

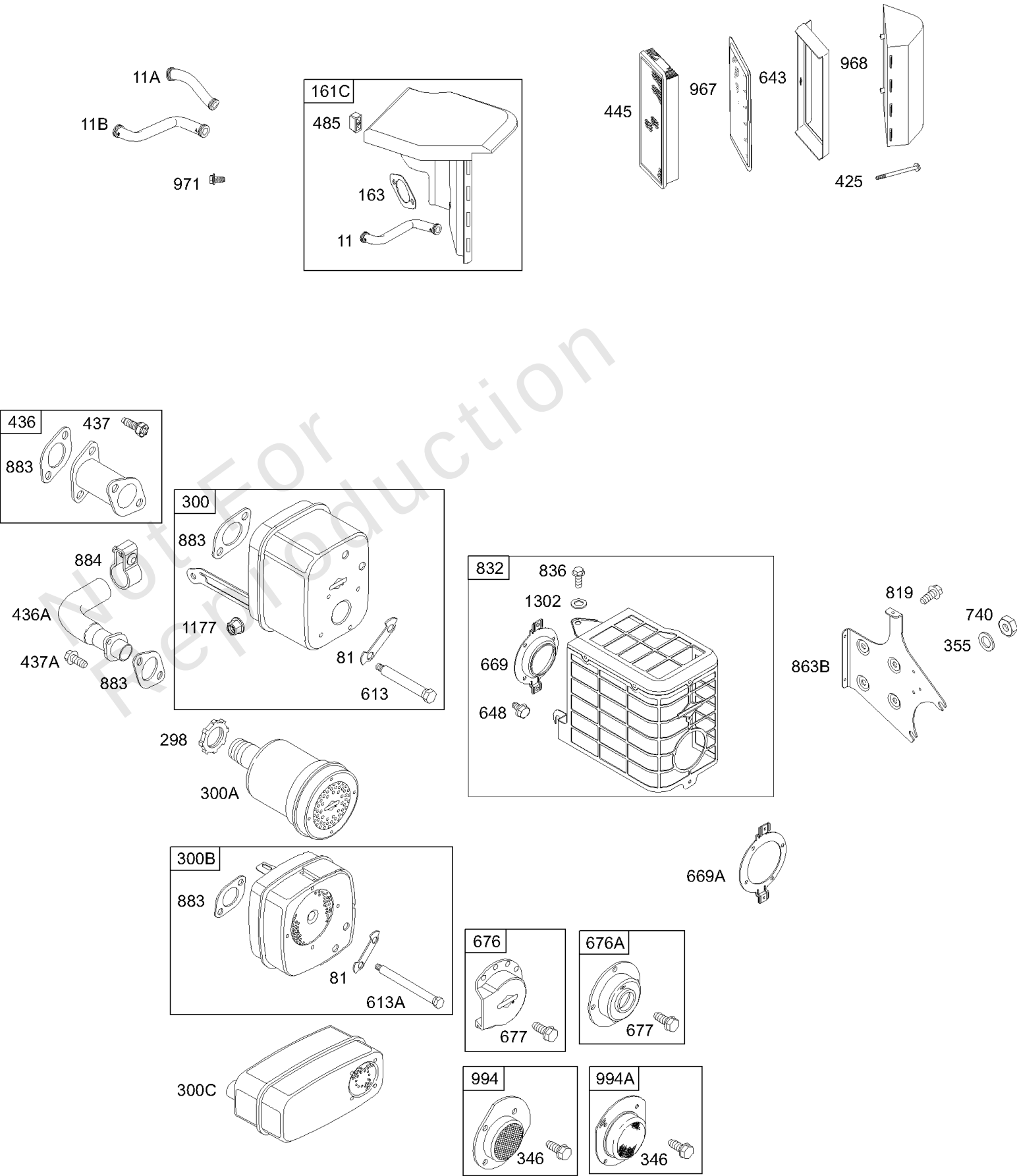


Parts Manual

Mfg. No: 192437-0041-01

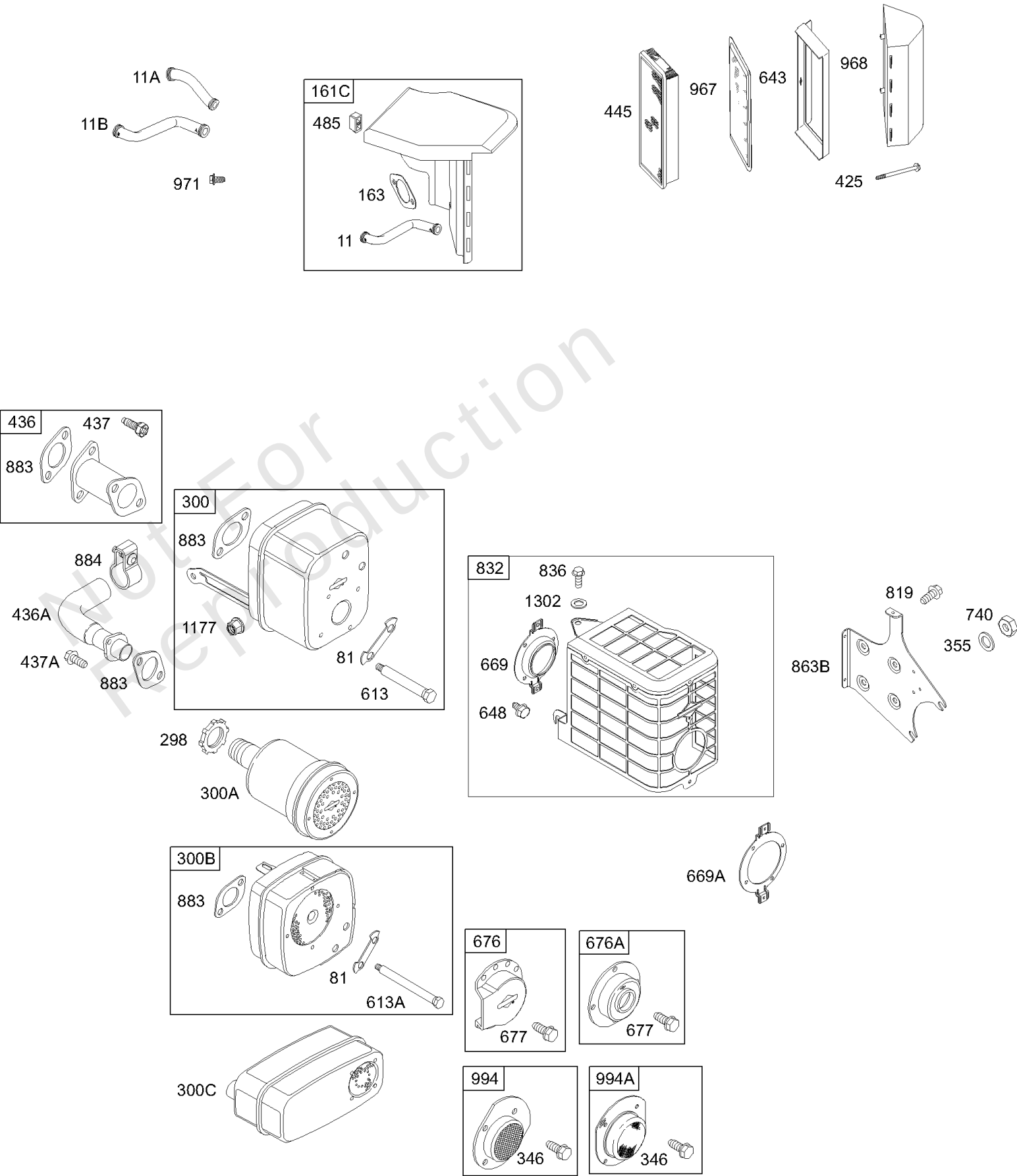
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Not For
Reproduction



Air Cleaner, Muffler

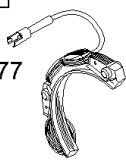
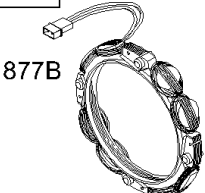
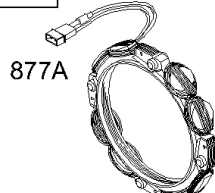
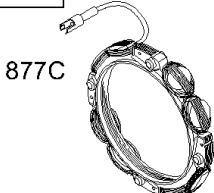
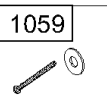
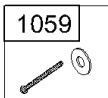
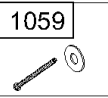
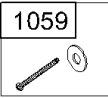
REF NO	PART NO	QTY	DESCRIPTION
11	691907		TUBE, Breather -Used After Code Date 95040200
11A	691899		TUBE, Breather -Used After Code Date 95010100 -Used Before Code Date 95040300
11B	281426		TUBE, Breather -Used Before Code Date 94111100
81	691729		LOCK, Muffler Screw
161C	498544		BASE, Air Cleaner
163	692277		GASKET, Air Cleaner -(Air Cleaner)
298	690453		LOCKNUT -(Muffler and Elbow)
300	497141		MUFFLER
300A	692025		MUFFLER
300C	498984S		MUFFLER
300B	691951		MUFFLER
346	690661		SCREW -(Spark Arrestor)
355	690310		WASHER -(Muffler Bracket)
425	691671		SCREW -(Air Cleaner Cover)
436	497140		MANIFOLD, Exhaust
436A	690797		MANIFOLD, Exhaust
437	695974		SCREW -(Exhaust Manifold)
437A	690810		SCREW -(Exhaust Manifold)
445	691643		FILTER, A/C Cartridge
485	692295		KNOB, Air Cleaner Cover
613	691351		SCREW -(Muffler)
613A	691632		SCREW -(Muffler)
643	691926		RETAINER, Air Filter
648	690661		SCREW -(Muffler Guard Bracket)
669	691228		BRACKET, Muffler Guard
669A	692869		BRACKET, Muffler Guard
676	393757		DEFLECTOR, Muffler -(Side Outlet)
676A	395700		DEFLECTOR, Muffler -(Direct Outlet) (Direct Out)
677	690661		SCREW -(Muffler Deflector)
740	691105		LOCKNUT -(Muffler Bracket)
819	692198		SCREW -(Muffler Bracket)
832	691447		GUARD-MUFFLER
836	692198		SCREW -(Muffler Guard)
863B	690454		BRACKET-MUFFLER
883	697815		GASKET, Exhaust
884	691956		CLAMP, Muffler
967	492889		FILTER, Pre Cleaner



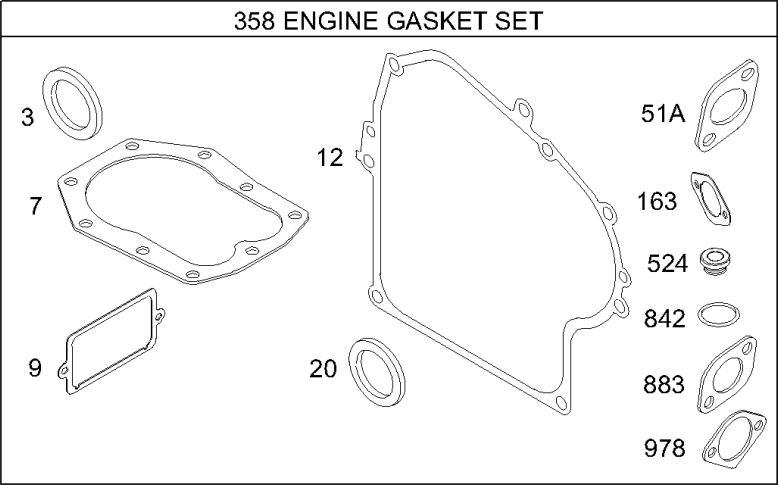
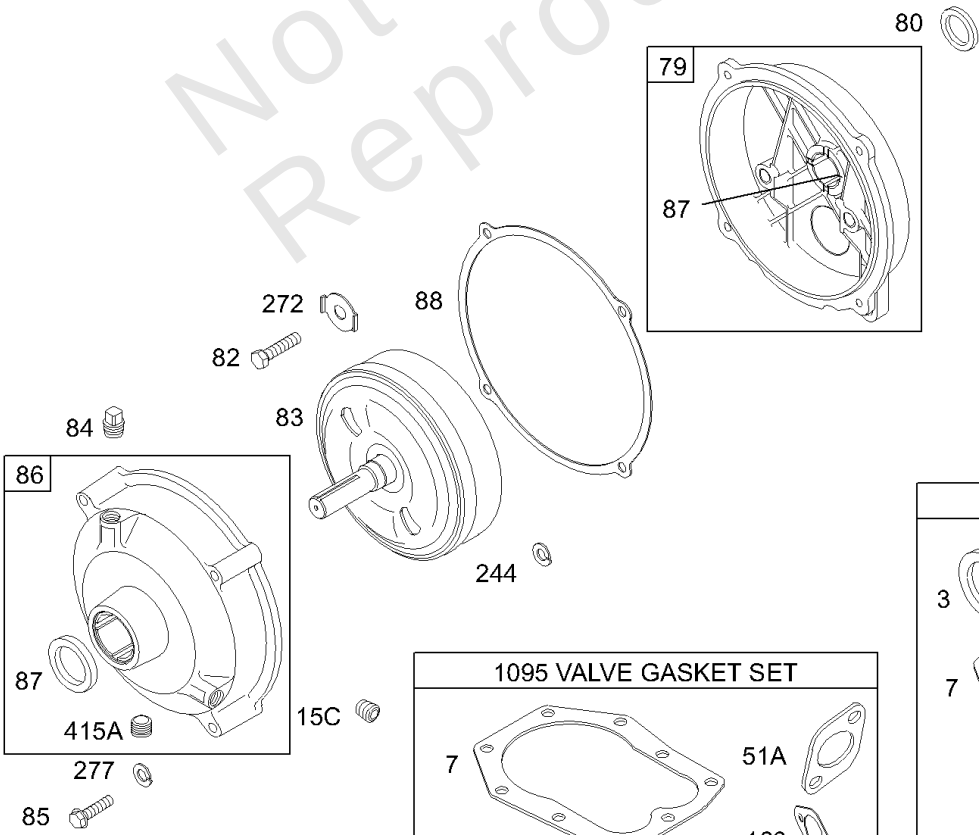
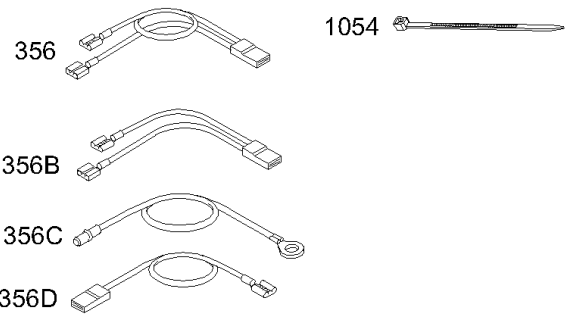
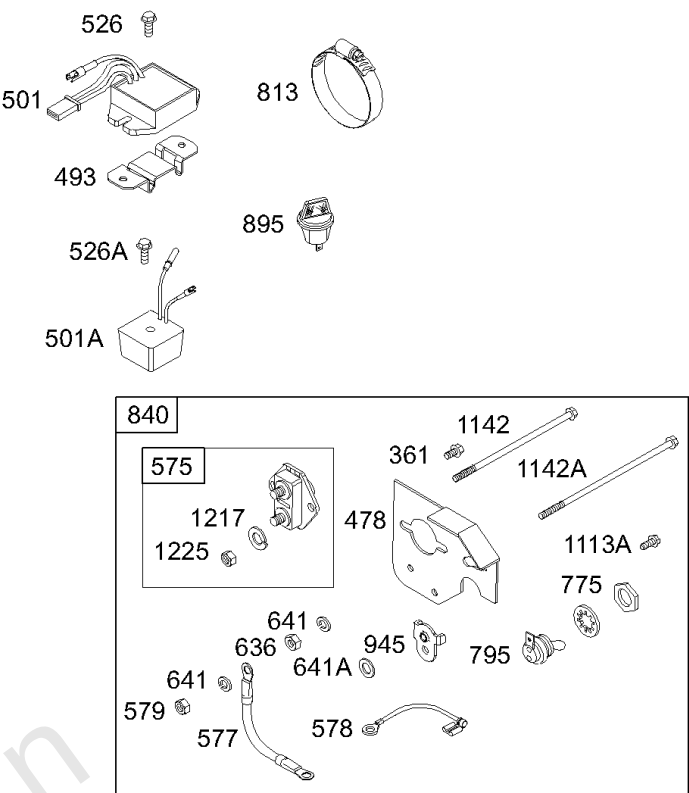
Air Cleaner, Muffler

