

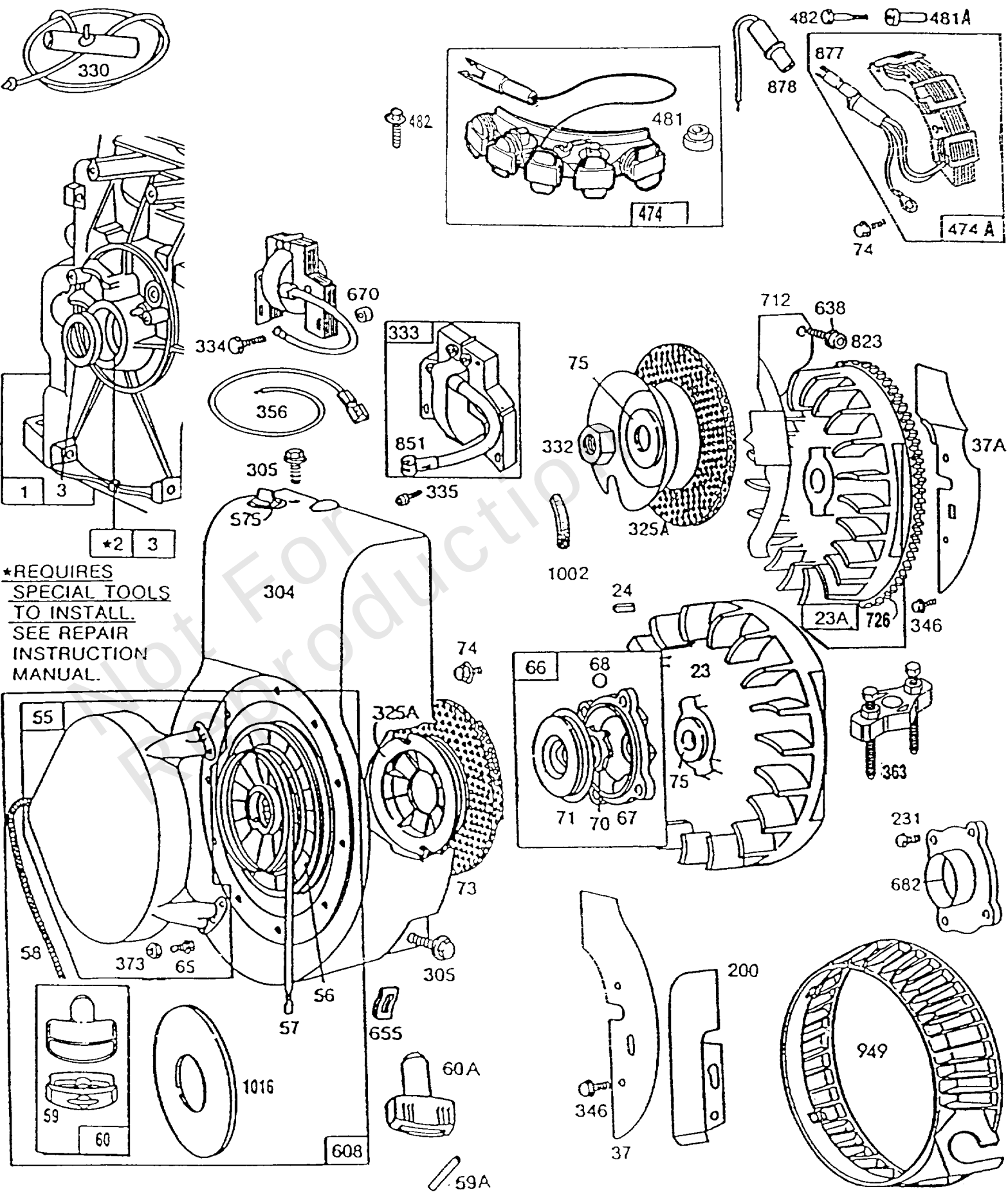


Parts Manual

Mfg. No: 132252-0373-01

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Not For
Reproduction



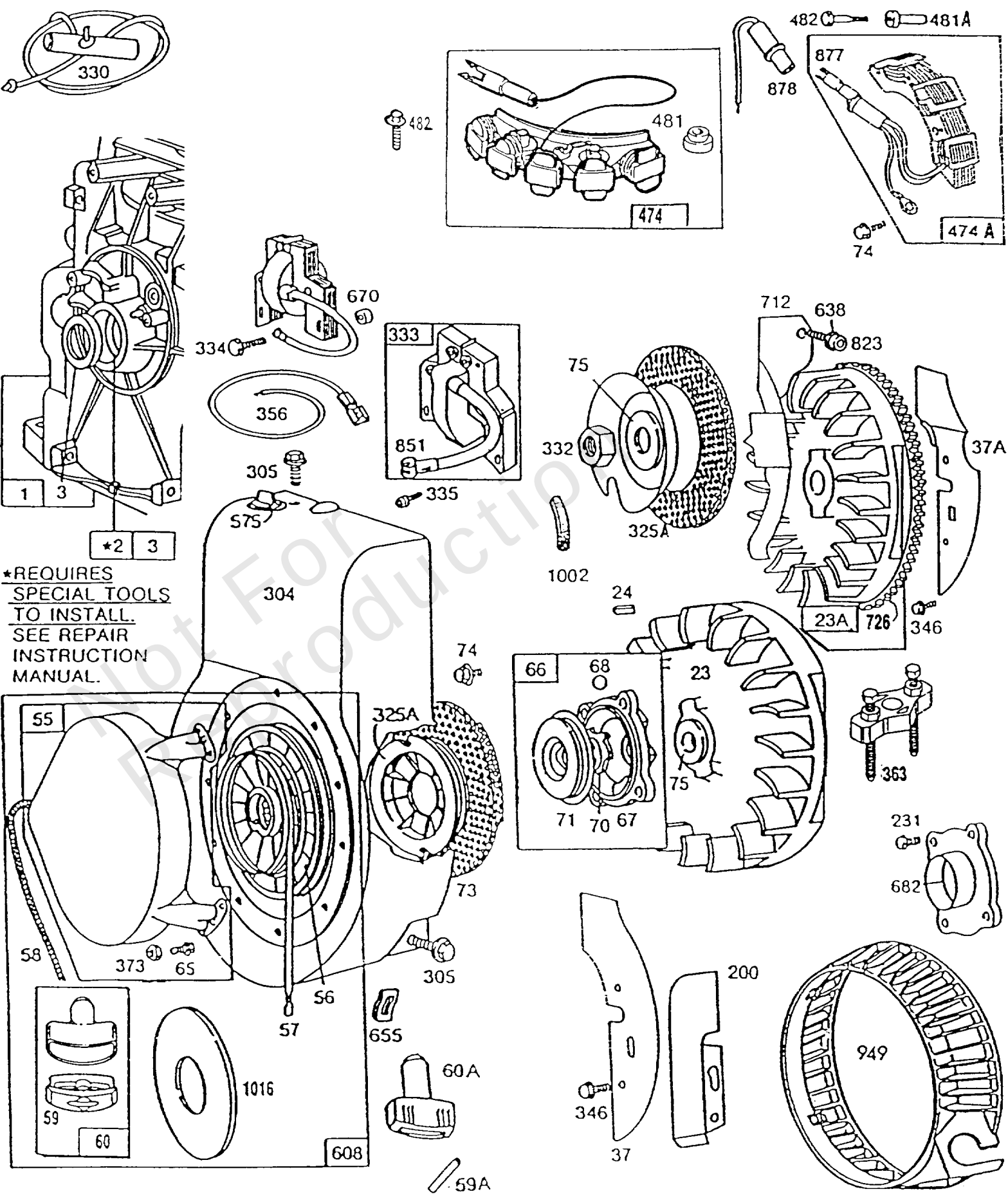
Assemblies include all parts shown in frames.

