

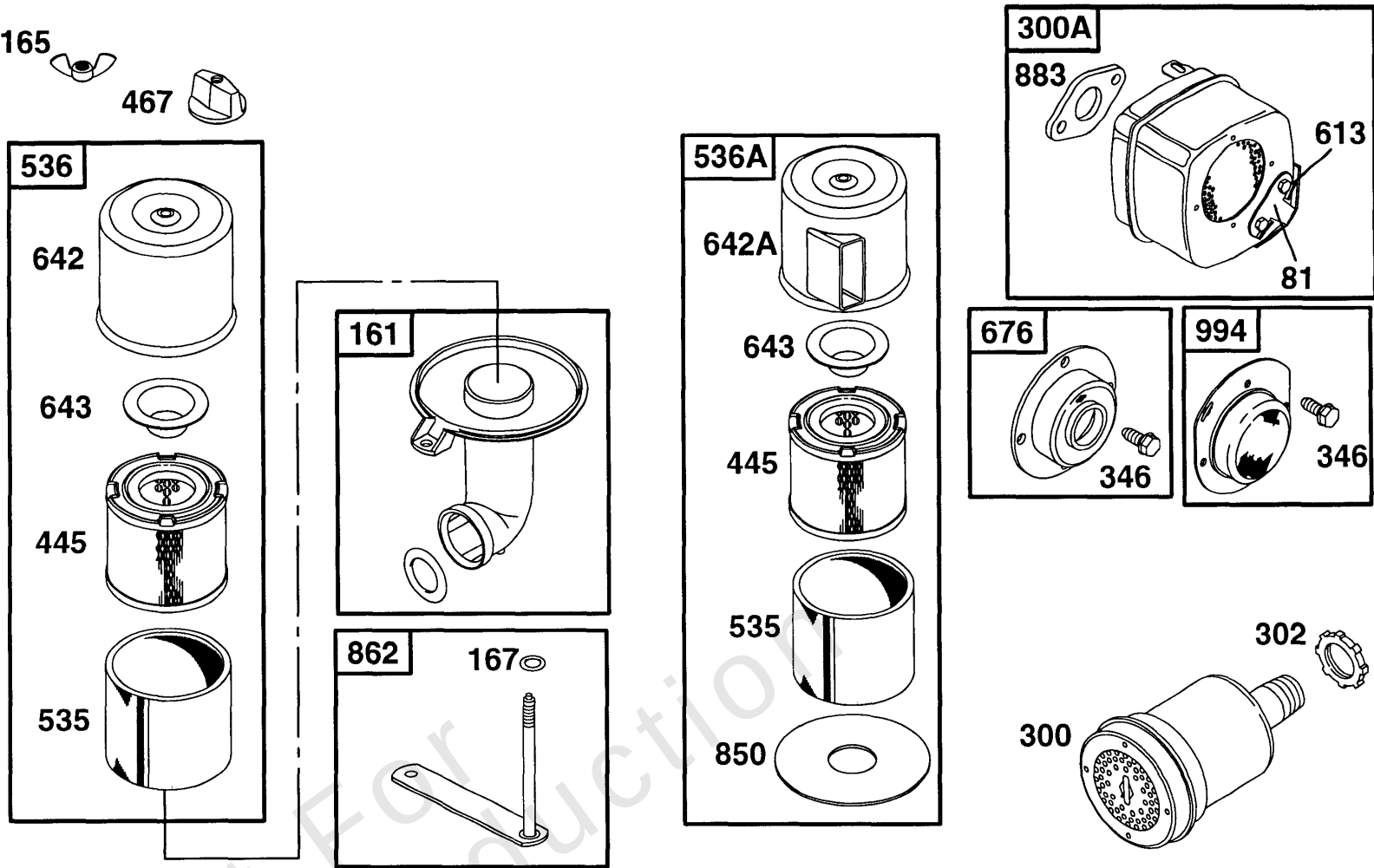


Parts Manual

Mfg. No: 194412-1110-02

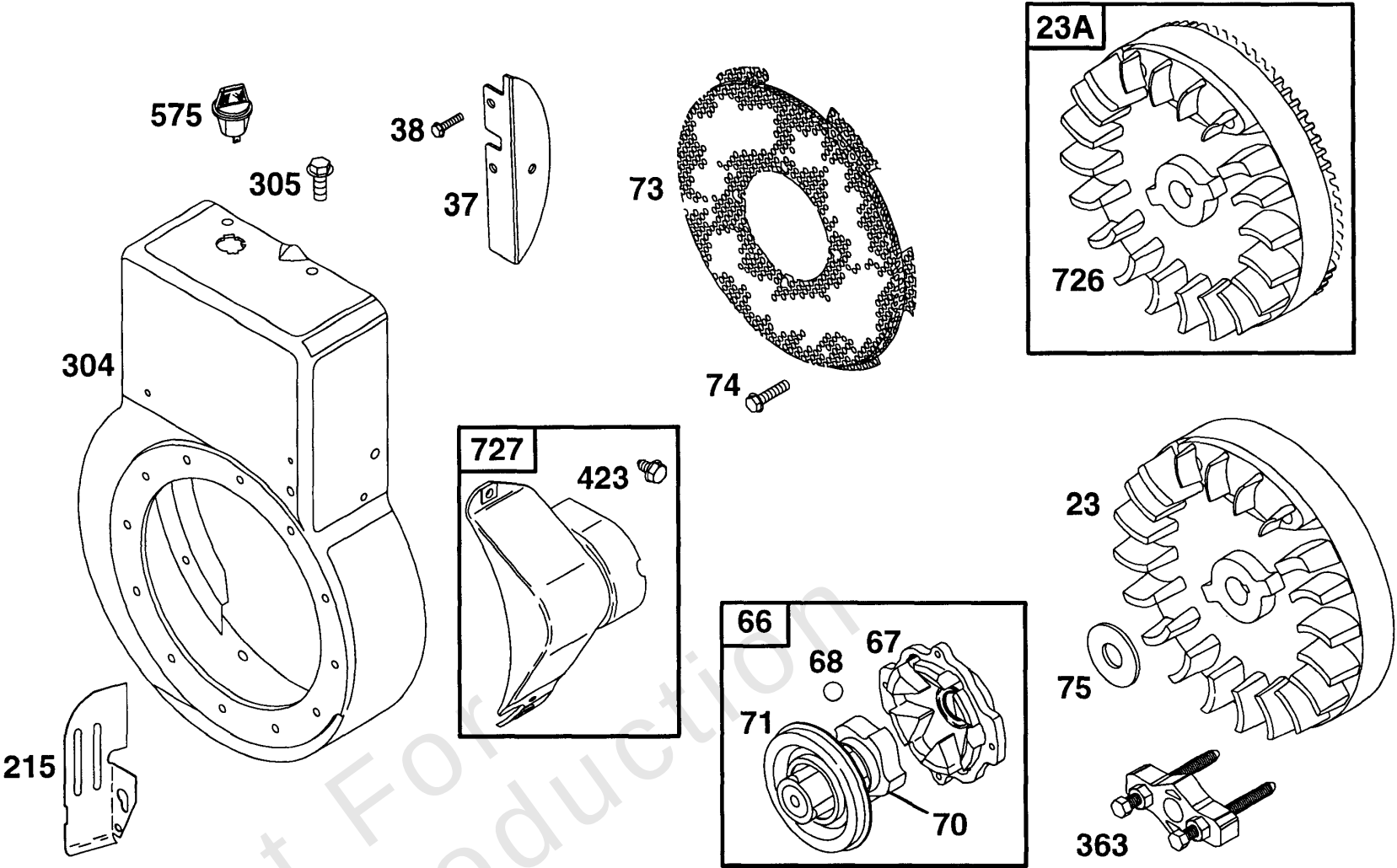
Model Components	Page
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Not For
Reproduction



