391286  |     | PIN, Piston<br>-(.005 Oversize)                  |
| 28     | 498319  |     | PIN, Piston<br>-(Standard)                       |
| 28     | 498320  |     | PIN, Piston<br>-(.005 Oversize)                  |
| 29     | 393860  |     | ROD, Connecting<br>-(Standard)                   |
| 29     | 393861  |     | ROD, Connecting<br>-(.020 Undersize)             |
| 30     | 222329  |     | DIPPER, Connecting Rod                           |
| 32     | 95017   |     | SCREW<br>-(Connecting Rod)                       |
| 33     | 261185  |     | VALVE, Exhaust                                   |
| 34     | 261462  |     | VALVE, Intake                                    |
| 35     | 65906   |     | SPRING, Valve<br>-(Intake)                       |
| 36     | 26828   |     | SPRING, Valve<br>-(Exhaust)                      |
| 40A    | 292260  |     | RETAINER, Valve<br>-(Exhaust)                    |
| 40     | 221596  |     | RETAINER, Valve<br>-(Valves With Groove In Stem) |
| 42     | 494553  |     | KEEPER, Valve<br>-(Exhaust)                      |
| 45     | 262248  |     | TAPPET, Valve                                    |
| 146    | 94196   |     | KEY, Woodruff                                    |
| 741    | 262932  |     | GEAR, Timing                                     |

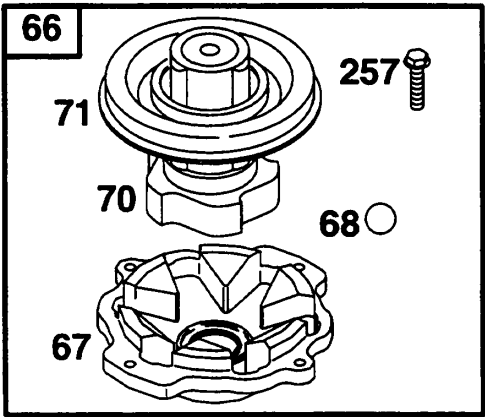
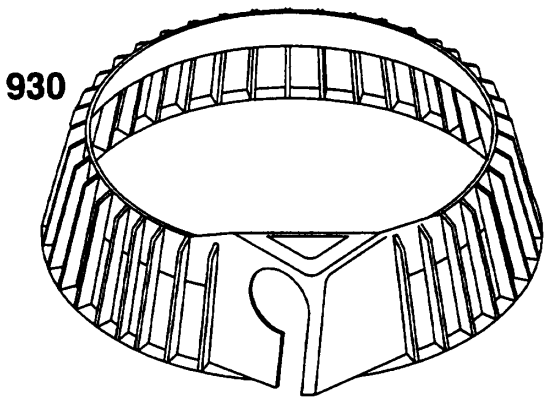
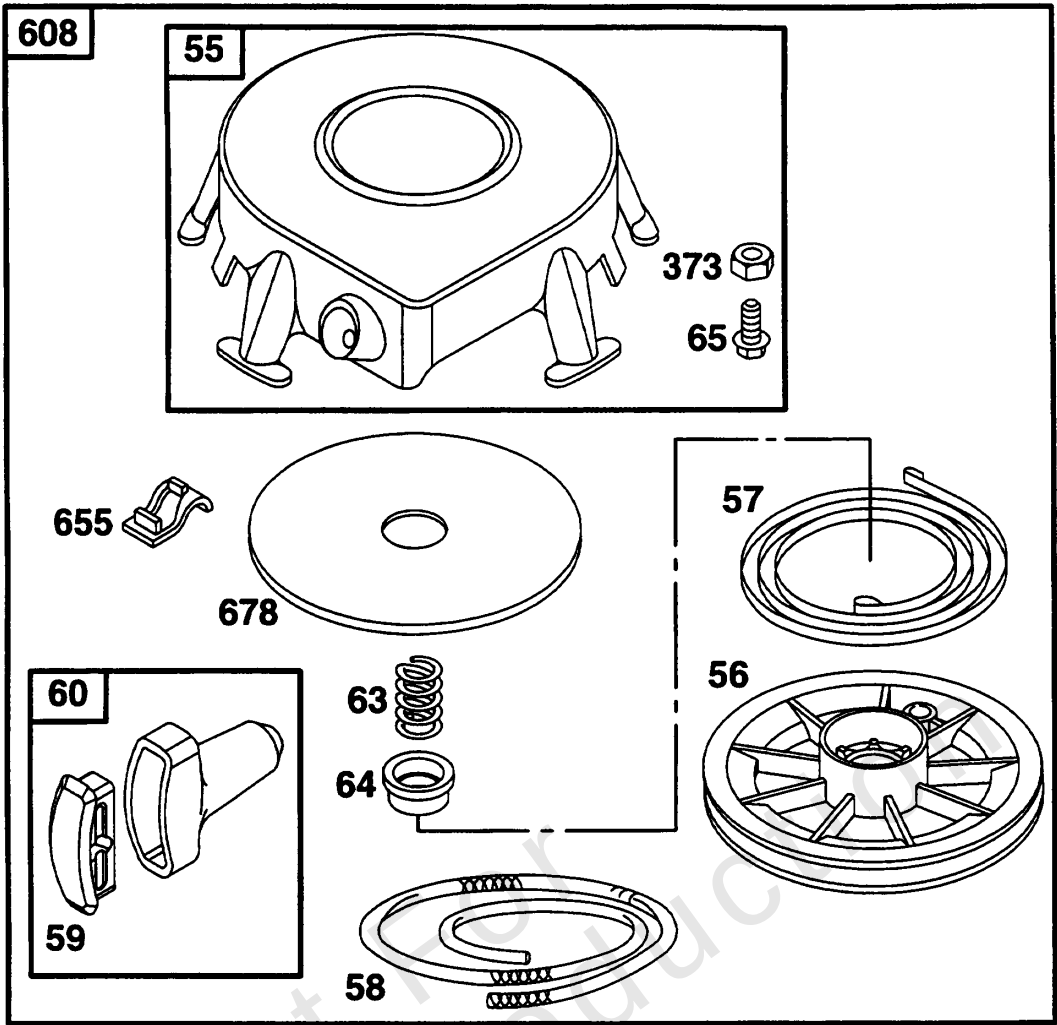
### Footnotes:

Used After Code Date 95101500  
Used Before Code Date 95101600

*Replacement Engine - US & Canada*

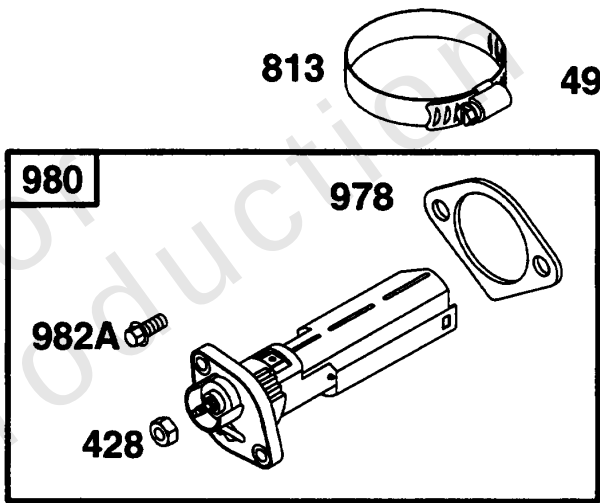
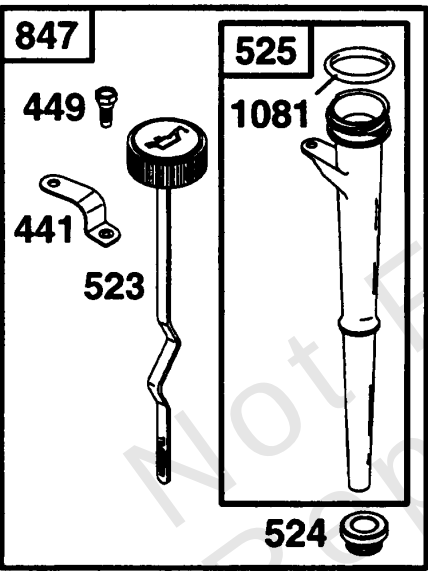
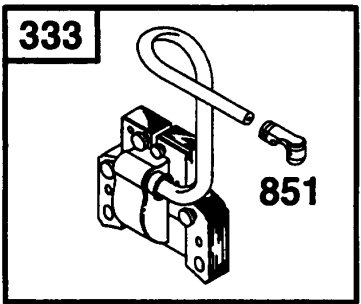
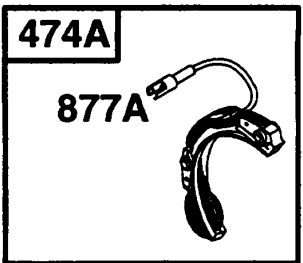
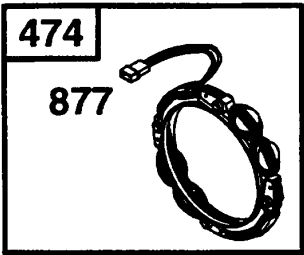
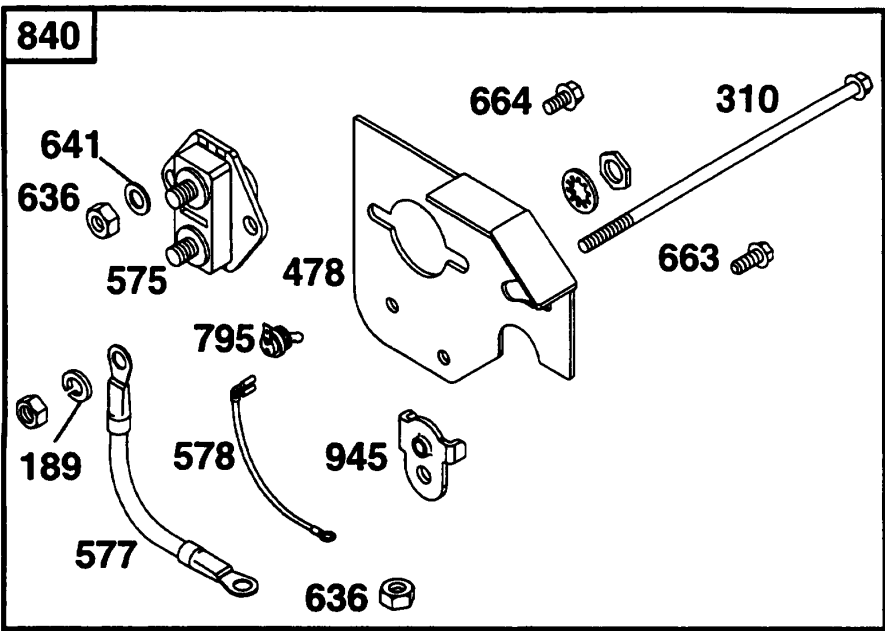
| REF NO | PART NO      | QTY | DESCRIPTION                                                                                                              |
|--------|--------------|-----|--------------------------------------------------------------------------------------------------------------------------|
|        | 130G320125F1 |     | Replacement Engine                                                                                                       |
|        | -----        |     | Top No-Load Speed: 3600<br>-Trim: 01                                                                                     |
|        | -----        |     | Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model. |