Blower Hsg, Flywheels, Rewinds

REF NO	PART NO	QTY	DESCRIPTION
1	397673		CYLINDER ASSY -Used Before Code Date 91070100
1	495133		CYLINDER ASSEMBLY -Used After Code Date 91063000
2	297565		KIT, Bushing/Seal
3	299819		SEAL, Oil -(Plain Bearing) Included in Gasket Set-Part No. 397145
23A	390509		FLYWHEEL -(Includes Steel Ring Gear)
23	297229		FLYWHEEL
24	222698		KEY, Flywheel
37A	222578		GUARD, Flywheel -(Electric Starter)
37	222443		GUARD, Flywheel
55	299431		HOUSING, Rewind Starter
56	295871		PULLEY, Starter -(63 Rope) If Longer Rope is Required, Order Rope No. 66894 and Cut to Length.
57	490179		SPRING-REWIND STR
58	66884		ROPE, Starter -(Cut To Required Length) If Longer Rope is Required, Order Rope No. 66894 and Cut to Length.
59A	230228		PIN, Starter Grip
59	490653		INSERT, Grip
60A	66728		GRIP, Starter Rope
60	490652		GRIP-STARTER ROPE
65	94063		SCREW
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	394506		COVER, Ratchet -(Rubber Coated)
73	221923		SCREEN, Rotating
74	94062		SCREW
75	224061		WASHER -(5/8 Hole)
200	223886		GUIDE, Air -(Rewind Starter)
231	94238		SCREW
304	490341		HOUSING, Blower
305	94786		SCREW -(1/2)
325A	299421		PULLEY, Rope Starter -(With Screen)
330	69932		GRIP, Starter Rope
332	92284		NUT -(Flywheel)
333	397358		ARMATURE-MAGNETO
334	93613		SCREW -(Armature)
335	93414		SCREW

Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



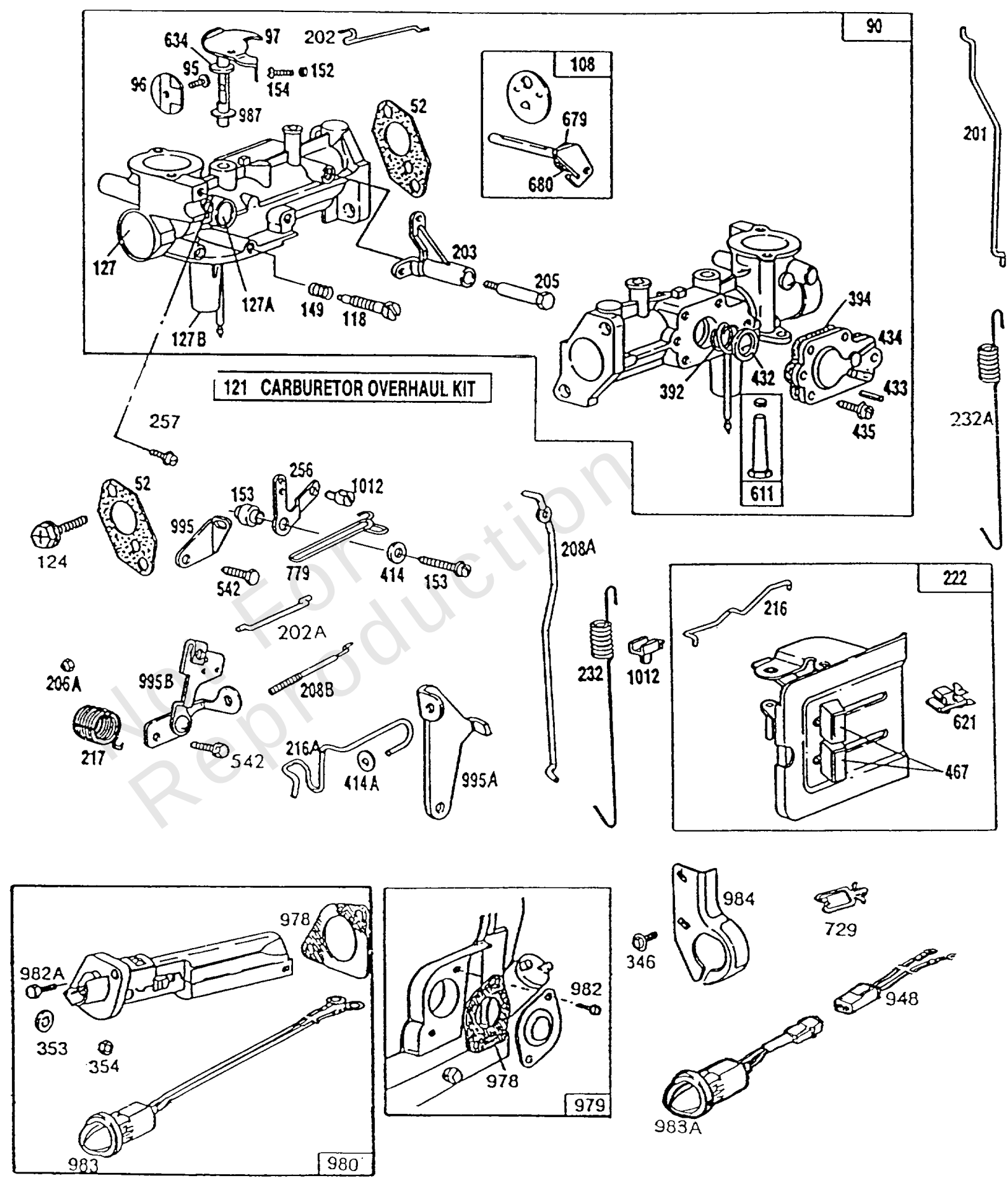
Assemblies include all parts shown in frames.

Blower Hsg, Flywheels, Rewinds

REF NO	PART NO	QTY	DESCRIPTION
346	93705		SCREW -(8-32 X 3/8)
356	398808		WIRE, Stop -(Cut To Required Length)
363	19069		PULLER, Flywheel
373	92987		STARTER, Rewind
474A	494254		ALTERNATOR -Used Before Code Date 91041500
474	494254		ALTERNATOR -Used After Code Date 91041400
481A	230970		BUSHING, Alternator -Used Before Code Date 91041500
481	231767		BUSHING, Alternator -Used After Code Date 91041400
482	93639		SCREW
608	390463		STARTER-REWIND
638	93713		WASHER
655	222598		ANCHOR, Rewind Spring -(Stamped Rewind Housing)
670	261065		SPACER
682	211516		SHIELD, Starter
712	223140		GUARD, Flywheel -(With One Tab for 1-5/8 Cut Out in Blower Hsg)
726	494548		GEAR, Ring -(Includes Mounting Hardware)
823	93712		SCREW
851	221798		TERMINAL, Spark Plug
877	394251		WIRE/CONNECTOR, Alternator
878	393422		WIRE ASSEMBLY -(Dc Only)
949	280680		GUARD, Rewind
1002	280783		TRIM, Blower Housing Cover
1016	490817		SPACER-REWIND -(Rewind)

