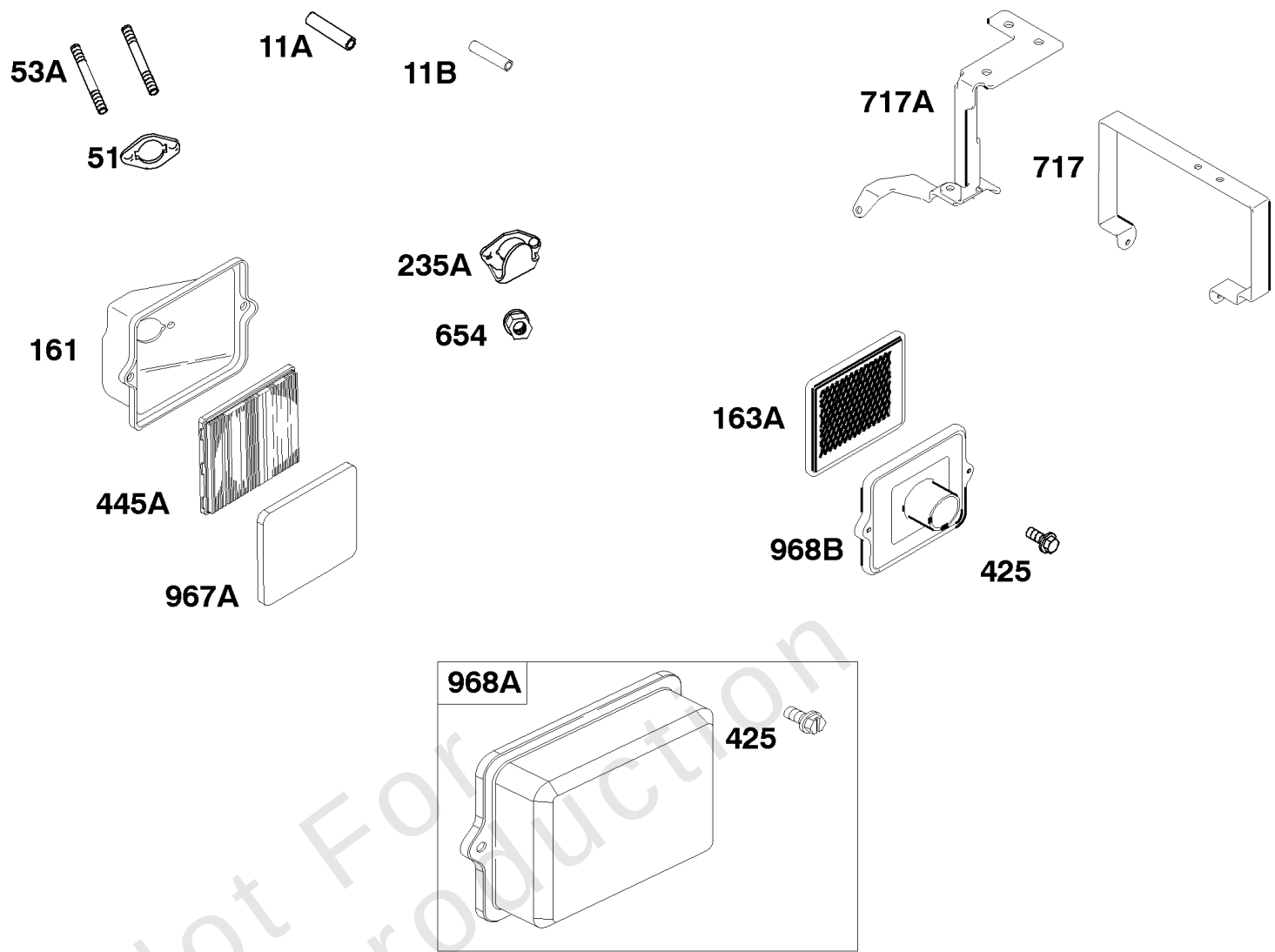




Parts Manual

Mfg. No: 185432-0552-B1

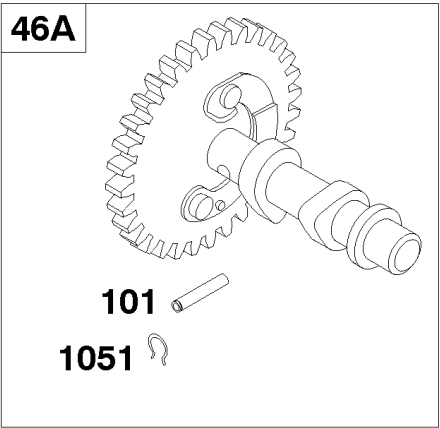
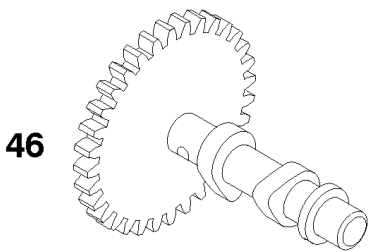
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11A	710115	Tube-Breather (100mm)	161	710590	Base-Air Cleaner	654	710068	Nut (Carburetor)
11B	710555	Tube-Breather	163A	711950	Gasket-Air Cleaner	717	711951	Bracket-Air Cleaner
51	710235	Gasket-Intake	235A	710591	Shield-Fuel Spray	717A	711949	Bracket-Air Cleaner
53A	710592	Stud (Carburetor) (M6x85mm)	425	694515	Screw (Air Cleaner Cover)	967A	491435s	Filter-Pre Cleaner
			445A	491588s	Filter-Air Cleaner Cartridge	968A	692321	Cover-Air Cleaner
						968B	711954	Cover-Air Cleaner