REF NO	PART NO	QTY	DESCRIPTION
968	691925		COVER, Air Cleaner
971	691003		SCREW -(Air Cleaner Base to Carburetor/Throttle Body)
994	399541		ARRESTOR, Spark
994A	392390		ARRESTOR, Spark
1177	691105		LOCKNUT -(Muffler)
1302	691113		WASHER -(Muffler Guard)

Not For Reproduction

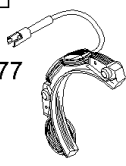
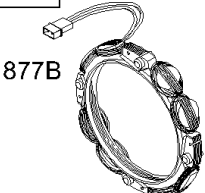
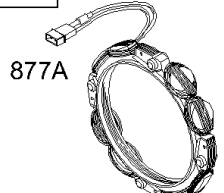
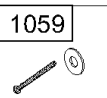
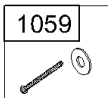
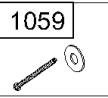
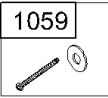
DC ONLY	10 AMP	DUAL CIRCUIT	TRI-CIRCUIT
SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY
474 	474B 	474A 	474C 
			
578A 	578A 	878A 	878B 

NOTE: All stators use a No. 1119 mounting screw. 

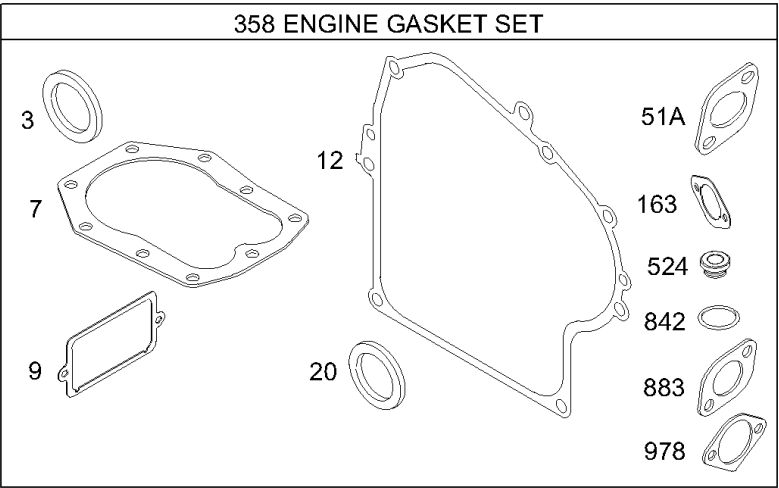
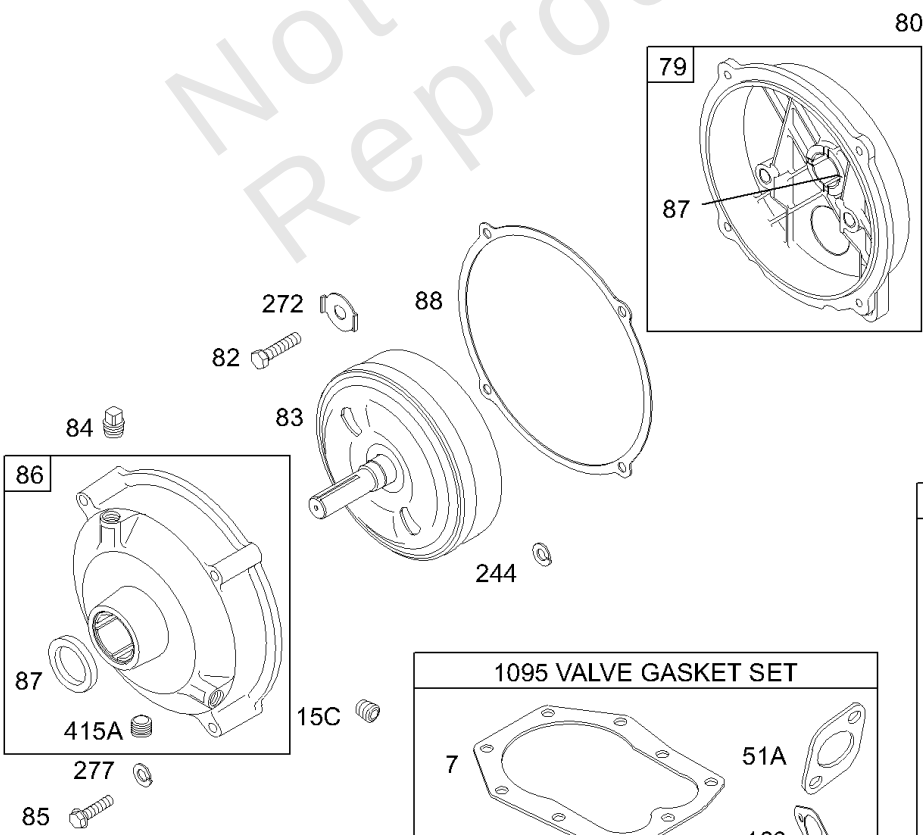
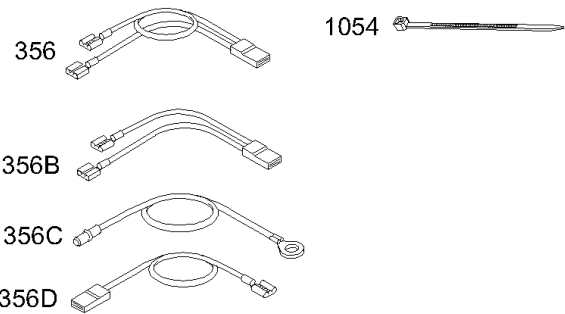
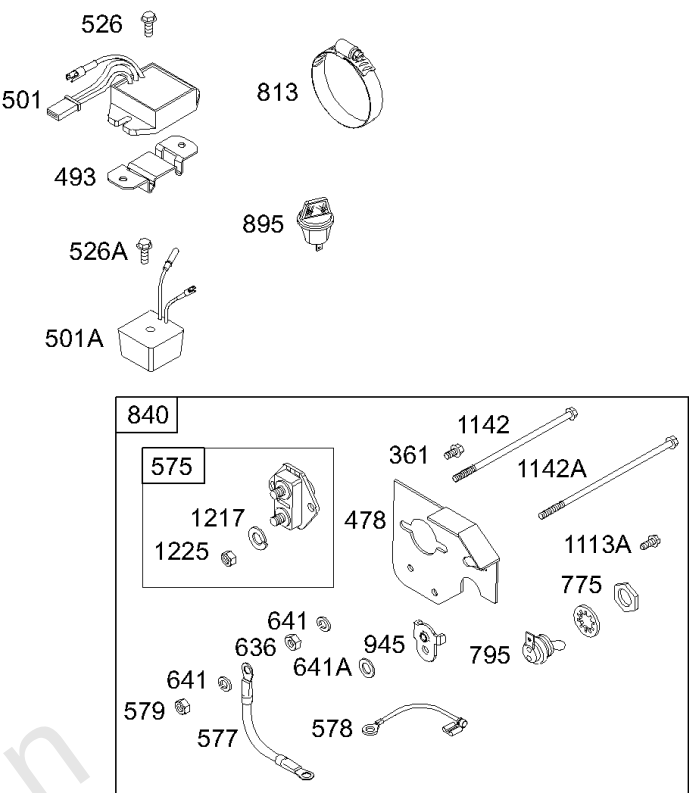


Alternators, Wires, Gear Reduction, Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
3	391086S		SEAL, Oil -(Magneto Side)
7	272163S		GASKET, Cylinder Head
9	27803S		GASKET, Breather
12	27877		GASKET, Crankcase -(.009)
12	692221		GASKET, Crankcase -(.015)
12	27876		GASKET, Crankcase -(.005)
15C	691682		PLUG-OIL DRAIN -(1/4 Hex Socket)
20	391086S		SEAL, Oil -(PTO Side)
51A	691885		GASKET, Intake -(Manifold To Engine)
79	690614		CASE, Gear Reduction
80	691603		GASKET, Gear Case
82	690287		SCREW -(Gear Reduction Case)
83	690387		SHAFT, Auxiliary Drive
84	691121		PLUG-BREATHER -(Square Head)
85	691076		SCREW -(Gear Cover)
86	690613		COVER, Gear
87	391086S		SEAL, Oil
88	691601		GASKET, Gear Cover/Housing
163	692277		GASKET, Air Cleaner -(Air Cleaner)
244	691075		WASHER -(Gear Reduction Case)
272	691168		LOCK, Screw Head -(Gear Reduction Case)
277	691075		WASHER -(Gear Case To Gear Reduction)
356	491391		WIRE, Stop -(Magneto Armature To Stop Switch)
356B	398838		WIRE, Stop -(Dual Stop Assembly Wire)
356C	692149		WIRE, Stop
356D	491927		WIRE, Stop
358	497070		GASKET SET, Engine
361	691681		SCREW -(Starting Switch)
415A	690283		PLUG, Oil -(Square Head)
474	696578		ALTERNATOR -(DC Only)
474A	696459		ALTERNATOR -(Dual Circuit)
474B	696458		ALTERNATOR -(10 Amp Regulated)
474C	696457		ALTERNATOR -(Tri Circuit)
478	395410		KIT, Panel
493	691177		BRACKET, Mounting -(Regulator)

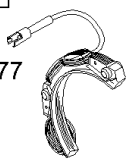
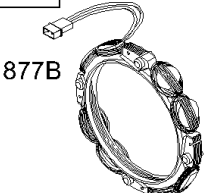
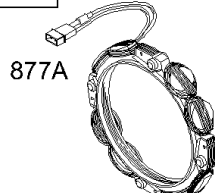
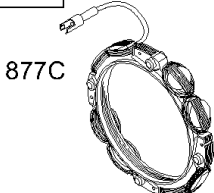
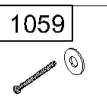
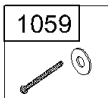
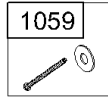
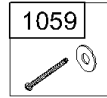
DC ONLY	10 AMP	DUAL CIRCUIT	TRI-CIRCUIT
SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY
474 	474B 	474A 	474C 
			
578A 	578A 	878A 	878B 

NOTE: All stators use a No. 1119 mounting screw. 