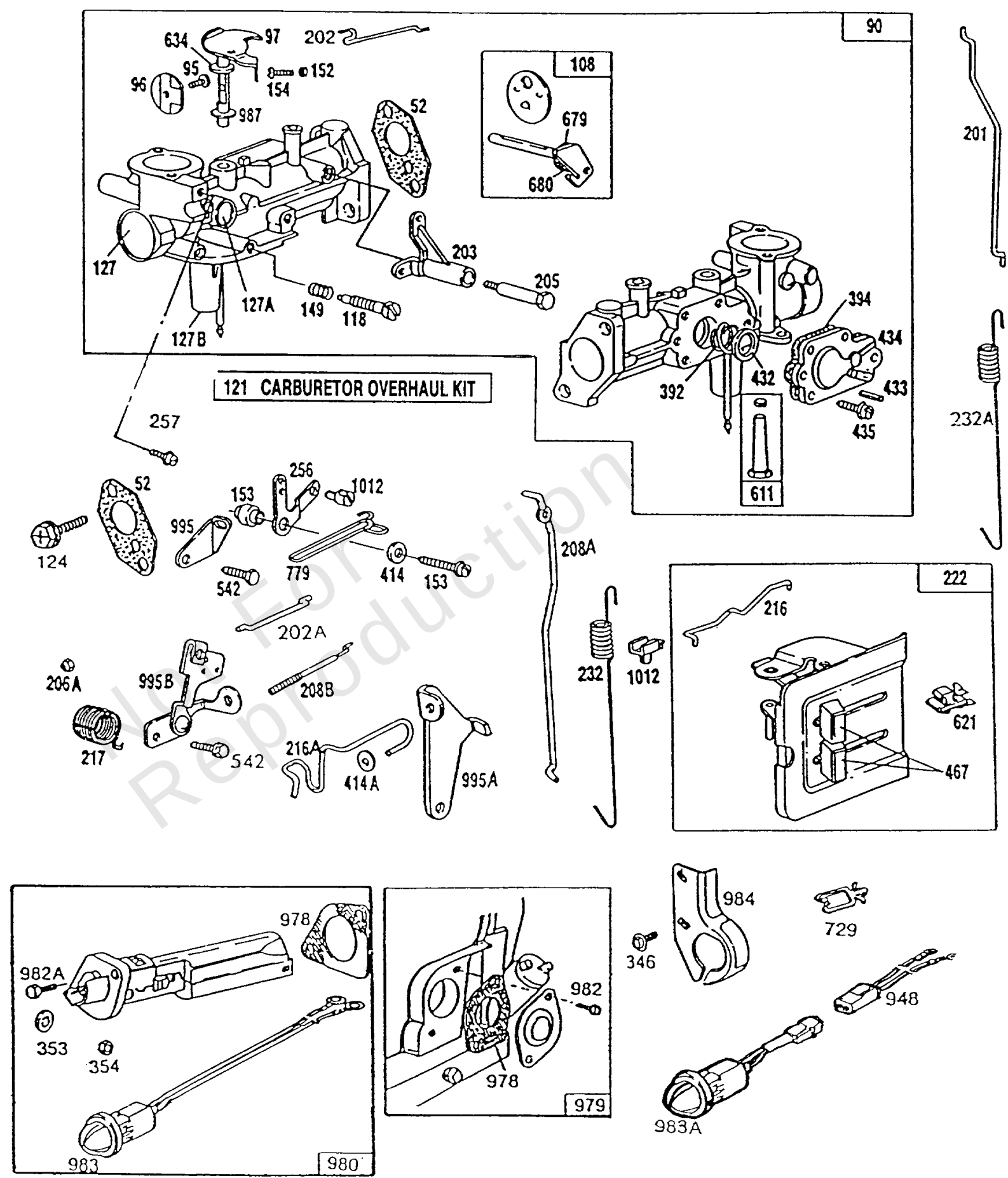
Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



Carburetor, Oil Gard, Controls

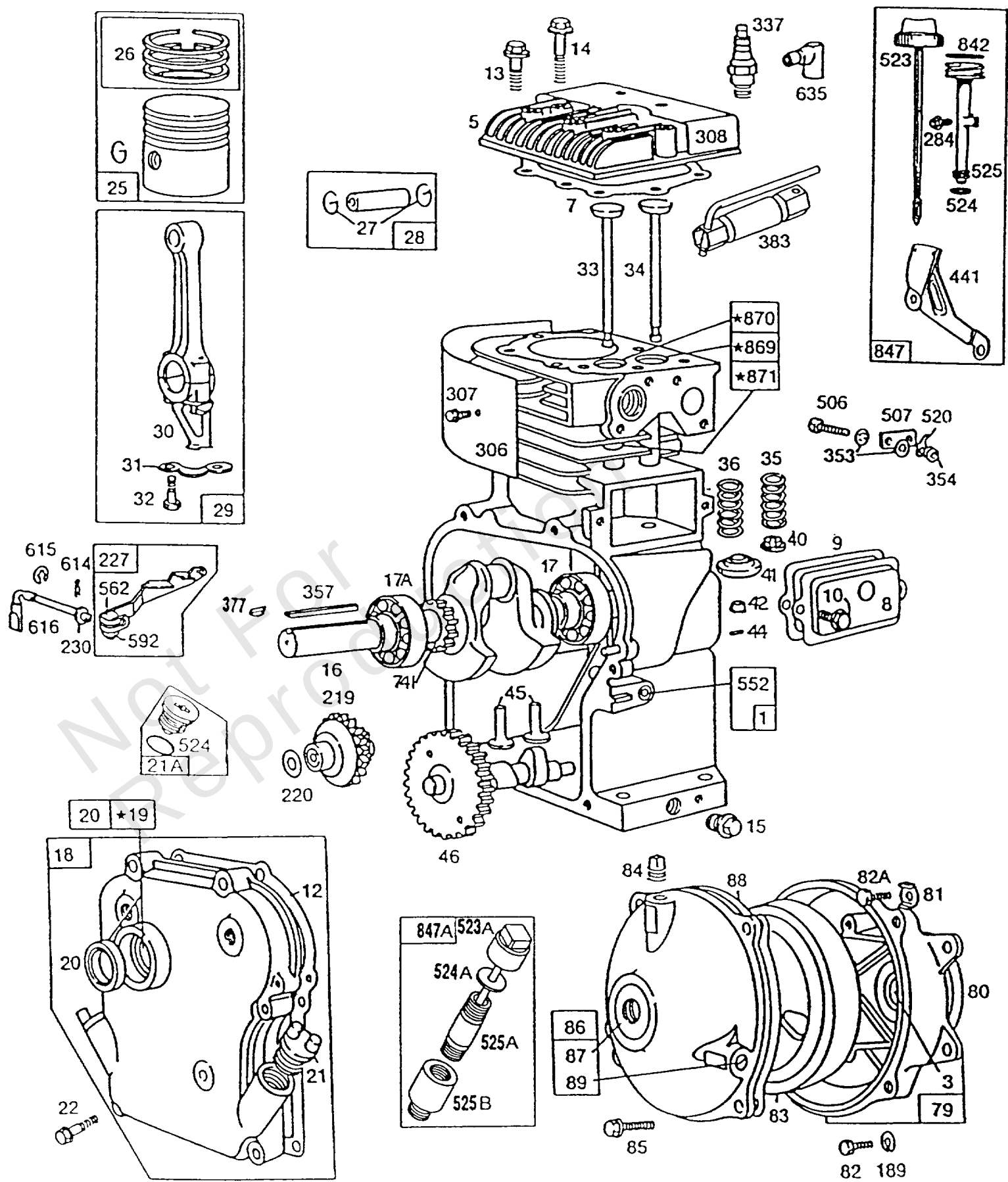
REF NO	PART NO	QTY	DESCRIPTION
52	271936		GASKET, Intake -Included in Gasket Set-Part No. 397145. Included in Carburetor Kit-Part No. 494624
90	492611		CARBURETOR
95	93499		SCREW -(Throttle Valve)
96	223793		VALVE, Throttle
97	490048		SHAFT, Throttle
108	491177		KIT, Choke Shaft
118	231533		VALVE, Float Needle
121	494624		KIT, Carburetor Overhaul
124	93357		SCREW
127B	223472		PLUG, Welch -Used After Code Date 87011100
127A	223789		PLUG, Welch
127B	223790		PLUG, Welch -Used Before Code Date 87011200
127	220352		PLUG, Welch
149	26336		SPRING, Needle Valve
152	260575		SPRING, Throttle Return
153	490589		SCREW -(Carburetor)
154	93527		SCREW -(5-40 X 5/8)
201	262280		LINK, Mechanical Governor
202A	262470		LINK, Throttle
202	262270		LINK, Throttle -(Mechanical Governor)
203	280720		CRANK, Bell -(Mechanical Governor)
205	231520		SCREW -(8-32)
206A	94081		NUT
208A	262279		ROD, Governor Control
208B	262321		ROD, Governor Control
216A	262275		LINK, Choke
216	262274		LINK, Choke -Used Before Code Date 87030200
216	262359		LINK, Choke -Used After Code Date 87030100
217	262281		SPRING/LINK, Mechanical Governor
222	490649		BRACKET, Control
232A	262288		SPRING, Governor -(Return)
232	262310		SPRING, Governor -(Return)
256	223813		CRANK, Bell
257	93543		SCREW -(10-32 X 3/8)
346	93705		SCREW -(8-32 X 3/8)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
392	262328		SPRING, Pump Diaphragm
394	270026		DIAPHRAGM, Carburetor -Included in Carburetor Kit-Part No. 494624



