

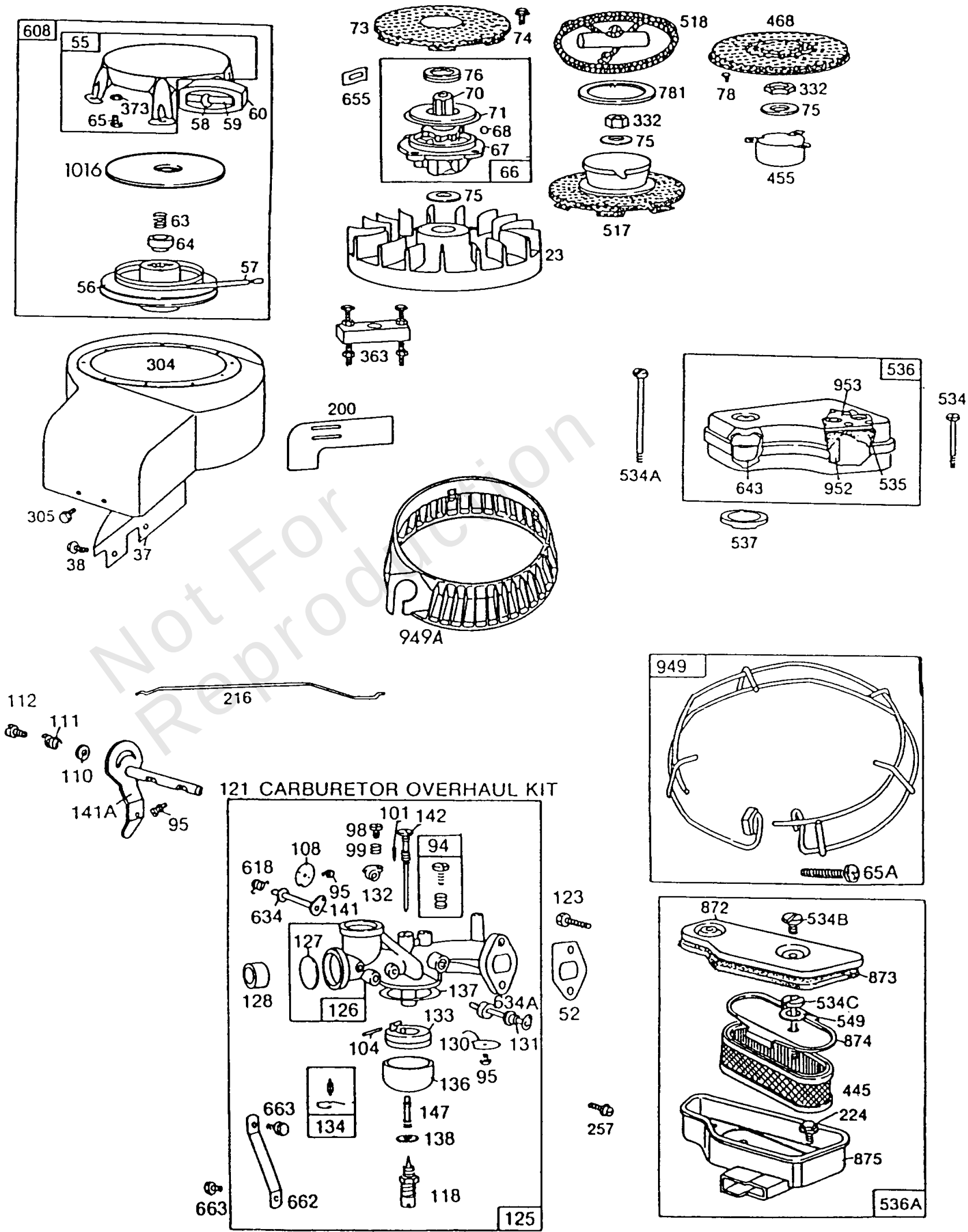


Parts Manual

Mfg. No: 190702-2180-01

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Not For
Reproduction

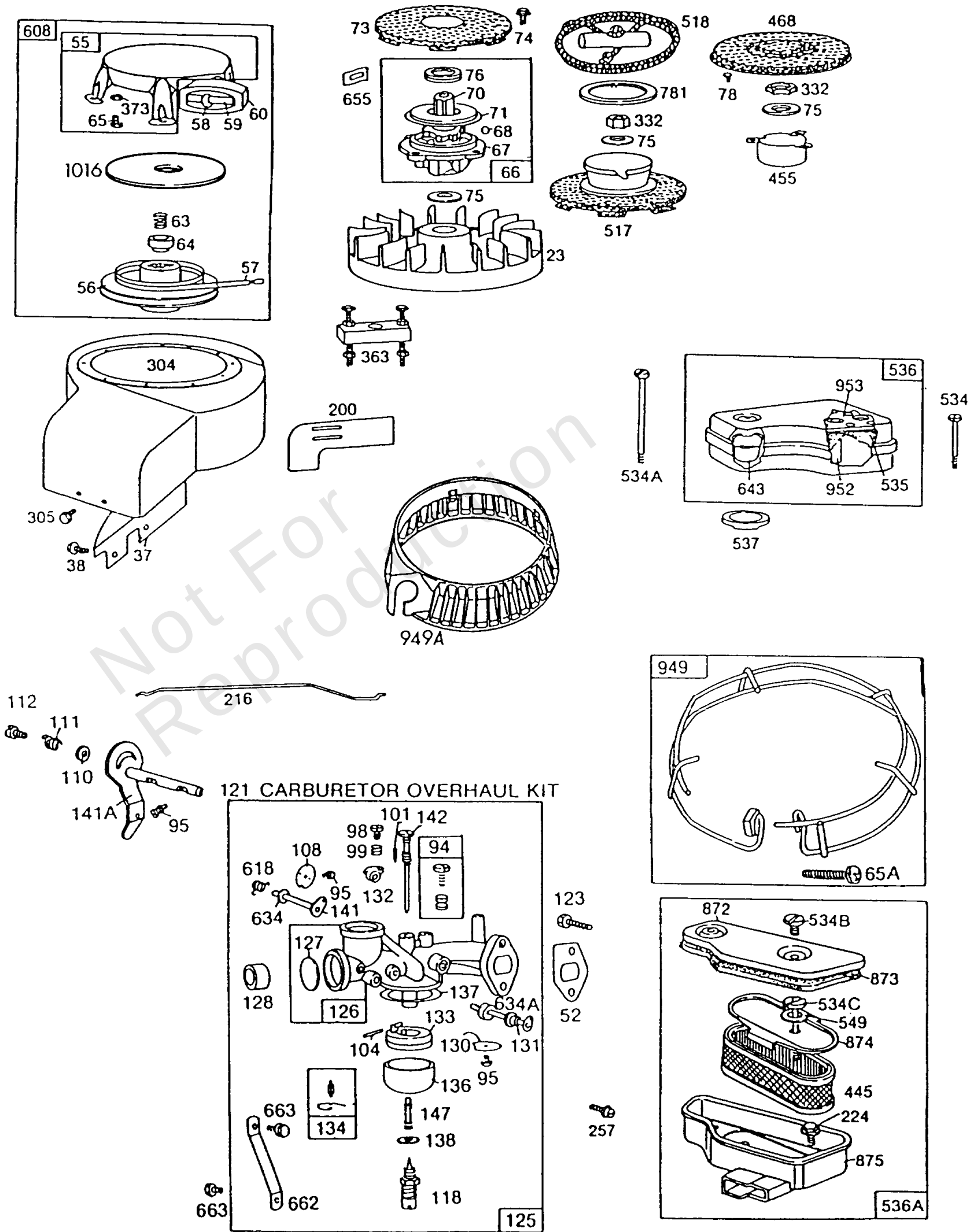


Carburetor, Rewind, A/C, Screen

REF NO	PART NO	QTY	DESCRIPTION
23	298260		FLYWHEEL
37	222475		GUARD, Flywheel
38	93777		SCREW
52	270538		GASKET, Intake
55	393576		HOUSING, Rewind Starter
56	295871		PULLEY, Starter -(63 Rope) Includes 63 Rope; if longer Rope is required, Order Rope No. 66894 and cut to required length.
57	490179		SPRING-REWIND STR
58	66884		ROPE, Starter -(Cut To Required Length)
59	230228		PIN, Starter Grip
60	66728		GRIP, Starter Rope
63	260414		SPRING, Ratchet
64	230543		ADAPTER, Ratchet Spring
65A	94124		SCREW
65	93067		SCREW -(3/8)
66	394558		CLUTCH, Starter -(engines w/Ring Gear on Flywheel equipped for Electric Start)
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	221653		WASHER
71	394506		COVER, Ratchet -(Rubber Coated)
73	221796		SCREEN, Rotating
74	93042		SCREW
75	220865		WASHER -(Heavy Flywheel)
76	68238		SEAL, Ratchet
78	93805		SCREW
94	292681		VALVE, Idle Mixture -Included in Carburetor Overhaul Kit-Part No. 394698
95	93499		SCREW -(Throttle Valve)
98	91920		SCREW -(8-32 X 5/8)
99	26157		SPRING, Compression
101	93043		PIN, Shaft
104	230896		PIN, Float Hinge -Included in Carburetor Overhaul Kit-Part No. 394698
108	222010		VALVE, Choke
110	220899		WASHER -(Choke Lever)
111	26229		SPRING, Choke Return
112	23270		SCREW -(Choke Lever)
118	391233		VALVE, Float Needle -Used Before Code Date 83052000

Footnotes:

Included in Carburetor Overhaul Kit-Part No. 394698

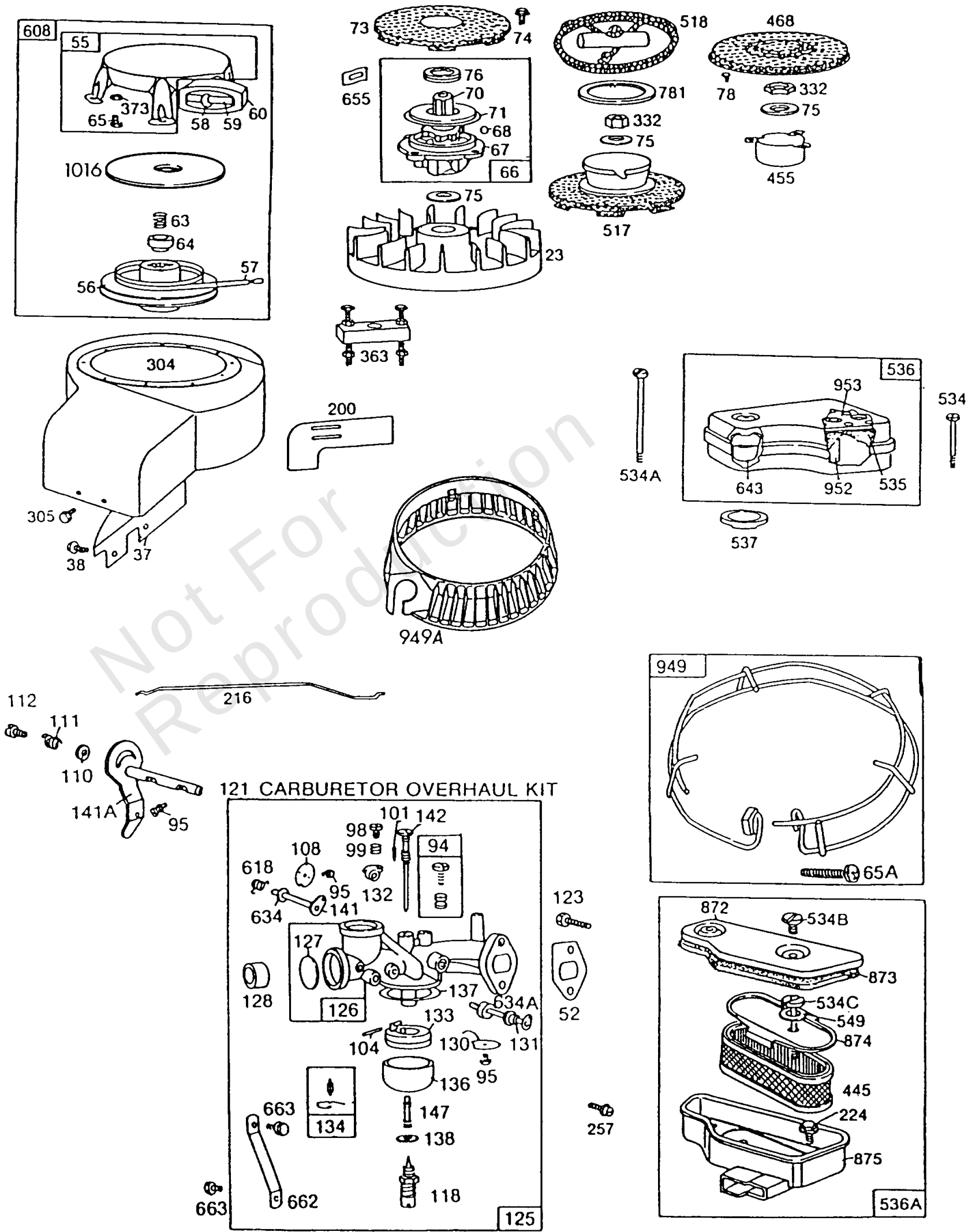


Carburetor, Rewind, A/C, Screen

REF NO	PART NO	QTY	DESCRIPTION
118	396568		VALVE, Float Needle -Used After Code Date 83051900
121	394698		KIT, Carburetor Overhaul
123	93357		SCREW
125	390411		CARBURETOR -(Manual Choke)
126	299851		BODY, Lower Carburetor
127	221997		PLUG, Welch
128	211682		VENTURI, Carburetor
130	221986		VALVE, Throttle
131	391512		SHAFT, Throttle -Used Before Code Date 86071700
131	491006		KIT, Throttle Shaft
132	211712		STOP, Throttle
133	299707		FLOAT, Carburetor
134	394681		KIT, Needle/Seat -(Gravity Feed) Included in Carburetor Overhaul Kit-Part No. 394698
134	394682		KIT, Needle/Seat -(Gravity Feed)
134	394683		KIT, Needle/Seat -(Pump Feed)
136	221995		BOWL, Float
137	270511		GASKET, Float Bowl -Included in Carburetor Overhaul Kit-Part No. 394698
138	222014		WASHER -(Float Bowl) Included in Carburetor Overhaul Kit-Part No. 394698
141A	299647		SHAFT, Choke
141	390684		SHAFT, Choke -(Choke-A-Matic)
142	299740		NOZZLE, Carburetor -Included in Carburetor Overhaul Kit-Part No. 394698
147	230932		SCREW -(Nozzle) -Used Before Code Date 83052000
147	231323		SCREW -(Nozzle) -Used After Code Date 83051900
200	221760		GUIDE, Air
216	261117		LINK, Choke -Used Before Code Date 82120910
216	261612		LINK, Choke -Used After Code Date 82120810
224	94018		SCREW
257	93543		SCREW -(10-32 X 3/8)
304	391379		HOUSING, Blower
304	398495		HOUSING, Blower
305	93158		SCREW -(1/4-20 X 5/8)
332	92284		NUT -(Flywheel)
363	19203		PULLER, Flywheel
373	92987		STARTER, Rewind
445	393406		FILTER, A/C Cartridge

Footnotes:

Included in Carburetor Overhaul Kit-Part No. 394698

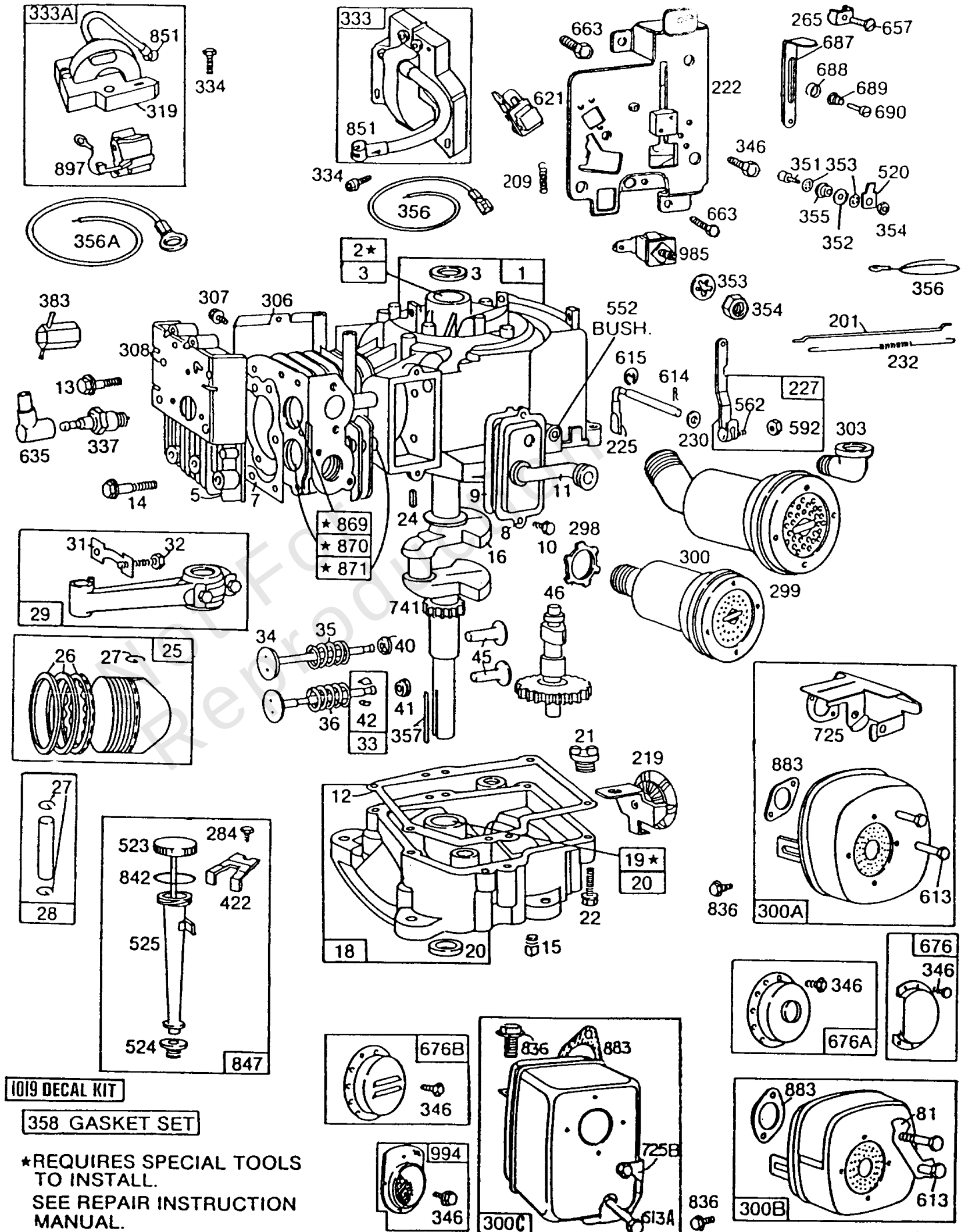


Carburetor, Rewind, A/C, Screen

REF NO	PART NO	QTY	DESCRIPTION
455	222561		CUP, Flywheel
468	222562		SCREEN, Rotating
517	295423		PULLEY, Rope Starter
518	69932		GRIP, Starter Rope
534C	93881		SCREW -(Air Cleaner)
534A	93323		SCREW
534B	93913		SCREW
534	93622		SCREW
535	270528		FILTER, A/C Cartridge
536A	393481		CLEANER, Air
536	390379		CLEANER, Air
537	270539		GASKET, Air Cleaner -(Air Cleaner)
549	270978		WASHER -(Below Internal Screw Head)
608	390391		STARTER, Rewind
618	261116		SPRING, Choke Return
634A	271853		WASHER -(Foam)
634A	271013		WASHER, Sealing -(Foam) -Used Before Code Date 86071700
634	270382		WASHER -(Foam)
643	222149		CUP, Air Cleaner
655	222598		ANCHOR, Rewind Spring -(Stamped Rewind Housing)
662	222027		BRACKET, Support
663	93572		SCREW -(10-32 X 3/8)
781	280068		CAP, Starter Pulley
872	222897		COVER, Air Cleaner
873	397972		GASKET, Air Cleaner
874	222898		RETAINER, Air Filter
875	393828		BASE, Air Cleaner
949A	280685		GUARD, Rewind
949	396581		GUARD, Rewind
952	222495		SPACER, Air Cleaner
953	222022		SCREEN, Air Cleaner
1016	490817		SPACER-REWIND -(Rewind)

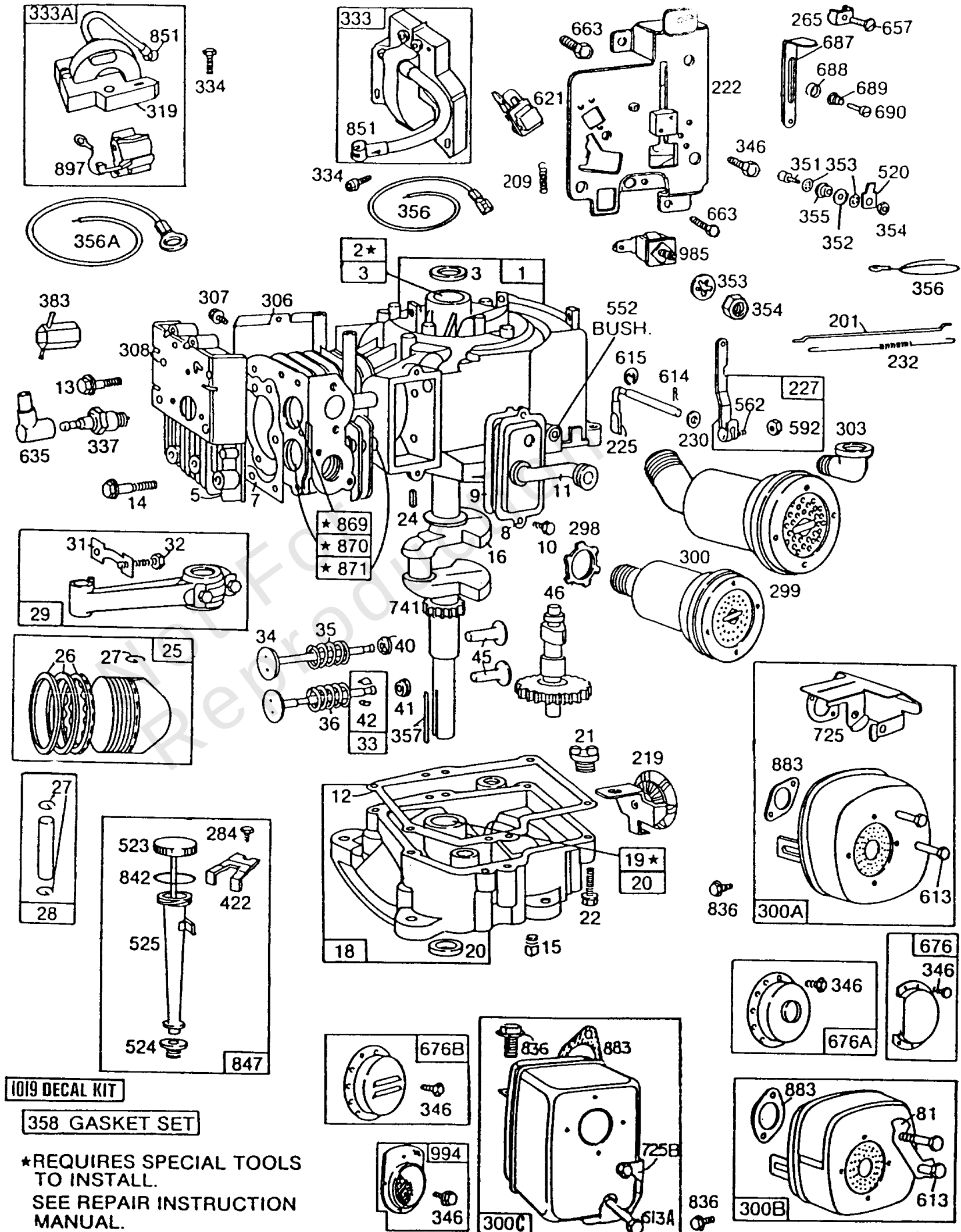
Footnotes:

Included in Carburetor Overhaul Kit-Part No. 394698



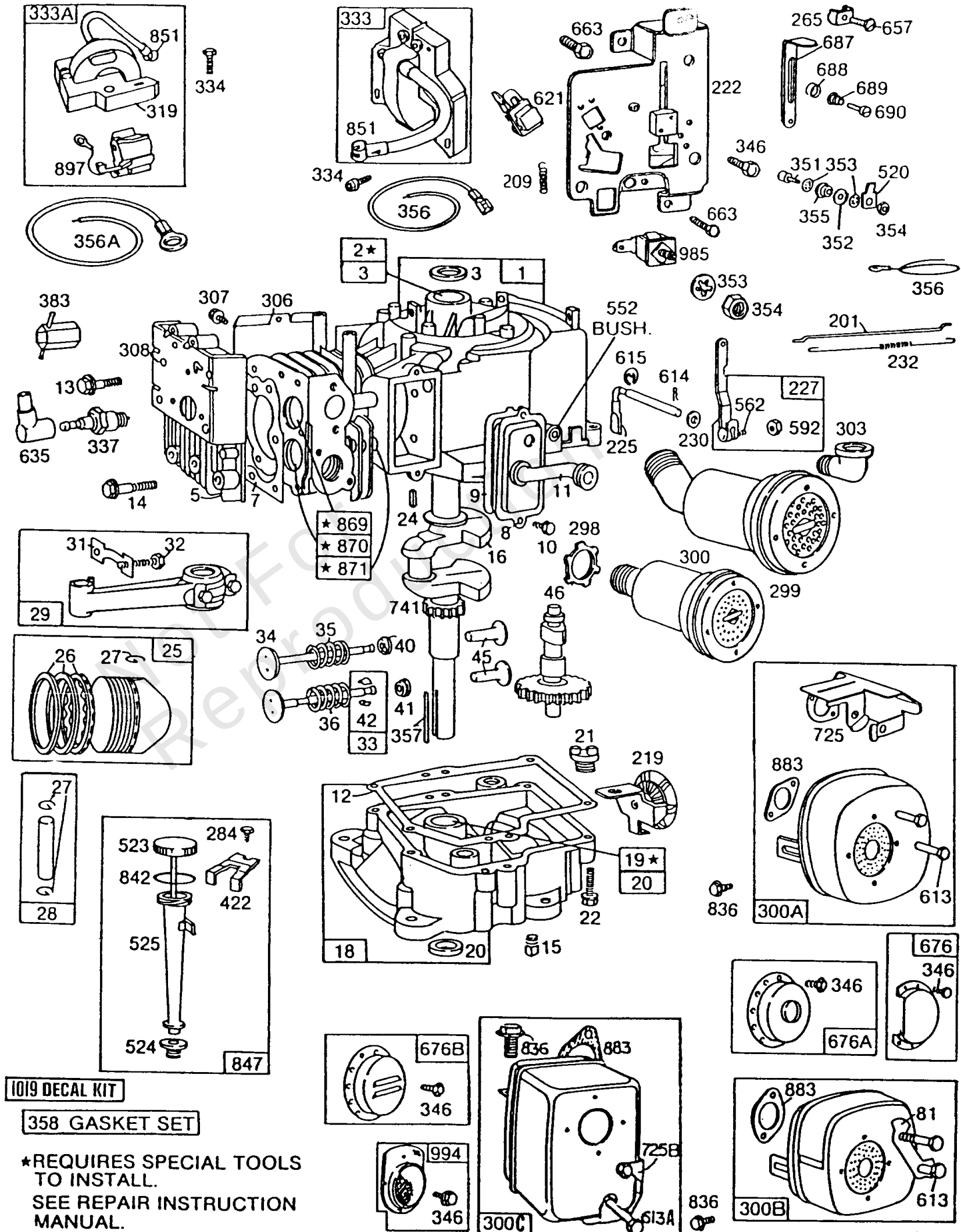
Cyl, Sump, Piston, Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
1	396213		CYLINDER ASSEMBLY
2	295962		KIT, Bushing/Seal
3	294606		SEAL, Oil
8	299848		BREATHER ASSEMBLY
9	27803		GASKET, Rocker Cover -Included in Gasket Set-Part No. 299577
10	93394		SCREW
11	280005		TUBE, Breather
12	27750		GASKET, Crankcase -(1/64) Included in Gasket Set-Part No. 299577
12	27876		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 299577
12	27877		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 299577
13	93211		SCREW -(5/16-18 X 2-21/32)
13	93776		STUD -(Cylinder Head)
14	93723		SCREW -(3)
14	93781		STUD -(3 15/16)
15	91084		PLUG, Oil Drain -(3/8)
16	261226		CRANKSHAFT -To Replace Crankshaft Gear Pin, Order Part No. 230978. For Loose Gear, Order Part No. 261195. (On Loose Gear Crankshafts)
18	392548		SUMP, Engine
19	295963		KIT, Bushing/Seal
20	391086		SEAL, Oil -(Magnetos Side)
21	66768		PLUG, Oil
22	93585		SCREW -(Crankcase Cover)
24	222698		KEY, Flywheel
25	391673		PISTON ASSEMBLY -(Standard)
25	391674		PISTON ASSEMBLY -(.010 Oversize)
25	391675		PISTON ASSEMBLY -(.020 Oversize)
25	391676		PISTON ASSEMBLY -(.030 Oversize)
26	299743		SET, Ring -(.030 Oversize Chrome)
26	391669		SET, Ring -(Standard)
26	391670		SET, Ring -(.010 Oversize)
26	391671		SET, Ring -(.020 Oversize)
26	391672		SET, Ring -(.030 Oversize)
27	68546		LOCK, Piston Pin
28	295840		PIN, Piston -(Standard)
28	295841		PIN, Piston -(.005 Oversize)