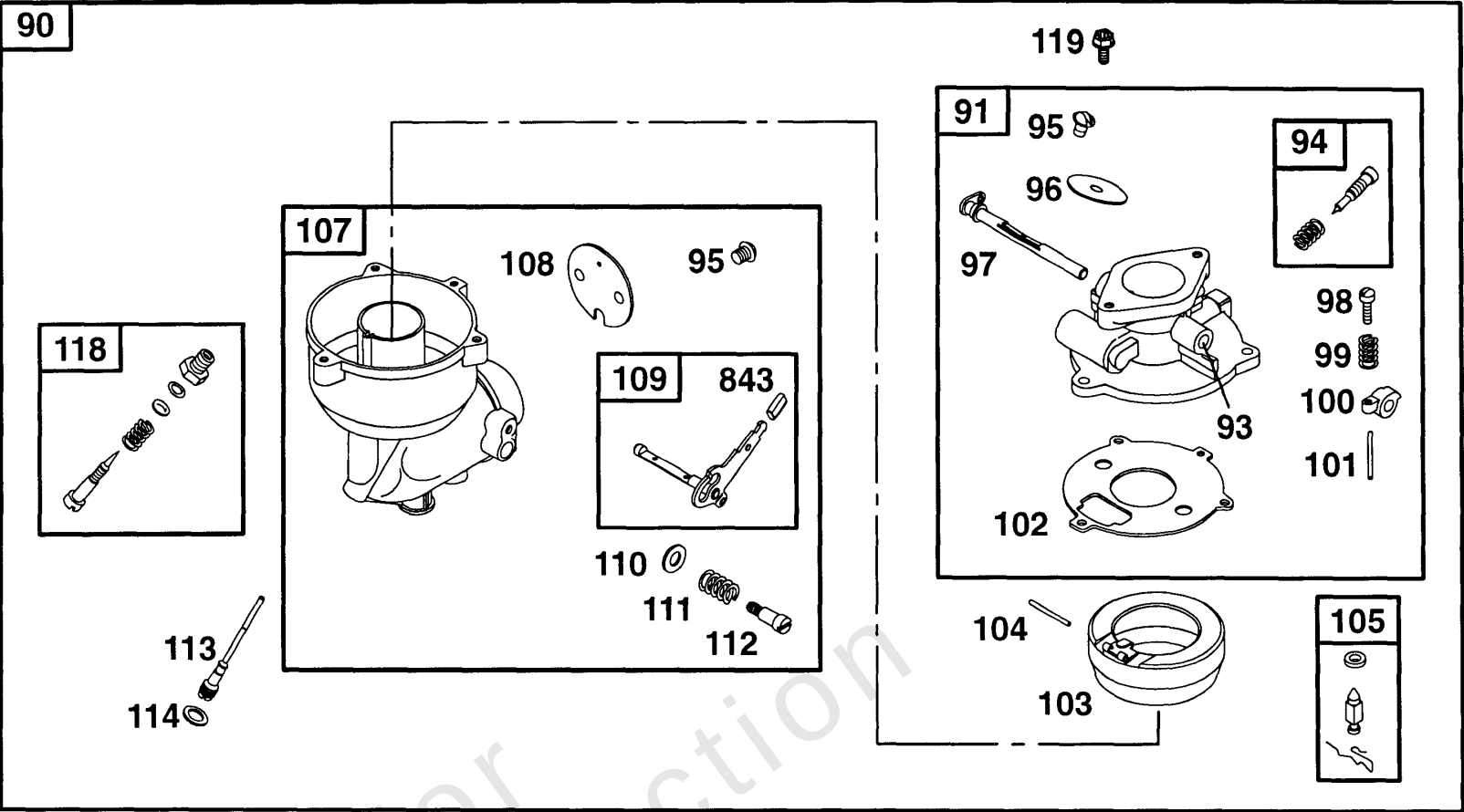
Air Cleaner Grp, Muffler Grp

REF NO	PART NO	QTY	DESCRIPTION
81	222263		LOCK, Muffler Screw -(3/8 Diameter Bolt Holes)
161	398592		ELBOW, Intake -Use(s): 271265 Seal-O-Ring
165	94289		NUT
167	65978		SEAL, O-Ring -(Needle Valve)
300A	391313		MUFFLER
300	393010		MUFFLER -(Round Lo Tone)
302	261409		LOCKNUT -(Muffler and Elbow)
346	93705		SCREW -(8-32 X 3/8)
445	393957		FILTER, A/C Cartridge
467	493903		KNOB, Air Cleaner Cover
535	271794		FILTER, Air Cleaner Foam
536A	399810		CLEANER, Air
536	391063		CLEANER, Air
613	94042		SCREW -(Muffler)
642A	496093		COVER, Air Cleaner
642	224885		COVER, Air Cleaner
643	222272		RETAINER, Air Filter
676	395700		DEFLECTOR, Muffler -(Direct Outlet)
850	271793		GASKET, Air Cleaner
862	392105		STRAP/STUD, Air Cleaner Mounting -(9 9/16)
883	272309		GASKET, Exhaust -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
994	399541		ARRESTOR, Spark



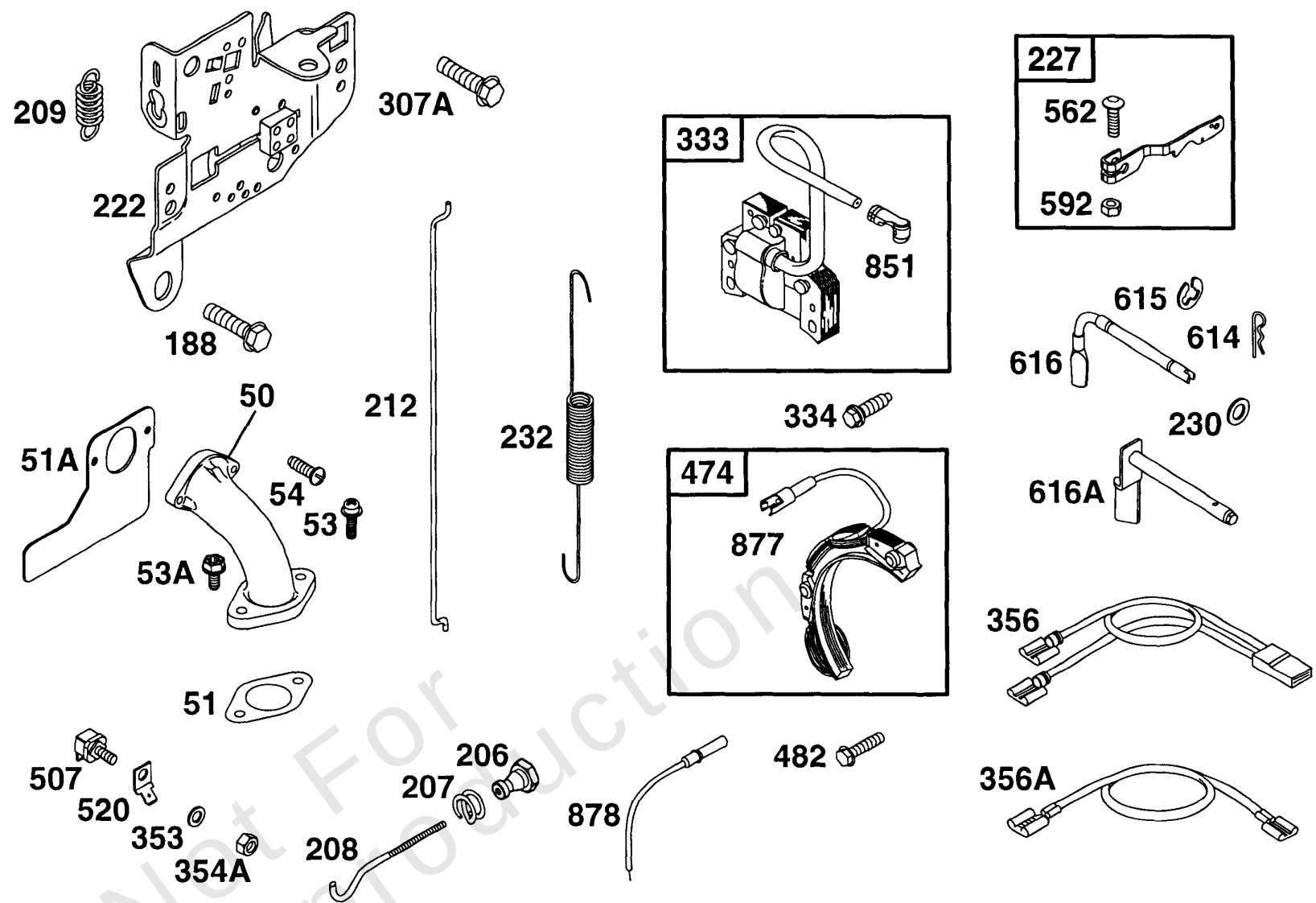
Blower Hsg, Flywheel, Screen

REF NO	PART NO	QTY	DESCRIPTION
23A	392034		FLYWHEEL -(Aluminum Ring Gear)
23	298260		FLYWHEEL
37	222475		GUARD, Flywheel
38	94811		SCREW
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	394506		COVER, Ratchet -(Rubber Coated)
73	221796		SCREEN, Rotating
74	93758		SCREW -(Rotating Screen)
75	224061		WASHER -(5/8 Hole)
215	221760		GUIDE, Air
304	491596		HOUSING, Blower
305	94786		SCREW -(1/2)
363	19165		PULLER, Flywheel
423	94073		SCREW
575	396691		SWITCH, Rotary -(Mechanical Governor)
726	392134		GEAR, Ring
727	395405		COVER, Starter Drive