Assemblies include all parts shown in frames.

Carburetor, Oil Gard, Controls

REF NO	PART NO	QTY	DESCRIPTION
414A	221198		WASHER
414	220982		WASHER
432	221377		CAP, Spring
433	93265		PIN, Locating
434	210959		COVER, Diaphragm
435	93141		SCREW -(Diaphragm Cover)
467	280715		KNOB, Control
542	93572		SCREW -(10-32 X 3/8)
611	391813		TUBE-PICK UP -(2 And 3 Quart Tanks)
621	396847		SWITCH, Stop
634	271853		WASHER -(Foam)
679	270382		WASHER -(Foam)
680	221839		WASHER
729	280590		CLIP, Wire
779	262276		LINK, Control
948	398661		HARNESS, Wiring
978	271736		GASKET, Oil Guard -Included in Gasket Set-Part No. 397145
979	494807		COVER, Oil Guard
980	398182		KIT, Oil Gard
982A	94657		SCREW
982	94658		SCREW
983A	398660		LIGHT, Indicator -(Mounting With Light Bracket)
983	490489		LIGHT, Indicator -Uses: 280275 Cable Tie
984	223773		BRACKET, Oil Guard Light
987	398970		SEAL, Throttle Shaft -(Lmt 46, 49, 50, 51, 53, 86)
995A	223814		BRACKET, Link
995B	491577		BRACKET, Link
995	223887		BRACKET, Link
1012	490507		RETAINER, Link



★ REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

358 GASKET SET

1019 LABEL KIT

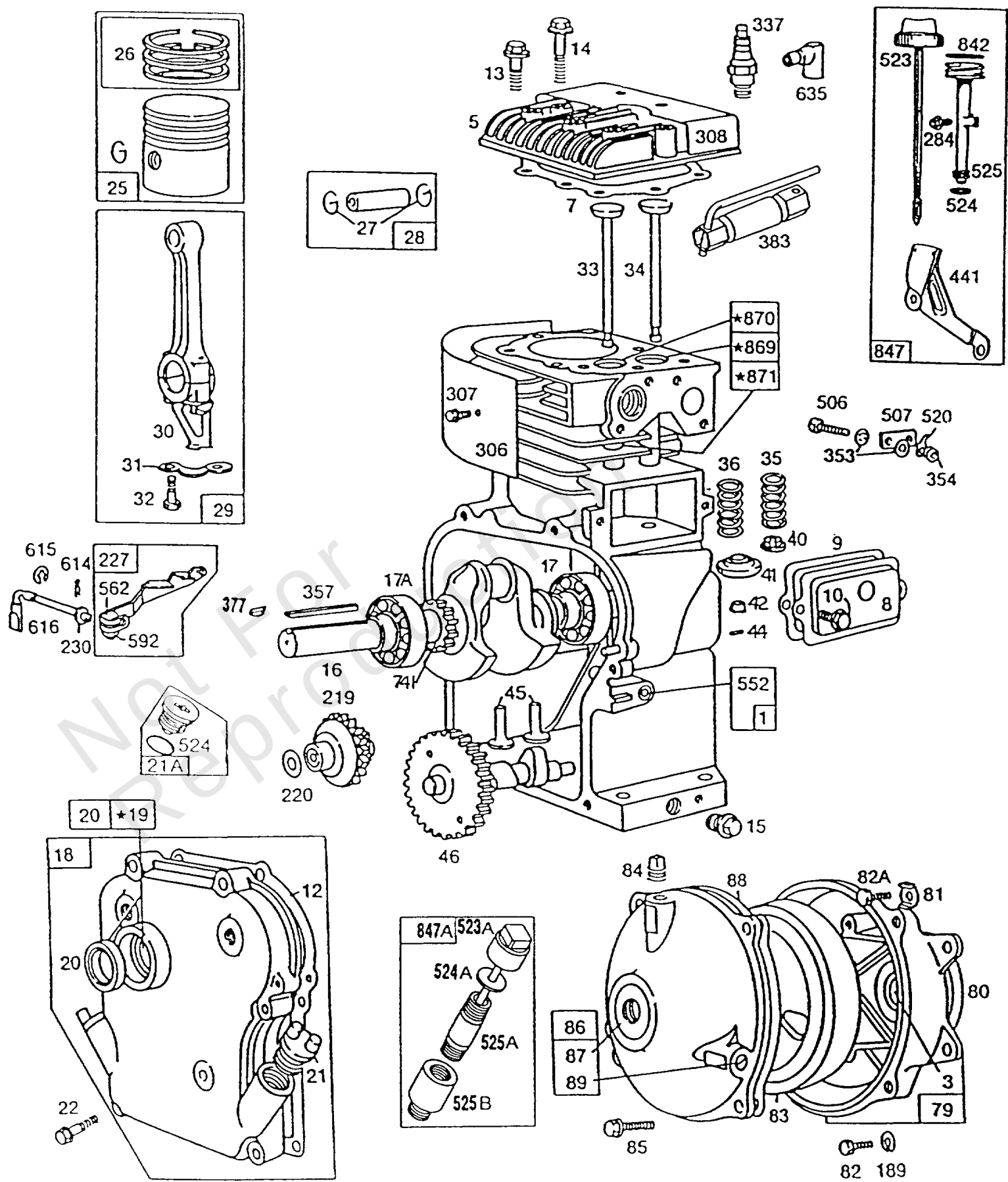
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Cylinder, Gear Case, Piston Grp