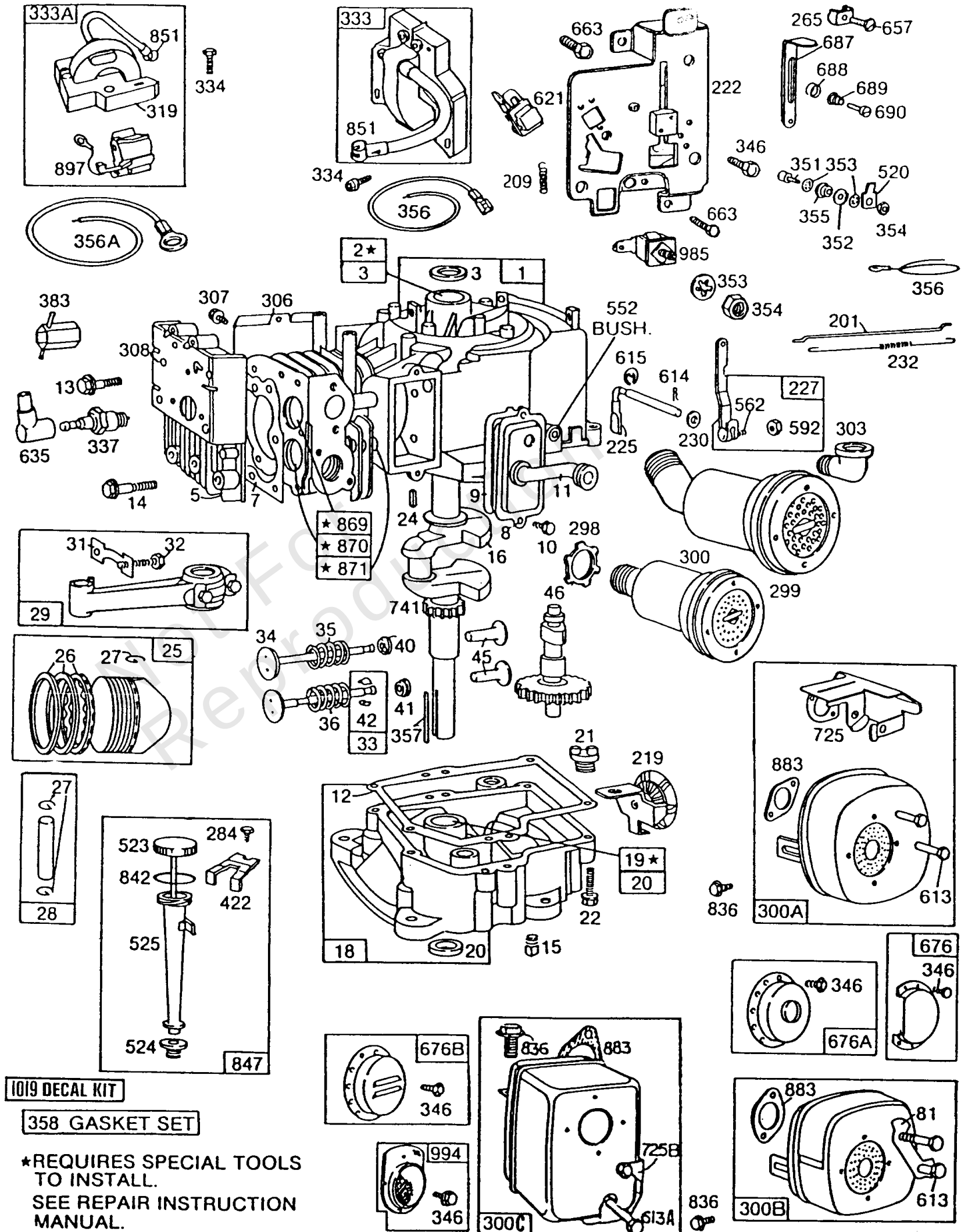
Cyl, Sump, Piston, Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
29	390402		ROD, Connecting -For Connecting Rod with .020 undersize Crankpin Bearing-Order No. 390773
31	222114		LOCK, Rod Screw
32	92659		SCREW -(Connecting Rod)
33	390419		VALVE, Exhaust -(Includes Retainer(s))
34	261055		VALVE, Intake
35	65906		SPRING, Valve -(Intake)
36	26828		SPRING, Valve -(Exhaust)
40	221596		RETAINER, Valve -(Valves With Groove In Stem)
41	292260		RETAINER, Valve -(Exhaust Valve) (Exhaust)
42	93630		KEEPER, Valve -(2)
45	260933		TAPPET, Valve
46	211689		CAMSHAFT
81	222263		LOCK, Muffler Screw -(3/8 Diameter Bolt Holes)
201	260971		LINK, Choke -Used Before Code Date 82120910
201	261611		LINK, Choke -Used After Code Date 82120810
209	261306		SPRING, Governor
219	392718		SLINGER, Governor/Oil
222	390661		BRACKET, Control -Used Before Code Date 82120910
225	231058		CRANK, Governor -(1/4 Diameter)
227	391733		LEVER, Governor Control -(1/4 Diameter)
230	222450		WASHER
232	260584		SPRING/LINK, Mechanical Governor -Used Before Code Date 82120910
232	261911		SPRING/LINK, Governor -Used After Code Date 82120810
265	221535		CLAMP, Casing -(Stamped Steel)
284	93804		SCREW -(Clamp Mounting)
298	261409		LOCKNUT -(Muffler and Elbow)
299	393368		MUFFLER -(20 Degree)
300C	399355		MUFFLER
300A	398507		MUFFLER
300A	390147		MUFFLER -Uses: 221885 Shield-Heat 222929 Lock-Muffler Screw
300B	391313		MUFFLER
300	393010		MUFFLER -(Round Lo Tone)
303	91219		ELBOW, Exhaust -(45 Degree Street)
306	222830		SHIELD, Cylinder
307	93163		SCREW