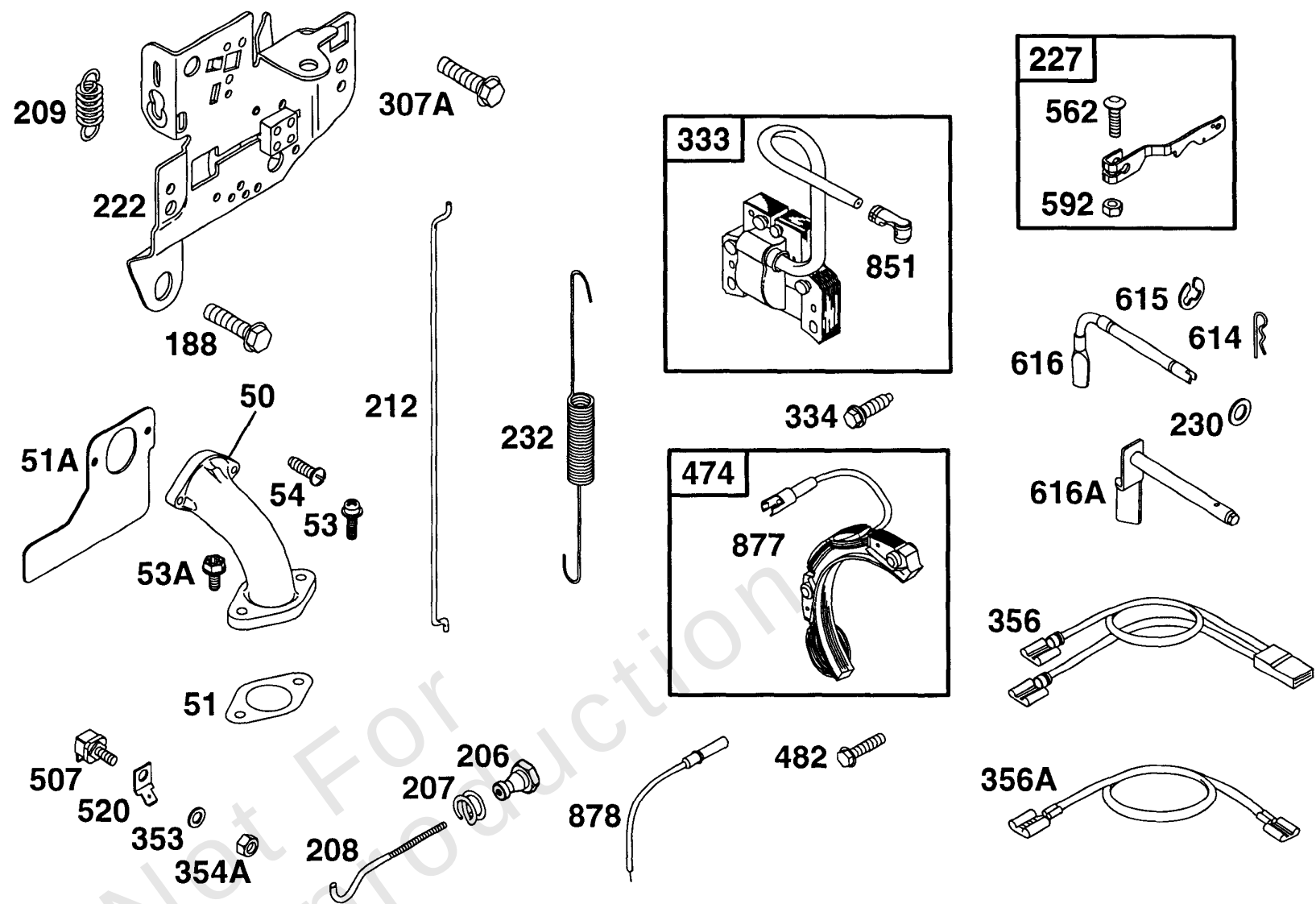
Carburetor Assy

REF NO	PART NO	QTY	DESCRIPTION
90	390323		CARBURETOR -(Manual Choke)
91	399443		BODY, Upper Carburetor
93	23108		BUSHING, Throttle Shaft
94	292681		VALVE, Idle Mixture -Included in Carburetor Kit-Part No. 398235
95	93499		SCREW -(Throttle Valve)
96	223370		VALVE, Throttle
97	298826		SHAFT, Throttle
98	91920		SCREW -(8-32 X 5/8)
99	26157		SPRING, Compression
100	212904		STOP, Throttle
101	93043		PIN, Shaft
102	27918		GASKET, Carburetor Body -Included in Carburetor Kit-Part No. 398235
103	99333		FLOAT, Carburetor
104	230896		PIN, Float Hinge -Included in Carburetor Kit-Part No. 398235
105	394681		KIT, Needle/Seat -(Gravity Feed) Included in Carburetor Kit-Part No. 398235
107	399442		BODY, Lower Carburetor
108	62872		VALVE, Choke
109	391987		SHAFT, Choke -(Manual)
110	222712		WASHER
110	225137		WASHER
111	26155		SPRING, Friction
112	23123		SCREW
113	398202		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 398235
114	68667		WASHER -(Viton Seat) Included in Carburetor Kit-Part No. 398235
118	99525		VALVE, High Speed -Included in Carburetor Kit-Part No. 398235
119	94152		SCREW -(Upper To Lower Carburetor Body)
843	280149		SLEEVE, Lever



Controls, Elect

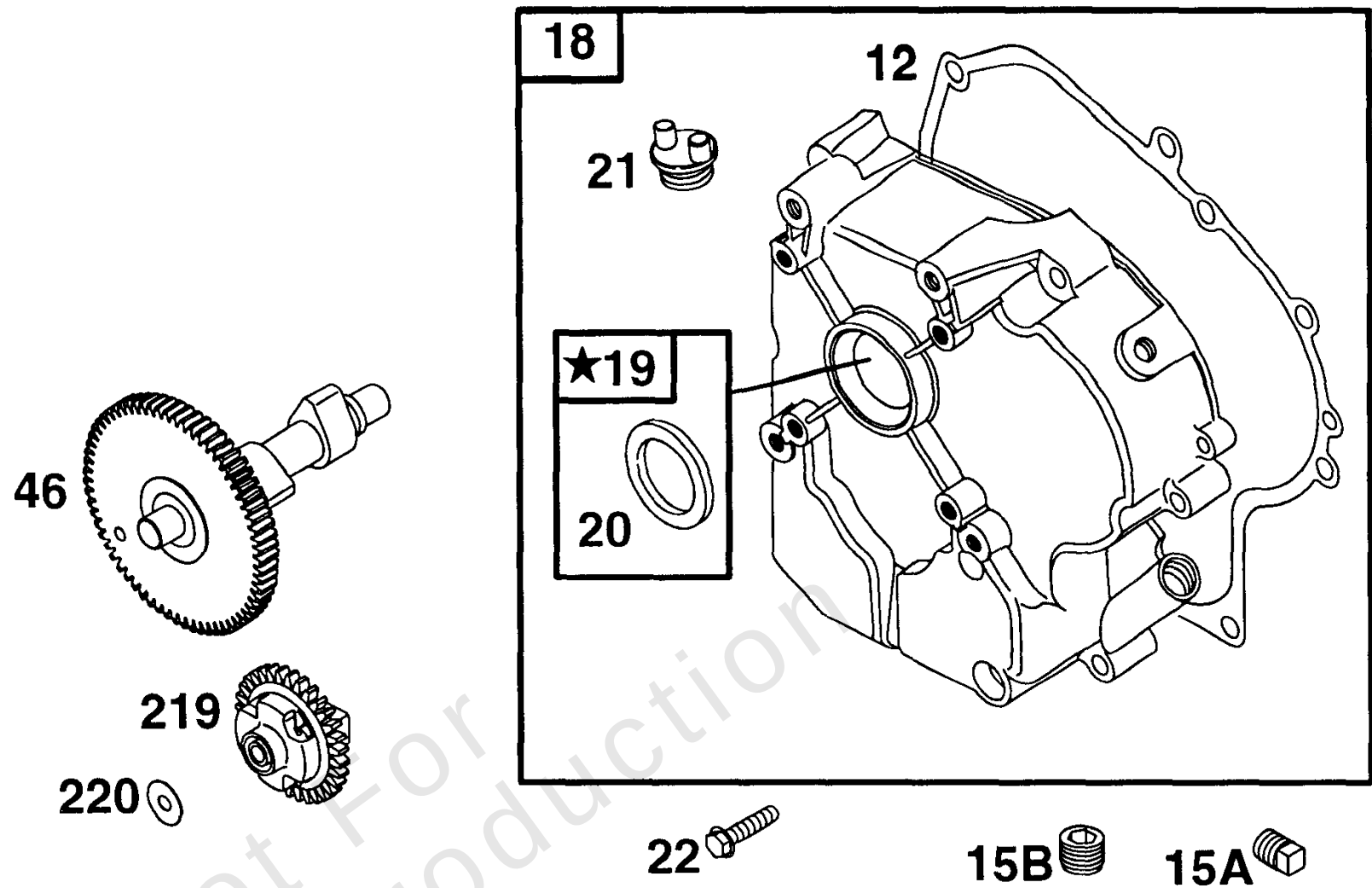
REF NO	PART NO	QTY	DESCRIPTION
50	212488		MANIFOLD, Intake
51A	27828		GASKET, Intake -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
51	270684		GASKET, Intake -Included in Gasket Set-Part No. 299577. Included in Carburetor Kit-Part No. 398235
53A	94616		SCREW -(T-30)
53	93956		SCREW
54	93208		SCREW -(Intake Manifold)
188	94627		SCREW -(Fuel Tank)
206	231266		NUT, Governor Adjusting -(6-32)
207	26855		SPRING, Governor Link
208	261959		ROD, Governor Control
209	260695		SPRING, Governor
212	260872		LINK, Throttle
222	399151		BRACKET, Control -(Manual Choke)
227	391965		LEVER, Governor Control -(1/4 Diameter)
230	94927		WASHER -(Governor Lever)
232	260478		SPRING/LINK, Mechanical Governor
307A	93343		SCREW -(Control Panel)
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	94731		SCREW -(Magneto)
353	92791		WASHER
354A	90576		NUT -(Ground Terminal)
356A	398838		WIRE, Stop
356	491391		WIRE, Stop
474	391529		ALTERNATOR -(DC Only)
482	93621		SCREW -(Tapping)
507	398525		INSULATOR
520	93722		TERMINAL, Ground
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
592	92278		NUT -(Starting Switch)
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
616A	495241		CRANK, Governor
616	231057		CRANK, Governor -(1/4 Diameter)
851	493880		TERMINAL, Spark Plug
877	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)