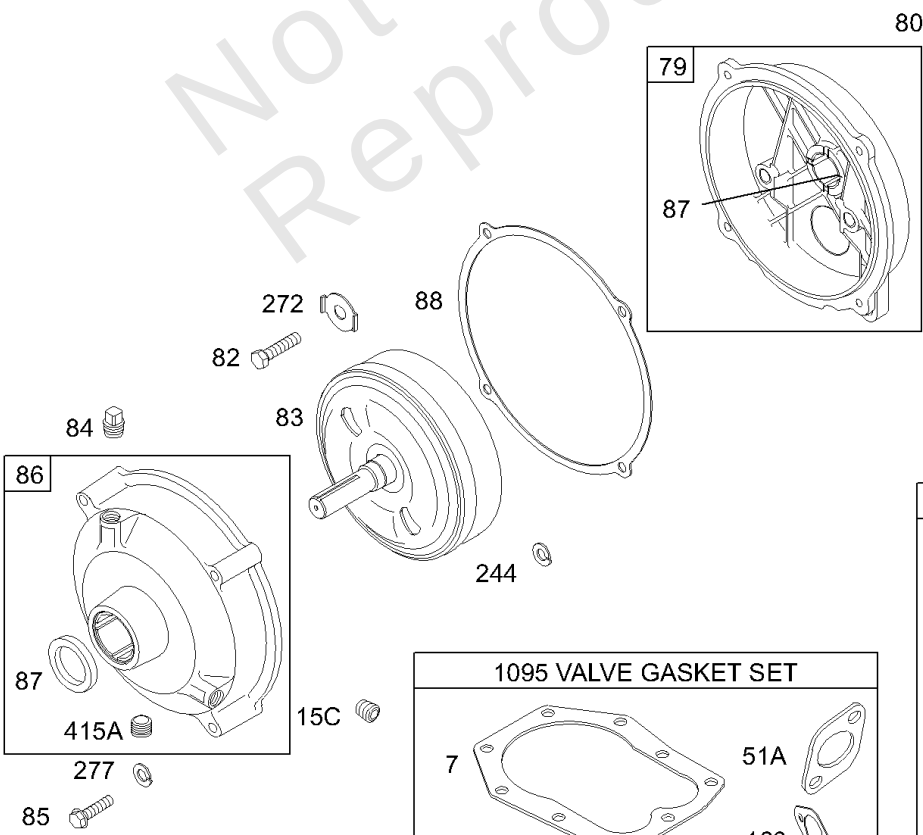
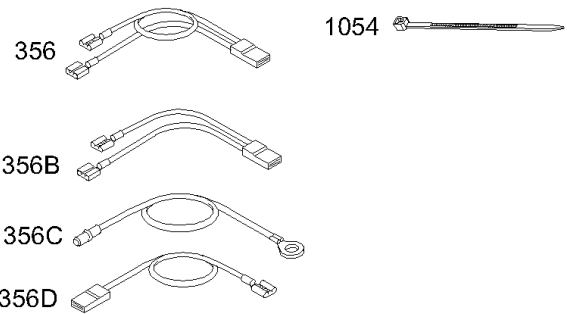
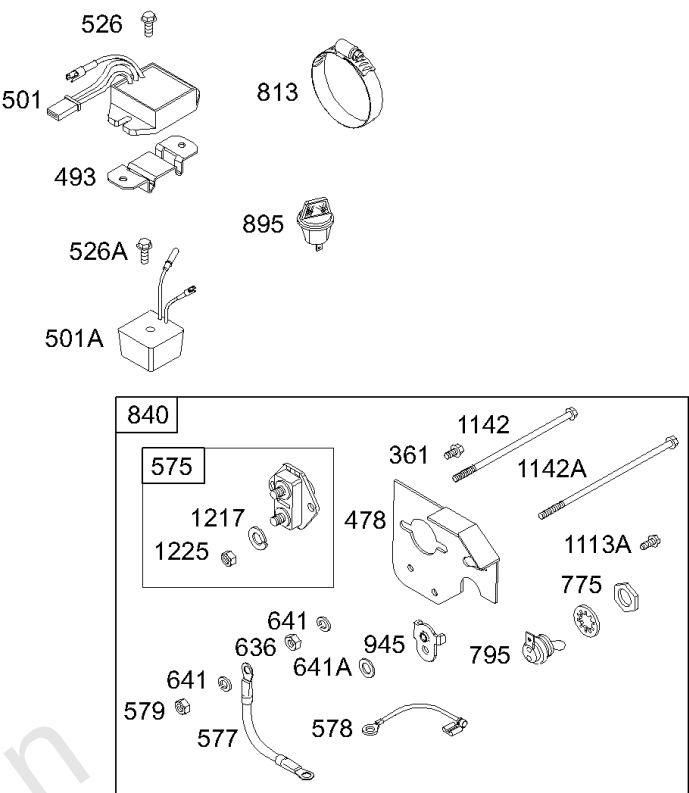


Alternators, Wires, Gear Reduction, Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
501	691185		REGULATOR -(16 Amp Regulated)
501A	691188		REGULATOR -(9 Amp Regulated)
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
526	690297		SCREW -(Regulator)
526A	690326		SCREW -(Regulator)
575	692303		SWITCH-STARTING
577	690630		CABLE, Starter
578	690647		WIRE ASSEMBLY -(Starter Switch To Ground Wire Terminal)
578A	692306		WIRE ASSEMBLY -(DC Only)
579	691029		NUT -(Starter Cable)
636	691029		NUT -(Starting Switch) (Terminal)
641	691075		WASHER -(Starting Switch)
641A	690282		WASHER -(Starting Switch)
775	690315		NUT -(Toggle Switch)
795	496590		SWITCH, Toggle
813	690635		CLAMP
840	395408		KIT, Panel -(Toggle Switch)
842	271170		SEAL, O-Ring -(Dipstick Tube)
877	393814		WIRE/CONNECTOR, Alternator -(DC Only)
877A	393456		WIRE/CONNECTOR, Alternator -(Dual Circuit)
877B	399916		WIRE/CONN-ALTERNATOR -(10 Amp Regulated)
877C	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit)
878A	691237		HARNESS, Alternator -(Dual Circuit)
878B	691955		HARNESS, Alternator -(Tri Circuit)
883	697815		GASKET, Exhaust
895	692309		SWITCH, Rotary
945	692132		BRACKET, Starter Motor
978	273326S		GASKET, Oil Gard
1054	280275		TIE, Cable
1059	698516		KIT, Screw/Washer
1095	498534		GASKET SET, Valve
1113A	691693		SCREW -(Panel)
1119	691183		SCREW -(Alternator)
1142	690323		SCREW -(Starter Motor Bracket) (4 7/16" Long)
1142A	692329		BOLT -(Starter Motor Bracket) (5) (4 1/2 And 4 3/8 Housing)

DC ONLY	10 AMP	DUAL CIRCUIT	TRI-CIRCUIT
SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY
474 	474B 	474A 	474C 
1059 	1059 	1059 	1059 
578A 	578A 	878A 	878B 

NOTE: All stators use a No. 1119 mounting screw. 

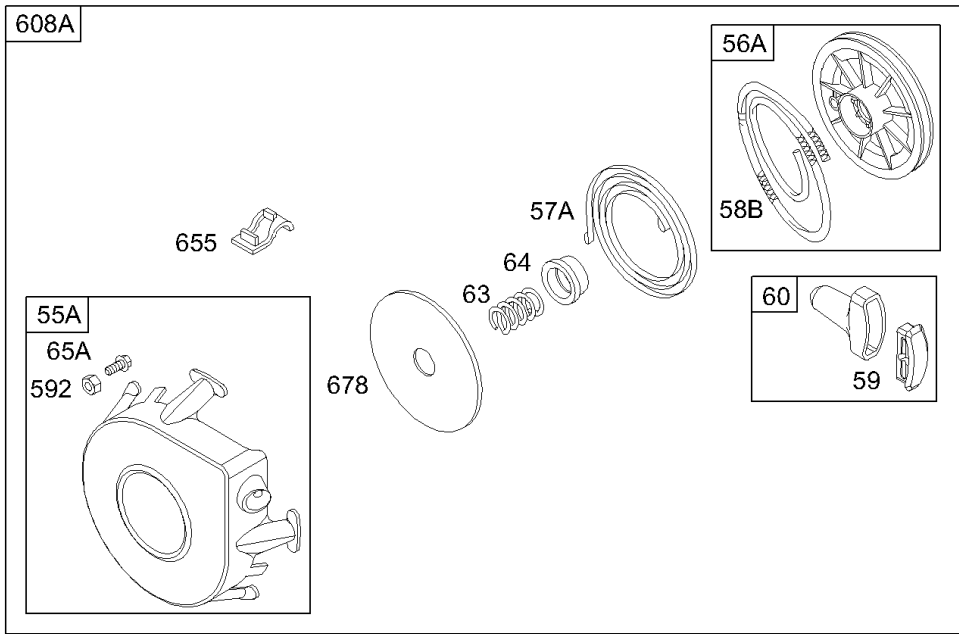
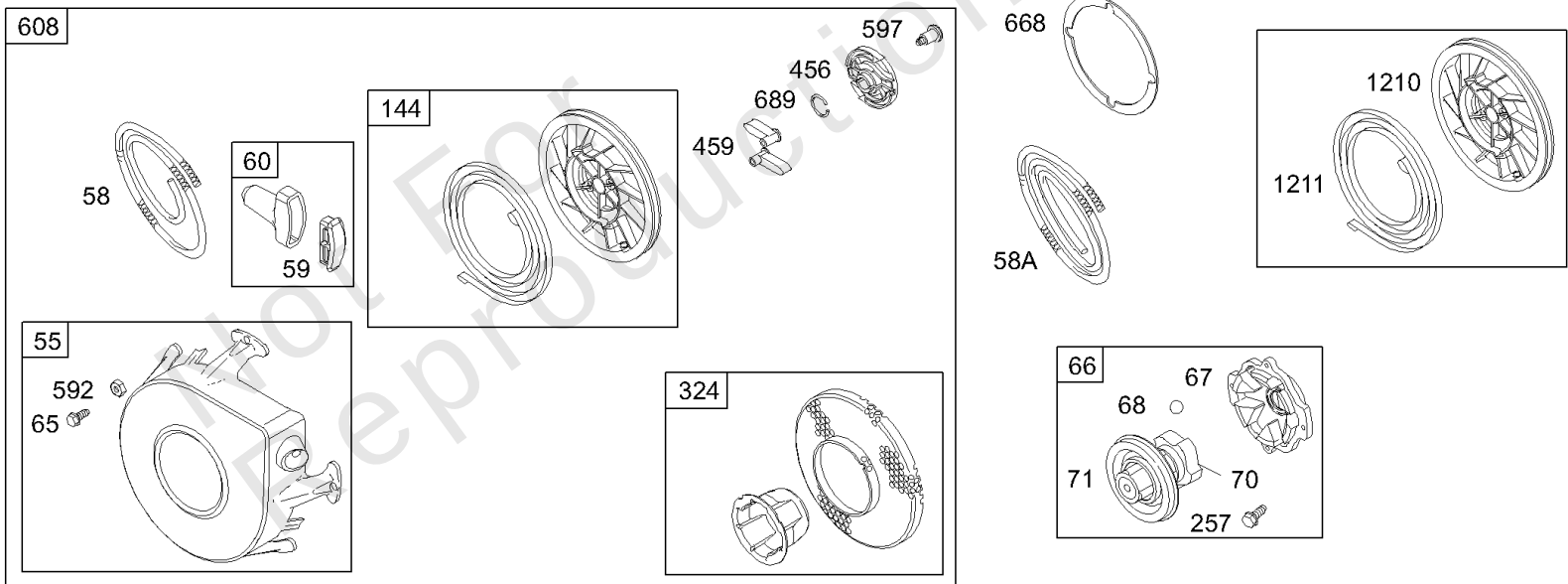
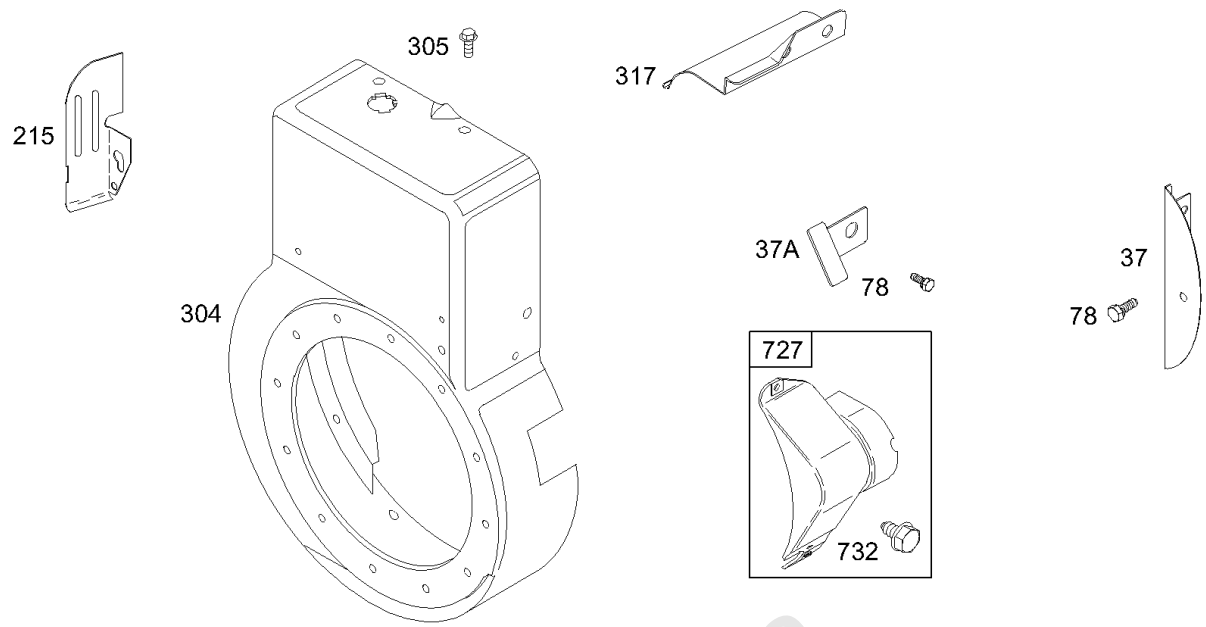


