

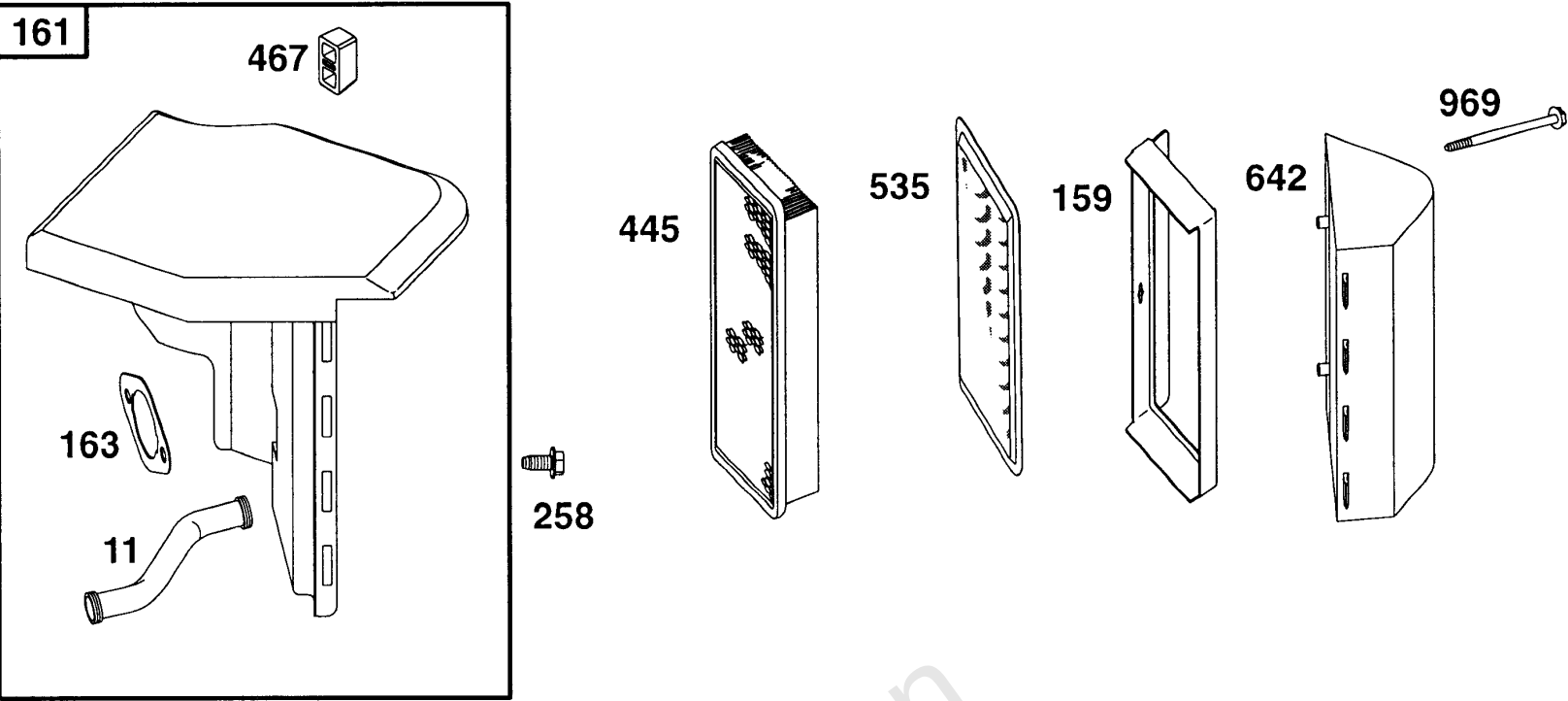


Parts Manual

Mfg. No: 176432-0035-02

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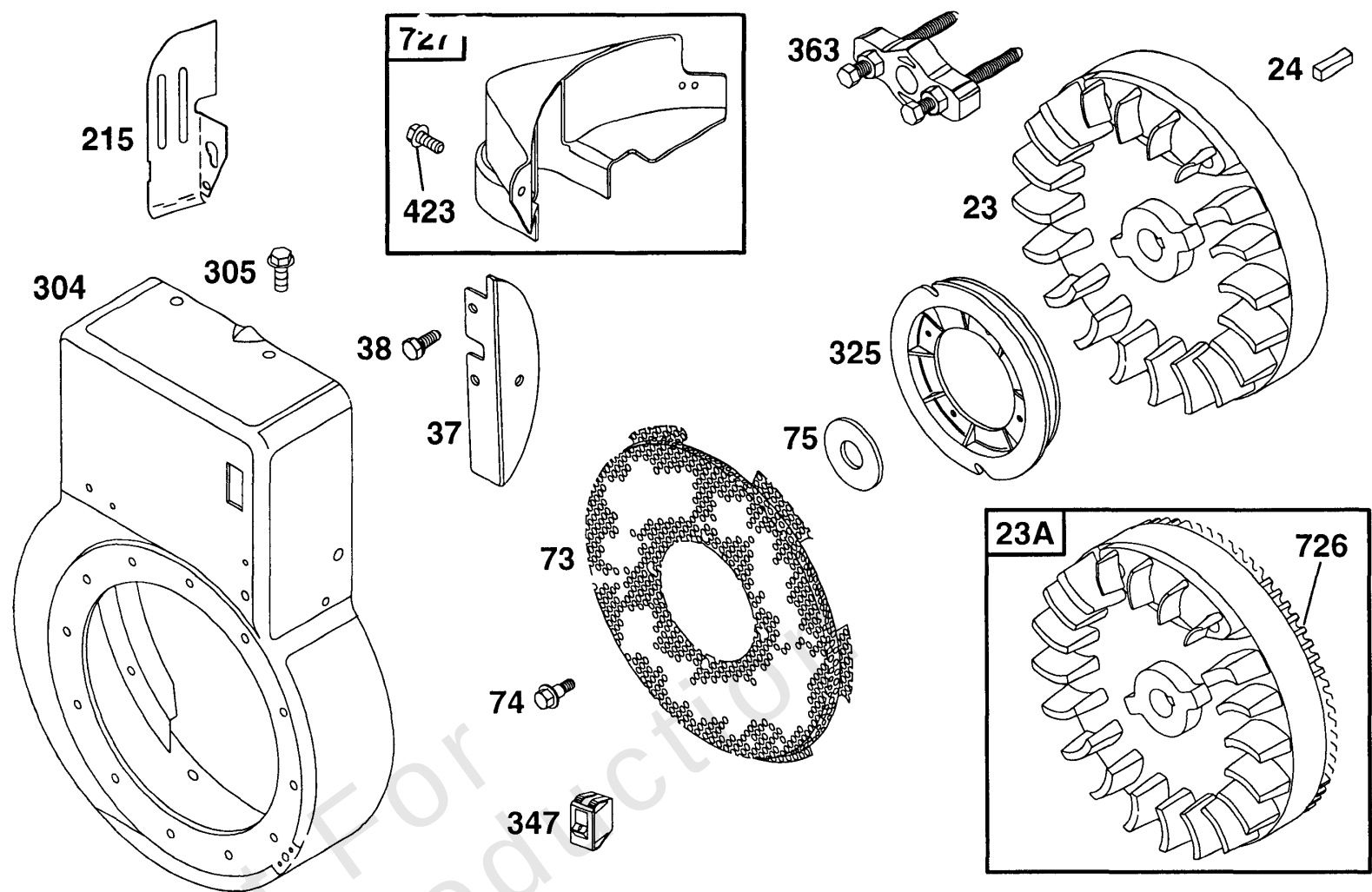
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Air Cleaner Grp

REF NO	PART NO	QTY	DESCRIPTION
11	280819		TUBE, Breather
159	281358		BRACKET, Air Cleaner
161	497669		BASE, Air Cleaner
161	498544		BASE, Air Cleaner -Used Before Code Date 95010200
163	272706		GASKET, Air Cleaner -Used Before Code Date 95010200
163	273101		GASKET, Air Cleaner -Included in Gasket Set-Part No. 497070 (LMT 69, 103) (Included in Gasket Sets Packaged)
258	94620		SCREW -(Control Panel)
445	496077		FILTER, A/C Cartridge
467	280715		KNOB, Control
535	492889		FILTER, Pre Cleaner
642	281357		COVER, Air Cleaner
969	94777		SCREW -(Air Cleaner Cover)

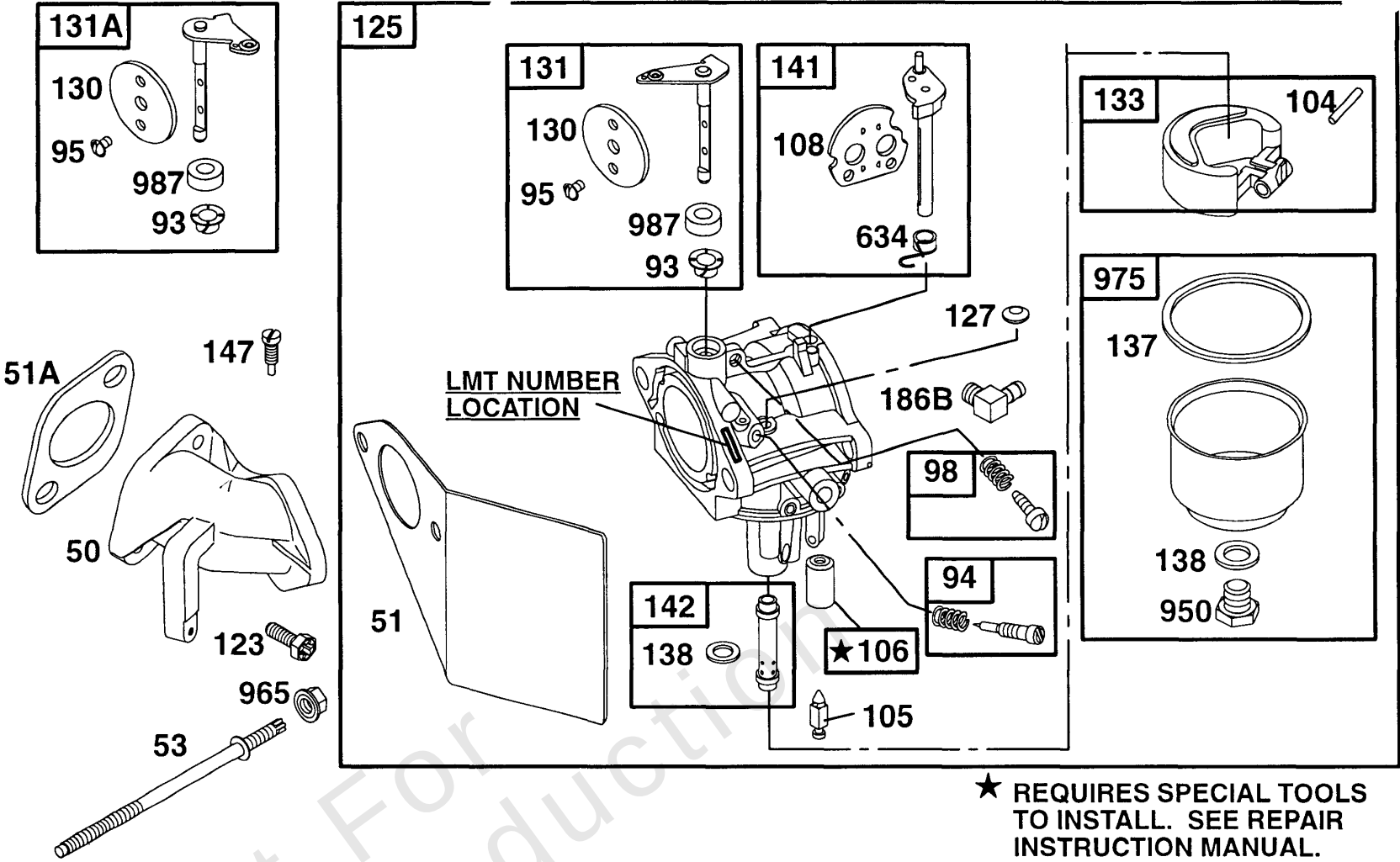
Footnotes:

Included in Gasket Set-Part No. 497070



Blower Hsg, Flywheels

REF NO	PART NO	QTY	DESCRIPTION
23A	391983		FLYWHEEL -(Engines With Alternator)
23	298260		FLYWHEEL
24	222698		KEY, Flywheel
37	222475		GUARD, Flywheel
38	94811		SCREW
73	224874		SCREEN, Rotating
74	94806		SCREW
75	224061		WASHER -(5/8 Hole)
215	221760		GUIDE, Air
304	497142		HOUSING, Blower
305	94786		SCREW -(1/2)
325	280457		PULLEY, Rope Starter
347	495098		SWITCH, Rocker -(With Lamp)
363	19203		PULLER, Flywheel
423	94625		SCREW
726	392134		GEAR, Ring
727	395405		COVER, Starter Drive

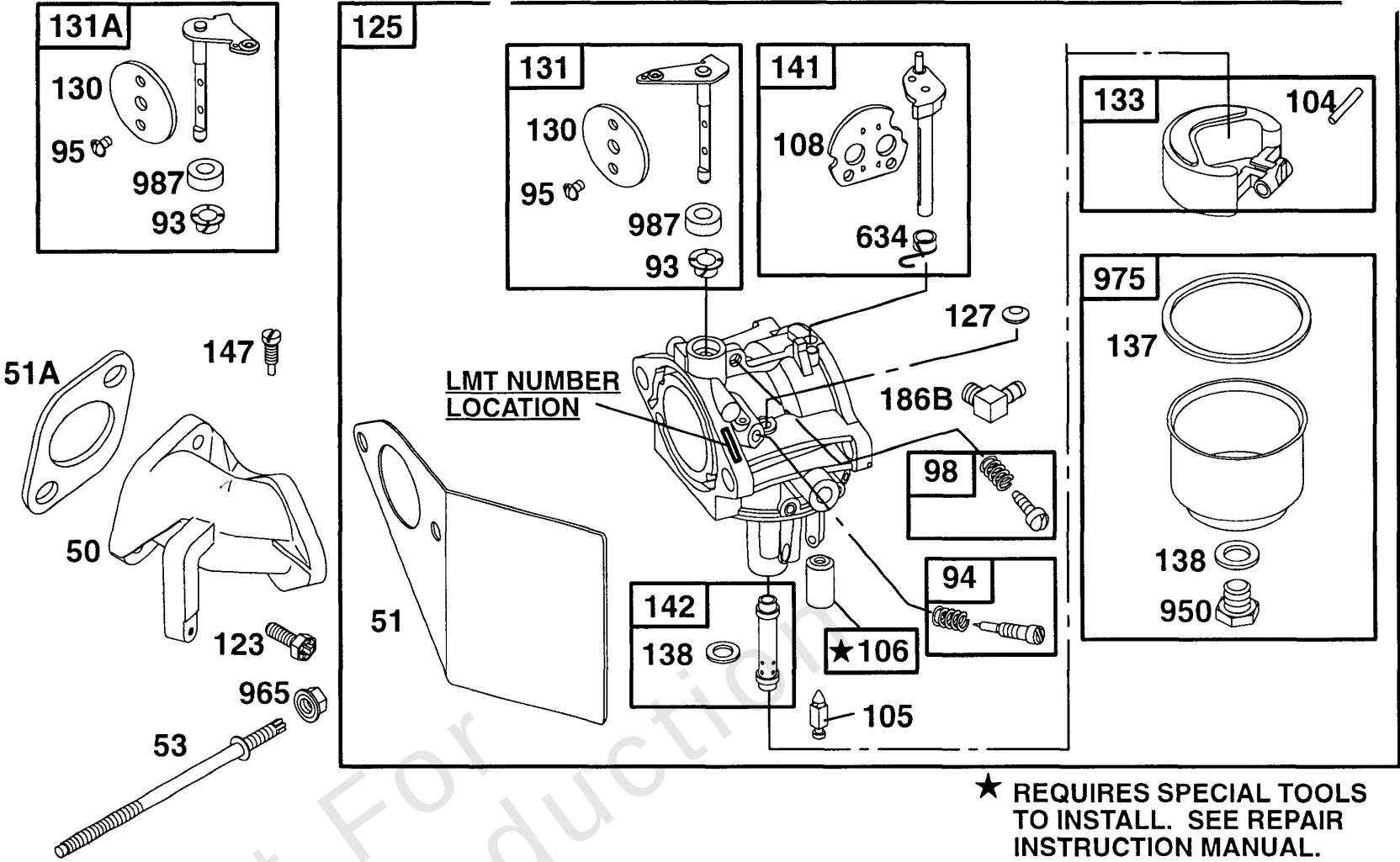


Carburetor Assy

REF NO	PART NO	QTY	DESCRIPTION
50	214170		MANIFOLD, Intake
51A	272707		GASKET, Intake -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
51	272708		GASKET, Intake -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069. Included in Gasket Set-Part No. 497070
53	94706		SCREW
53	94778		STUD -(Intake Manifold)
93	281346		BUSHING, Throttle Shaft -Included in Carburetor Kit-See Ref. No. 121
94	494383		KIT, Idle Mixture -(Lmt 71,101,102,113,114,116)
95	94098		SCREW -Included in Carburetor Kit-See Ref. No. 121
98	495800		KIT, Idle Speed -(Idle Speed) (Lmt 54, 55, 91)
104	231789		PIN, Float Hinge -Included in Carburetor Kit-See Ref. No. 121
105	231935		VALVE, Float Needle -Included in Carburetor Kit-See Ref. No. 121
106	231856		SEAT, Inlet -(Pump Feed) Included in Carburetor Kit-See Ref. No. 121
108	224540		VALVE, Choke -(Choke-A-Matic)
123	94616		SCREW -(T-30)
125	497038		CARBURETOR -(Lmt 69, 103) -Used Before Code Date 94090100
125	497581		CARBURETOR -(Lmt 115,171)
127	-----		No Nomenclature -Included in Carburetor Kit-See Ref. No. 121
130	224668		VALVE, Throttle
131A	497042		KIT, Throttle Shaft -(Lmt 69, 103)
131	497579		KIT, Throttle Shaft
133	494381		FLOAT, Carburetor
137	281165		GASKET, Float Bowl -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069
138	281164		WASHER, Sealing -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069
141	497043		KIT, Choke Shaft
142	497040		NOZZLE, Carburetor -(High Altitude) (Lmt 69, 103, 115)
142	497196		NOZZLE, Carburetor -(Standard) (Lmt 69, 103, 115) Included in Carburetor Kit-See Ref. No. 121
142	499094		NOZZLE, Carburetor -(Standard) (Lmt 171)
142	499111		NOZZLE, Carburetor -(High Altitude) (Lmt 170,171)

Footnotes:

Included in Gasket Set-Part No. 497070



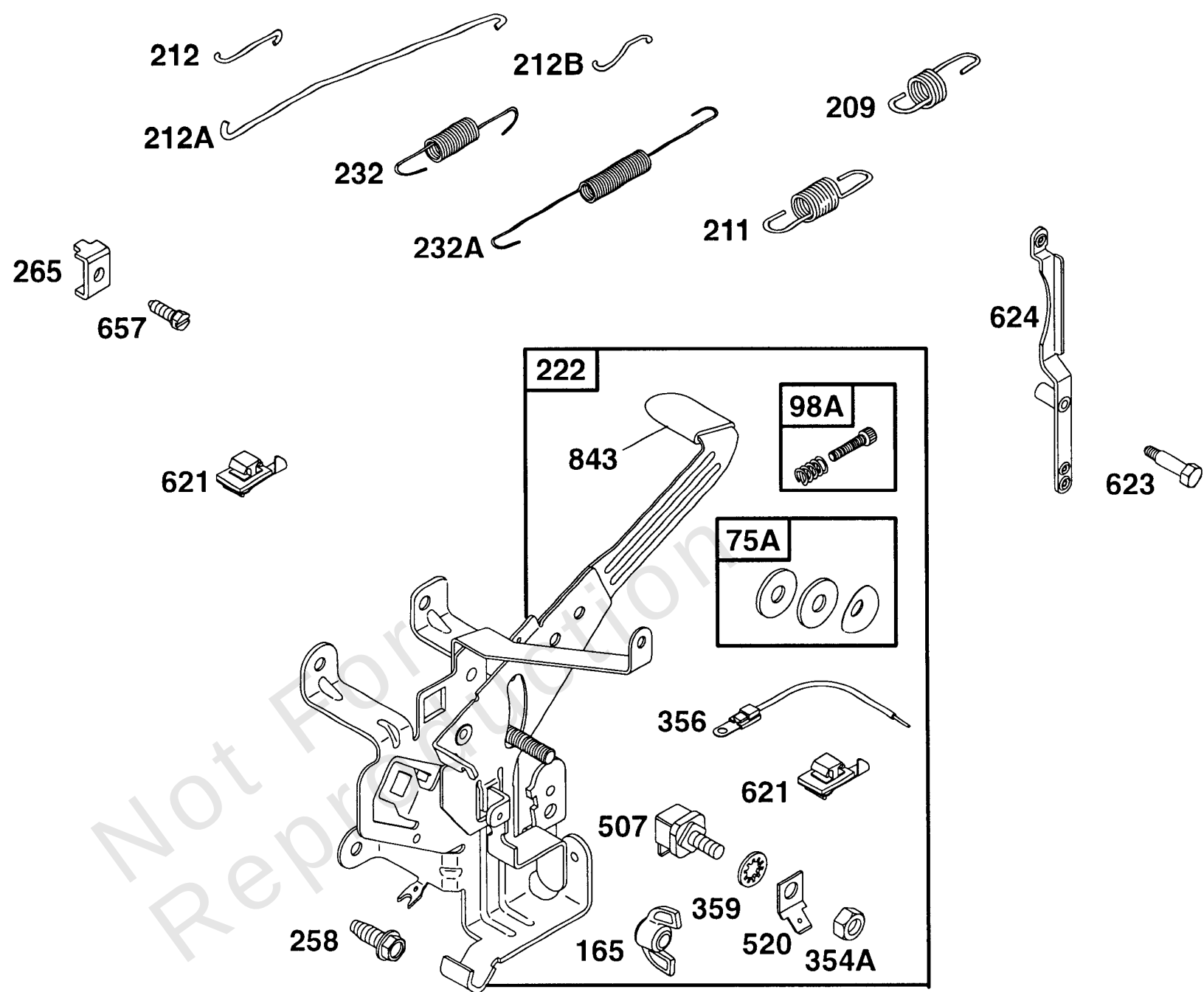
Carburetor Assy

REF NO	PART NO	QTY	DESCRIPTION
147	497472		JET, Pilot -Included in Carburetor Kit-See Ref. No. 121 (LMT 1,2,3,4,5,7,33,34,37,38,39,40,41,63, 65, 66,77,78,79,80,81,89,97,98,100,101,102,103,113,114,115,116,117,119)
186B	493496		CONNECTOR, Hose
634	494455		SPRING/SEAL ASSEMBLY -(Choke-A-Matic) Included in Carburetor Kit-See Ref. No. 121
950	94642		SCREW -(Float Bowl)
965	94010		NUT -(Air Cleaner Base)
975	494378		BOWL, Float
987	281166		SEAL, Choke/Throttle Shaft -Included in Carburetor Kit-See Ref. No. 121

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Footnotes:

Included in Gasket Set-Part No. 497070

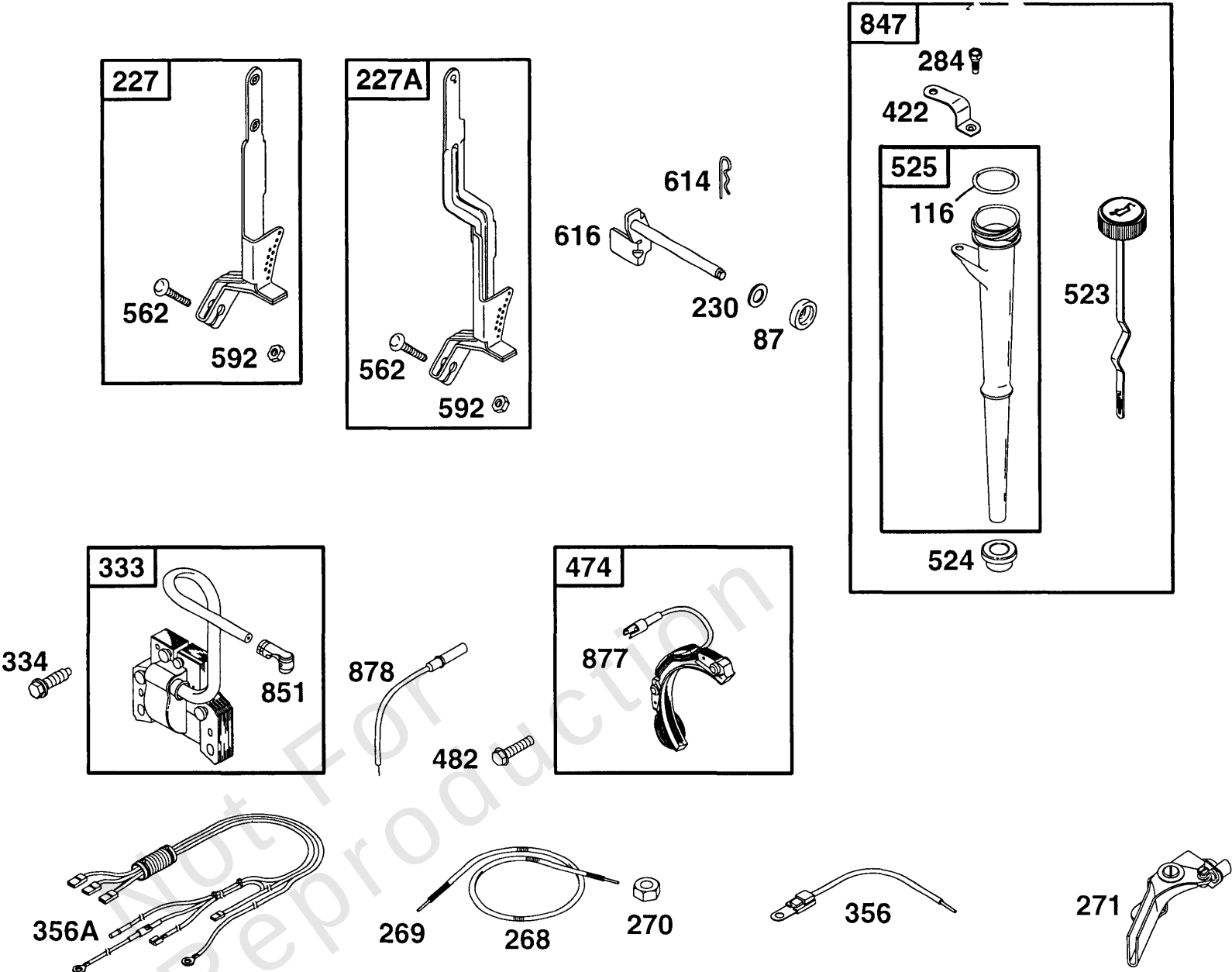


Controls

REF NO	PART NO	QTY	DESCRIPTION
75A	495659		SET, Friction Washer
98A	493280		KIT-IDLE SPEED -(Idle Speed)
165	94692		NUT
209	260723		SPRING, Governor -Used Before Code Date 94090200
209	263054		SPRING, Governor -Used After Code Date 94090100 and Before Code Date 97042800
209	263212		SPRING, Governor -Used After Code Date 97042700
211	263182		SPRING, Governor -(Idle)
212B	263051		LINK, Throttle
212A	262970		LINK, Throttle
212	263049		LINK, Throttle
222	496312		BRACKET, Control -Used Before Code Date 97042800
222	499103		BRACKET, Control
232A	262959		SPRING/LINK, Mechanical Governor
232	263020		SPRING/LINK, Governor
258	94620		SCREW -(Control Panel)
265	221535		CLAMP, Casing -(Stamped Steel)
354A	90576		NUT -(Ground Terminal)
356	496868		WIRE, Stop
359	92791		WASHER
507	398525		INSULATOR
520	93722		TERMINAL, Ground
621	396847		SWITCH, Stop
623	231520		SCREW -(8-32)
624	497207		LEVER, Linkage
657	93496		SCREW -(10-32 X 5/8)
843	280643		SLEEVE, Lever

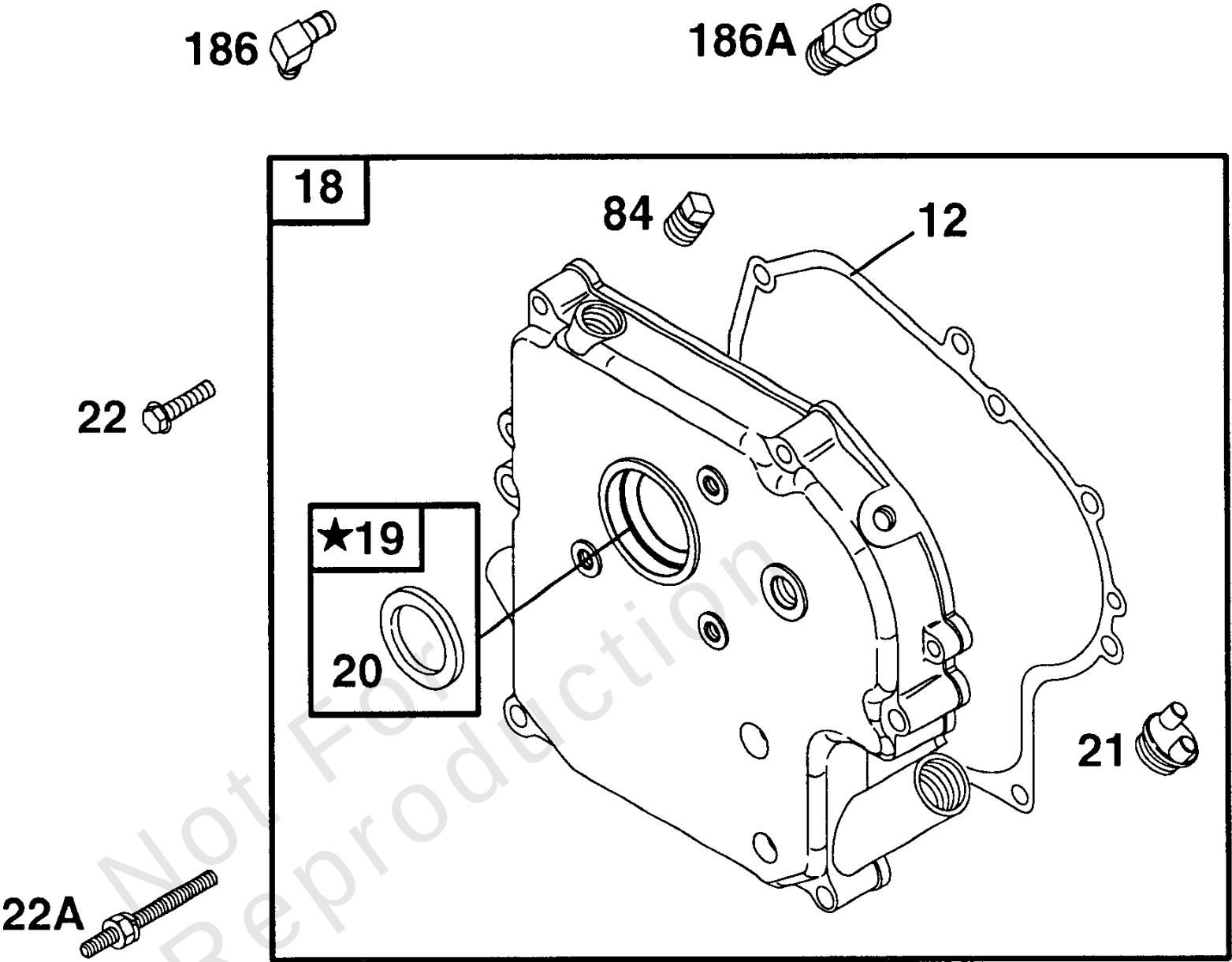
Footnotes:

Included in Gasket Set-Part No. 497070



Controls, Oil Fill, Elect

REF NO	PART NO	QTY	DESCRIPTION
87	491323		SEAL, Governor Shaft -Included in Gasket Set-Part No. 497070
116	270920		SEAL, O-Ring -(Oil Fill) Included in Gasket Set-Part No. 497070
116	280203		SEAL, O-Ring -(Fuel Shut Off)
227A	496253		LEVER, Governor Control
227	496254		LEVER, Governor Control
230	94742		WASHER
268	65616		CASING, Control Wire -(Cut To Required Length)
269	26633		WIRE, Control -(Cut To Required Length)
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
284	93886		SCREW
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	94731		SCREW -(Magneto)
356A	496612		WIRE, Stop
356	496868		WIRE, Stop
422	223375		BRACKET, Oil Fill
474	391529		ALTERNATOR -(DC Only)
482	93621		SCREW -(Tapping)
523	495225		DIPSTICK
524	281370		SEAL, O-Ring -Included in Gasket Set-Part No. 497070
525	495347		TUBE, Dipstick
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
592	92278		NUT -(Starting Switch)
614	93306		PIN, Cotter
616	496818		CRANK, Governor
847	399901		DIPSTICK/TUBE ASSEMBLY
851	493880		TERMINAL, Spark Plug
877	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)
878	393422		WIRE ASSEMBLY -(Dc Only)