Controls, Elect

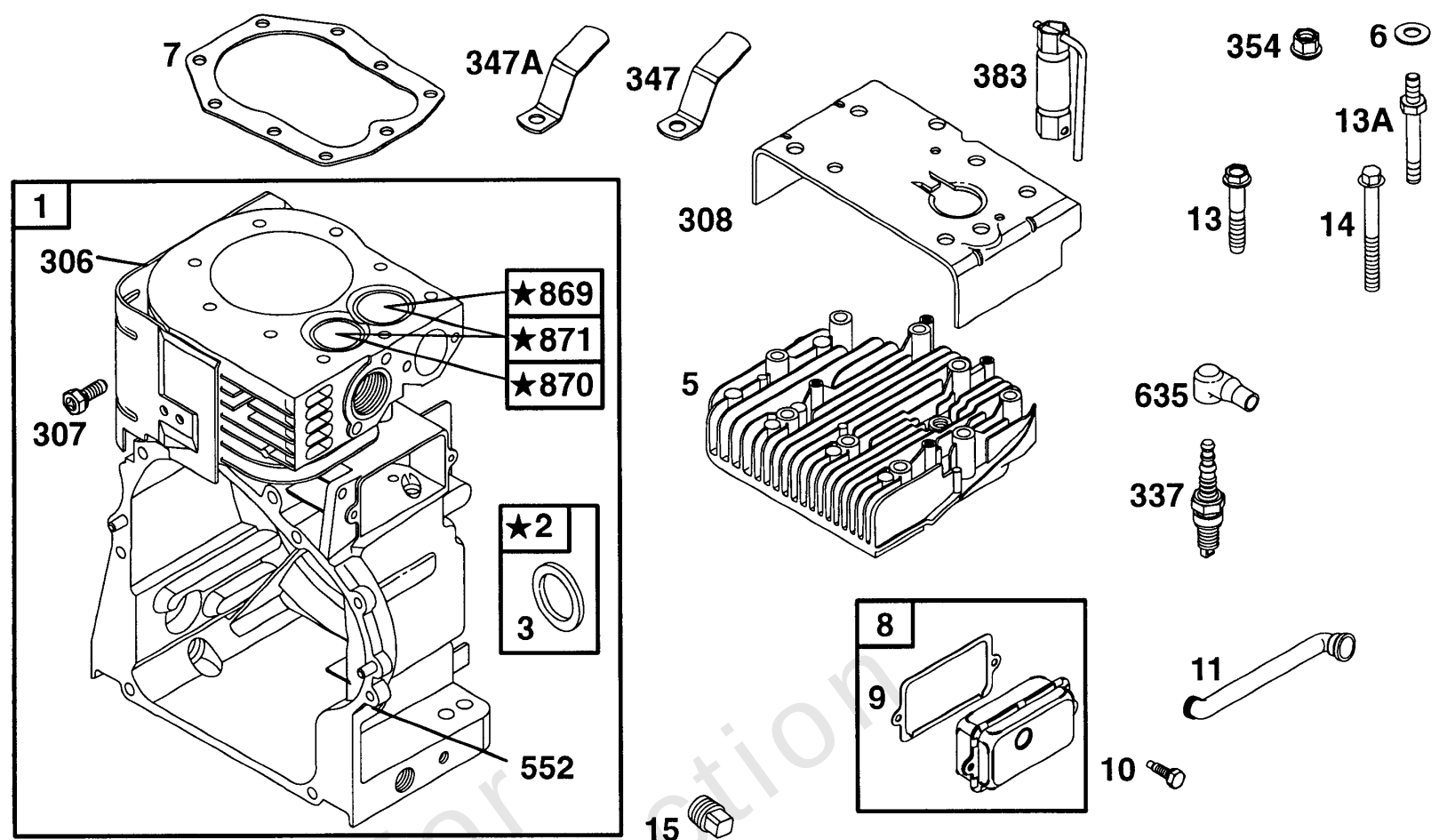
REF NO	PART NO	QTY	DESCRIPTION
878	393422		WIRE ASSEMBLY -(Dc Only)

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Crankcase Cover, Cam

REF NO	PART NO	QTY	DESCRIPTION
12	271701		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 299577
12	27876		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 299577
12	27877		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 299577
15A	91488		PLUG -(1/8)
15B	94802		PLUG, Oil Drain
18	392676		COVER, Crankcase -(Pilot)
19	295964		KIT, Bushing/Seal -(PTO Side)
20	391086		SEAL, Oil -Included in Gasket Set-Part No. 299577
21	281658		PLUG, Oil
22	93585		SCREW -(Crankcase Cover)
46	211689		CAMSHAFT
219	494845		GEAR, Governor
220	221551		WASHER -(Governor Lever)



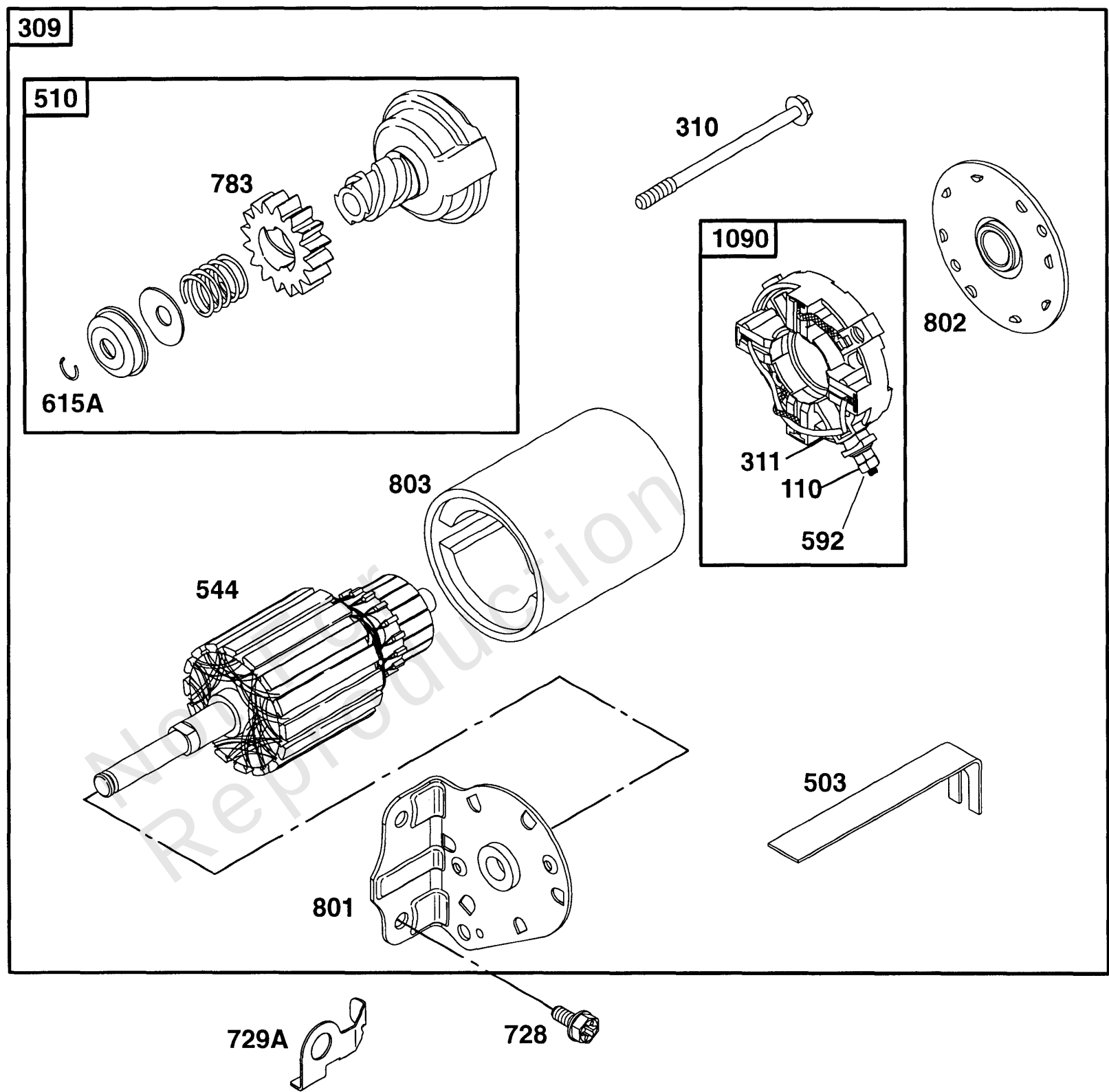
**★ REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.**