Alternators, Wires, Gear Reduction, Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
1217	691075		WASHER -(Starting Switch)
1225	691029		NUT -(Starting Switch)

Not For Reproduction

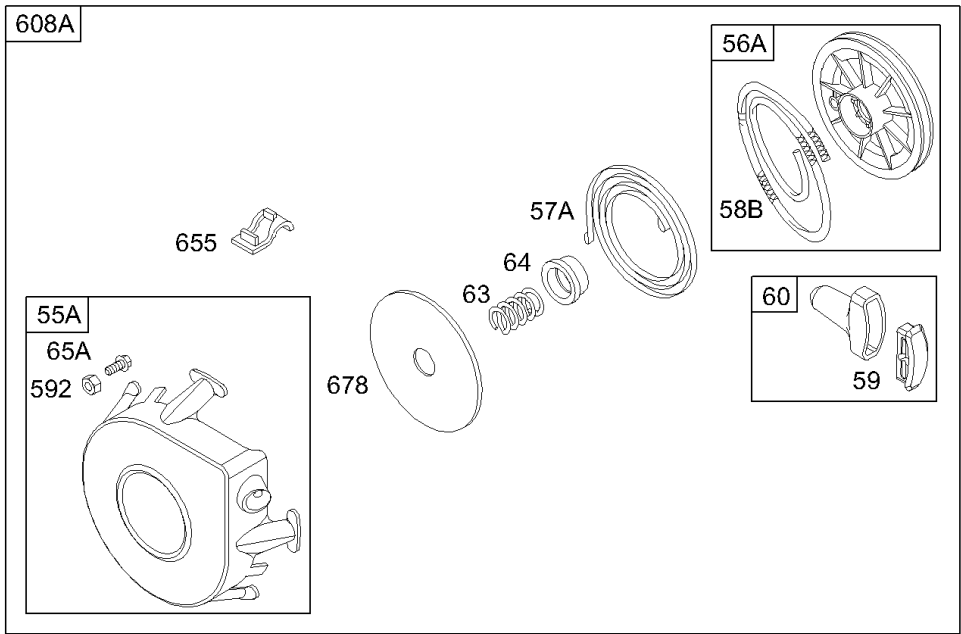
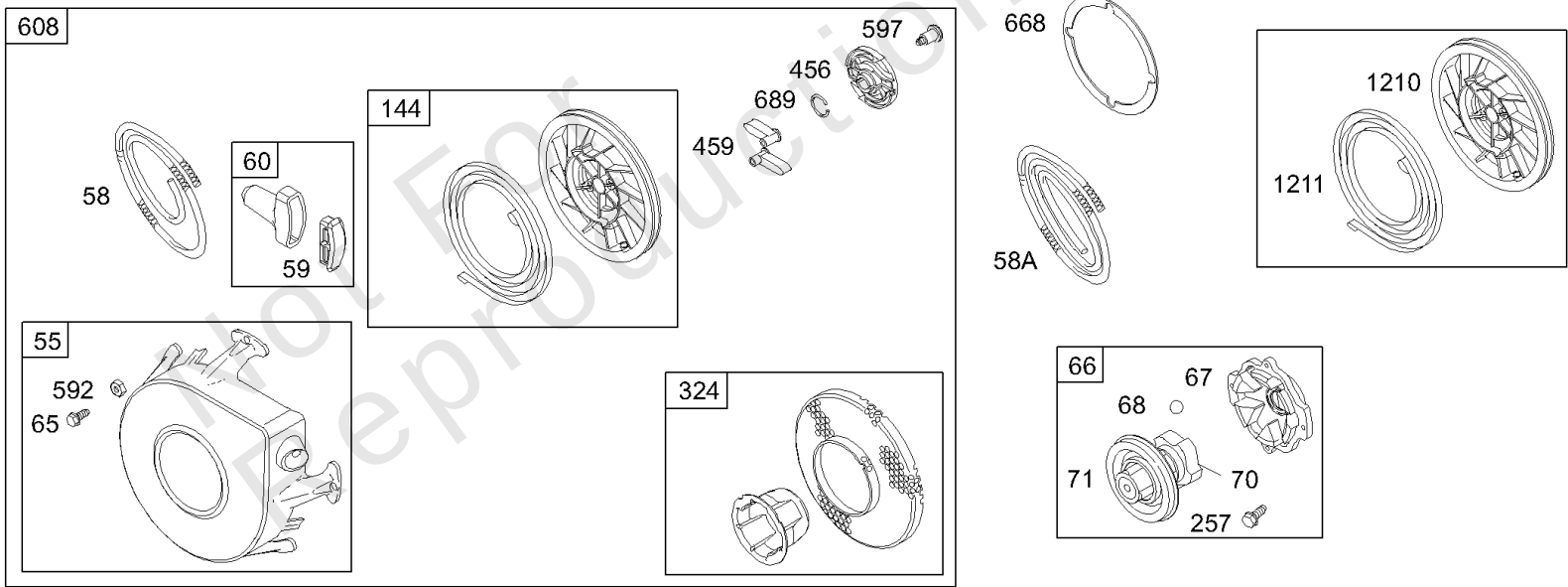
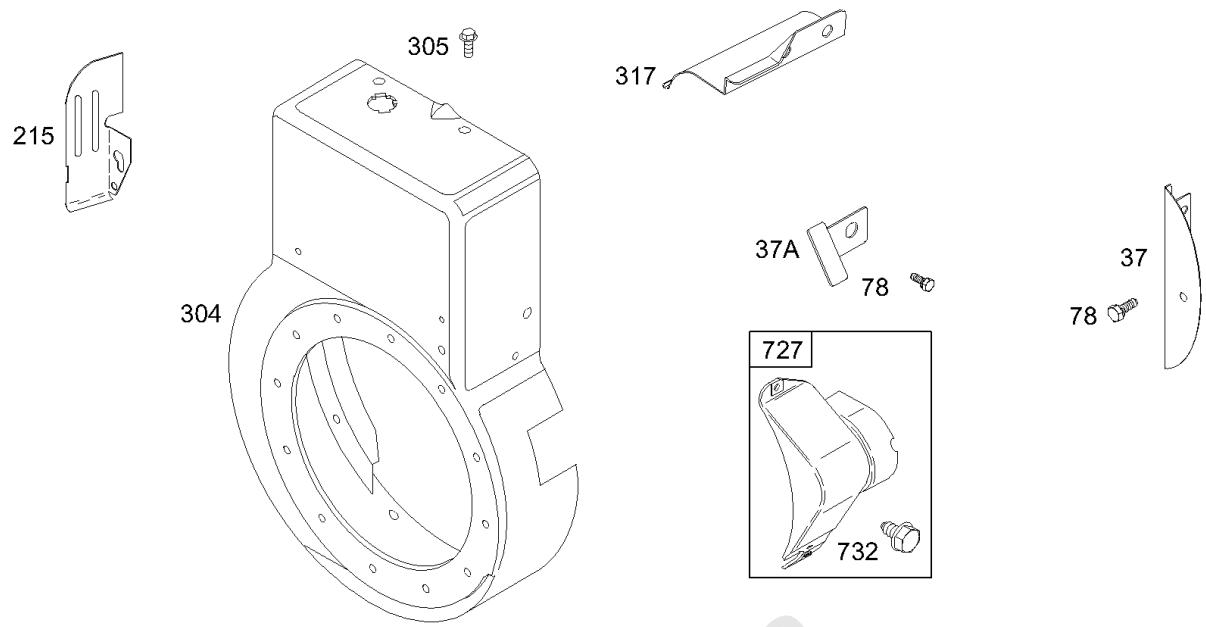
1036 EMISSION LABEL



Blower Housing, Starter Rewind

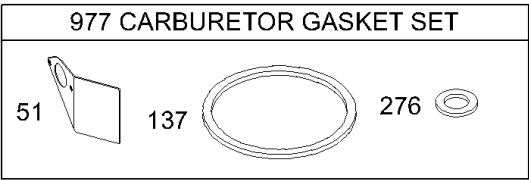
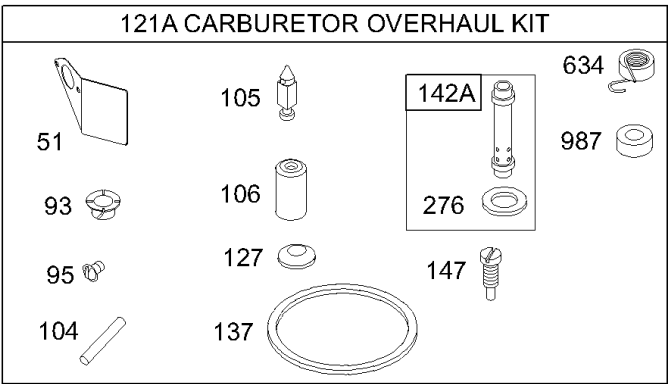
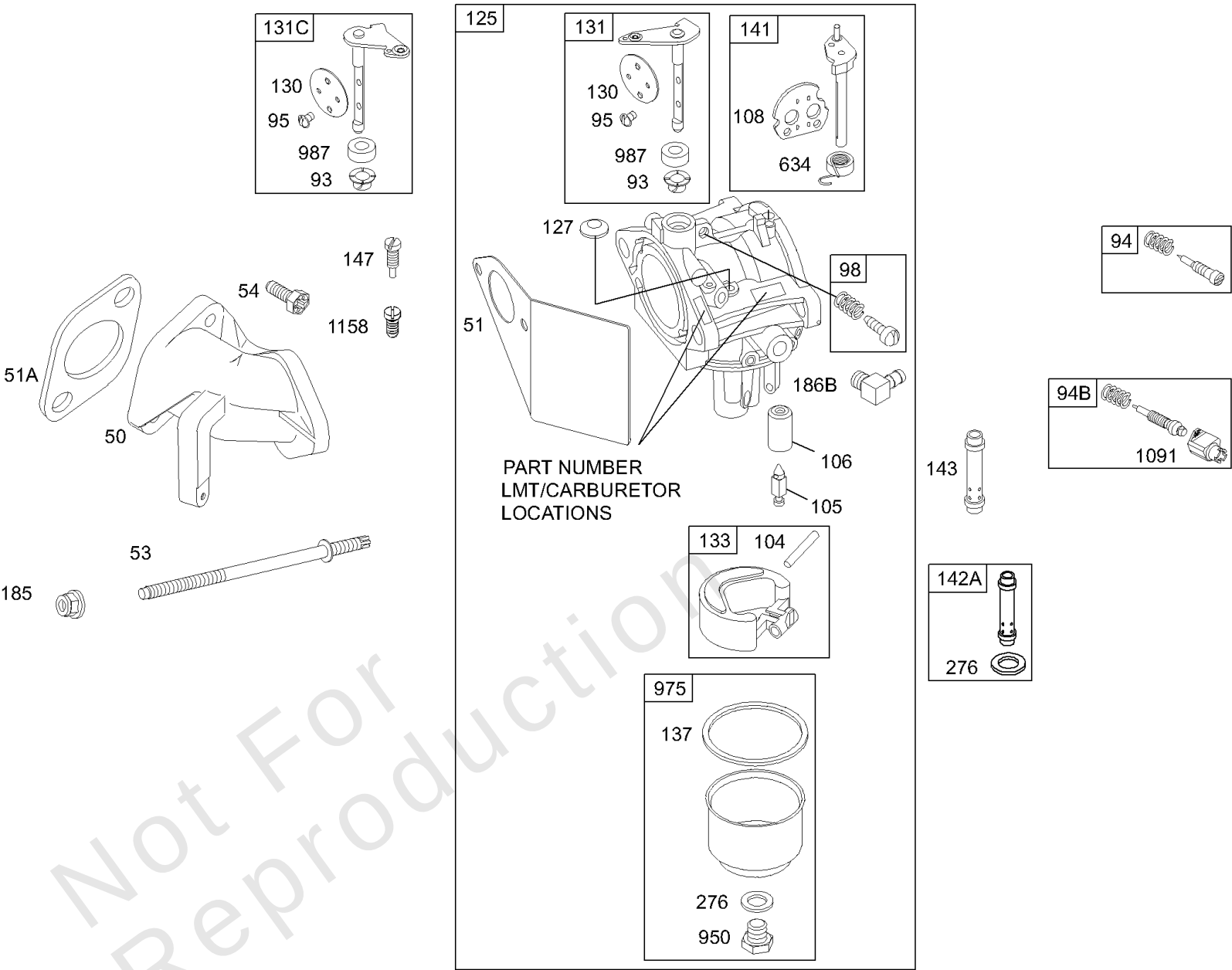
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37	690411		GUARD, Flywheel
37A	690488		GUARD, Flywheel
55	693904		HOUSING, Rewind Starter -Used After Code Date 99022800
55A	393576		HOUSING, Rewind Starter -Used Before Code Date 99030100
56A	295871		PULLEY, Starter -Used Before Code Date 99030100
57A	490179		SPRING-REWIND STR -Used Before Code Date 99030100
58	693389		ROPE, Starter -(Cut To Required Length) (70)
58A	695002		ROPE, Starter -(99)(Cut to Required Length)
58B	692188		ROPE, Starter -(63)(Cut to Required Length)
59	490653		INSERT, Grip
60	490652		GRIP-STARTER ROPE
63	690547		SPRING, Ratchet -Used Before Code Date 99030100
64	691920		ADAPTER, Ratchet Spring -Used Before Code Date 99030100
65	690837		SCREW -(Rewind Starter) -Used After Code Date 99022800
65A	690759		SCREW -(Rewind Starter) -Used Before Code Date 99030100
66	399671		CLUTCH-STARTER -Used Before Code Date 99030100
67	394897		HOUSING, Clutch -Used Before Code Date 99030100
68	691604		BALL, Clutch -Used Before Code Date 99030100
70	691945		RATCHET-CLUTCH -Used Before Code Date 99030100
71	691359		COVER, Ratchet -Used Before Code Date 99030100
78	690364		SCREW -(Flywheel Guard)
144	697843		PULLEY/SPRING ASSEMBLY
215	691170		GUIDE, Air
257	691660		SCREW -(Starter Clutch)
304	491592		HOUSING, Blower
305	692198		SCREW -(Blower Housing)
317	692860		COVER, Starter
324	695160		SCREEN/CUP ASSEMBLY
456	692299		PLATE-PAWL FRICTION -Used After Code Date 99022800
459	281505S		PAWL-RATCHET -Used After Code Date 99022800
592	690800		NUT -(Rewind Starter)
597	691696		SCREW -(Pawl Friction Plate) -Used After Code Date 99022800
608	693900		STARTER, Rewind -(70) -Used After Code Date 99022800