Air Cleaner

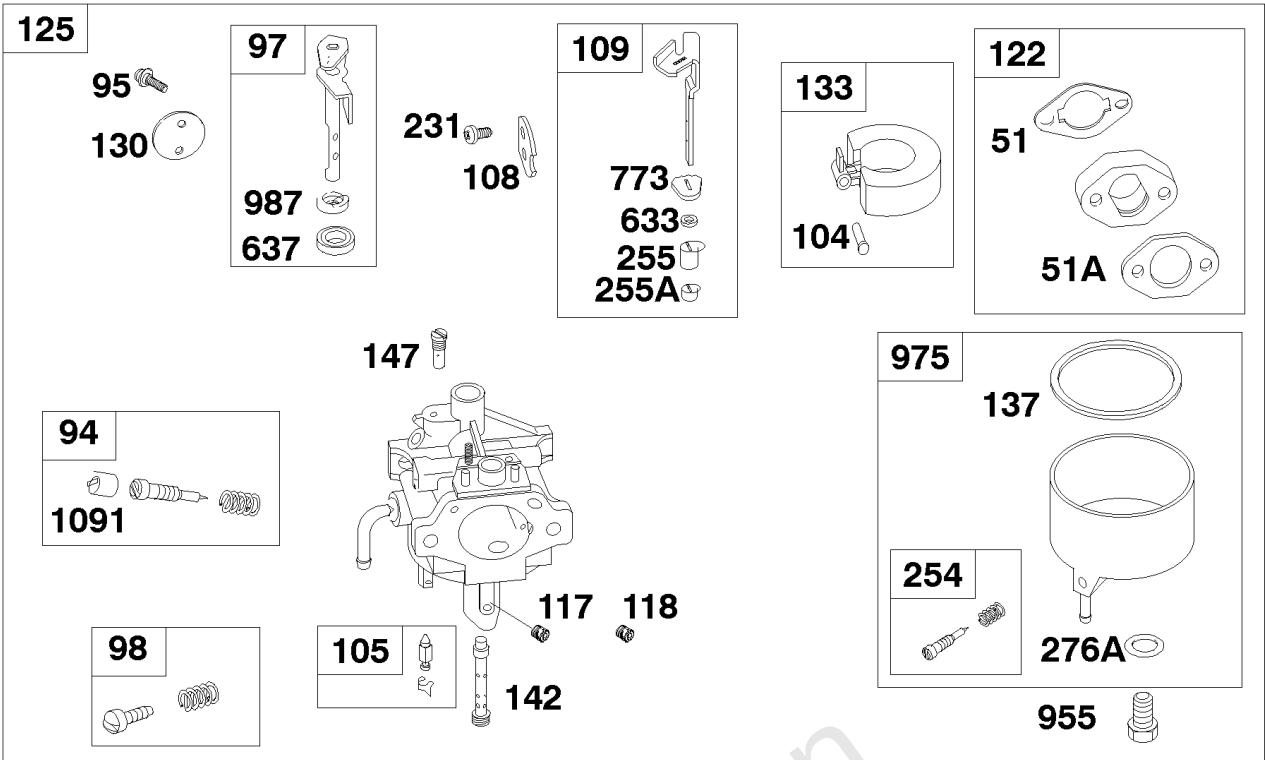
REF NO	PART NO	QTY	DESCRIPTION
11A	710115		TUBE, Breather
11B	710555		TUBE, Breather
51	710235		GASKET, Intake
53A	710592		STUD -(Carburetor) (Carburetor)(6MM X 85MM)x
161	710590		BASE, Air Cleaner -(Metal)
163A	711950		GASKET, Air Cleaner -(Air Cleaner)
235A	710591		SHIELD, Fuel Spray
425	694515		SCREW -(Air Cleaner Cover)
445A	491588S		FILTER, A/C Cartridge
654	710068		LOCKNUT -(Carburetor)
717	711951		BRACKET, Air Cleaner
717A	711949		BRACKET, Air Cleaner
967A	491435S		FILTER, Pre Cleaner
968A	692321		COVER, Air Cleaner
968B	711954		COVER, Air Cleaner