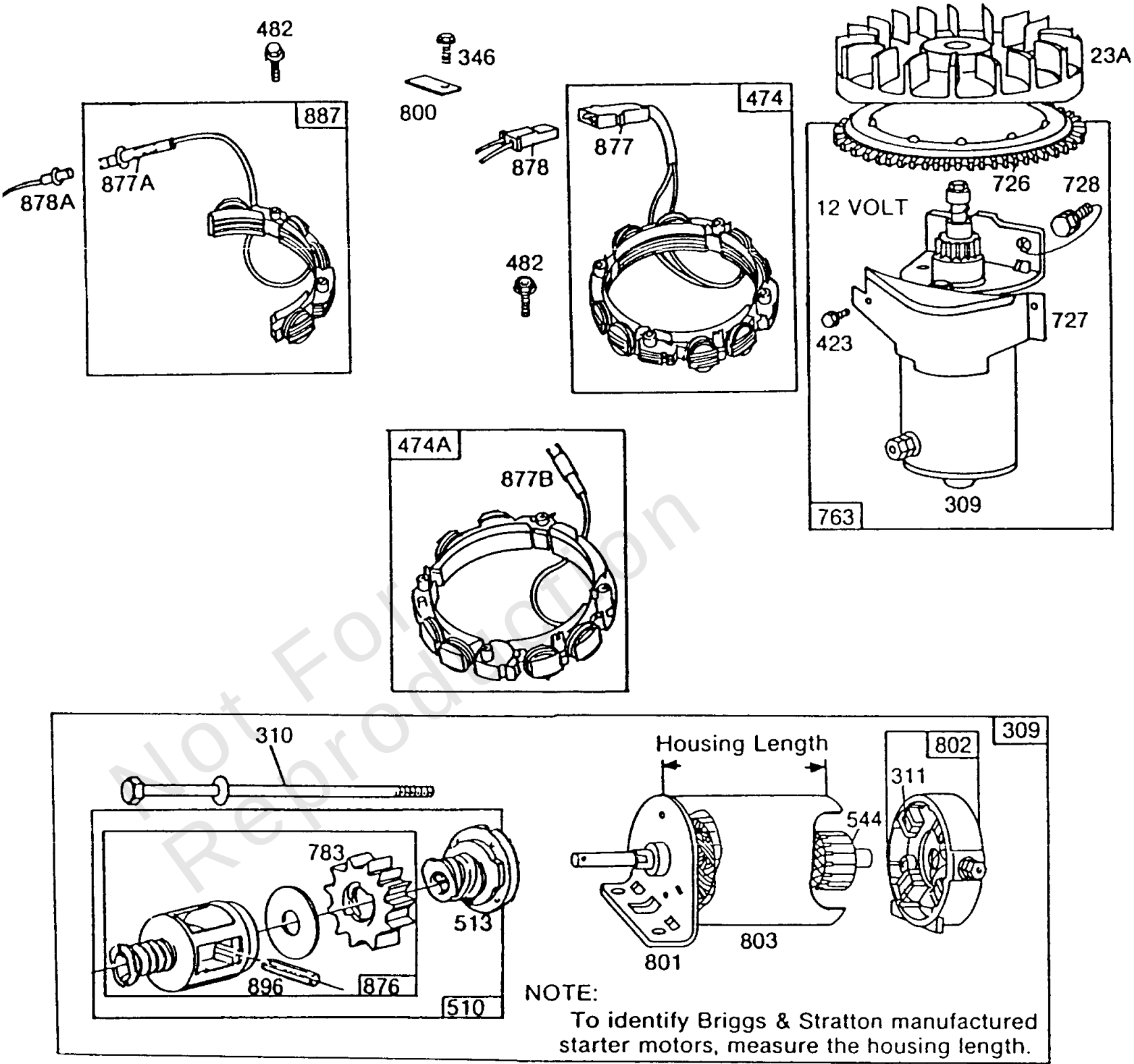
Cyl, Sump, Piston,Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
308	222636		COVER, Cylinder Head
319	395326		ARMATURE, Magneto -(Electronic Ignition-Without Module)
333A	395492		ARMATURE, Magneto -(Magnetron Ignition)
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	93381		SCREW
337	293918		PLUG, Spark
337	298809		PLUG, Spark
346	93705		SCREW -(8-32 X 3/8)
351	93735		SCREW
352	66068		WASHER -(Fiber)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
355	66554		WASHER -(Insulating)
356A	298693		WIRE, Stop -(Cut To Required Length)
356	398808		WIRE, Stop -(Cut To Required Length)
357	91540		KEY, Drive Pulley -(1/4)
358	299577		GASKET SET, Engine
383	89838		WRENCH, Spark Plug
422	222502		CLAMP, Tube
520	93722		TERMINAL, Ground
523	391840		DIPSTICK/CAP ASSEMBLY -(Screw Cap)
524	68838		SEAL, O-Ring -(Dipstick Tube)
525	280133		TUBE, Dipstick -(Plastic Screw Cap Dipstick)
552	231055		BUSHING, Governor Crank -(1/4 I.D.)
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
613A	94054		SCREW -(Muffler)
613	93704		SCREW -(Muffler) -Used Before Code Date 82091200
613	94042		SCREW -(Muffler) -Used After Code Date 82091300
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
621	297472		SWITCH, Stop -Used Before Code Date 85041500
621	396847		SWITCH, Stop -Used After Code Date 85041400
635	66538		BOOT, Spark Plug
657	93496		SCREW -(10-32 X 5/8)



Cyl, Sump, Piston,Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
663	93572		SCREW -(10-32 X 3/8)
676B	393758		DEFLECTOR, Muffler -(Louvered Outlet)
676A	395700		DEFLECTOR, Muffler -(Direct Outlet)
676	393757		DEFLECTOR, Muffler -(Side Outlet)
687	390690		SLIDE, Control
688	221766		SPRING, Friction
689	260847		SPRING, Friction
690	92484		SCREW
725B	223645		SHIELD, Heat
725	223540		SHIELD, Heat
741	261195		GEAR, Timing -(Pin)
836	93559		SCREW -(Tank) (Fuel Tank)
842	270920		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
847	392066		DIPSTICK/TUBE ASSEMBLY
851	221798		TERMINAL, Spark Plug
869	211661		SEAT, Valve -(Exhaust)
870	211661		SEAT, Valve -(Exhaust)
871	231218		BUSHING, Valve Guide -(Intake)
883	270918		GASKET, Exhaust
897	394970		KIT, Magnetron Ignition
985	398525		INSULATOR
994	399541		ARRESTOR, Spark
1019	491182		KIT, Label