1036 EMISSION LABEL



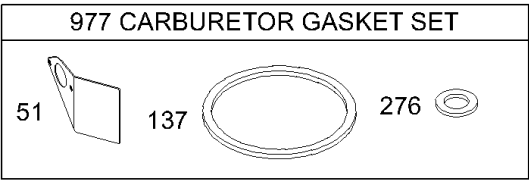
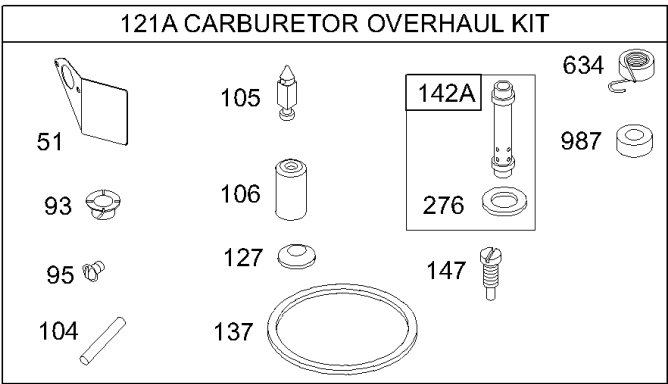
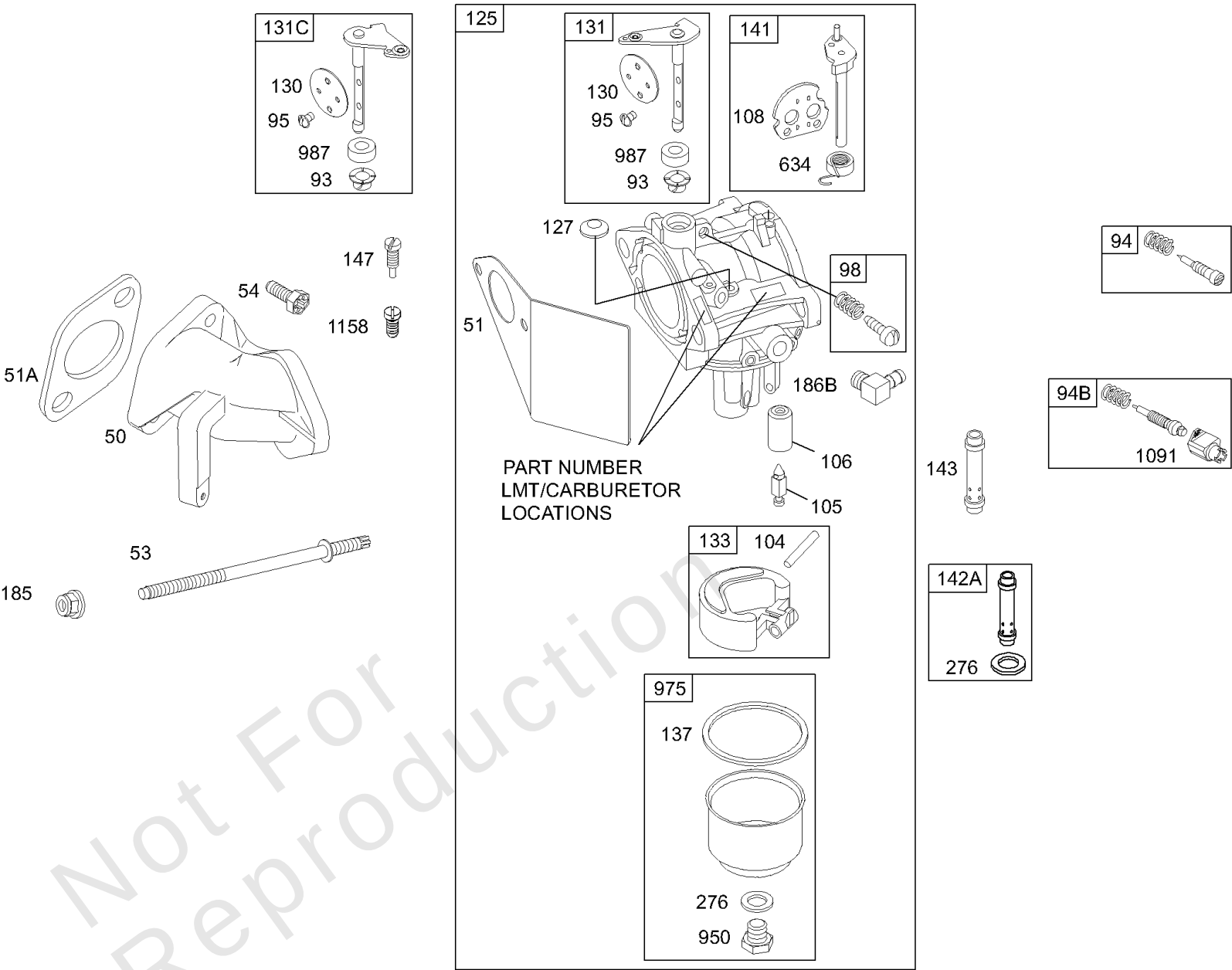
Blower Housing, Starter Rewind

REF NO	PART NO	QTY	DESCRIPTION
608A	390391		STARTER, Rewind -Used Before Code Date 99030100
655	691734		ANCHOR-REWIND SPRING
668	690500		SPACER
678	490817		SPACER-REWIND -(Rewind)
689	691855		SPRING-FRICTION -Used After Code Date 99022800
727	395405		COVER, Starter Drive
732	691097		SCREW -(Starter Drive Cover)
1036	696768		LABEL, Emissions -Used After Code Date 01073000
1036	694313		LABEL, Emissions -Used After Code Date 98123100 -Used Before Code Date 99100100
1036	499354		LABEL, Emissions -Used After Code Date 97052500 -Used Before Code Date 99010100
1036	499353		LABEL, Emissions -Used Before Code Date 97052600
1036	694988		LABEL, Emissions -Used After Code Date 99093000 -Used Before Code Date 00070100
1036	695696		LABEL, Emissions -Used After Code Date 00063000 -Used Before Code Date 01073100
1210	498144		PULLEY/SPRING ASSY -(Pulley) -Used After Code Date 00082000 -Used Before Code Date 01123100
1211	498144		PULLEY/SPRING ASSY -(Spring) (Spring) -Used After Code Date 00082000 -Used Before Code Date 01123100



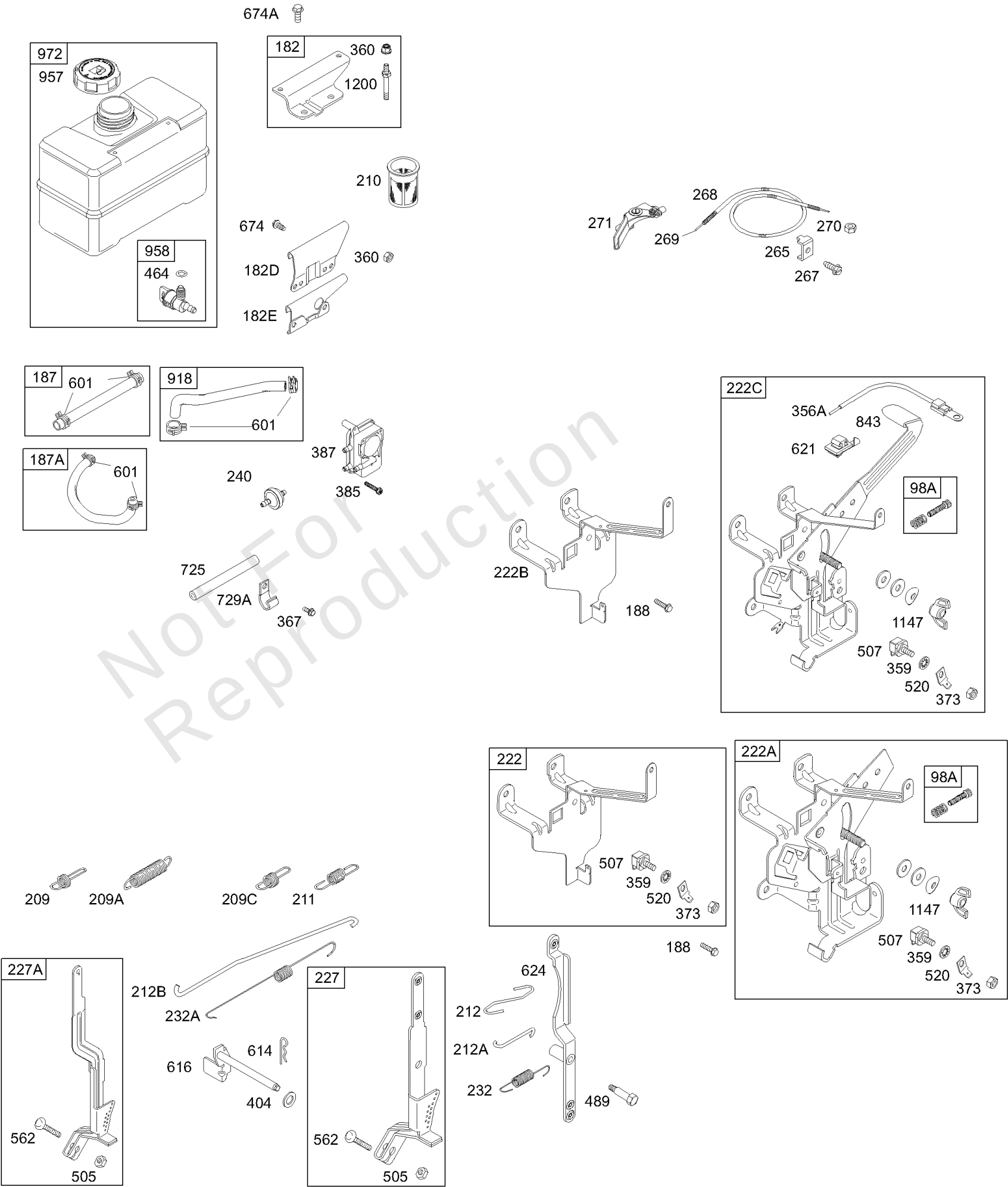
Carburetor

REF NO	PART NO	QTY	DESCRIPTION
50	691157		MANIFOLD, Intake
51	691886		GASKET, Intake -(Manifold To Carburetor)
51A	691885		GASKET, Intake -(Manifold To Engine)
53	691672		INSULATOR -(Carburetor)
54	93208		SCREW -(Intake Manifold)
93	690602		BUSHING, Throttle Shaft
94	494383		KIT, Idle Mixture -(Lmt 71,101,102,113,114,116)
94B	498836		KIT, Idle Mixture
95	691636		SCREW -(Throttle Valve)
98	495800		KIT, Idle Speed -(Carburetor)
104	690525		PIN, Float Hinge
105	691782		VALVE, Float Needle
106	691780		SEAT, Inlet
108	692344		VALVE, Choke
121A	497578		KIT, Carburetor Overhaul
125	497038		CARBURETOR -(LMT 103) -Used Before Code Date 94090100
125	497581		CARBURETOR -(LMT 171) -Used After Code Date 94083100 -Used Before Code Date 97052600
127	694524		PLUG, Welch
130	690468		VALVE, Throttle
131	693602		KIT, Throttle Shaft -Used After Code Date 94083100
131C	497042		KIT, Throttle Shaft -Used Before Code Date 94090100
133	494381		FLOAT, Carburetor
137	281165S		GASKET, Float Bowl
141	497043		KIT, Choke Shaft
142A	497196		NOZZLE, Carburetor -(LMT 103)
142A	693304		NOZZLE, Carburetor -(Used On Carburetor 690119 And 694285)
142A	691430		NOZZLE, Carburetor -(LMT 119)
142A	690003		NOZZLE, Carburetor -(LMT 204)
142A	499094		NOZZLE, Carburetor -(LMT 171)
143	690006		NOZZLE, Carburetor -(High Altitude) (LMT 204)
143	693301		NOZZLE, Carburetor -(High Altitude) (Used On Carburetor 690119 And 694285)
143	497040		NOZZLE, Carburetor -(High Altitude) (LMT 103)
143	497660		NOZZLE, Carburetor -(High Altitude) (LMT 119)
143	499111		NOZZLE, Carburetor -(High Altitude) (LMT 71)