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
46	716007	Camshaft (Spur Gear, Without Compression Release) (Used After Code Date 99080200). Used on Type No(s). 0099, 0399. ----- Note ----- Camshaft (Crankshaft, Camshaft, Timing Gear, And Timing Key Must Be Replaced As A Set. See Ref. No. 16A For Correct Part Number) (Used Before Code Date 99080300). Used on Type No(s). 0099, 0399. 712121 Camshaft Used on Type No(s). 0164.	46A	715667	Camshaft (Spur Gear, With Compression Release) (Used After Code Date 99080200). ----- Note ----- Camshaft (Crankshaft, Camshaft, Timing Gear, And Timing Key Must Be Replaced As A Set. See Reference Number 16B, 16D, Or 16F For Correct Part Number) (Used Before Code Date 99080300). 715105 Camshaft (Helical Gear, With Compression Release) Used on Type No(s). 0072, 0127, 0131, 0142, 0156, 0272, 0542, 0549, 0563, 0566, 0620.	101	710219	Pin-Shaft
						1051	710039	Ring-Retaining

Camshaft

REF NO	PART NO	QTY	DESCRIPTION
46A	-----		Camshaft -(Crankshaft, Camshaft, Timing Gear, And Timing Key Must Be Replaced As ASet. See Reference Number 16B, 16D, Or 16F For Correct Part Number) -Used Before Code Date 99080300
46A	715667		CAMSHAFT -(Spur Gear With Compression Release) -Used After Code Date 99080200
101	710219		PIN, Shaft
1051	710039		RING, Retaining



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	710235	Gasket-Intake	98	715074	Kit-Idle Speed	117	710877	Jet-Main
51A	710237	Gasket-Intake	104	231652	Pin-Float Hinge	----- Note -----		
94	715293	Kit-Idle Mixture	105	715155	Valve-Float Needle	711607 Jet-Main		
95	710859	Screw	108	710860	Valve-Choke	Used on Type No(s).		
		Throttle Valve)			(Used After Code Date	0046, 0051, 0052,		
		(Used After Code Date			94123100).	0053, 0054, 0122,		
		94123100).			----- Note -----	0127, 0141, 0142,		
		----- Note -----			710322 Valve-Choke	0164, 0246, 0251,		
		94466 Screw			(Used Before Code	0254, 0255, 0295,		
		(Throttle Valve)			Date 95010100).	0542, 0552, 0553,		
		(Used Before Code	109	715157	Sha			

Carburetor

REF NO	PART NO	QTY	DESCRIPTION
51	710235		GASKET, Intake
51A	710237		GASKET, Intake
94	715293		KIT, Idle Mixture
95	94466		SCREW -(Throttle Valve) -Used Before Code Date 95010100
97	715154		SHAFT, Throttle
98	715074		KIT, Idle Speed
104	231652		PIN-FLOAT HINGE
105	715155		VALVE, Float Needle
108	710322		VALVE, Choke -Used Before Code Date 95010100
108	710860		VALVE, Choke -Used After Code Date 94123100
109	715157		SHAFT, Choke
117	711607		JET, Main -(Standard)
118	710512		JET, Main -(High Altitude)
122	715120		SPACER, Carburetor
125	715672		CARBURETOR
130	711603		VALVE, Throttle
133	492283		FLOAT, Carburetor
137	-----		Gasket-Float Bowl -(Sold In Kit Only)
142	711605		NOZZLE, Carburetor
147	710321		JET, Pilot
147	710511		JET, Pilot -(High Altitude)
231	710683		SCREW -(Choke Valve)
254	492274		DRAIN, Carburetor Bowl
255	710177		BUSHING, Choke Shaft -(Upper)
255A	710312		BUSHING, Choke Shaft -(Lower Pressure to Open)
276A	-----		Washer-Sealing -(Sold In Kit Only)
633	-----		Seal-Choke/Thr Shaft -(Sold In Kit Only)
637	-----		Washer -(Throttle Shaft) (Sold In Kit Only)
773	710175		RETAINER
955	94628		PLUG, Carburetor
975	715159		BOWL, Float
987	710185		SEAL, Choke/Throttle Shaft
1091	710485		CAP, Limiter

Car

Control Brackets

REF NO	PART NO	QTY	DESCRIPTION
129	715170		SCREW -(Governor) (Idle And High Speed Adjustment)
188	710057		SCREW -(Control Bracket)
222	715046		BRACKET, Control
419	710475		SPRING, Governor -(Return)
485	692295		KNOB, Air Cleaner Cover
742	710477		RETAINER, E Ring
752	710478		SCREW -(Link Retainer)
1012A	710855		RETAINER, Link

Control Panels

REF NO	PART NO	QTY	DESCRIPTION
281	711573		PANEL, Control
347	691995		SWITCH-ROCKER -(Without Light)
347A	495098S		SWITCH, Rocker -(With Light)
356	710120		WIRE, Stop
663	710095		SCREW -(Control Panel)
663A	710234		SCREW -(Control Panel)

Control Panels #2

REF NO	PART NO	QTY	DESCRIPTION
663	710095		SCREW -(Control Panel)
663A	710234		SCREW -(Control Panel)

Not For Reproduction

Crankshaft

REF NO	PART NO	QTY	DESCRIPTION
24	710037		KEY, Flywheel
101	710219		PIN, Shaft
146	711336		KEY, Woodruff -Used After Code Date 99080200
146A	710037		KEY, Flywheel -Used Before Code Date 99080300
741	715643		GEAR, Timing -(Spur Gear)
1051	710039		RING, Retaining

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