Not For Reproduction



## Rewind Assy

| REF NO | PART NO | QTY | DESCRIPTION                                |
|--------|---------|-----|--------------------------------------------|
| 55     | 393576  |     | HOUSING, Rewind Starter                    |
| 56     | 295871  |     | PULLEY, Starter<br>-(63 Rope)              |
| 57     | 490179  |     | SPRING-REWIND STR                          |
| 58     | 66884   |     | ROPE, Starter<br>-(Cut To Required Length) |
| 59     | 490653  |     | INSERT, Grip                               |
| 60     | 490652  |     | GRIP-STARTER ROPE                          |
| 63     | 260414  |     | SPRING, Ratchet                            |
| 64     | 281204  |     | ADAPTER, Ratchet Spring                    |
| 65     | 94686   |     | SCREW                                      |
| 66     | 399671  |     | CLUTCH-STARTER                             |
| 67     | 394897  |     | HOUSING, Clutch                            |
| 68     | 63770   |     | BALL, Clutch                               |
| 70     | 298799  |     | RATCHET, Clutch                            |
| 71     | 394506  |     | COVER, Ratchet<br>-(Rubber Coated)         |
| 373    | 90576   |     | NUT<br>-(Ground Terminal)                  |
| 373    | 92987   |     | STARTER, Rewind                            |
| 608    | 390391  |     | STARTER, Rewind                            |
| 655    | 222598  |     | ANCHOR, Rewind Spring                      |
| 678    | 490817  |     | SPACER-REWIND<br>-(Rewind)                 |
| 930    | 280685  |     | GUARD, Rewind                              |



## Switch Plate, Elect, Oil Grp

| REF NO | PART NO | QTY | DESCRIPTION                                       |
|--------|---------|-----|---------------------------------------------------|
| 310    | 94003   |     | SCREW<br>-(3 5/8 Housing)                         |
| 333    | 398811  |     | ARMATURE, Magneto<br>-(Magnetron Ignition)        |
| 334    | 94731   |     | SCREW<br>-(Magneto)                               |
| 356A   | 496612  |     | WIRE, Stop                                        |
| 428    | 90576   |     | NUT<br>-(Ground Terminal)                         |
| 441    | 225111  |     | BRACKET, Oil Fill                                 |
| 449    | 94984   |     | SCREW                                             |
| 474A   | 391529  |     | ALTERNATOR<br>-(DC Only)                          |
| 474    | 393295  |     | ALTERNATOR                                        |
| 478    | 395410  |     | KIT, Panel                                        |
| 482    | 93621   |     | SCREW<br>-(Tapping)                               |
| 493    | 222934  |     | BRACKET, Mounting                                 |
| 501    | 394890  |     | REGULATOR                                         |
| 523    | 497214  |     | DIPSTICK                                          |
| 524    | 281370  |     | SEAL, O-Ring<br>-(Dipstick Tube)                  |
| 525    | 495347  |     | TUBE, Dipstick                                    |
| 526    | 93343   |     | SCREW<br>-(Control Panel)                         |
| 575    | 299139  |     | SWITCH, Starting                                  |
| 577    | 392683  |     | CABLE, Starter                                    |
| 578    | 397674  |     | WIRE, Stop                                        |
| 636    | 92278   |     | NUT<br>-(Starting Switch)                         |
| 641    | 91325   |     | WASHER                                            |
| 663    | 94620   |     | SCREW<br>-(Control Panel)                         |
| 664    | 94881   |     | SCREW                                             |
| 795    | 496590  |     | SWITCH, Toggle                                    |
| 813    | 393514  |     | CLAMP                                             |
| 840    | 395408  |     | KIT, Panel<br>-(Toggle Switch)                    |
| 847    | 497458  |     | DIPSTICK/TUBE ASSEMBLY                            |
| 851    | 493880  |     | TERMINAL, Spark Plug                              |
| 877A   | 393814  |     | WIRE/CONNECTOR, Alternator<br>-(10 Amp Regulated) |
| 877    | 393456  |     | WIRE/CONNECTOR, Alternator                        |
| 878    | 393422  |     | WIRE ASSEMBLY<br>-(Dc Only)                       |
| 945    | 223159  |     | BRACKET, Starter Motor                            |
| 978    | 271736  |     | GASKET, Oil Guard<br>-(Oil Guard)                 |
| 980    | 496605  |     | KIT, Oil Gard                                     |
| 982A   | 94657   |     | SCREW                                             |
| 1081   | 271170  |     | SEAL, O-Ring<br>-(Dipstick Tube)                  |