REF NO	PART NO	QTY	DESCRIPTION
1	397673		CYLINDER ASSY -Used Before Code Date 91070100
1	495133		CYLINDER ASSEMBLY -Used After Code Date 91063000
3	299819		SEAL, Oil -(Plain Bearing) Included in Gasket Set-Part No. 397145
5	211542		HEAD, Cylinder
7	272157		GASKET, Cylinder Head -Included in Gasket Set-Part No. 397145
8	294178		COVER, Breather Passage
9	27549		GASKET, Rocker Cover -Included in Gasket Set-Part No. 397145
10	94621		SCREW -(Breather Assembly)
12	270080		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 397145
12	270125		GASKET, CRANKCASE -(.005) Included in Gasket Set-Part No. 397145
12	270126		GASKET-CRKCSE/009 -(.009) Included in Gasket Set-Part No. 397145
13	93583		STUD -(Cylinder Head)
13	94221		SCREW -(2 1/8) (Cylinder Head)
14	93369		SCREW -(2-15/32)(Cylinder Head)
14	93583		STUD -(Cylinder Head)
15	93448		PLUG, Oil Drain -(Flush) (1/4-18 NPTF) (Flush) (1/4 18 NPTF)
15	94387		PLUG, Oil Drain -(Square Head)
15	94687		PLUG, Oil Drain
16	397094		CRANKSHAFT -Used Before Code Date 91070100
17A	99158		BEARING-BALL
17	99157		BEARING-BALL -(Magneto Side)
18	493916		COVER, Crankcase
19	297603		KIT, Bushing/Seal
20	393812		SEAL-OIL
21A	399195		PLUG, Oil -(High Oil Fill)
21	66768		PLUG, Oil
22	94607		SCREW
25	393819		PISTON ASSEMBLY -(Standard)
25	393820		PISTON ASSEMBLY -(.010 Oversize)
25	393821		PISTON ASSEMBLY -(.020)
25	393822		PISTON ASSEMBLY -(.030 Oversize)
26	399014		SET, Ring -(.010 Oversize)

Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



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358 GASKET SET

1019 LABEL KIT

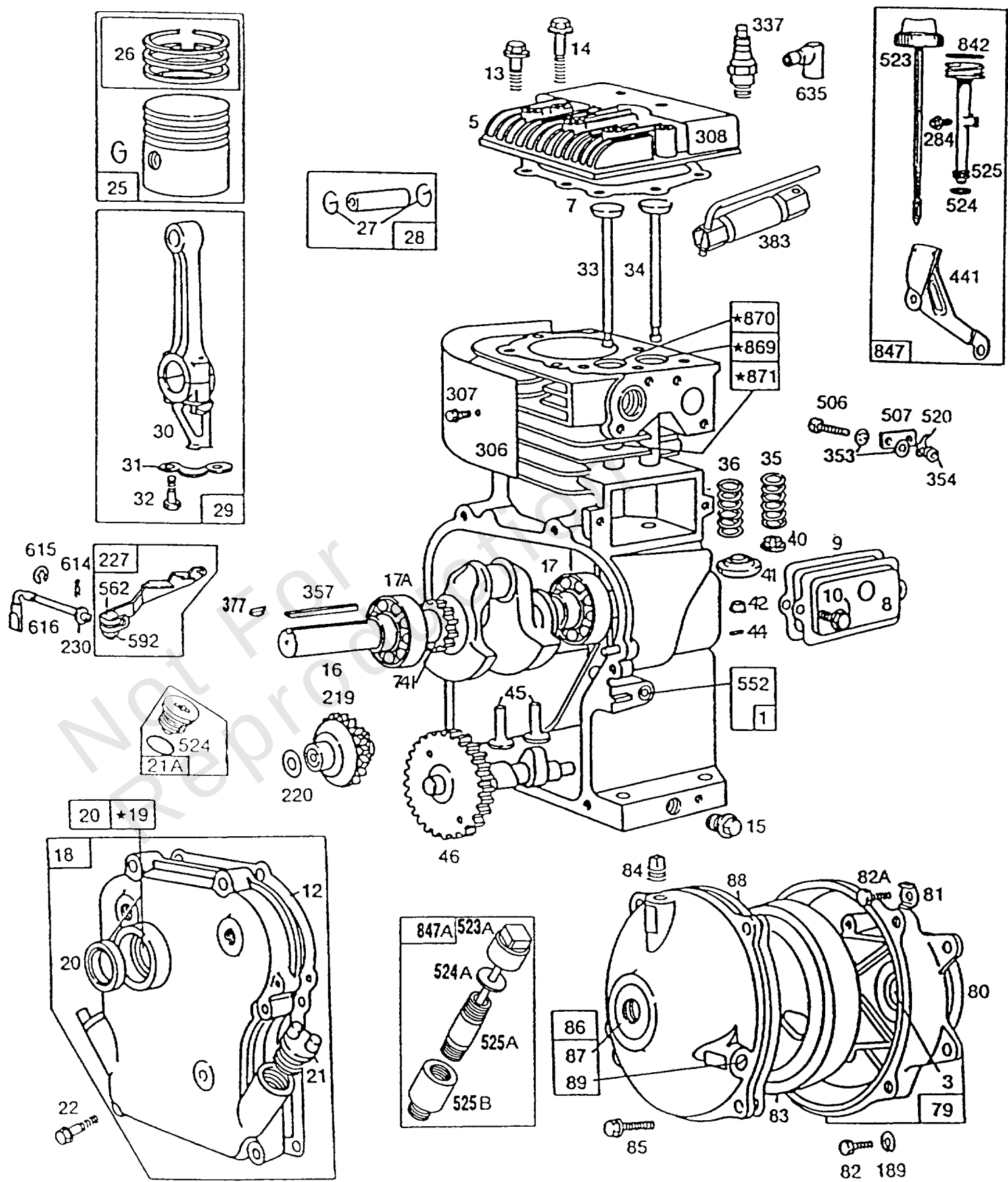
Assemblies include all parts shown in frames.

Cylinder, Gear Case, Piston Grp

REF NO	PART NO	QTY	DESCRIPTION
26	399015		SET, Ring -(.020 Oversize)
26	399016		SET, Ring -(.030 Oversize)
26	399067		SET, RING -(Standard)
27	26026		LOCK, Piston Pin
28	298908		PIN, Piston -(.005 Oversize)
28	298909		PIN, Piston
29	299430		ROD, Connecting -For Connecting Rod With .020 Undersize Crankpin Bore-Order No. 390459
30	221890		DIPPER, Connecting Rod
31	221876		LOCK, Screw Head
32	92296		SCREW -(Connecting Rod)
33	262464		VALVE, Exhaust -Used After Code Date 90051300
33	494191		VALVE, Exhaust -Used Before Code Date 90051400
34	261044		VALVE, Intake
35	260552		SPRING, Valve -(Exhaust)
36	262750		SPRING, Valve -(Exhaust) -Used After Code Date 90051300
36	26826		SPRING, VALVE -(Exhaust) -Used Before Code Date 90051400
40	93312		RETAINER, Valve -(Valves With Groove In Stem)
41	292259		RETAINER, Valve -(Exhaust) -Used Before Code Date 90051400
41	491442		RETAINER, Valve -(Exhaust) -Used After Code Date 90051300
42	230127		RETAINER, Valve -Used Before Code Date 90051400
44	230126		PIN, Retainer -Used Before Code Date 90051400
45	260642		TAPPET, Valve
46	212733		CAMSHAFT
79	290779		CASE, Gear Reduction
80	27667		GASKET, Gear Case
81	220234		LOCK, Muffler Screw
82A	92279		SCREW -(5/16-24 X 1/2)
82	91541		SCREW -(5/16-24 X 7/8)
83	211293		SHAFT, Auxiliary Drive
84	92617		SCREW -(Gear Case)
85	92747		SCREW -(Used on Two Top Holes to Mount Cover)

Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



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358 GASKET SET

1019 LABEL KIT

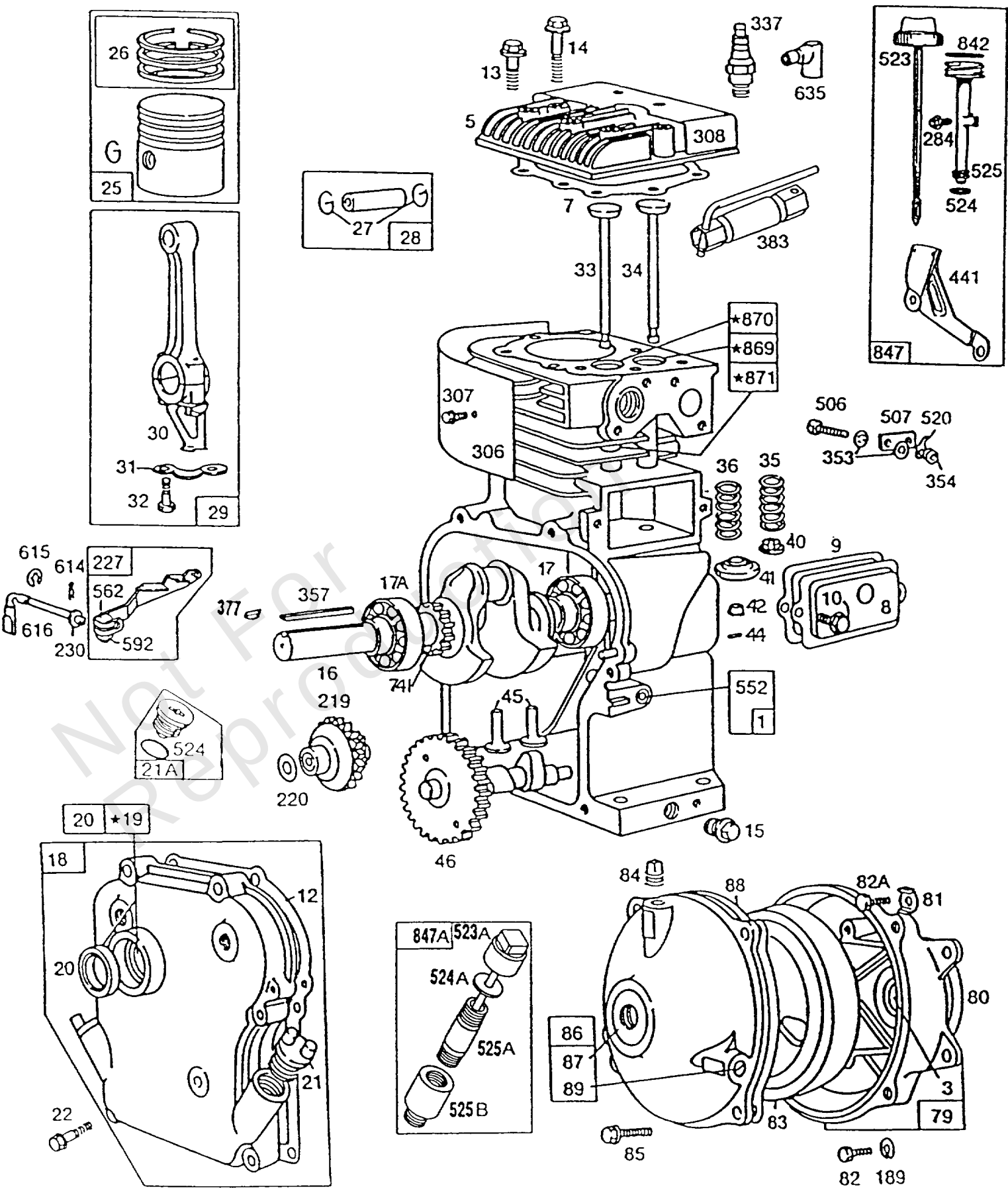
Assemblies include all parts shown in frames.

Cylinder, Gear Case, Piston Grp

REF NO	PART NO	QTY	DESCRIPTION
86	291730		COVER, Gear
87	19011		SEAL, Oil
88	27313		GASKET, Gear Cover/Housing
89	93448		PLUG, Oil Drain -(Flush) (1/4-18 NPTF) (Flush) (1/4 18 NPTF)
189	90366		WASHER
219	391737		GEAR, Governor -Used Before Code Date 91061000
219	494845		GEAR, Governor -Used After Code Date 91060900
220	221551		WASHER -(Governor Lever)
227	490374		LEVER, Governor Control
230	222450		WASHER
284	94620		SCREW -(Control Panel)
306	221511		SHIELD, Cylinder
307	93758		SCREW -(Rotating Screen)
308	221512		COVER, Cylinder Head
337	293918		PLUG, Spark
337	298809		PLUG, Spark
337	492167		PLUG, Spark
337	802592		PLUG, Spark -(Resistor)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
357	91539		KEY, Drive Pulley -(3/16 Square)
358	397145		GASKET SET, Engine
377	93065		KEY, Woodruff -(#6)
377	94425		KEY, Woodruff
383	89838		WRENCH, Spark Plug
441	224240		BRACKET, Oil Fill
506	90200		SCREW -(8-32 X 1/2)
507	66895		INSULATOR
520	93722		TERMINAL, Ground
523A	297357		DIPSTICK/CAP ASSEMBLY
523	492249		DIPSTICK/CAP ASSEMBLY -Used Before Code Date 90102900
523	494416		DIPSTICK/CAP ASSEMBLY -Used After Code Date 90102800
524A	65304		SEAL, O-Ring -(Dipstick Cap)
524	271485		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
525A	91258		TUBE, Dipstick -(2 1/2)
525B	394884		TUBE, Dipstick

Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



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358 GASKET SET

1019 LABEL KIT

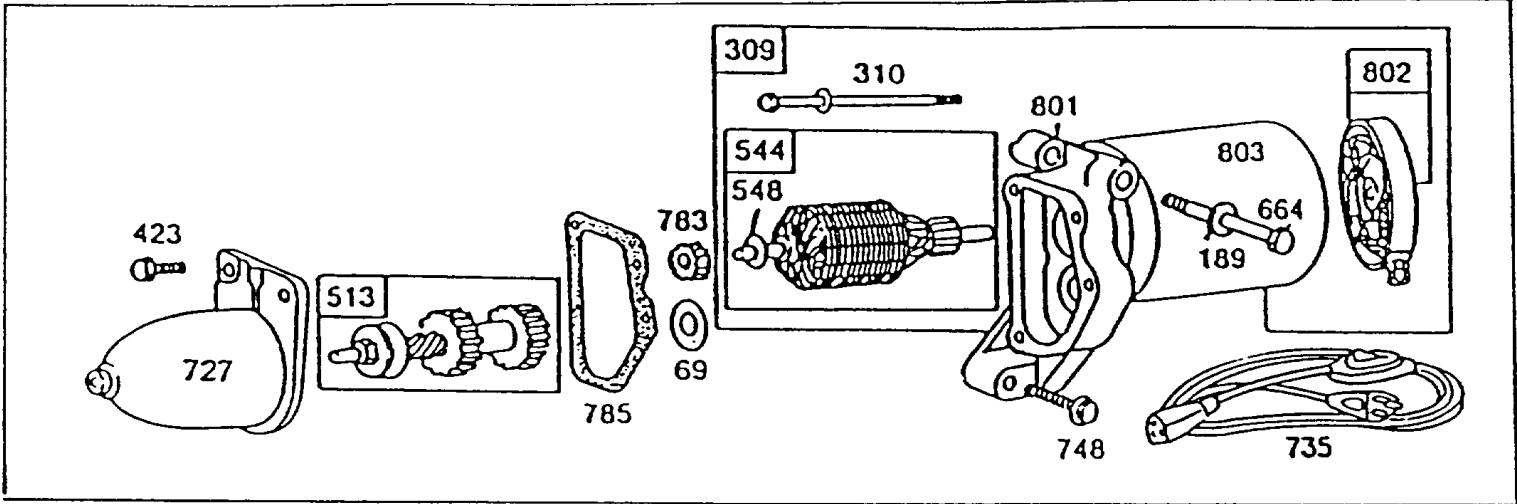
Assemblies include all parts shown in frames.