1019 LABEL KIT

1058 OWNER'S MANUAL

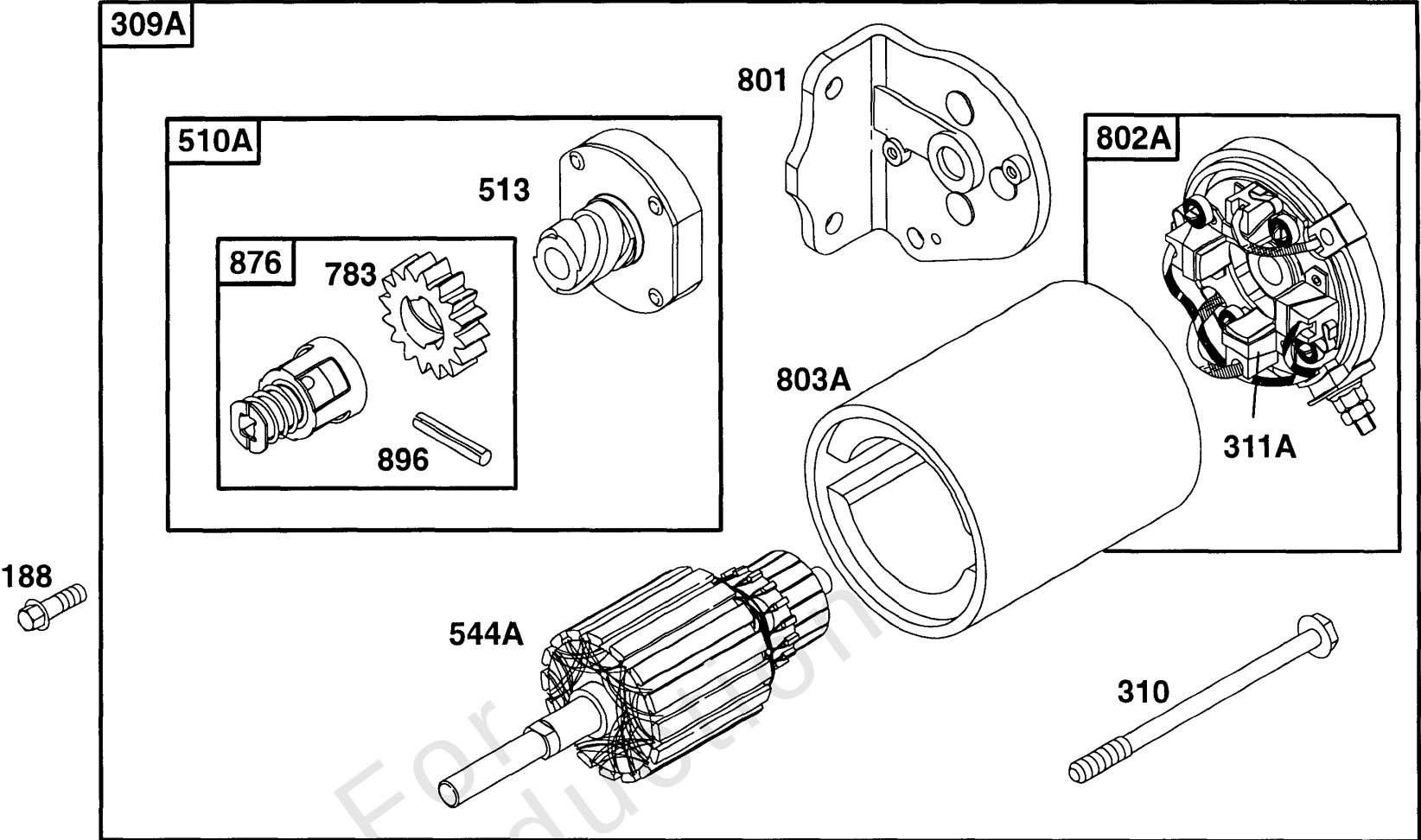
Cylinder, Head

REF NO	PART NO	QTY	DESCRIPTION
1	495656		CYLINDER ASSEMBLY -(Includes Oil Gard Cover)
2	495657		KIT, Bushing/Seal -(Magneto Side)
3	391086		SEAL, Oil -Included in Gasket Set-Part No. 299577
5	214015		HEAD, Cylinder
6	22963		WASHER
7	272163		GASKET, Cylinder Head -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
8	495724		BREATHER ASSEMBLY
9	27803		GASKET, Rocker Cover -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
10	94719		SCREW
11	280267		TUBE, Breather -(Used with Nylon Air Cleaner Pipe)
13A	94733		STUD -(3 15/16) (3 5/16)
13	94565		SCREW -(Cylinder Head) (3 9/16)
14	94622		SCREW -(3)
15	92738		PLUG, Oil Drain
15	94239		PLUG, Oil Drain -(Square Head)
306	496797		SHIELD-CYLINDER
307	94930		SCREW -(Cylinder Shield)
308	224896		COVER, Cylinder Head
337	492167		PLUG, Spark
337	802592		PLUG, Spark -(Resistor)
347A	293739		SWITCH, Spark Plug Stop
347	220197		SWITCH, Stop -(1-1/2 High, 38 Mm. Spark Plugs)
354	94726		NUT
383	89838		WRENCH, Spark Plug
552	491986		BUSHING, Governor Crank -(1/4 I.D.)
635	66538		BOOT, Spark Plug
869	211661		SEAT, Valve -(Exhaust)
870	262924		SEAT, Valve -(Exhaust)
871	231218		BUSHING, Valve Guide -(Intake)
871	261961		BUSHING, Valve Guide -(Exhaust)
1019	491193		KIT, Label
1058	270367		MANUAL, Operator's



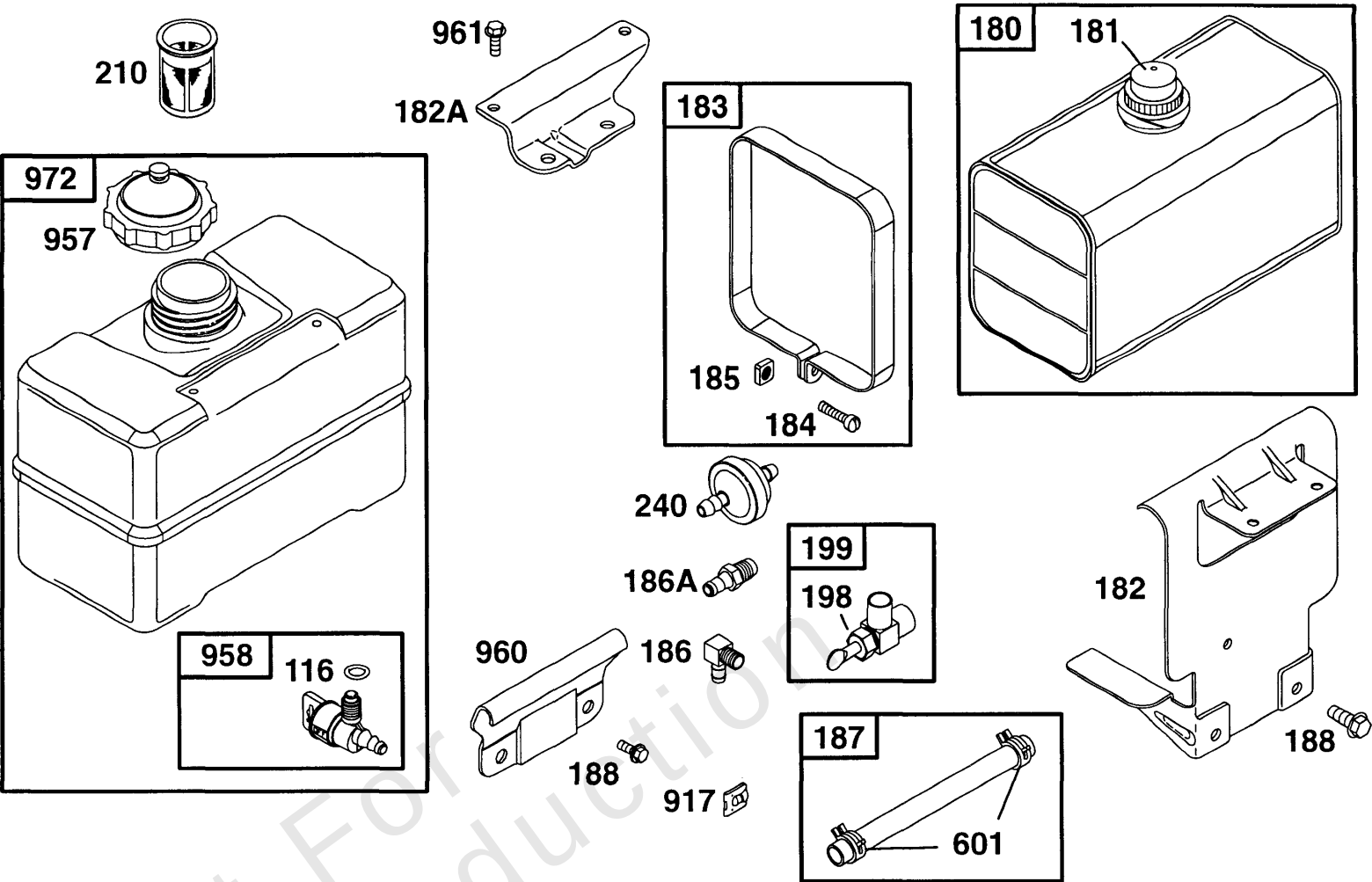
Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
110	222712		WASHER
110	225137		WASHER
309	497595		MOTOR, Starter -(3 5/8) (Plastic Ring Gear)
310	94003		SCREW -(3 5/8 Housing)
311	497608		SET, Brush
503	806000		STRAP, Ground -(4 9/16 Housing)
510	497606		DRIVE, Starter -(Includes 693058 And 693059 Starter Gear)
544	497603		ARMATURE, Starter -(3 5/8 Housing)
592	231082		NUT -(Governor Control)
592	92278		NUT -(Starting Switch)
615A	263080		RING, Retaining
728	94773		SCREW
729A	225170		CLIP, Wire
783	280104		GEAR, Pinion -(Briggs & Stratton 12V)
801	394856		CAP, Drive
802	497607		CAP, End
803	497604		HOUSING, Starter -(3 5/8 Housing)
1090	497605		RETAINER, Brush