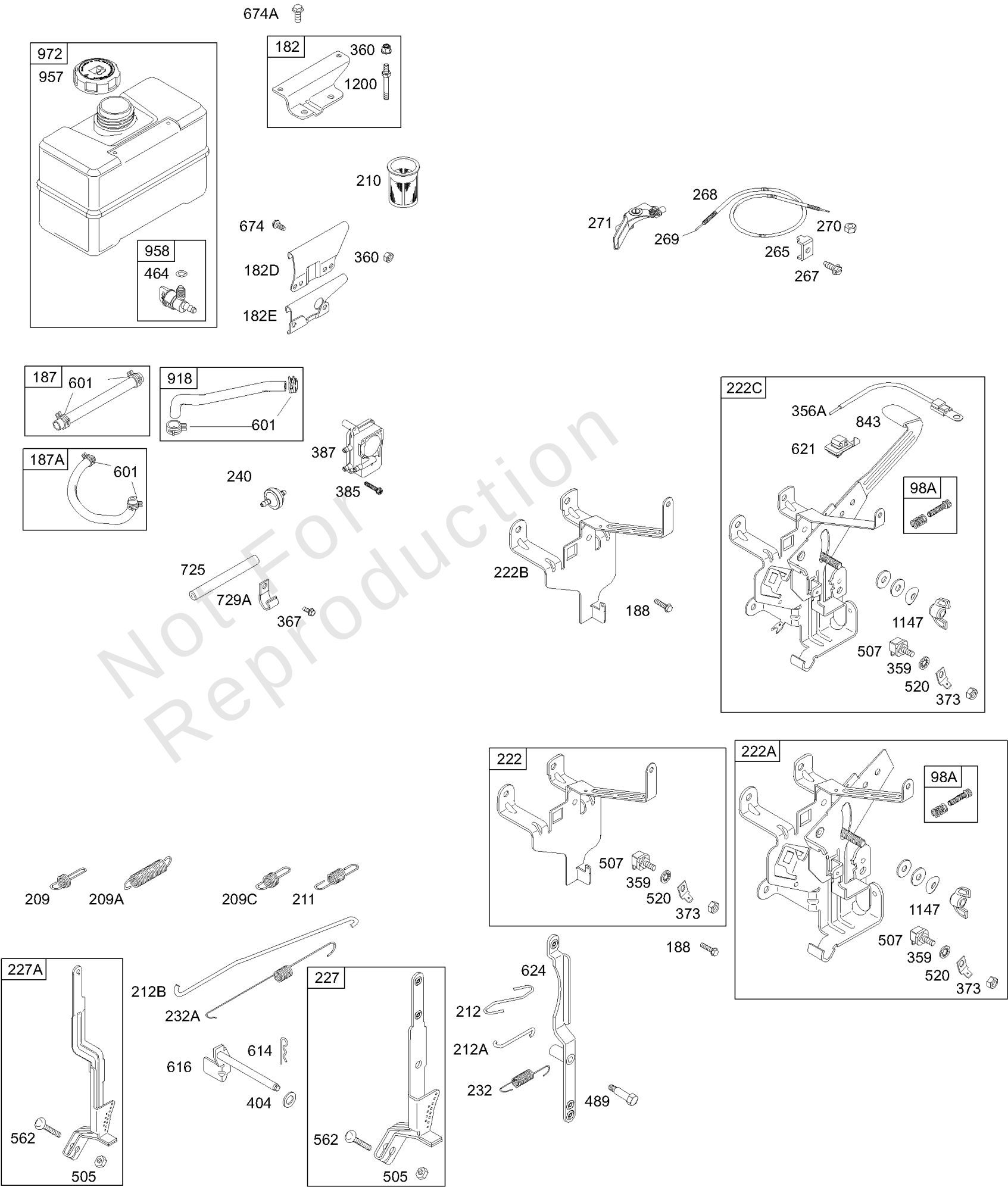
Carburetor

REF NO	PART NO	QTY	DESCRIPTION
147	691258		JET, Pilot -(LMT 119)
147	497472		JET, Pilot -(LMT 103)
185	690958		NUT -(Air Cleaner Base)
186B	692317		CONNECTOR-HOSE -(Carburetor)
276	692255		WASHER, Sealing
634	690802		SPRING/SEAL ASSEMBLY
950	691657		SCREW -(Float Bowl)
975	495933		BOWL, Float -(Float Bowl)
977	497069		SET, Carburetor Gasket
987	691326		SEAL, Choke/Throttle Shaft
1091	691333		CAP, Limiter
1158	695659		PLUG, Carburetor -(Carburetor Plug)



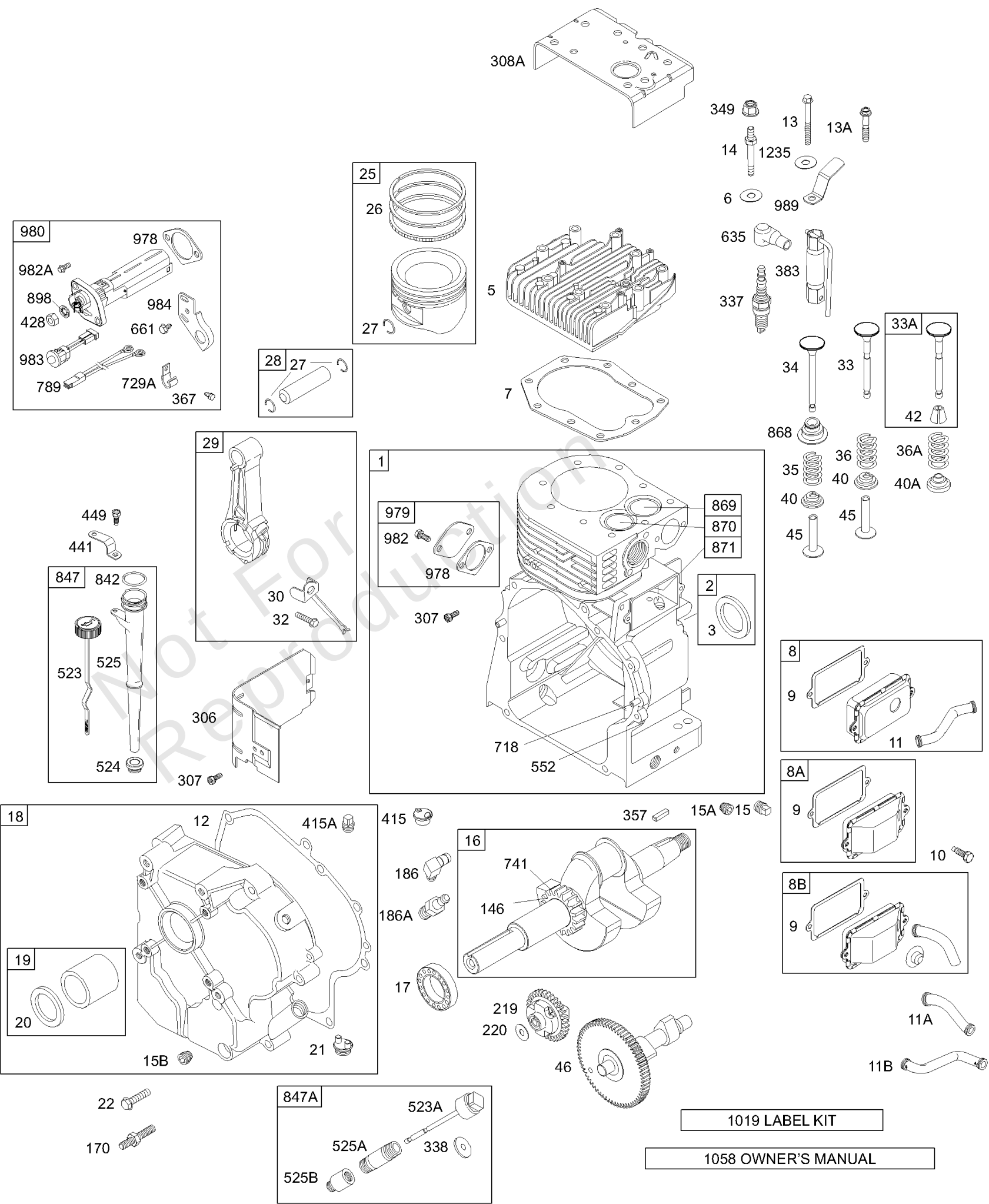
Control Brackets, Springs, Fuel Tank, Lines, Filter

REF NO	PART NO	QTY	DESCRIPTION
98A	493280		KIT-IDLE SPEED -(Control Bracket)
182	495664		BRACKET, Fuel Tank -(Upper)
182D	694592		BRACKET-FUEL TANK -(High Mount)
187	296004		LINE, Fuel -(Cut To Required Length)
187A	497029		LINE, Fuel -(Molded)
188	691693		SCREW -(Control Bracket)
209	691309		SPRING, Governor -(Blue)
209A	260723		SPRING, Governor -Used Before Code Date 94090100
209C	263054		SPRING, Governor -Used After Code Date 94083100 -Used Before Code Date 97042800
211	691307		SPRING, Governed Idle
212	691854		LINK, Throttle -(Upper)
212A	691853		LINK, Throttle -(Upper)
212B	262970		LINK, Throttle -(Governor Control Lever To Linkage Lever)
222	694182		BRACKET, Control
222A	691480		BRACKET, Control -Used After Code Date 97042700
222A	499724		BRACKET, Control -Used Before Code Date 97042800
222C	499722		BRACKET, Control -Used Before Code Date 97042800
222C	691478		BRACKET, Control -Used After Code Date 97042700
222B	693606		BRACKET, Control
227	692143		LEVER, Governor Control -(Short Lever)
227A	496253		LEVER, Governor Control -(Long Lever) -Used Before Code Date 94090100
232	691846		SPRING/LINK, Governor
232A	691848		SPRING/LINK, Governor
240	394358S		FILTER, Fuel
265	691024		CLAMP, Casing
267	690804		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
356A	691408		WIRE, Stop -(Jumper Wire)
359	691077		WASHER -(Ground Terminal)
360	691105		LOCKNUT -(Fuel Tank Bracket)



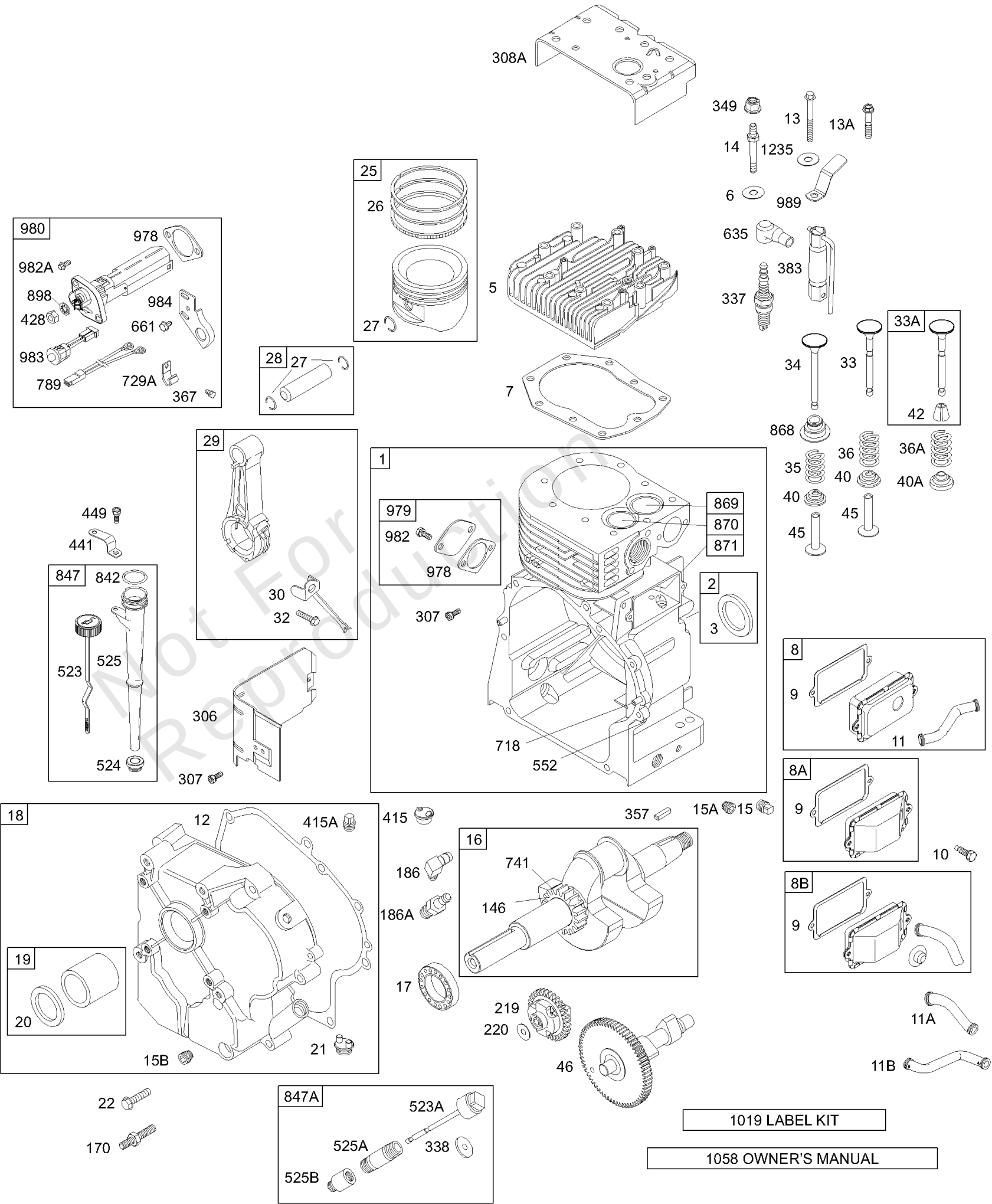
Control Brackets, Springs, Fuel Tank, Lines, Filter