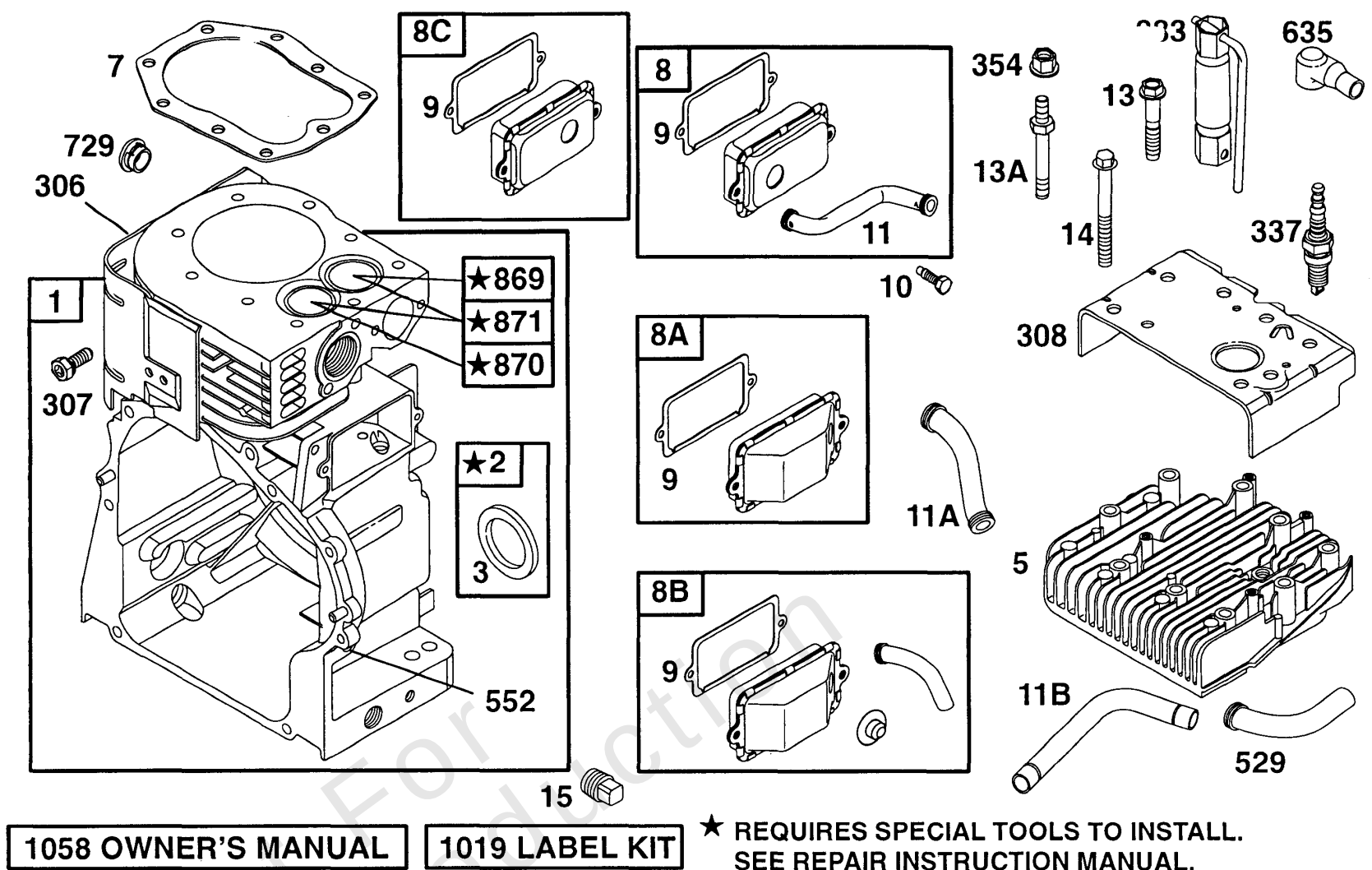


Crankcase Cover

REF NO	PART NO	QTY	DESCRIPTION
12	271701		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 497070
12	27876		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 497070
12	27877		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 497070
18	496981		COVER, Crankcase
19	295964		KIT, Bushing/Seal -(PTO Side)
20	391086		SEAL, Oil -Included in Gasket Set-Part No. 497070
21	66768		PLUG, Oil
22A	94931		STUD -(2 1/2)
22	93585		SCREW -(Crankcase Cover)
84	91488		PLUG -(1/8)
186A	230318		CONNECTOR, Hose
186	67218		CONNECTOR, Hose

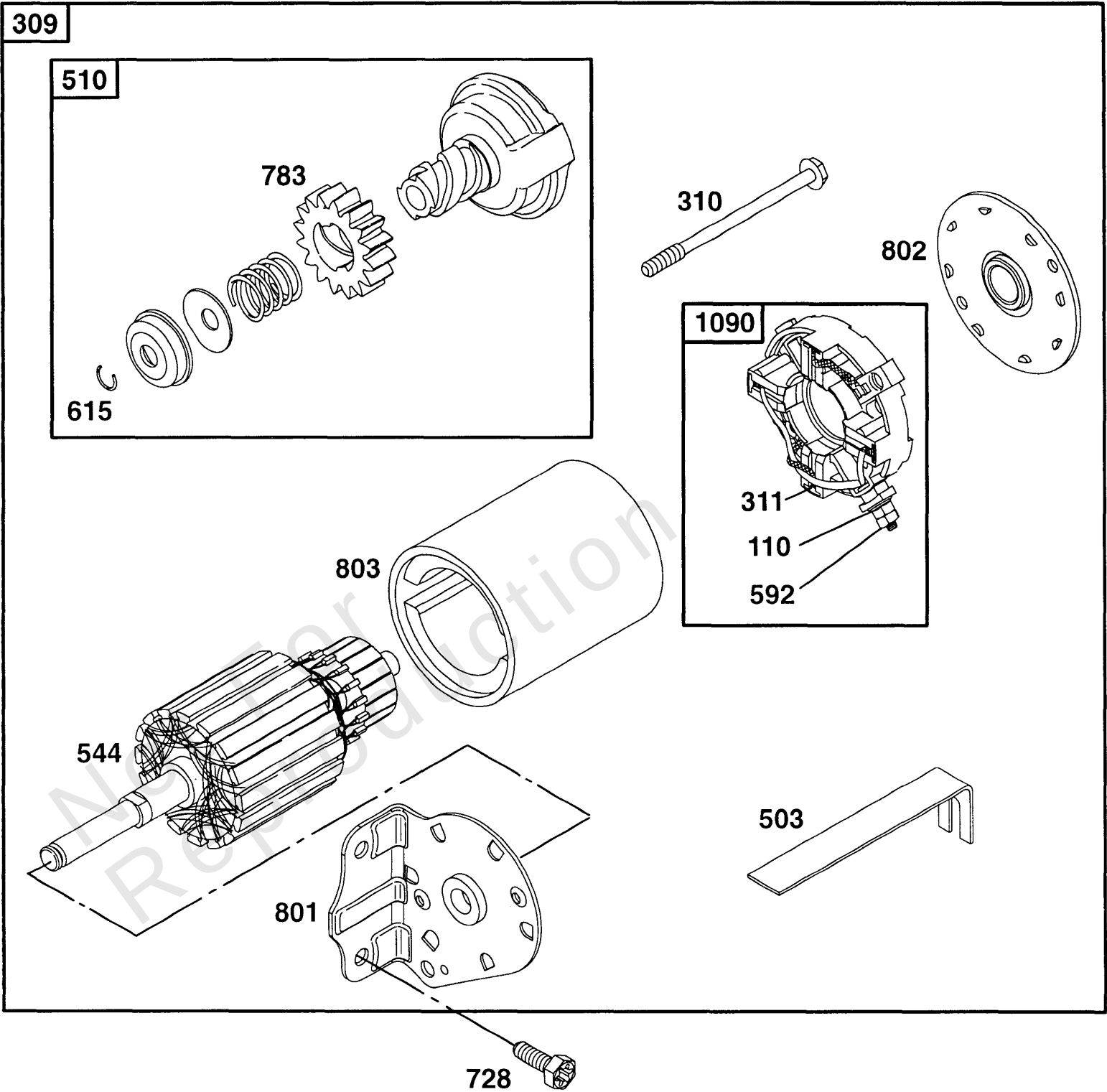
Footnotes:

Included in Gasket Set-Part No. 497070



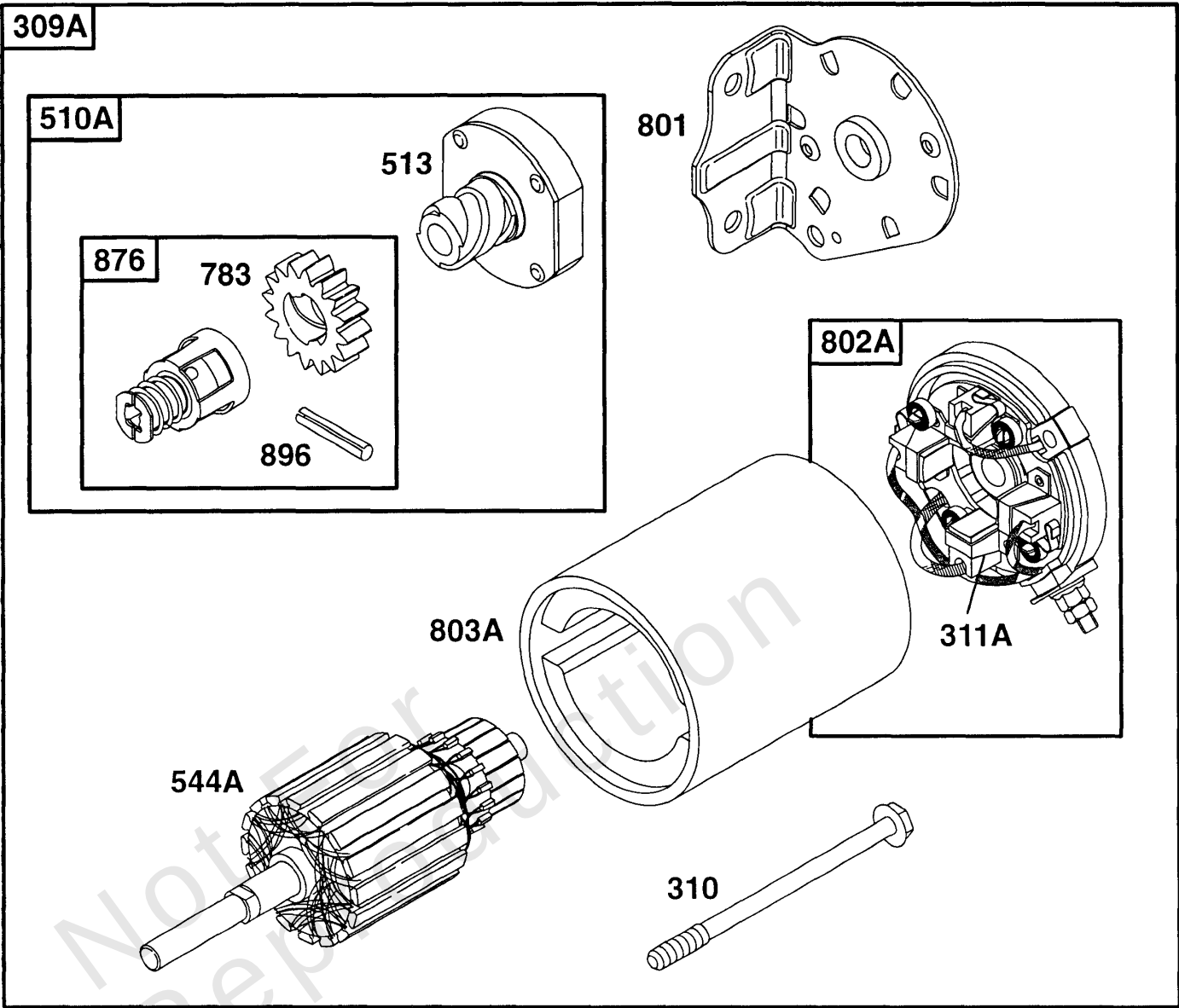
Cylinder, Head

REF NO	PART NO	QTY	DESCRIPTION
1	495656		CYLINDER ASSEMBLY -(Includes Oil Gard Cover)
2	495657		KIT, Bushing/Seal -(Magneto Side)
3	391086		SEAL, Oil -Included in Gasket Set-Part No. 497070
5	214014		HEAD, Cylinder
7	272163		GASKET, Cylinder Head -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
8A	495736		BREATHER ASSEMBLY -Used After Code Date 95010100 and Before Code Date 95040300
8B	497710		BREATHER ASSEMBLY -Used Before Code Date 95010200
8C	495724		BREATHER ASSEMBLY
8	498038		BREATHER ASSEMBLY -Used After Code Date 95040200
9	27803		GASKET, Rocker Cover -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
10	94621		SCREW -(Breather Assembly)
11B	281426		TUBE, Breather
11A	280225		TUBE, Breather
11	280819		TUBE, Breather
13A	94733		STUD -(3 15/16) (3 5/16)
13A	94776		STUD -(3 15/16)
13	94565		SCREW -(Cylinder Head) (3 9/16)
14	94622		SCREW -(3)
15	92738		PLUG, Oil Drain
15	94239		PLUG, Oil Drain -(Square Head)
306	496797		SHIELD-CYLINDER
307	94386		SCREW
308	224896		COVER, Cylinder Head
337	802592		PLUG, Spark -(Resistor)
354	94726		NUT
383	89838		WRENCH, Spark Plug
529	281367		GROMMET
552	491986		BUSHING, Governor Crank -(1/4 I.D.) Include(s): 491323 Seal-Gov. Shaft
635	66538		BOOT, Spark Plug
729	281396		CLIP, Wire
869	211661		SEAT, Valve -(Exhaust)
870	262924		SEAT, Valve -(Exhaust)
871	231218		BUSHING, Valve Guide -(Intake)
871	261961		BUSHING, Valve Guide -(Exhaust)
1019	497156		KIT, Label
1058	272848		MANUAL, Operator's