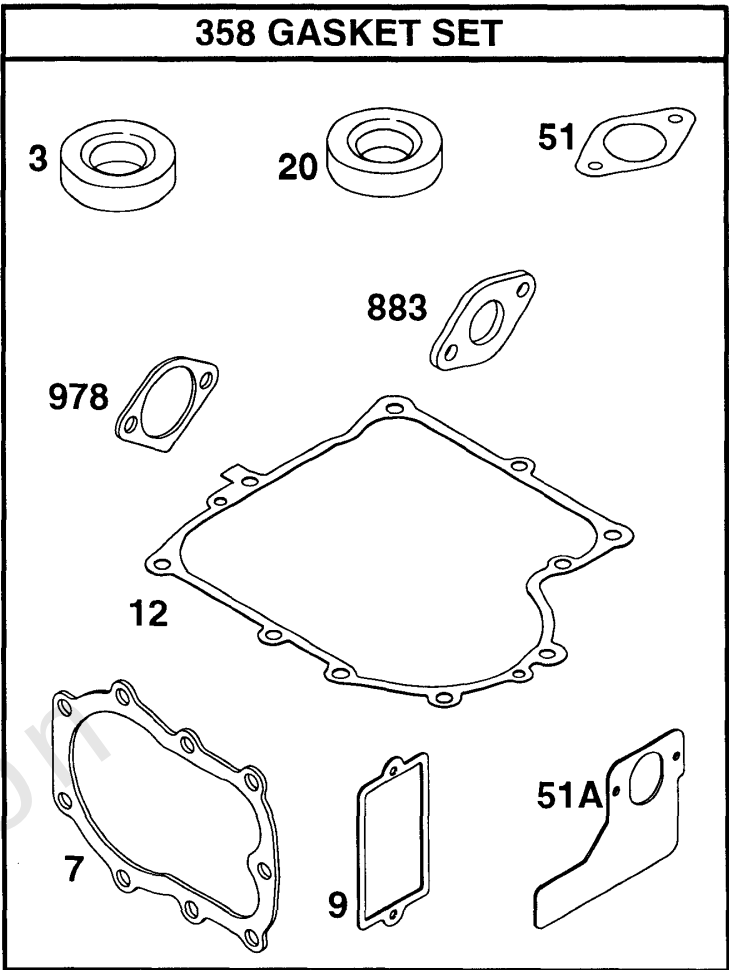
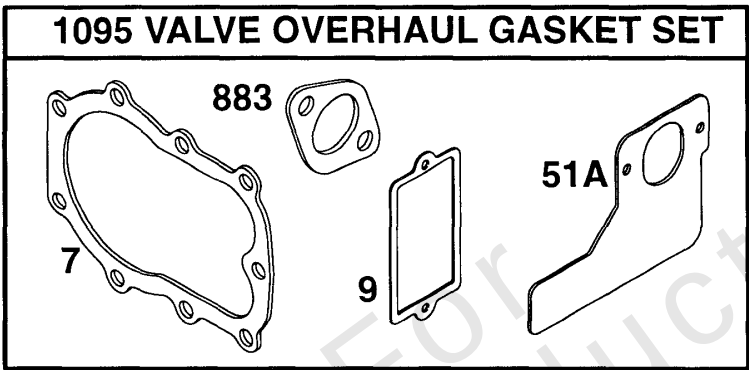
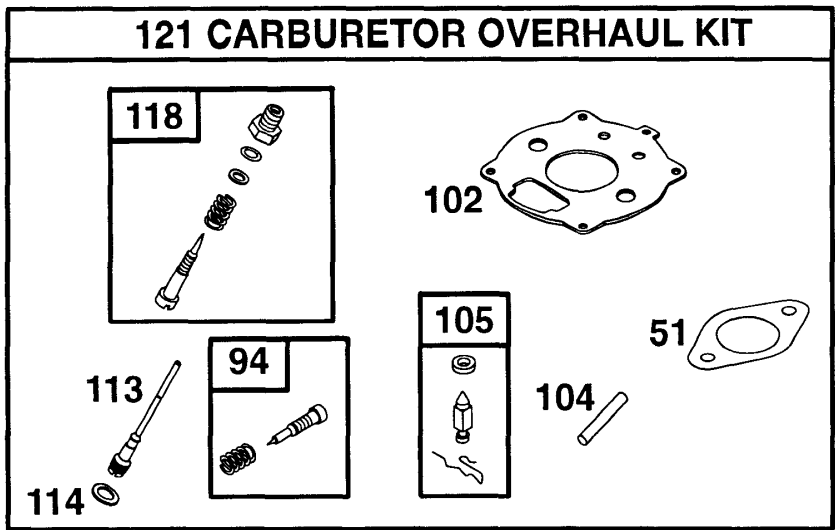
Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
188	94627		SCREW -(Fuel Tank)
309A	394805		MOTOR, Starter -(3 1/16 Housing)
310	94003		SCREW -(3 5/8 Housing)
311A	395538		SET, Brush -(3-5/8 or 4 3/8 Housing)
510A	495878		DRIVE, Starter -(4 3/8 Housing)
513	398003		CLUTCH, Starter
544A	390837		ARMATURE, Starter -(3 5/8 Housing)
783	280104		GEAR, Pinion -(Briggs & Stratton 12V)
801	394856		CAP, Drive
802A	395537		CAP, End -(3 5/8 Housing)
803A	398159		HOUSING, Starter -(3 5/8 Housing)
876	495877		DRIVE, Starter -(4 3/8 Housing)
896	94288		PIN, Drive Retainer