REF NO	PART NO	QTY	DESCRIPTION
367	691058		SCREW -(Wire Clip) (Oil GARD Kit)
373	691612		NUT -(Ground Terminal)
385	691673		SCREW -(Fuel Pump)
387	692026		PUMP, Fuel
404	691691		WASHER -(Governor Crank)
464	691898		SEAL, O-Ring -(Fuel Shut-off Valve)
489	691776		SCREW -(Linkage Lever)
505	691251		NUT -(Governor Control Lever)
507	691972		INSULATOR
520	691084		TERMINAL, Ground
562	691119		BOLT -(Governor Control Lever)
601	95162S		CLAMP, Hose
614	691620		PIN, Cotter
616	691405		CRANK, Governor
621	692310		SWITCH, Stop
624	691415		LEVER, Linkage
674	691058		SCREW -(Fuel Tank Bracket)
674A	690708		SCREW -(Fuel Tank Bracket)
729A	690430		CLIP, Wire -(Oil GARD Kit)
843	691322		SLEEVE, Lever
918	497457		HOSE, Vacuum -(Molded)
957	493988S		CAP, Fuel Tank -(Plastic)
958	698182		VALVE, Fuel Shut Off
972	691993		TANK, Fuel -(4 Quart)
1147	690355		NUT -(Control Bracket)
1200	691690		STUD -(Fuel Tank Bracket)



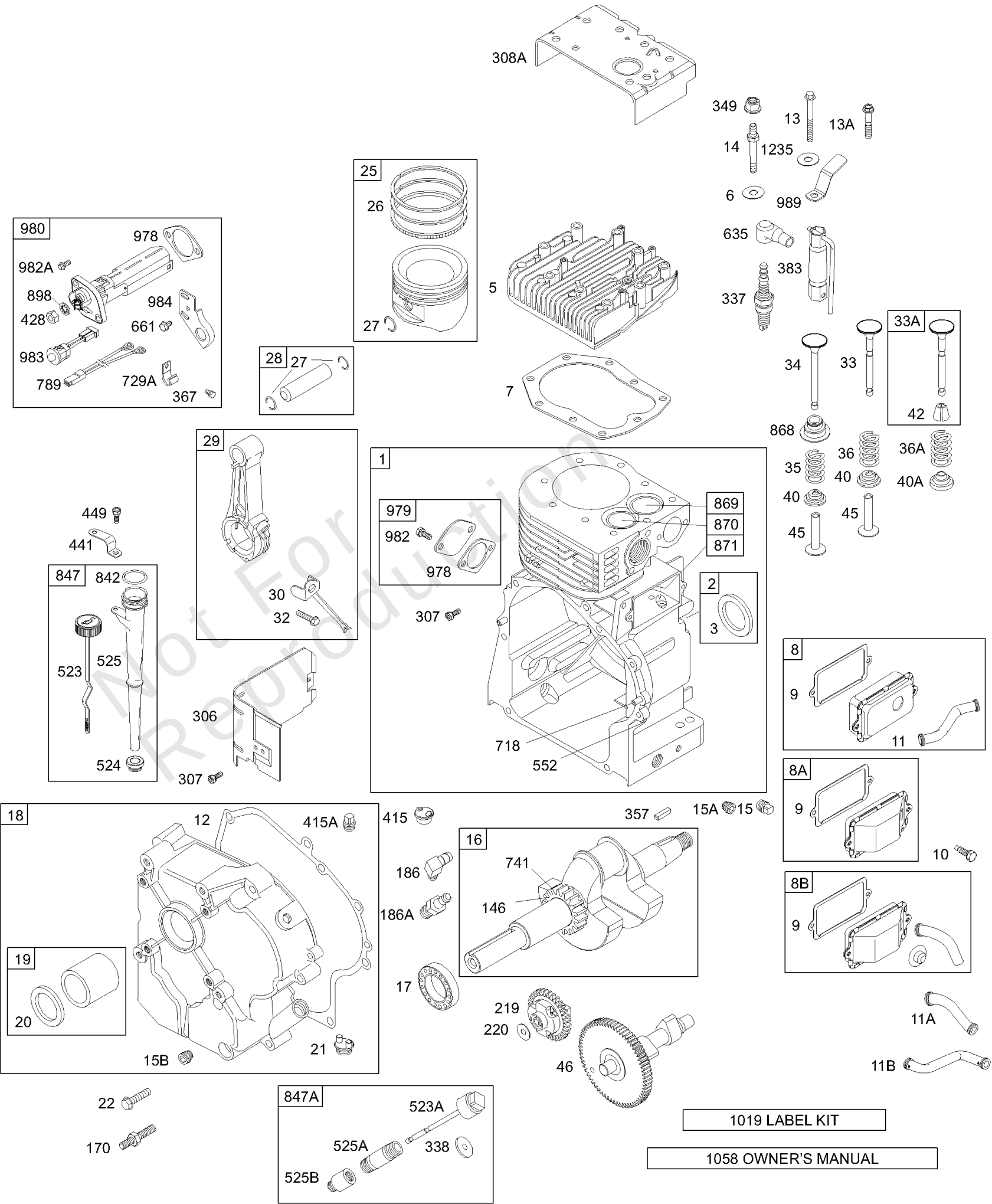
Crankshaft, Crankcase Cover, Breather, Cylinder, Piston, Dipstick

REF NO	PART NO	QTY	DESCRIPTION
1	495631		CYLINDER ASSEMBLY -(Includes Oil Gard Cover)
2	495657		KIT, Bushing/Seal -(Magneto Side)
3	391086S		SEAL, Oil -(Magneto Side)
5	691715		HEAD, Cylinder
6	691261		WASHER -(Cylinder Head)
7	272163S		GASKET, Cylinder Head
8	498038		BREATHER ASSEMBLY -Used After Code Date 95040200
8A	495736		BREATHER ASSEMBLY -Used After Code Date 95010100 -Used Before Code Date 95040300
8B	497710		BREATHER ASSEMBLY -Used Before Code Date 95010200
9	27803S		GASKET, Breather
10	691666		SCREW -(Breather Assembly)
11	691907		TUBE, Breather -Used After Code Date 95040200
11A	691899		TUBE, Breather -Used After Code Date 95010100 -Used Before Code Date 95040300
11B	281426		TUBE, Breather -Used Before Code Date 94111100
12	27876		GASKET, Crankcase -(.005)
12	692221		GASKET, Crankcase -(.015)
12	27877		GASKET, Crankcase -(.009)
13	691651		SCREW -(Cylinder Head) (2 5/8)
13A	690904		SCREW -(Cylinder Head) (3)
14	691690		STUD -(Cylinder Head) (3)
14	691109		STUD -(Cylinder Head) (Used In Position 1)
15	690946		PLUG, Oil Drain -(Square Head)
15A	691680		PLUG, Oil Drain -(3/8" Square Socket)
16	495655		CRANKSHAFT
17	691069		BEARING, Ball
18	496980		COVER, Crankcase
19	295964		KIT, Bushing/Seal -(PTO Side)
20	391086S		SEAL, Oil -(PTO Side)
21	281658S		CAP, Oil Fill
22	691103		SCREW -(Crankcase Cover/Sump) (Used In Position 1)
22	691625		SCREW -(Crankcase Cover/Sump)
25	499907		PISTON ASSEMBLY -(Standard)



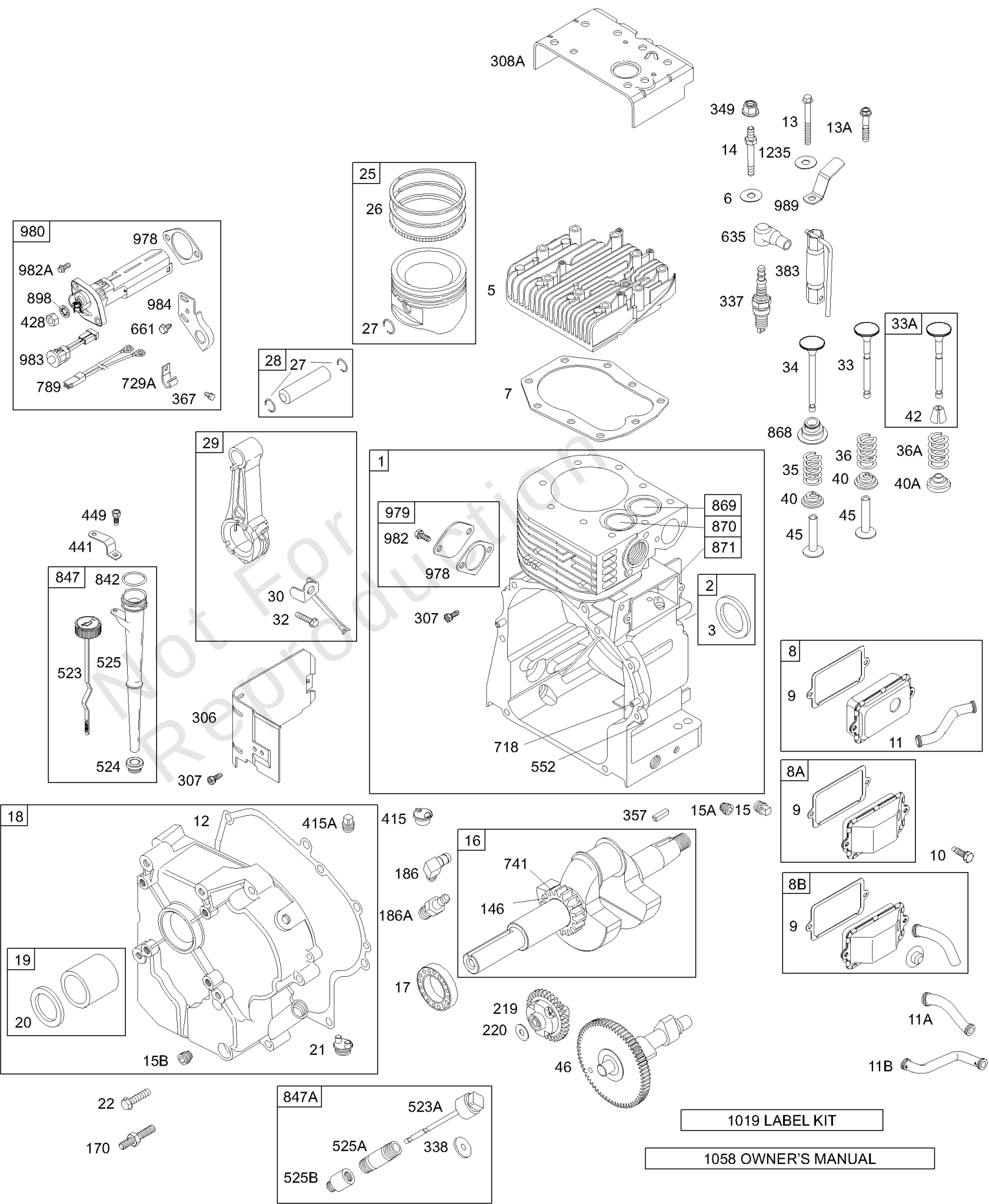
Crankshaft, Crankcase Cover, Breather, Cylinder, Piston, Dipstick

REF NO	PART NO	QTY	DESCRIPTION
25	499908		PISTON ASSEMBLY -(.010 Oversize)
25	499909		PISTON ASSEMBLY -(.020 Oversize)
25	499910		PISTON ASSEMBLY -(.030 Oversize)
26	299743		SET, Ring -(Standard)(Chrome)
26	499921		SET, Ring -(Standard)
26	690018		SET, Ring -(.010 Oversize)
26	690019		SET, Ring -(.020 Oversize)
26	690020		SET, Ring -(.030 Oversize)
27	690975		LOCK, Piston Pin
28	499302		PIN, Piston -(Standard)
28	499303		PIN, Piston -(.005 Oversize)
29	390401		ROD, Connecting -(Standard)
29	390773		ROD, Connecting -(.020 Undersize)
30	691728		DIPPER, Connecting Rod
32	690352		SCREW -(Connecting Rod)
33	691287		VALVE, Exhaust -Used After Code Date 95041600
33A	691794		VALVE, Exhaust -Used Before Code Date 95041700
34	261055S		VALVE, Intake
35	691605		SPRING, Valve -(Intake)
36	691605		SPRING, Valve -(Exhaust) -Used After Code Date 95041600
36A	691597		SPRING, Valve -(Exhaust) -Used Before Code Date 95041700
40	690656		RETAINER, Valve -(Intake)
40A	691939		RETAINER, Valve -(Exhaust) -Used Before Code Date 95041700
42	494553		KEEPER, Valve -(Exhaust) -Used Before Code Date 95041700
45	691793		TAPPET, Valve
46	691167		CAMSHAFT
146	690979		KEY, Woodruff
186	691609		CONNECTOR, Hose -(90 Degree)
186A	691764		CONNECTOR-HOSE -(Straight)
219	496786		GEAR-GOVERNOR
220	691724		WASHER -(Governor Gear)