Cylinder, Gear Case, Piston Grp

REF NO	PART NO	QTY	DESCRIPTION
525	280508		TUBE, Dipstick -(Electric And Vertical Pull Starter) -Used Before Code Date 90102900
525	280578		TUBE, Dipstick -Used After Code Date 90102800
552	231079		BUSHING, Governor Crank -(1/4 I.D.)
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
616	231077		CRANK, Governor -(1/4 Diameter)
635	66538		BOOT, Spark Plug
741	261696		GEAR, TIMING -(Plain Bearing)
741	262060		GEAR-TIMING -(Ball Bearing)
842	270920		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
847A	493955		DIPSTICK/TUBE ASSEMBLY
847	493367		DIPSTICK/TUBE ASSEMBLY -Used Before Code Date 90102900
847	494417		DIPSTICK/TUBE ASSEMBLY -Used After Code Date 90102800
869	211787		SEAT, Valve -(Intake)
870	211436		SEAT, Valve -(Exhaust)
871	262001		BUSHING-VALVE GUIDE -(Exhaust)
871	63709		BUSHING, Valve Guide -(Intake)
1019	491102		KIT, Label

Footnotes:

To Replace Crankshaft Gear Pin, Order Part No. 230978



Reference Number	309	513	544	802	803
Starter Motor Mfr.	Motor	Drive Assembly	Armature Assembly	End Cap Assembly Commutator	Housing Assembly
American Bosch					
12V	390551*	391029	390467	390465	390468
120V	393842**	391029	-	-	-

*Uses #92813 Lockwasher and # 231082 Hex Nut

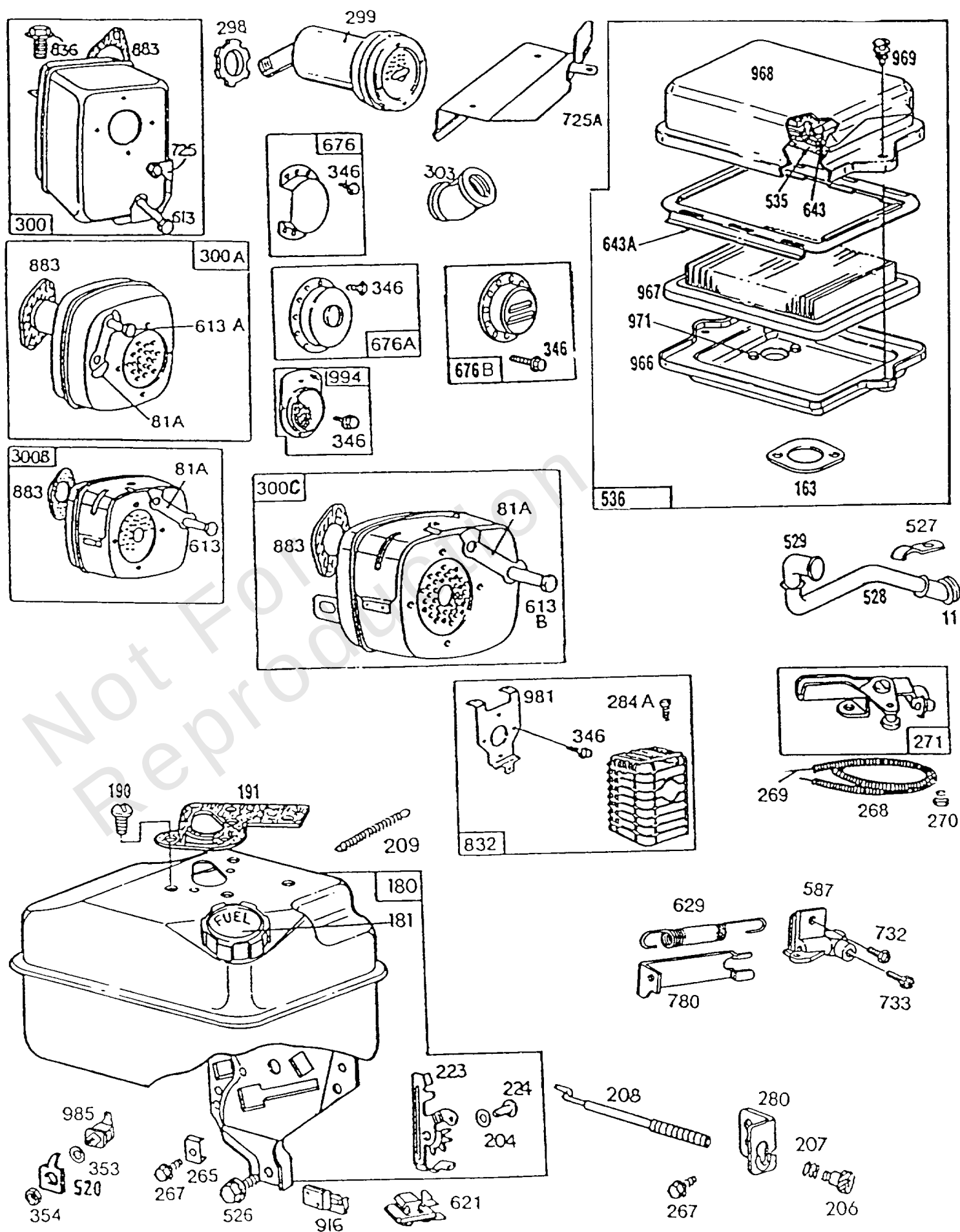
**Includes Entire Motor and Drive Assembly

Reference Numbers									
69	310	423	548	664	727	748	783	785	801
Washer	Motor Bolt	Sem. Screw	Washer	Mtg. Screw	Drive Hsg.	Mtg. Screw	Pinion	Gasket	Mtg. Head
93676	93648	93654	93649	93358	390543	93534	230972	270718	390544

Assemblies include all parts shown in frames.

Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
69	93676		WASHER -(Spring)
189	90366		WASHER
309	390551		MOTOR, Starter -(American Bosch 12V) Uses #92813 Lockwasher and # 231082 Hex Nut
309	393842		MOTOR, Starter -(American Bosch 110V) Includes Entire Motor and Drive Assembly
310	93648		SCREW
423	93654		SCREW
513	391029		DRIVE, Starter -(American Bosch 110V)
544	390467		ARMATURE, Starter -(American Bosch 12V)
548	93649		WASHER
664	93358		SCREW
727	390543		COVER, Starter Drive -(Metal Flywheel Ring Gear)
735	390900		CORD, Starter -(Includes Switch)
748	93534		SCREW
783	230972		GEAR, Pinion -Parts Common to the 12V and 110V Motors
785	270718		GASKET, Starter Cover
801	390544		CAP, Drive
802	390465		CAP, End -(American Bosch 12V)
803	390468		HOUSING, Starter -(American Bosch 12V)