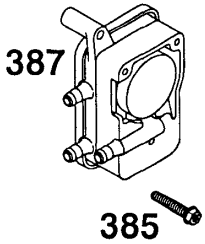
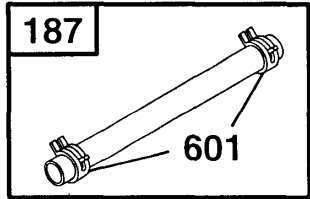
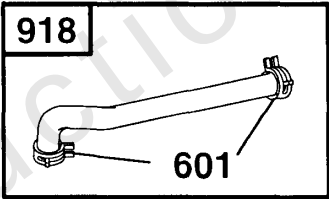
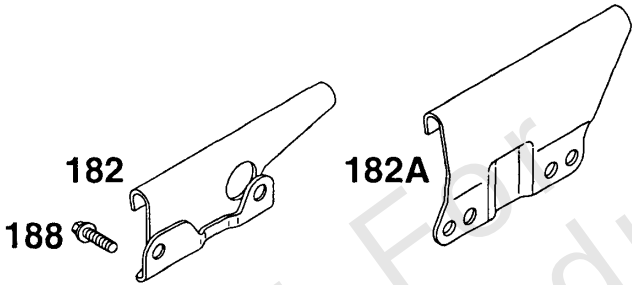
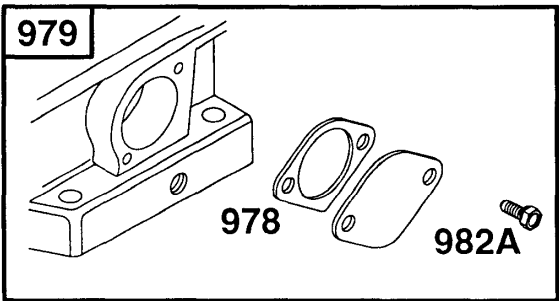
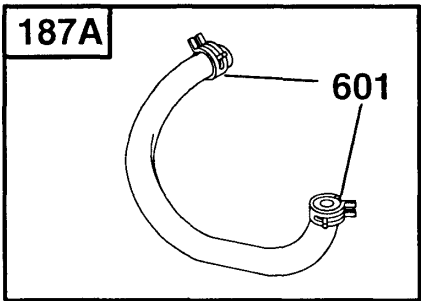
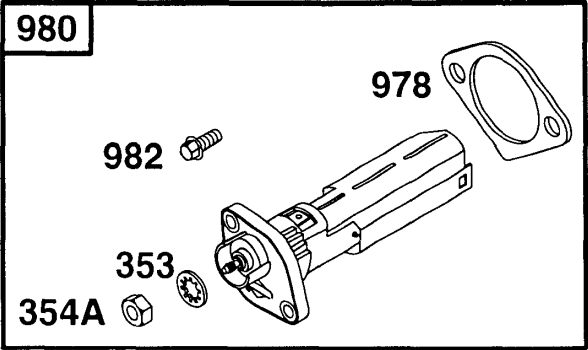
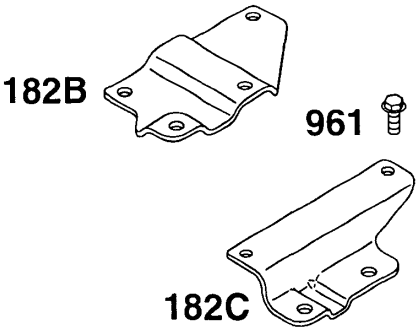
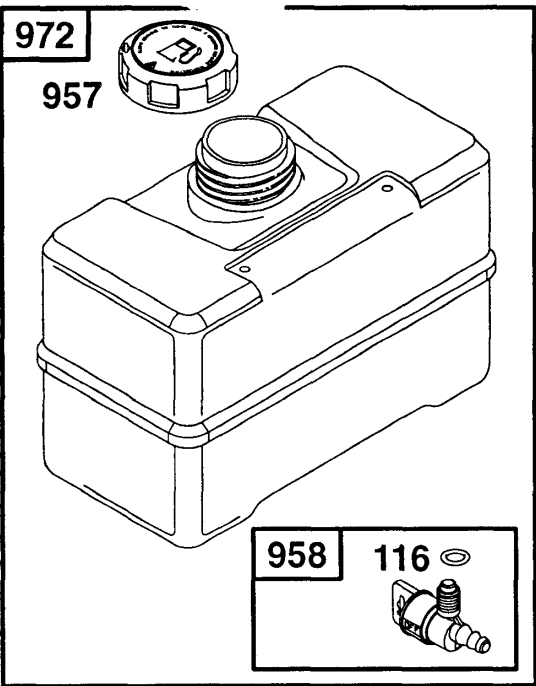
Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
110	225137		WASHER
309	497595		MOTOR, Starter -(3 5/8) (Plastic Ring Gear)
310	94003		SCREW -(3 5/8 Housing)
311	497608		SET, Brush
503	806000		STRAP, Ground -(4 9/16 Housing)
510	497606		DRIVE, Starter -(Includes 693058 And 693059 Starter Gear)
544	497603		ARMATURE, Starter -(3 5/8 Housing)
592	231082		NUT -(Governor Control)
592	92278		NUT -(Starting Switch)
615	263080		RING, Retaining
728	94773		SCREW
783	280104		GEAR, Pinion -(Briggs & Stratton 12V)
801	394856		CAP, Drive
802	497607		CAP, End
803	497604		HOUSING, Starter -(3 5/8 Housing)
1090	497605		RETAINER, Brush



Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
309A	394805		MOTOR, Starter -(3 1/16 Housing)
310	94003		SCREW -(3 5/8 Housing)
311A	395538		SET, Brush -(3-5/8 or 4 3/8 Housing)
510A	495878		DRIVE, Starter -(4 3/8 Housing)
513	398003		CLUTCH, Starter
544A	390837		ARMATURE, Starter -(3 5/8 Housing)
728	94773		SCREW
783	280104		GEAR, Pinion -(Briggs & Stratton 12V)
801	394856		CAP, Drive
802A	395537		CAP, End -(3 5/8 Housing)
803A	398159		HOUSING, Starter -(3 5/8 Housing)
876	495877		DRIVE, Starter -(4 3/8 Housing)
896	94288		PIN, Drive Retainer

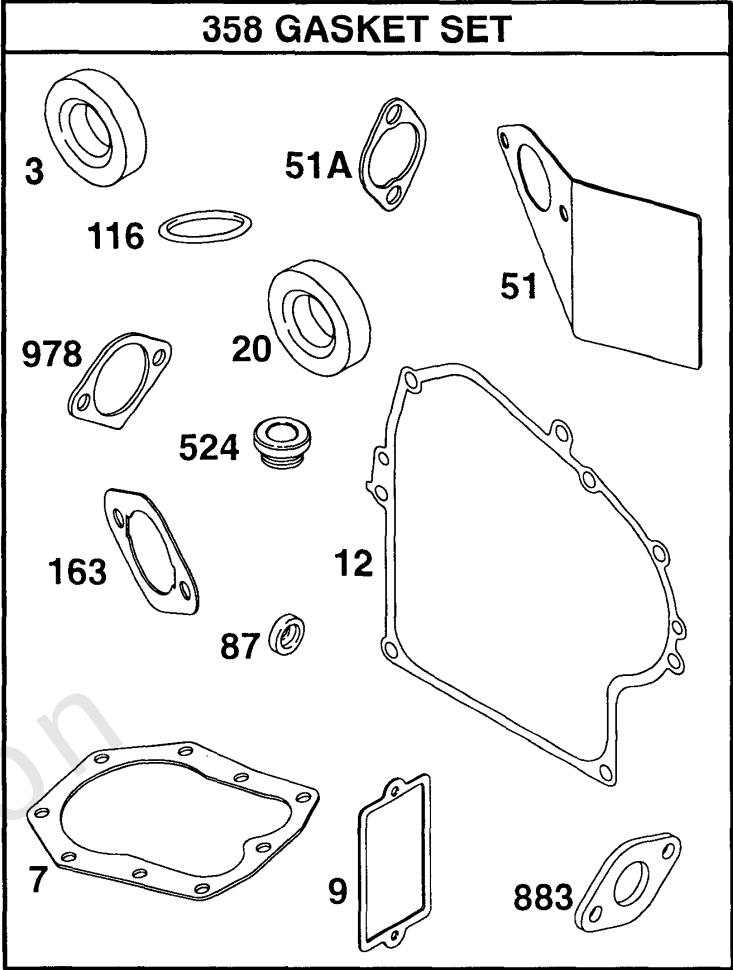
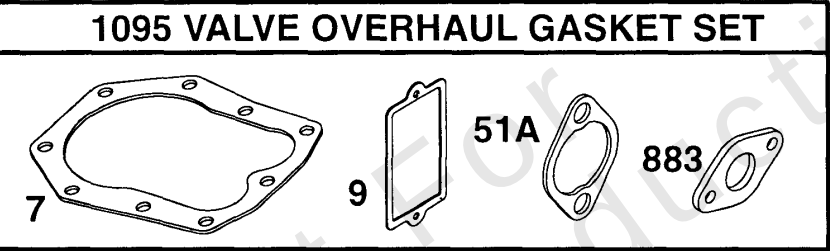
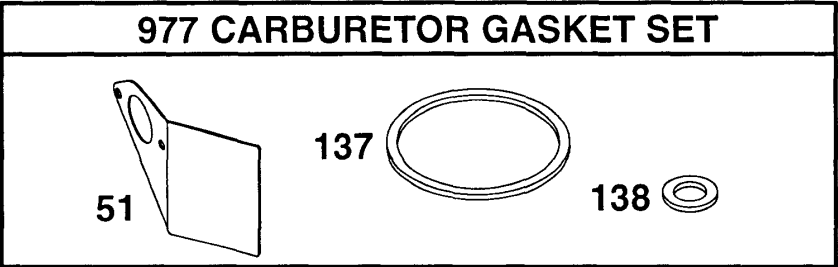
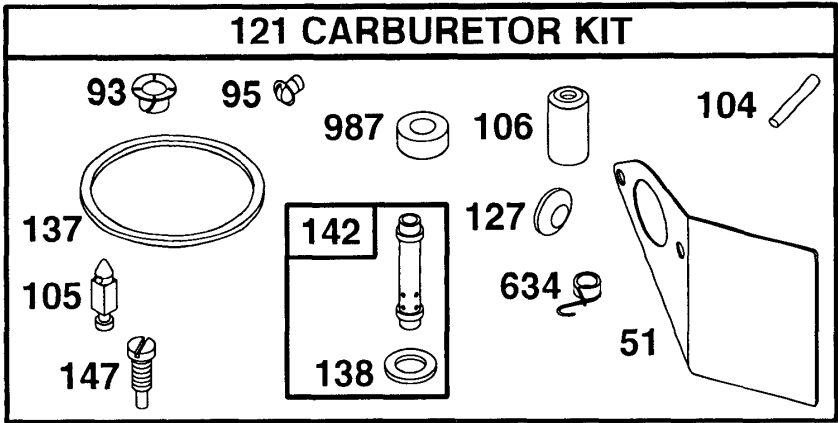