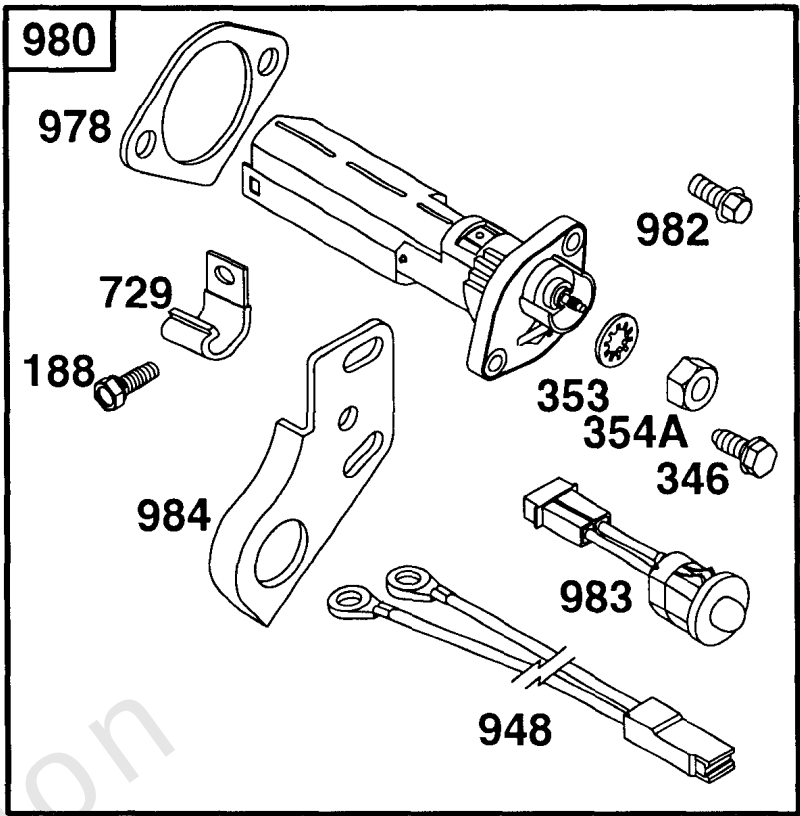
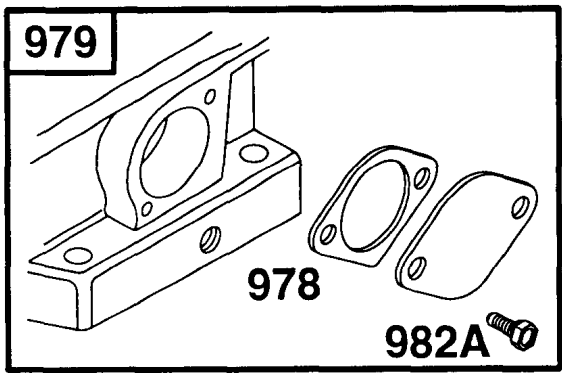
Fuel Tank Grp

REF NO	PART NO	QTY	DESCRIPTION
116	280203		SEAL, O-Ring -(Fuel Shut Off)
180	290816		TANK, Fuel -(4 Quart)
181	392305		CAP, Fuel Tank -(Metal)
182A	495664		BRACKET, Fuel Tank -(Upper)
182	222758		BRACKET, Fuel Tank
183	291367		STRAP, Fuel Tank -(4 Quart)
184	91257		SCREW -(1/4-20 X 1-1/2)
185	90970		NUT -(1/4-20)
186A	230318		CONNECTOR, Hose
186	67218		CONNECTOR, Hose
187	296004		LINE, Fuel -(Cut To Required Length)
188	94627		SCREW -(Fuel Tank)
198	293934		VALVE, Fuel Shut Off
199	297563		OUTLET, Tank
210	492044		STRAINER, Fuel -(In Tank)
240	298090		FILTER, Fuel
601	93053		CLAMP, Hose -(Green)
917	223271		VALVE, Handle Shutoff
957	493988		CAP, Fuel Tank -(Plastic)
958	399517		VALVE, Fuel Shut Off -(Plastic)
960	492990		BRACKET, Fuel Tank -(Lower)
961	94095		SCREW -(Tapping)
972	493337		TANK, Fuel -(4 Quart) (Plastic)



Gasket Sets

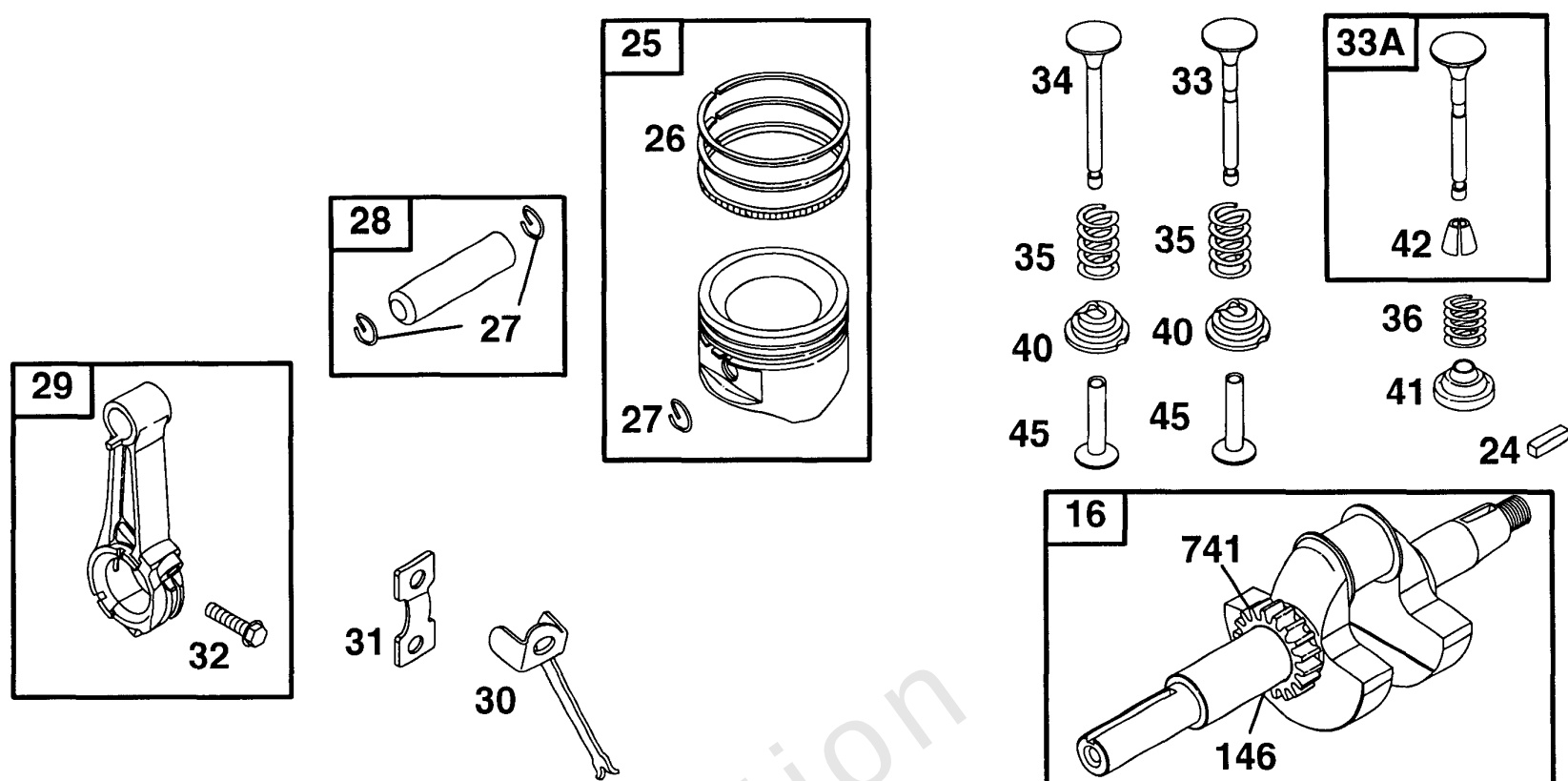
REF NO	PART NO	QTY	DESCRIPTION
3	391086		SEAL, Oil -Included in Gasket Set-Part No. 299577
7	272163		GASKET, Cylinder Head -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
9	27803		GASKET, Rocker Cover -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
12	271701		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 299577
12	27876		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 299577
12	27877		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 299577
20	391086		SEAL, Oil -Included in Gasket Set-Part No. 299577
51A	27828		GASKET, Intake -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
51	270684		GASKET, Intake -Included in Gasket Set-Part No. 299577. Included in Carburetor Kit-Part No. 398235
94	292681		VALVE, Idle Mixture -Included in Carburetor Kit-Part No. 398235
102	27918		GASKET, Carburetor Body -Included in Carburetor Kit-Part No. 398235
104	230896		PIN, Float Hinge -Included in Carburetor Kit-Part No. 398235
105	394681		KIT, Needle/Seat -(Gravity Feed) Included in Carburetor Kit-Part No. 398235
113	398202		NOZZLE, Carburetor -Included in Carburetor Kit-Part No. 398235
114	68667		WASHER -(Viton Seat) Included in Carburetor Kit-Part No. 398235
118	99525		VALVE, High Speed -Included in Carburetor Kit-Part No. 398235
121	398235		KIT, Carburetor Overhaul
358	299577		GASKET SET, Engine
883	272309		GASKET, Exhaust -Included in Gasket Set-Part No. 299577. Included in Valve Overhaul Gasket Set-Part No. 498533
978	271736		GASKET, Oil Guard -Included in Gasket Set-Part No. 299577
1095	498533		GASKET SET, Valve