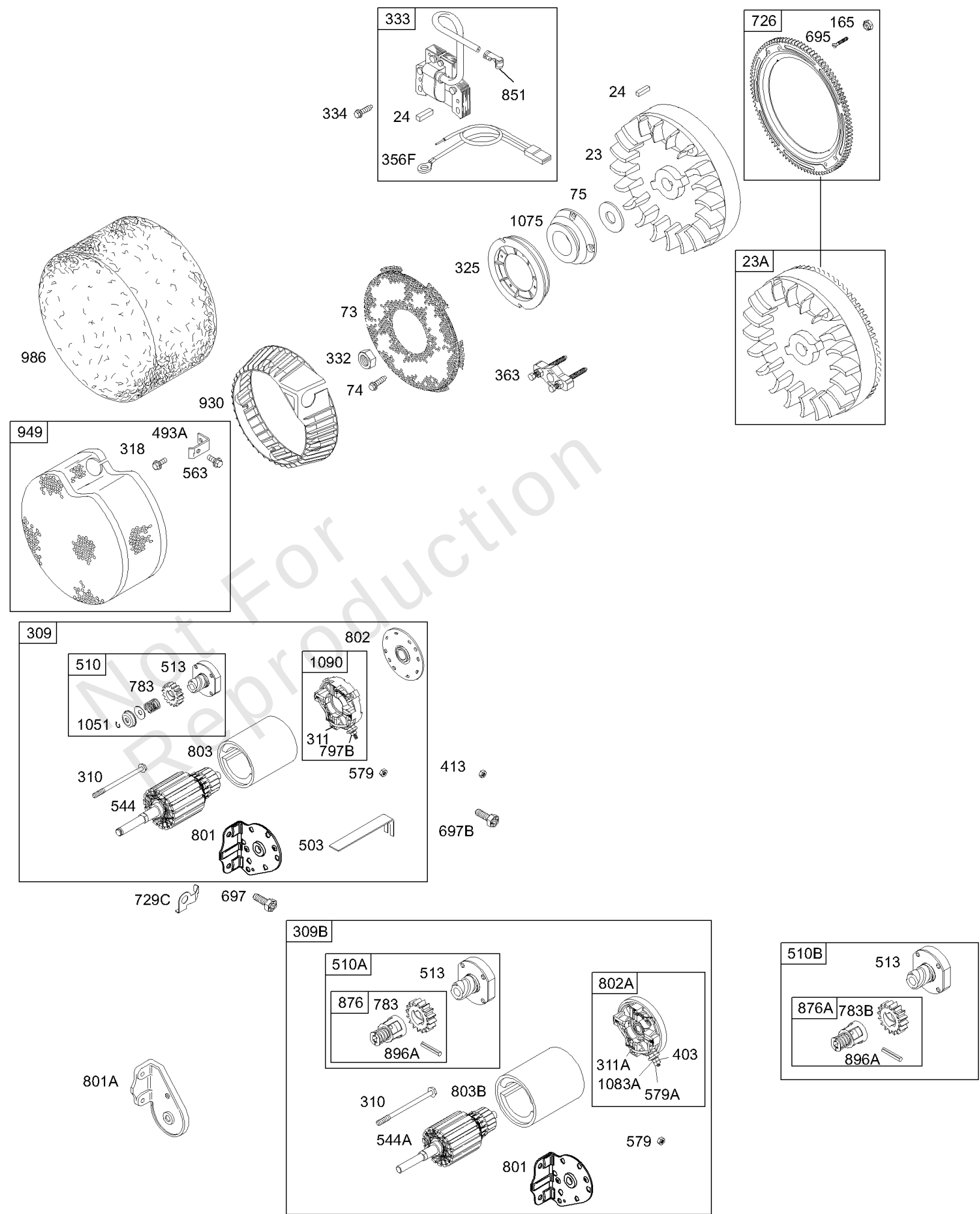
Crankshaft, Crankcase Cover, Breather, Cylinder, Piston, Dipstick

REF NO	PART NO	QTY	DESCRIPTION
306	496797		SHIELD-CYLINDER
307	691003		SCREW -(Cylinder Shield)
308A	691201		COVER, Cylinder Head
337	802592S		PLUG, Spark -(Resistor)
338	690270		SEAL, O-Ring -(Dipstick Tube)
349	691105		LOCKNUT -(Cylinder Head Cover)
357	691483		KEY, Drive Pulley
367	691058		SCREW -(Wire Clip) (Oil GARD Kit)
383	89838S		WRENCH, Spark Plug
415A	690283		PLUG, Oil -(Square Head)
428	691612		NUT -(Oil GARD Kit)
441	690501		BRACKET, Oil Fill
449	691130		SCREW -(Oil Fill Bracket)
523	691386		DIPSTICK
523A	691942		DIPSTICK
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
525	691389		TUBE, Dipstick
525A	91258		TUBE, Dipstick -(2 1/2)
525B	691257		TUBE, Dipstick
552	491986		BUSHING, Governor Crank -(1/4 I.D.)
635	66538S		BOOT, Spark PLug
661	690661		SCREW -(Oil Gard Light Bracket)
718	690959		PIN, Locating
729A	690430		CLIP, Wire -(Oil GARD Kit)
741	691288		GEAR, Timing
789	398661		HARNESS, Wiring
842	271170		SEAL, O-Ring -(Dipstick Tube)
847	399901		DIPSTICK/TUBE ASSEMBLY
847A	493955		DIPSTICK/TUBE ASSEMBLY
868	692036		SEAL, Valve
869	691703		SEAT, Valve -(Intake)
871	231218		BUSHING, Valve Guide -(Intake)
871	261961		BUSHING, Valve Guide -(Exhaust)
898	691077		WASHER -(Oil GARD Kit)
978	273326S		GASKET, Oil Gard
979	691382		COVER, Oil Guard
980	398182		KIT, Oil Gard
982	690351		SCREW -(Oil GARD) (Oil GARD Cover)



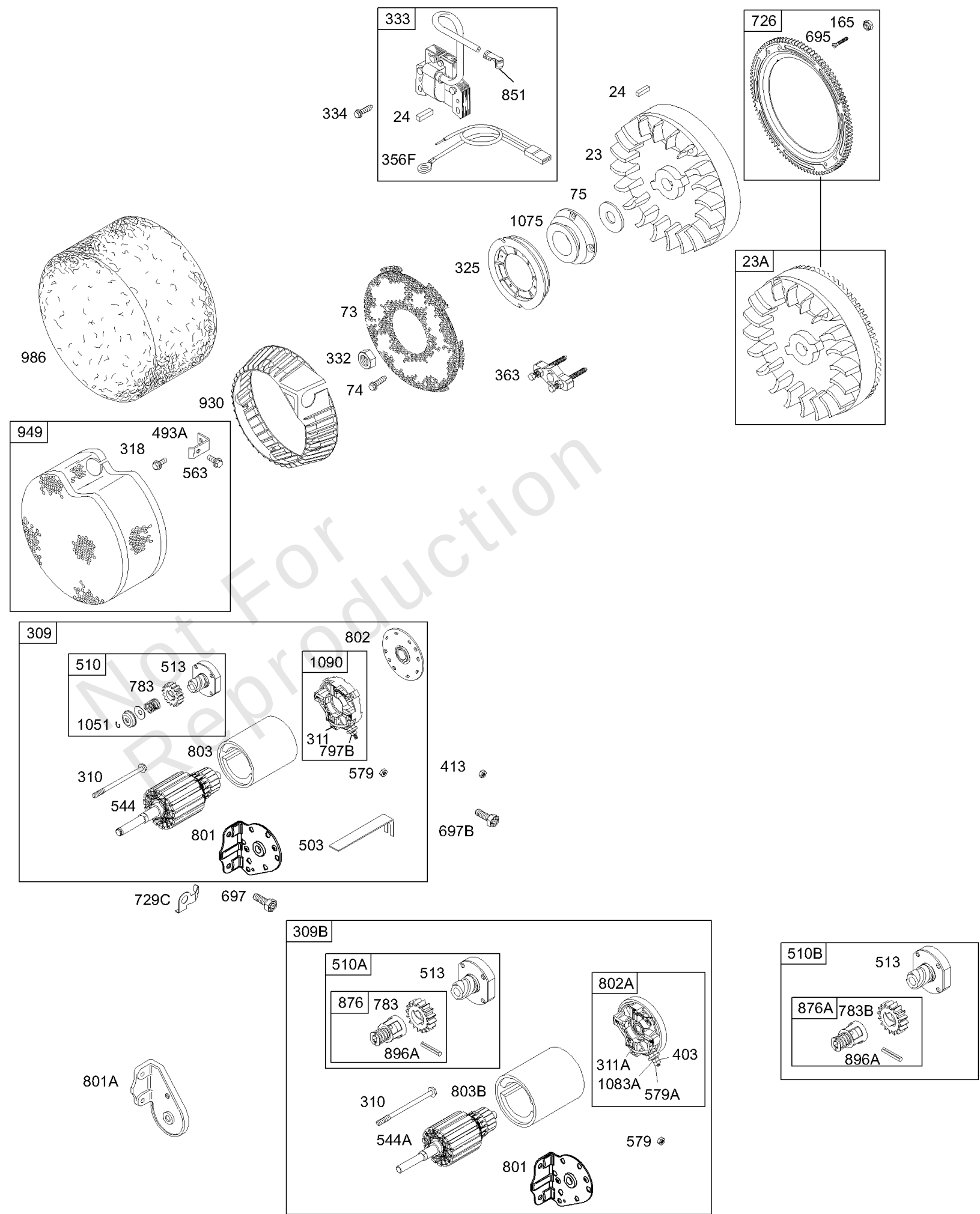
Crankshaft, Crankcase Cover, Breather, Cylinder, Piston, Dipstick

REF NO	PART NO	QTY	DESCRIPTION
982A	690350		SCREW -(Oil GARD) (Oil GARD Kit)
983	398660		LIGHT, Indicator
984	692340		BRACKET, Oil Guard Light
989	690578		SWITCH, Spark Plug Stop
1019	491193		KIT, Label
1058	274786		MANUAL, Operator's
1235	691261		WASHER -(Sparkplug Stopswitch)



Electric Starter, Flywheel, Rewind Guard

REF NO	PART NO	QTY	DESCRIPTION
23	690615		FLYWHEEL -(Rewind Starter)
23A	691354		FLYWHEEL -(Electric Start)
24	222698S		KEY, Flywheel
73	224874		SCREEN, Rotating -Used After Code Date 99022800
74	691627		SCREW -(Rotating Screen)
75	690582		WASHER -(Flywheel)
165	693148		NUT -(Ring Gear)
309	693054		MOTOR, Starter -(3 5/8) (Aluminum Ring Gear)
310	690323		SCREW -(Starter Motor) (3 5/8" Housing Length)
311	497608		SET, Brush
311A	395538		SET, Brush -(3 5/8 Housing)
318	691617		SCREW -(Mounting Bracket)
325	691903		PULLEY, Rope Starter
332	693899		NUT -(Flywheel) -Used After Code Date 99022800
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	691061		SCREW -(Magneto Armature)
356F	398808		WIRE, Stop -(Cut To Required Length) (Magneto Armature)
363	19165		PULLER, Flywheel
403	690288		WASHER -(End Cap)
413	691029		NUT -(Starter Motor)
493A	692825		BRACKET-MOUNTING -(Debris Screen Guard)
503	691532		STRAP, Starter
510	497606		DRIVE, Starter
510A	490768		DRIVE, Starter
510B	495878		DRIVE, Starter -(4 3/8 Housing)
513	692024		CLUTCH, Drive
544	692034		ARMATURE, Starter -(3 5/8 Housing)
544A	390837		ARMATURE, Starter -(3 5/8 Housing)
563	690859		SCREW -(Debris Screen Guard)
579	691029		NUT -(Starter Cable)
579A	691626		NUT -(Starter Cable)
695	693109		SCREW -(Ring Gear)
697	691110		SCREW -(Starter Motor) (Drive Cap) (1 1/4)



Electric Starter, Flywheel, Rewind Guard

REF NO	PART NO	QTY	DESCRIPTION
697B	691058		SCREW -(Starter Motor) (Drive Cap) (1/2)
726	399676		GEAR, Ring -(Aluminum)
729C	691224		CLIP, Wire -(Starter Motor)
783	693059		GEAR, Pinion -(Aluminum Ring Gear Only)
783B	692353		GEAR-PINION
797B	690958		NUT -(Brush Retainer)
801	691429		CAP, Drive
802	691286		CAP, End
802A	395537		CAP, End -(3 5/8 Housing)
803	693757		HOUSING, Starter -(3 5/8 Housing)
803B	398159		HOUSING, Starter -(3 5/8 Housing)
851	493880S		TERMINAL, Spark Plug
876	495877		DRIVE, Starter -(4 3/8 Housing)
896A	691641		PIN, Drive Retainer
930	691904		GUARD, Rewind
949	397530		GUARD, Debris Screen -(Rewind Starter)
986	271735		FILTER, Debris Foam
1051	691265		RING, Retaining
1075	691158		PULLEY, Crankshaft
1083A	690958		NUT -(End Cap)
1090	691293		RETAINER, Brush

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	20S2370042	1	Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: If necessary, to make the original engine crankshaft center line the same add 695154 spacer kit.
	-----		Service Note: If the replacement engine supersedes to or is a Model 200000 series engine, refer to the illustrations located after the conversion data for this model series.
	-----		Service Note: To make the crankshaft center line the same add 695154 spacer kit, other overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 200000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.