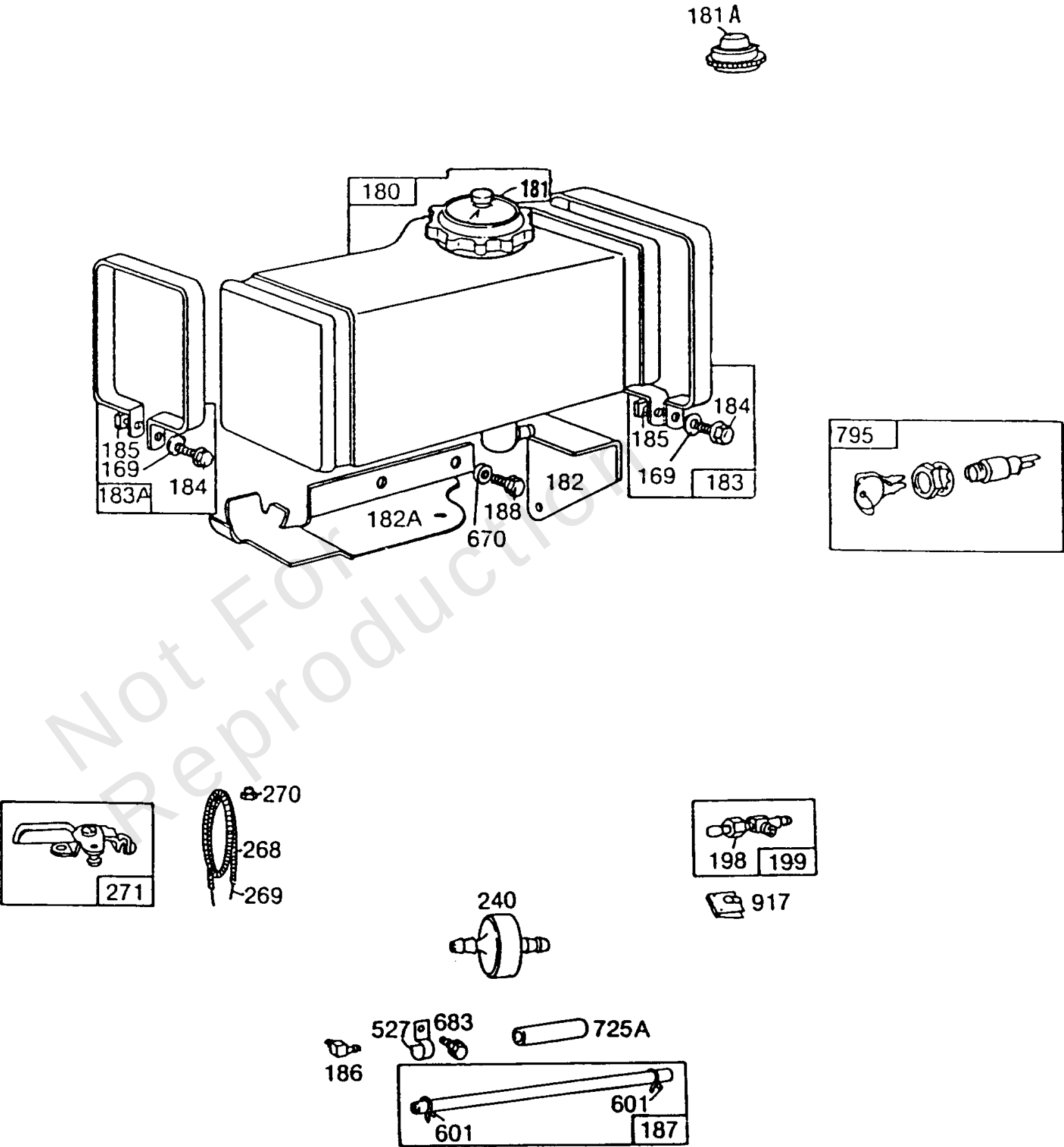
Reference Number		309	310	311	510	544	801	802	803
Manufacturer		Motor and Control Ass'y.	Thru Bolt Assembly	Brush Assembly	Drive Assembly	Armature Assembly	Drive End Cap Assembly	End Cap Ass'y. Commutator	Housing Assembly
Briggs & Stratton	Housing Length								
12V	3-21/32"	394805	94003	395538	396865**	390837	394856	395537*	393825

*Includes Brush Set

**Includes #398003 Clutch Assembly (Ref. No. 513)
#280104 Gear (Ref. No. 783)
#393254 Retainer and Pin (Ref. No. 876)
94192 Roll Pin (Ref. No. 896)

Electric Starters and Chart

REF NO	PART NO	QTY	DESCRIPTION
23A	391983		FLYWHEEL -(Engines With Alternator) For use on engines WITH ALTERNATOR (Includes aluminum ring gear.) for Plastic Drive Gear Starter
23A	392034		FLYWHEEL -(Aluminum Ring Gear) Use on elec start engines W/O ALT (alum ring gear incl.)
309	394805		MOTOR, Starter -(3 1/16 Housing)
310	94003		SCREW -(3 5/8 Housing)
311	395538		SET, Brush -(3-5/8 or 4 3/8 Housing)
346	93705		SCREW -(8-32 X 3/8)
423	93984		SCREW
474A	392595		ALTERNATOR -(Tri Circuit) (9 Amp Regulated)
474	393474		ALTERNATOR -(Dual Circuit)
482	93621		SCREW -(Tapping)
510	396865		DRIVE, Starter -(3 21/32 Housing) Includes #398003 Clutch Assembly (Ref. No. 513) #280104 Gear (Ref. No. 783) #393254 Retainer and Pin (Ref. No. 876) # 94192 Roll Pin (Ref. No. 896)
544	390837		ARMATURE, Starter -(3 5/8 Housing)
726	392134		GEAR, Ring
727	395405		COVER, Starter Drive
728	93523		SCREW -(5/16-18 X 11/16)
763	394952		KIT, Electric Starter -(12 Volt Gear Drive)
800	222095		RETAINER
801	394856		CAP, Drive
802	395537		CAP, End -(3 5/8 Housing) Includes Brush Set
803	393825		HOUSING, Starter -(3 5/8 Housing)
877B	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit) (9 Amp)
877A	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)
877	393456		WIRE/CONNECTOR, Alternator
878A	393422		WIRE ASSEMBLY -(Dc Only)
878	393362		HARNESS, Alternator -(Dual Circuit)
887	391529		ALTERNATOR -(DC Only)



Fuel Tank Assembly

REF NO	PART NO	QTY	DESCRIPTION
169	90832		SCREW -(Blower Housing)
180	390225		TANK, Fuel -(3 Quart) (Plastic)
181A	392300		CAP, Fuel Tank -(Metal) (1 9/16 I.D.) -Used After Code Date 85120100
181	397975		CAP, Fuel Tank -(Plastic) (2 1/4 I.D.) -Used After Code Date 85113100
182A	223157		BRACKET, Fuel Tank
182A	222112		BRACKET, Fuel Tank -(L.H.)
182	222813		BRACKET, Fuel Tank -(R.H.)
183A	390405		STRAP, Fuel Tank -(L.H.)
183	390406		STRAP, Fuel Tank -(R.H.)
184	93803		SCREW
185	90970		NUT -(1/4-20)
186	67218		CONNECTOR, Hose
187	296004		LINE, Fuel -(Cut To Required Length)
187	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut To Required Length)
188	93535		SCREW -(5/16-18 X 3/4)
198	293934		VALVE, Fuel Shut Off
199	390303		OUTLET, Tank
240	298090		FILTER, Fuel
268	65616		CASING, Control Wire -(Cut To Required Length)
269	26633		WIRE, Control -(Cut To Required Length) if longer wire is required, specify length in inches; if shorter wire is needed, Order No. 26633 and cut to required length.
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
527	221428		CLAMP, Tube
601	93053		CLAMP, Hose -(Green)
670	22963		WASHER
683	93804		SCREW -(Clamp Mounting)
725A	222175		SHIELD, Heat
795	392833		SWITCH, Key
917	223271		VALVE, Handle Shutoff

Footnotes:

Included in Carburetor Overhaul Kit-Part No. 394698

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	2158023015	1	Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: ALL
	-----		Service Note: If the replacement engine supersedes to or is a Model 210000 series engine, refer to the illustrations located after the conversion data for this model series. The overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 210000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.