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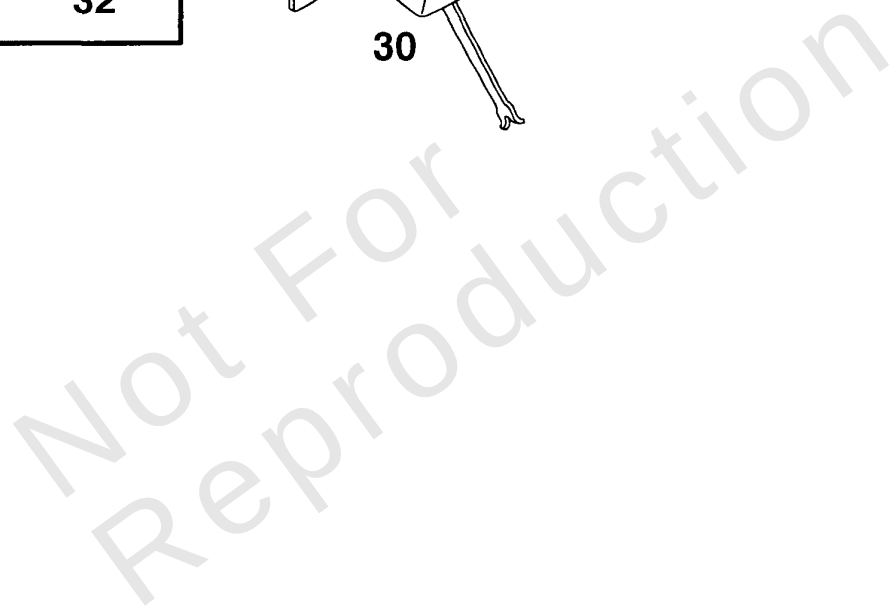
Oil Gard

REF NO	PART NO	QTY	DESCRIPTION
188	94627		SCREW -(Fuel Tank)
346	93705		SCREW -(8-32 X 3/8)
353	92791		WASHER
354A	90576		NUT -(Ground Terminal)
729	223528		CLIP -(Retainer)
948	398661		HARNESS, Wiring
978	271736		GASKET, Oil Guard -Included in Gasket Set-Part No. 299577
979	494807		COVER, Oil Guard
980	398182		KIT, Oil Gard
982A	94139		SCREW -(Oil Guard)
982	94657		SCREW
983	398660		LIGHT, Indicator -(Mounting With Light Bracket)
984	223773		BRACKET, Oil Guard Light



Piston Grp, Crank

REF NO	PART NO	QTY	DESCRIPTION
16	495832		CRANKSHAFT
24	222698		KEY, Flywheel
25	499273		PISTON ASSEMBLY -(Standard)
25	499274		PISTON ASSEMBLY -(.010 Oversize)
25	499275		PISTON ASSEMBLY -(.020 Oversize)
25	499276		PISTON ASSEMBLY -(.030 Oversize)
26	299743		SET, Ring -(.030 Oversize Chrome)
26	393881		SET, Ring -(Standard)
26	393882		SET, Ring -(.010 Oversize)
26	393883		SET, Ring -(.020 Oversize)
26	393884		SET, Ring -(.030 Oversize)
27	263181		LOCK, Piston Pin
27	68546		LOCK, Piston Pin -Used Before Code Date 96102800
28	295840		PIN, Piston -(Standard)
28	295841		PIN, Piston -(.005 Oversize) -Used Before Code Date 96102800
28	499302		PIN, Piston -(Standard)
28	499303		PIN, Piston -(.005 Oversize)
29	390401		ROD, Connecting -(Standard)
29	390773		ROD, Connecting -(.020 Undersize)
30	222113		DIPPER, Connecting Rod
31	222114		LOCK, Rod Screw
32	92659		SCREW -(Connecting Rod)
33A	390420		VALVE, Exhaust -Used Before Code Date 95041700
33	263017		VALVE, Exhaust -Used After Code Date 95041600
34	261055		VALVE, Intake
35	65906		SPRING, Valve -Used After Code Date 95041600
36	26828		SPRING, Valve -(Exhaust) -Used Before Code Date 95041700
40	221596		RETAINER, Valve -(Valves With Groove In Stem)
41	292260		RETAINER, Valve -(Exhaust Valve) -Used Before Code Date 95041700
42	494553		KEEPER, Valve -(Exhaust) -Used Before Code Date 95041700
45	260933		TAPPET, Valve



Piston Grp, Crank

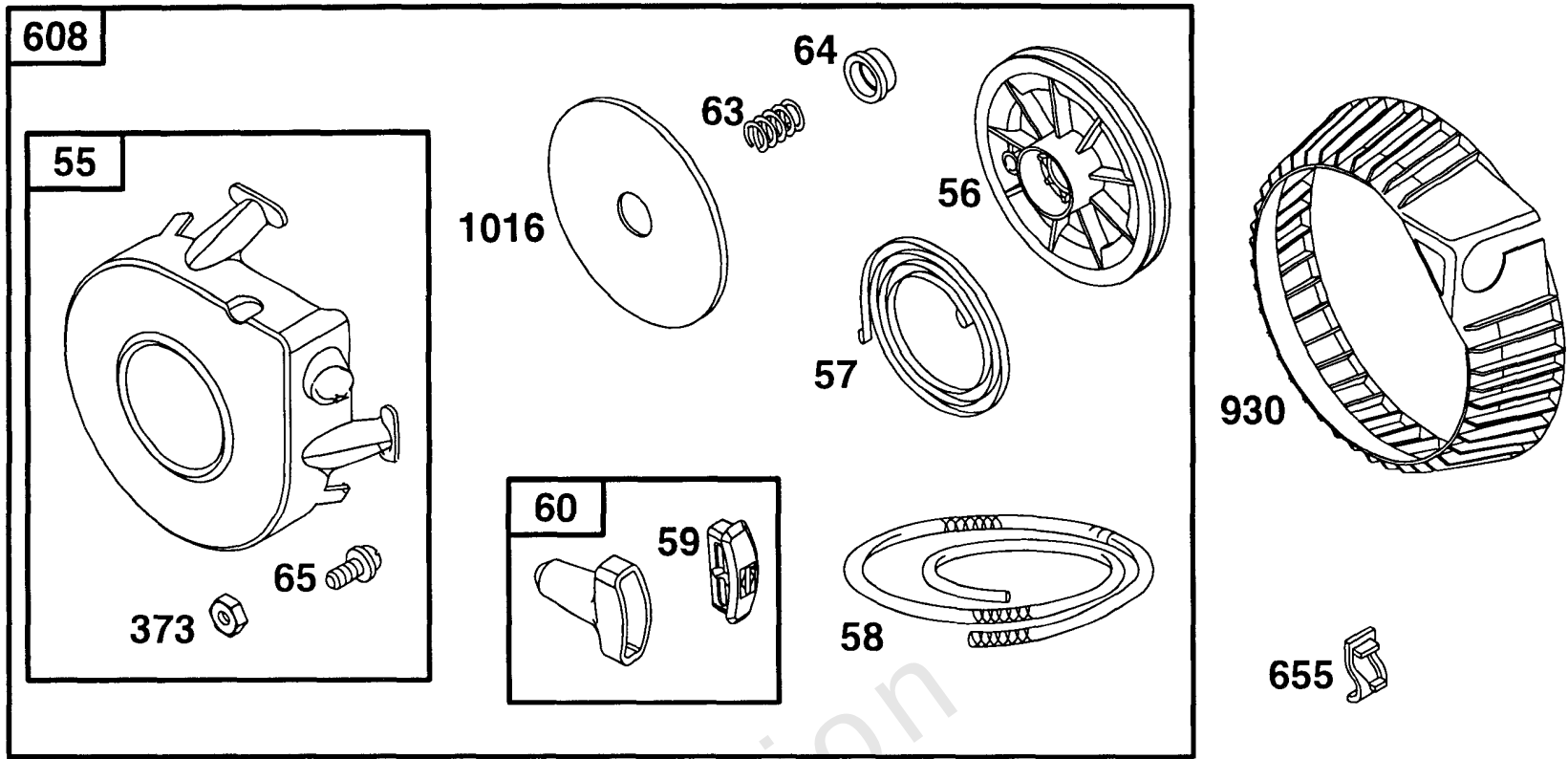
REF NO	PART NO	QTY	DESCRIPTION
146	94388		KEY, Timing
741	262479		GEAR, Timing -(Key) -Used Before Code Date 95022000
741	263025		GEAR, Timing

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Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	-----		No engine replacement. Repair engine with individual parts.
	-----		Top No-Load Speed: 3750 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

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Rewind Assy

REF NO	PART NO	QTY	DESCRIPTION
55	393576		HOUSING, Rewind Starter
56	295871		PULLEY, Starter -(63 Rope) Includes 63 Rope; if Longer Rope is Required, Order Part No. 66894 and Cut to Required Length
57	490179		SPRING-REWIND STR
58	66884		ROPE, Starter -(Cut To Required Length)
58	66894		ROPE, Starter -(Cut To Required Length)
59	490653		INSERT, Grip
60	490652		GRIP-STARTER ROPE
63	260414		SPRING, Ratchet
64	281204		ADAPTER, Ratchet Spring
65	94128		SCREW
373	92987		STARTER, Rewind
608	390391		STARTER, Rewind
655	222598		ANCHOR, Rewind Spring -(Stamped Rewind Housing)
930	280685		GUARD, Rewind
1016	490817		SPACER-REWIND -(Rewind)