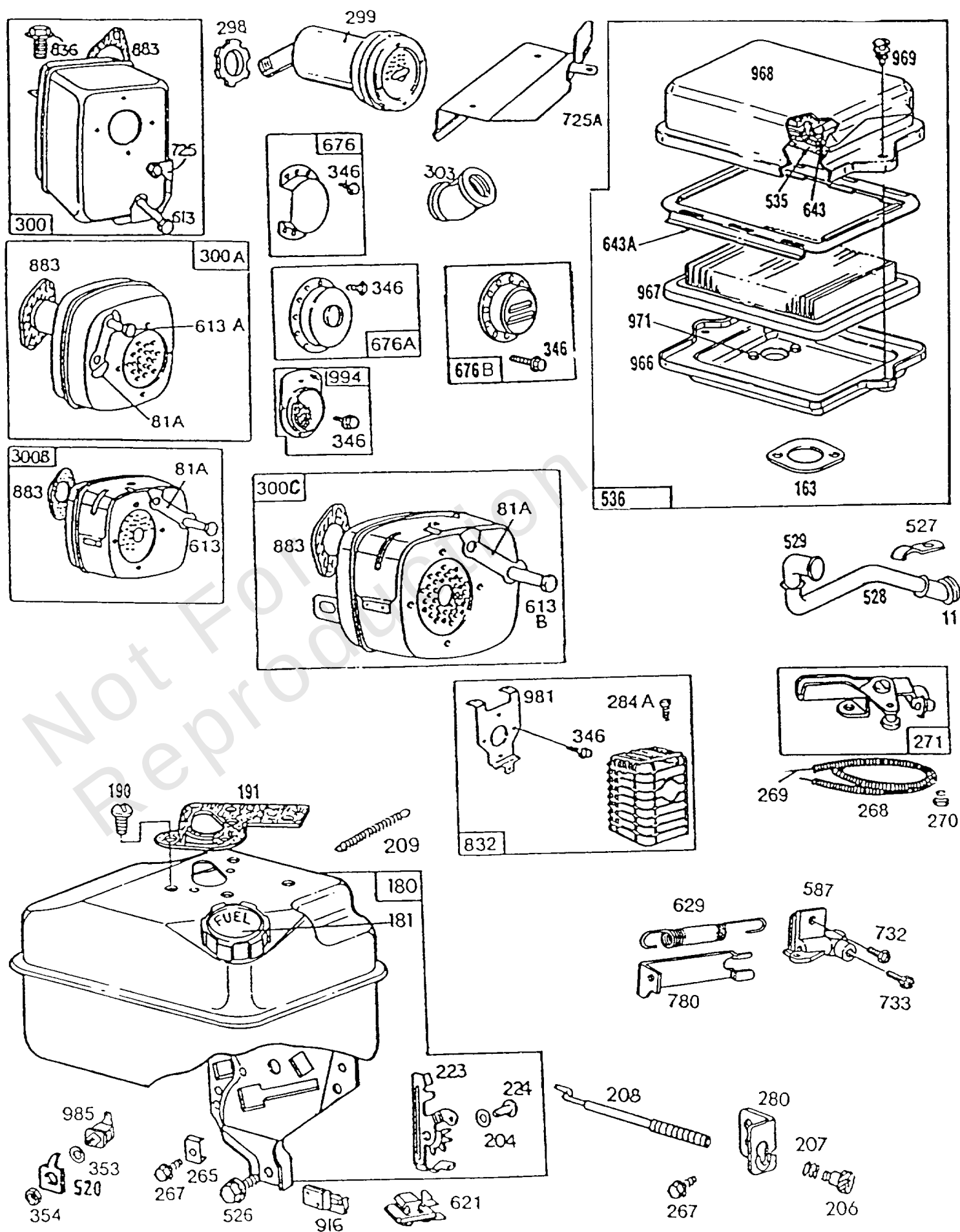
Assemblies include all parts shown in frames.

Mufflers,Air Cleaners,Fuel

REF NO	PART NO	QTY	DESCRIPTION
11	66578		TUBE, Breather
81A	222263		LOCK, Muffler Screw -(3/8 Diameter Bolt Holes)
163	271935		GASKET, Air Cleaner
180	492927		TANK, Fuel
181	490075		CAP, Fuel Tank
190	94094		SCREW
191	272410		GASKET, Fuel Tank -Included in Gasket Set-Part No. 397145. Included in Carburetor Kit-Part No. 494624
204	222962		BUSHING, Lever
206	231266		NUT, Governor Adjusting -(6-32)
207	26855		SPRING, Governor Link
208	262323		ROD, Governor Control
209	262282		SPRING, Governor
223	223455		LEVER, Governor Control
224	93491		RIVET
265	221535		CLAMP, Casing -(Stamped Steel)
267	93496		SCREW -(10-32 X 5/8)
268	66986		CASING, Control Wire -(Cut To Required Length)
269	26099		WIRE, Control -(Cut To Required Length) If Longer Wire is Needed, Specify Length in Inches; If Shorter Wire is Needed, Order No. 26099 and Cut to Required Length.
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
280	223798		BRACKET, Control
284A	93572		SCREW -(10-32 X 3/8)
298	261409		LOCKNUT -(Muffler and Elbow)
299	393368		MUFFLER -(20 Degree)
300C	222379		RETAINER, Muffler Guard -Used Before Code Date 88090300
300C	93415		SCREW -(1/4-20 X 3/4) -Used Before Code Date 88090300
300C	391232		MUFFLER -Used After Code Date 88090200
300A	493936		MUFFLER
300C	93606		SCREW
300C	391313		MUFFLER
300B	390918		MUFFLER -(Lo Tone)
300	396001		MUFFLER -(Lo Tone)
303	94089		ELBOW, Exhaust -(45 Degree Street)
346	93705		SCREW -(8-32 X 3/8)

Footnotes:

Uses: 94153 Screw (Guard and Retainer Mounting)



Assemblies include all parts shown in frames.

Mufflers,Air Cleaners,Fuel

REF NO	PART NO	QTY	DESCRIPTION
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
520	93722		TERMINAL, Ground
526	94409		SCREW -(Fuel Tank)
527	223786		CLAMP, Tube
528	231550		TUBE, Breather
529	67838		GROMMET
535	271933		FILTER, A/C Cartridge
536	494279		CLEANER-AIR
587	213474		CLAMP, Speed Control
613B	94042		SCREW -(Muffler)
613A	93935		SCREW -(Muffler)
613	94054		SCREW -(Muffler)
621	396847		SWITCH, Stop
629	261137		SPRING, Throttle Return -(Throttle Return)
643A	280726		RETAINER, Air Filter
643	280737		SUPPORT, Foam Element
676B	393758		DEFLECTOR, Muffler -(Louvered Outlet)
676A	395700		DEFLECTOR, Muffler -(Direct Outlet)
676	393757		DEFLECTOR, Muffler -(Side Outlet)
725A	223867		SHIELD, Heat
725	223303		SHIELD, Heat
732	94414		SCREW
733	94415		SCREW
780	224085		ANCHOR, Spring
832	490534		GUARD, Muffler
836	93559		SCREW -(Tank) (Fuel Tank)
883	272309		GASKET, Exhaust -Included in Gasket Set-Part No. 397145
916	280321		RACK, Governor Gear -(Remote and Manual Choke)
966	492797		BASE, Air Cleaner
967	491588		FILTER, A/C Cartridge
968	223765		COVER, Air Cleaner
969	490073		SCREW -(Air Cleaner)
971	94018		SCREW
981	223373		BRACKET, Muffler Guard
985	398525		INSULATOR
994	399541		ARRESTOR, Spark

Footnotes:

Uses: 94153 Screw (Guard and Retainer Mounting)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	1220520549	1	Replacement Engine
	-----		Top No-Load Speed: 4000 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: If the replacement engine supersedes to or is a Model 120000 series engine, refer to the illustrations located after the conversion data for this model series. the overall dimensions that differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 120000 series engine cannot be used because of equipment interference, the original engine should be repaired with individual parts.
	-----		Service Note: Replacement engine listed is not available in the State of California. Repair with individual parts.
	-----		Service Note: Gear Red. @ 3 o'clock.