Fuel Tank Grp, Oil Gard

REF NO	PART NO	QTY	DESCRIPTION
116	270920		SEAL, O-Ring -(Oil Fill) Included in Gasket Set-Part No. 497070
116	280203		SEAL, O-Ring -(Fuel Shut Off)
182C	495664		BRACKET, Fuel Tank -(Upper) Include(s): 94733 Stud-Hex. Drive 94726 Nut-Hex.
182B	224854		BRACKET, Fuel Tank
182A	492990		BRACKET, Fuel Tank -(Lower)
182	224855		BRACKET, Fuel Tank
187A	497029		LINE, Fuel -(Molded)
187	296004		LINE, Fuel -(Cut To Required Length)
188	94627		SCREW -(Fuel Tank)
353	92791		WASHER
354A	90576		NUT -(Ground Terminal)
385	94789		SCREW -(Fuel Pump)
387	496257		PUMP, Fuel
601	93053		CLAMP, Hose -(Green)
918	497457		HOSE, Vacuum
957	493988		CAP, Fuel Tank -(Plastic)
958	399517		VALVE, Fuel Shut Off -(Plastic)
961	94095		SCREW -(Tapping)
972	493337		TANK, Fuel -(4 Quart) (Plastic)
978	271736		GASKET, Oil Guard -Included in Gasket Set-Part No. 497070
979	494807		COVER, Oil Guard
980	398182		KIT, Oil Gard
982A	94658		SCREW
982	94657		SCREW

Footnotes:

Included in Gasket Set-Part No. 497070

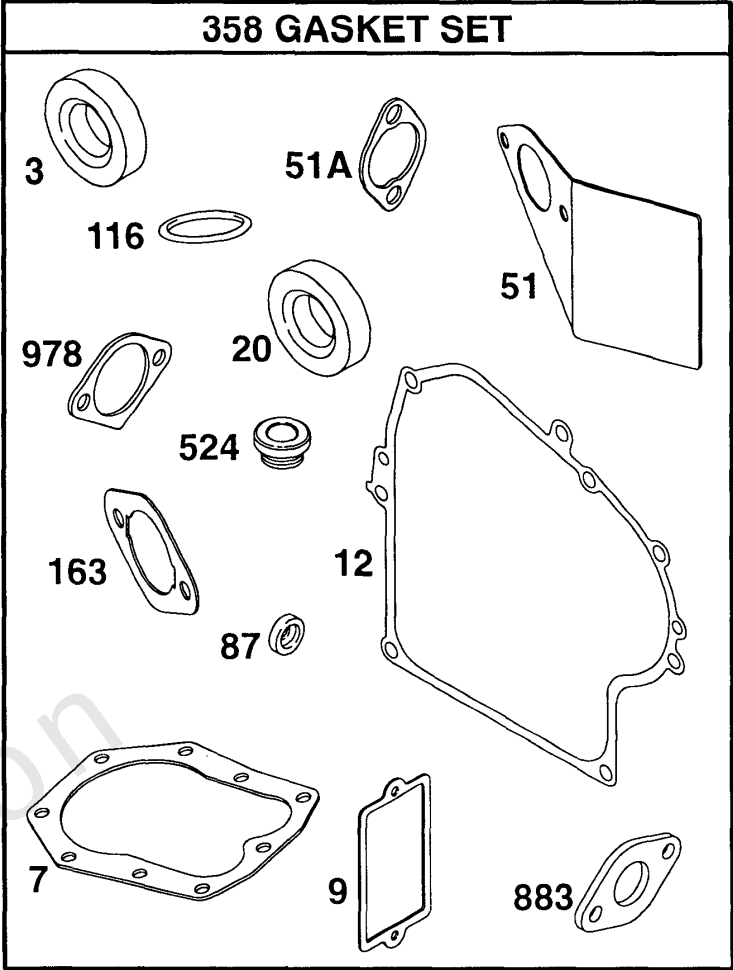
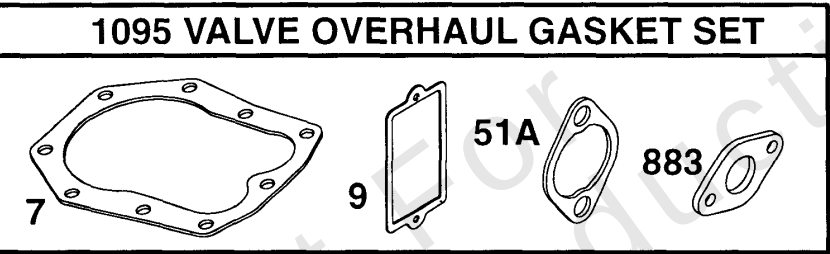
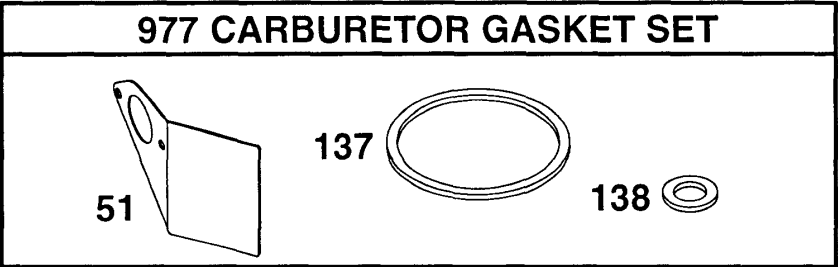
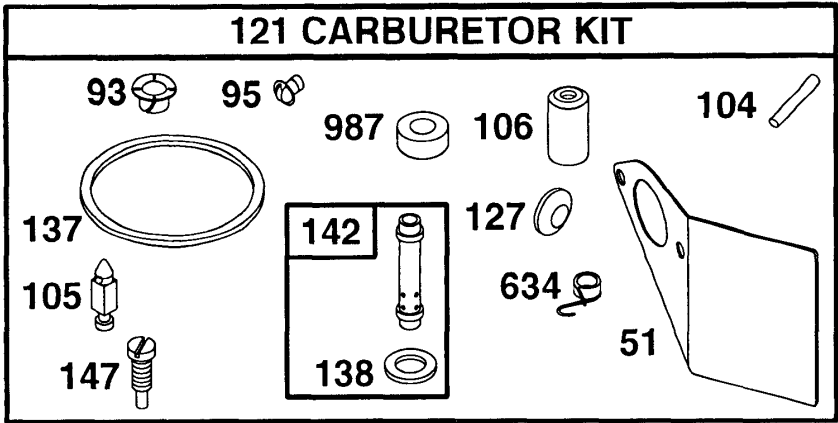


Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
3	391086		SEAL, Oil -Included in Gasket Set-Part No. 497070
7	272163		GASKET, Cylinder Head -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
9	27803		GASKET, Rocker Cover -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
12	271701		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 497070
12	27876		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 497070
12	27877		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 497070
20	391086		SEAL, Oil -Included in Gasket Set-Part No. 497070
51A	272707		GASKET, Intake -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
51	272708		GASKET, Intake -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069. Included in Gasket Set-Part No. 497070
87	491323		SEAL, Governor Shaft -Included in Gasket Set-Part No. 497070
93	281346		BUSHING, Throttle Shaft -Included in Carburetor Kit-See Ref. No. 121
95	94098		SCREW -Included in Carburetor Kit-See Ref. No. 121
104	231789		PIN, Float Hinge -Included in Carburetor Kit-See Ref. No. 121
105	231935		VALVE, Float Needle -Included in Carburetor Kit-See Ref. No. 121
106	231856		SEAT, Inlet -(Pump Feed) Included in Carburetor Kit-See Ref. No. 121
116	270920		SEAL, O-Ring -(Oil Fill) Included in Gasket Set-Part No. 497070
116	280203		SEAL, O-Ring -(Fuel Shut Off)
121	497041		CARBURETOR -Used Before Code Date 94090100
121	497578		KIT, Carburetor Overhaul
127	-----		No Nomenclature -Included in Carburetor Kit-See Ref. No. 121
137	281165		GASKET, Float Bowl -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069
138	281164		WASHER, Sealing -Included in Carburetor Kit-See Ref. No. 121. Included in Carburetor Gasket Set-Part No. 497069
142	497040		NOZZLE, Carburetor -(High Altitude) (Lmt 69, 103, 115)
142	497196		NOZZLE, Carburetor -(Standard) (Lmt 69, 103, 115) Included in Carburetor Kit-See Ref. No. 121
142	499094		NOZZLE, Carburetor -(Standard) (Lmt 171)
142	499111		NOZZLE, Carburetor -(High Altitude) (Lmt 170,171)

Footnotes:

Included in Gasket Set-Part No. 497070

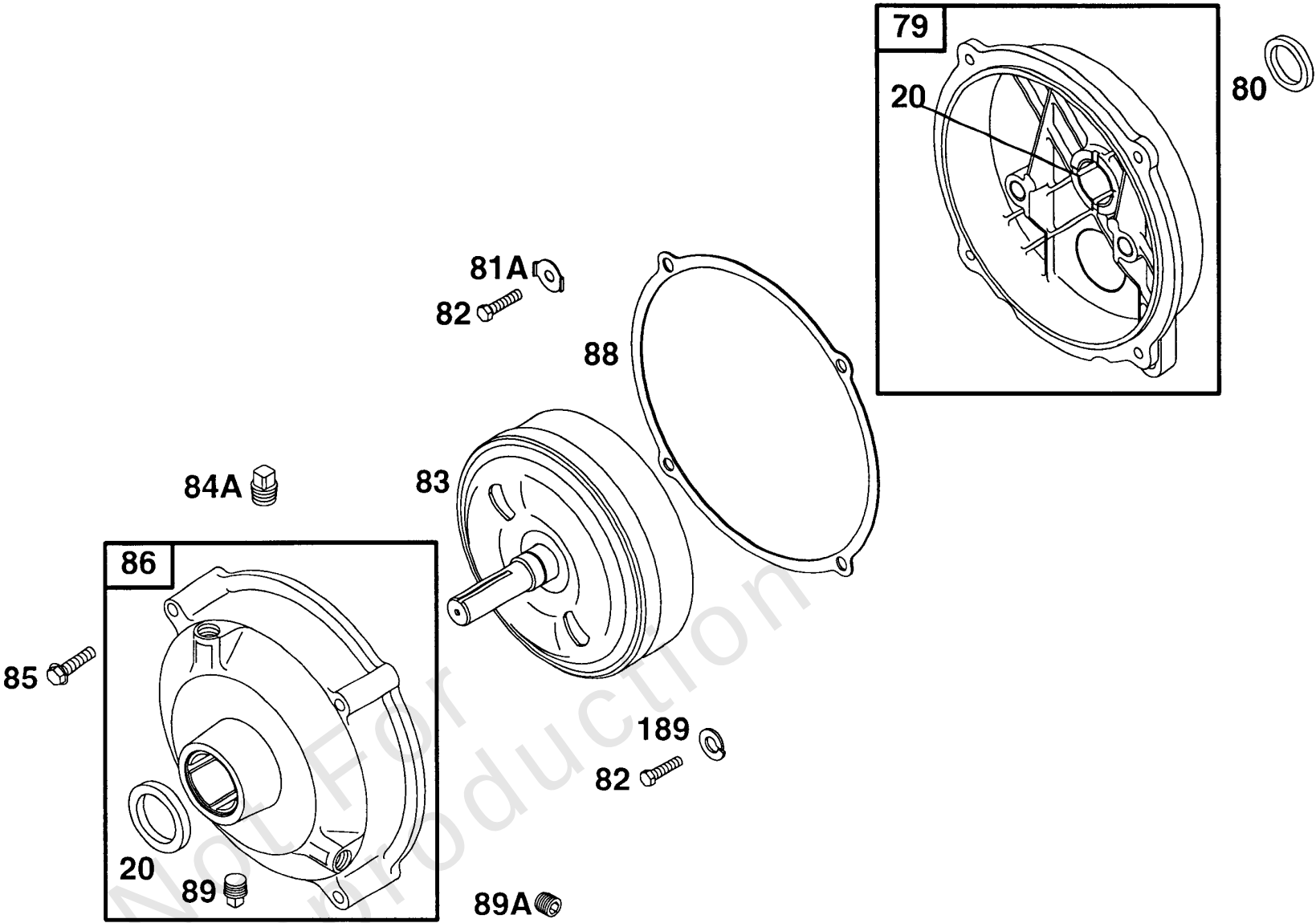


Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
147	497472		JET, Pilot -Included in Carburetor Kit-See Ref. No. 121 (LMT 1,2,3,4,5,7,33,34,37,38,39,40,41,63, 65, 66,77,78,79,80,81,89,97,98,100,101,102,103,113,114,115,116,117,119)
163	272706		GASKET, Air Cleaner -Used Before Code Date 95010200
163	273101		GASKET, Air Cleaner -Included in Gasket Set-Part No. 497070 (LMT 69, 103) (Included in Gasket Sets Packaged)
358	497070		GASKET SET, Engine
524	281370		SEAL, O-Ring -Included in Gasket Set-Part No. 497070
634	494455		SPRING/SEAL ASSEMBLY -(Choke-A-Matic) Included in Carburetor Kit-See Ref. No. 121
883	272309		GASKET, Exhaust -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
977	497069		SET, Carburetor Gasket
978	271736		GASKET, Oil Guard -Included in Gasket Set-Part No. 497070
987	281166		SEAL, Choke/Throttle Shaft -Included in Carburetor Kit-See Ref. No. 121
1095	498534		GASKET SET, Valve

Footnotes:

Included in Gasket Set-Part No. 497070

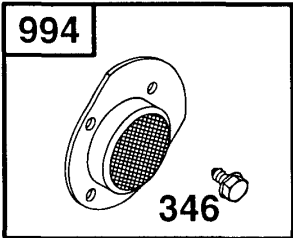
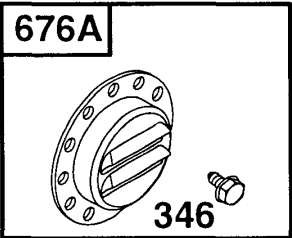
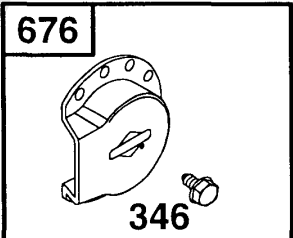
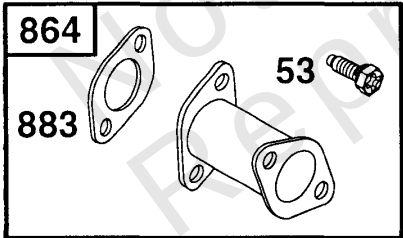
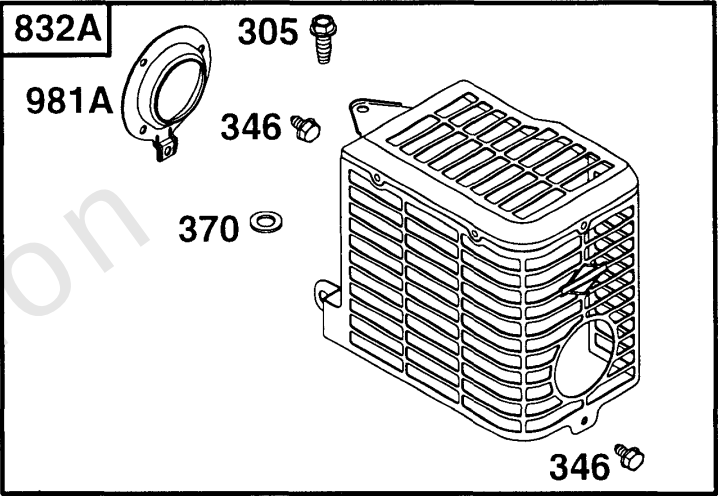
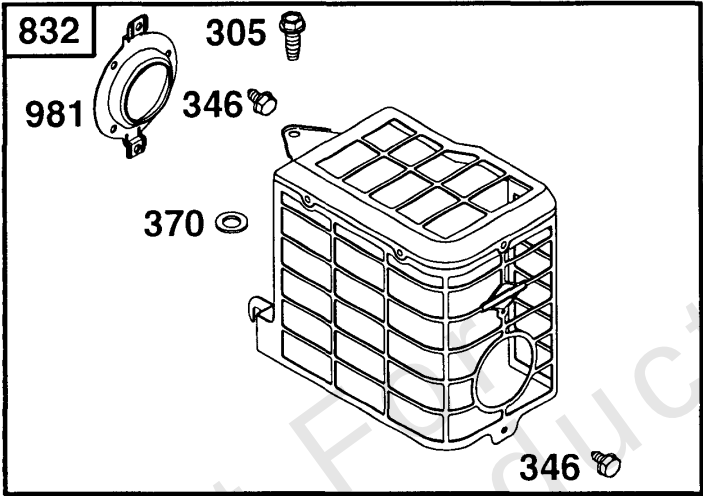
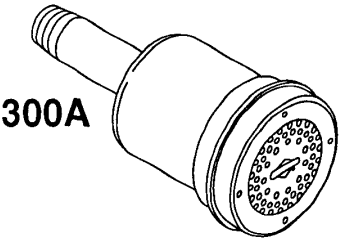
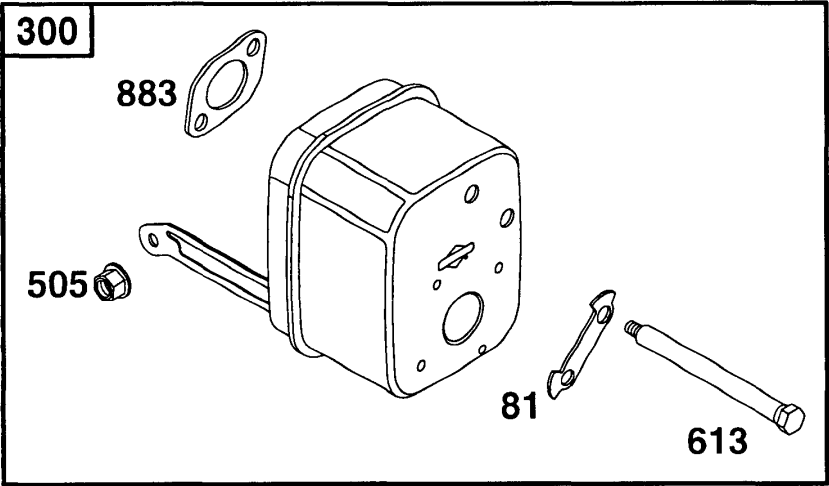


Gear Reducer Assy

REF NO	PART NO	QTY	DESCRIPTION
20	391086		SEAL, Oil -Included in Gasket Set-Part No. 497070
79	296179		CASE, Gear Reduction
80	27884		GASKET, Gear Cover/Housing
81A	220234		LOCK, Muffler Screw
82	92502		SCREW
83	495985		SHAFT, Auxiliary Drive
84A	94918		PLUG, Breather
85	91386		SCREW -(2)
86	296053		COVER, Gear
88	27328		GASKET, Gear Cover/Housing
89A	94886		PLUG, Oil Drain -(Flush)
89	91488		PLUG -(1/8)
189	90366		WASHER

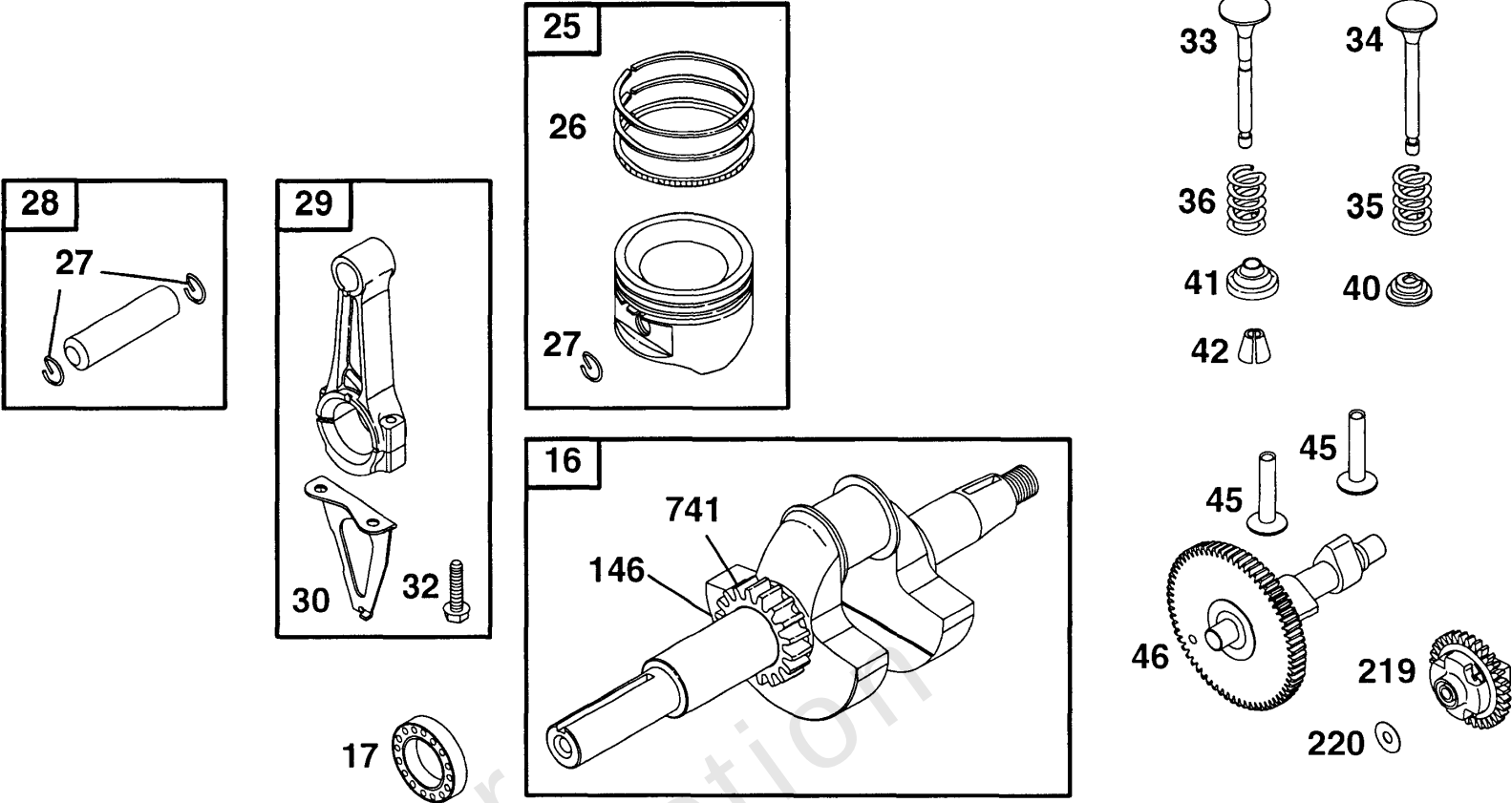
Footnotes:

Included in Gasket Set-Part No. 497070



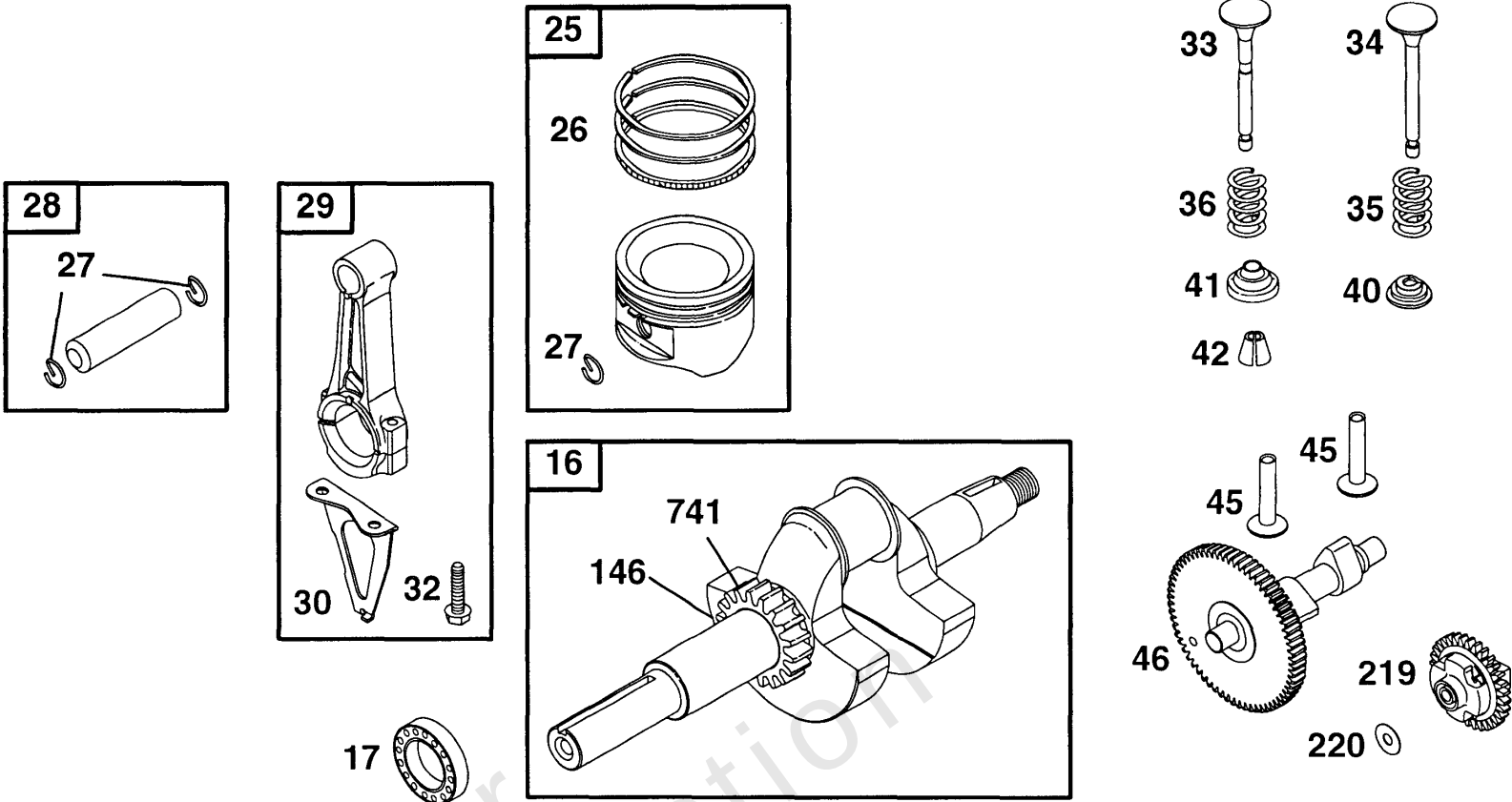
Muffler Grps

REF NO	PART NO	QTY	DESCRIPTION
53	94706		SCREW
53	94778		STUD -(Intake Manifold)
81	222263		LOCK, Muffler Screw -(3/8 Diameter Bolt Holes)
300A	496127		MUFFLER
300	497141		MUFFLER
305	94786		SCREW -(1/2)
346	93705		SCREW -(8-32 X 3/8)
370	94856		WASHER
505	94726		NUT
613	94054		SCREW -(Muffler)
676A	393758		DEFLECTOR, Muffler -(Louvered Outlet)
676	393757		DEFLECTOR, Muffler -(Side Outlet)
832A	496739		MUFFLER
832	498236		GUARD, Muffler
864	497140		MANIFOLD, Exhaust
883	272309		GASKET, Exhaust -Included in Valve Overhaul Gasket Set-Part No. 498534. Included in Gasket Set-Part No. 497070
981A	225006		BRACKET, Muffler Guard
981	225214		BRACKET, Muffler Guard
994	399541		ARRESTOR, Spark



Piston Grp, Crank, Cam

REF NO	PART NO	QTY	DESCRIPTION
16	495733		CRANKSHAFT
17	29530		BEARING, Ball
25	393868		PISTON ASSEMBLY -(Standard)
25	393869		PISTON ASSEMBLY -(.010 Oversize)
25	393879		PISTON ASSEMBLY -(.020 Oversize)
25	393880		PISTON ASSEMBLY -(.030 Oversize)
26	299743		SET, Ring -(.030 Oversize Chrome)
26	393881		SET, Ring -(Standard)
26	393882		SET, Ring -(.010 Oversize)
26	393883		SET, Ring -(.020 Oversize)
26	393884		SET, Ring -(.030 Oversize)
27	263181		LOCK, Piston Pin
27	68546		LOCK, Piston Pin -Used Before Code Date 96102800
28	295840		PIN, Piston -Used Before Code Date 96102800
28	295841		PIN, Piston -(.005 Oversize) -Used Before Code Date 96102800
28	499302		PIN, Piston -(Standard)
28	499303		PIN, Piston -(.005 Oversize)
29	398577		ROD, Connecting -(Standard)
29	398578		ROD, Connecting -(.020 Undersize)
30	223568		DIPPER, Connecting Rod
32	94670		SCREW -(Connecting Rod)
33	390420		VALVE, Exhaust -(Includes Retainer(s))
34	261055		VALVE, Intake
35	65906		SPRING, Valve -(Intake)
36	26828		SPRING, Valve -(Exhaust)
40	221596		RETAINER, Valve -(Valves With Groove In Stem)
41	292260		RETAINER, Valve -(Exhaust Valve) (Exhaust)
42	494553		KEEPER, Valve -(Exhaust)
45	260933		TAPPET, Valve
46	211689		CAMSHAFT
146	94388		KEY, Timing
219	497037		GEAR, Governor
220	221551		WASHER -(Governor Lever)



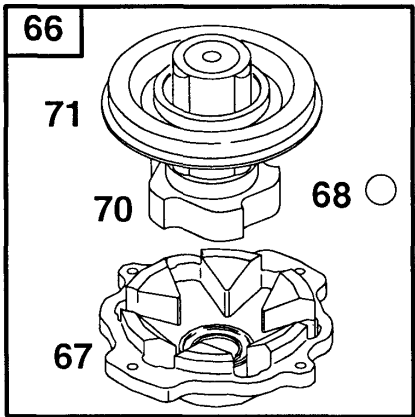
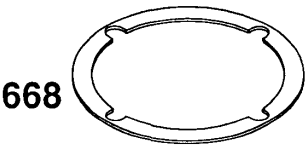
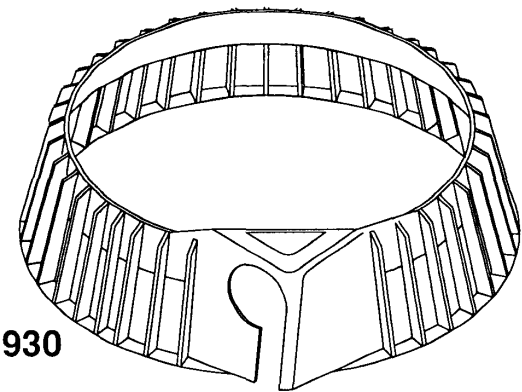
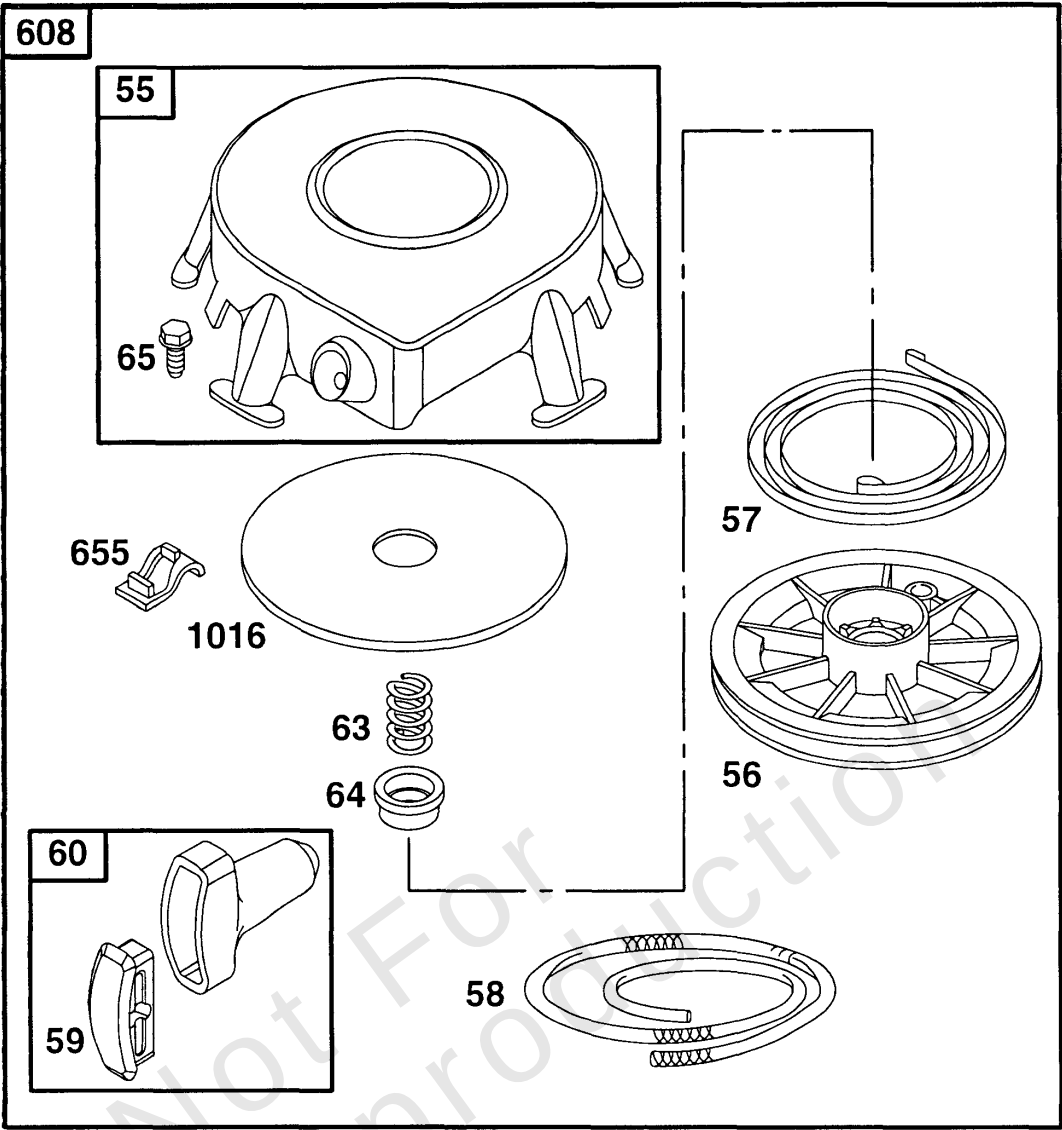
Piston Grp, Crank, Cam

REF NO	PART NO	QTY	DESCRIPTION
741	262479		GEAR, Timing -(Key) -Used Before Code Date 95022000
741	263025		GEAR, Timing

Not For Reproduction

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	20T2320036	1	Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: If necessary, to make the original engine crankshaft center line the same add 695154 spacer kit.
	-----		Service Note: If the replacement engine supersedes to or is a Model 200000 series engine, refer to the illustrations located after the conversion data for this model series.
	-----		Service Note: To make the crankshaft center line the same add 695154 spacer kit, other overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 200000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.



Rewind Assy

REF NO	PART NO	QTY	DESCRIPTION
55	393576		HOUSING, Rewind Starter
56	295871		PULLEY, Starter -(63 Rope)
57	490179		SPRING-REWIND STR
58	66884		ROPE, Starter -(Cut To Required Length)
59	490653		INSERT, Grip
60	490652		GRIP-STARTER ROPE
63	260414		SPRING, Ratchet
64	281204		ADAPTER, Ratchet Spring
65	94686		SCREW
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	394506		COVER, Ratchet -(Rubber Coated)
76	68238		SEAL, Ratchet
608	390391		STARTER, Rewind
655	222598		ANCHOR, Rewind Spring -(Stamped Rewind Housing)
668	225124		SPACER
930	280685		GUARD, Rewind
1016	490817		SPACER-REWIND -(Rewind)

