

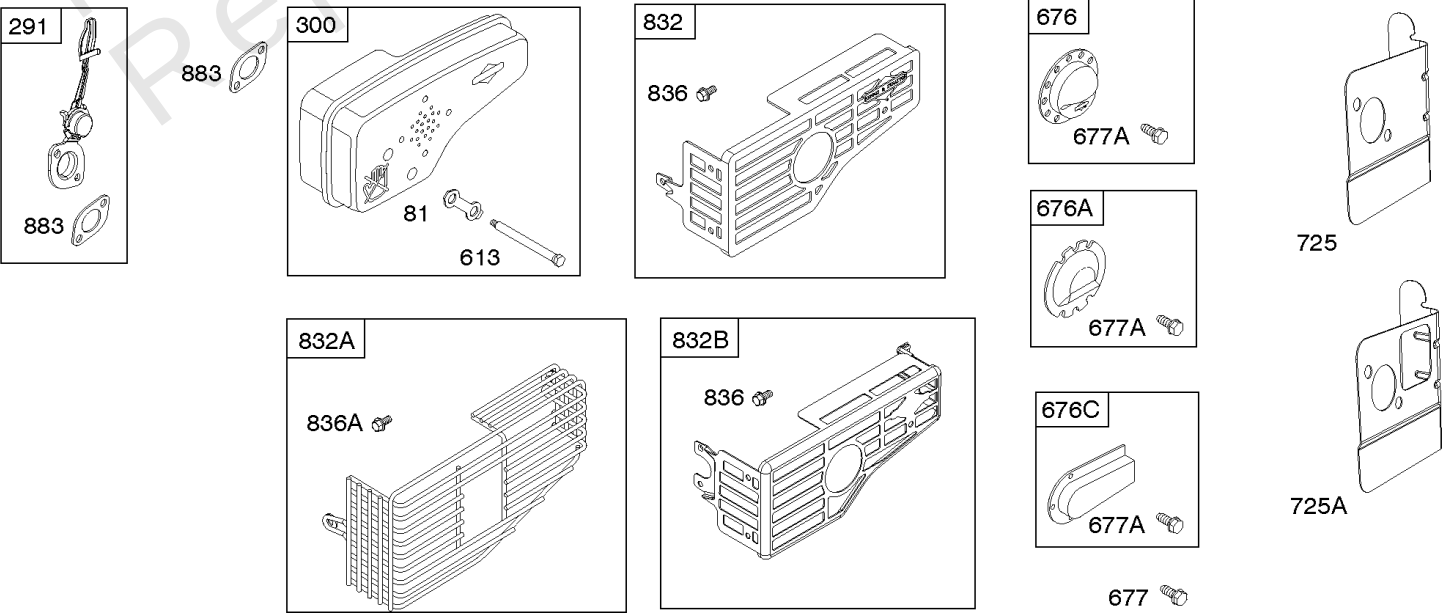
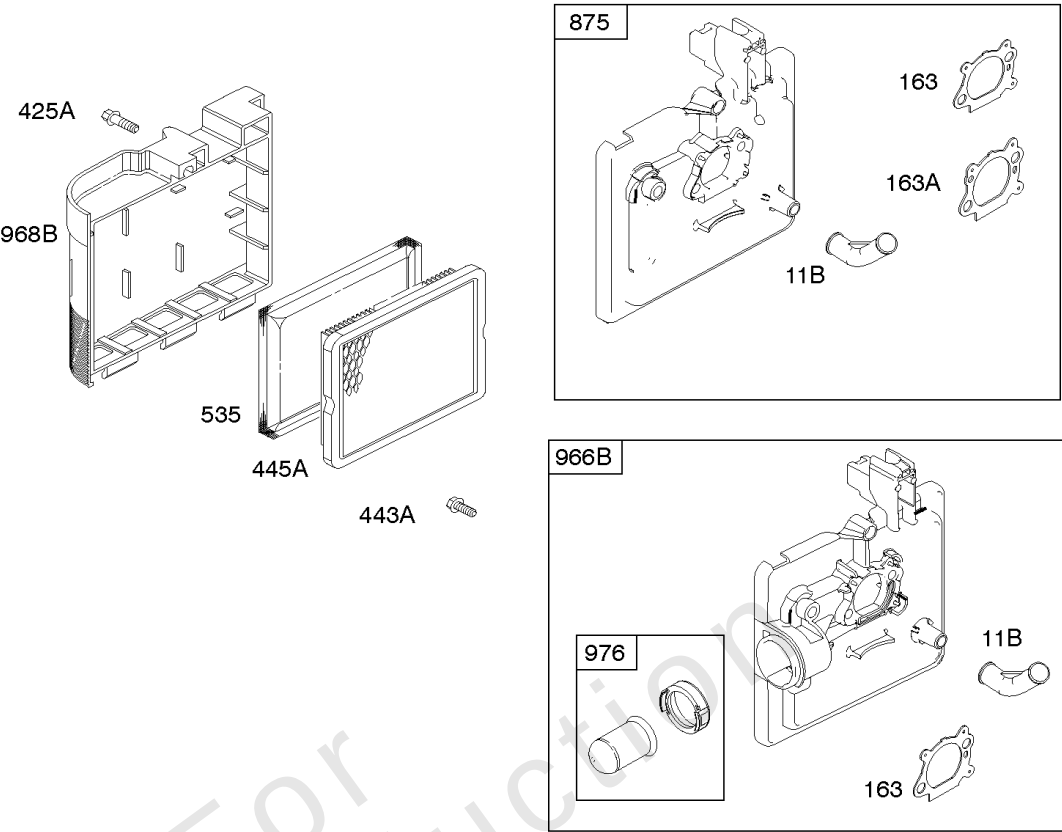


Parts Manual

Mfg. No: 128M02-3425-F1

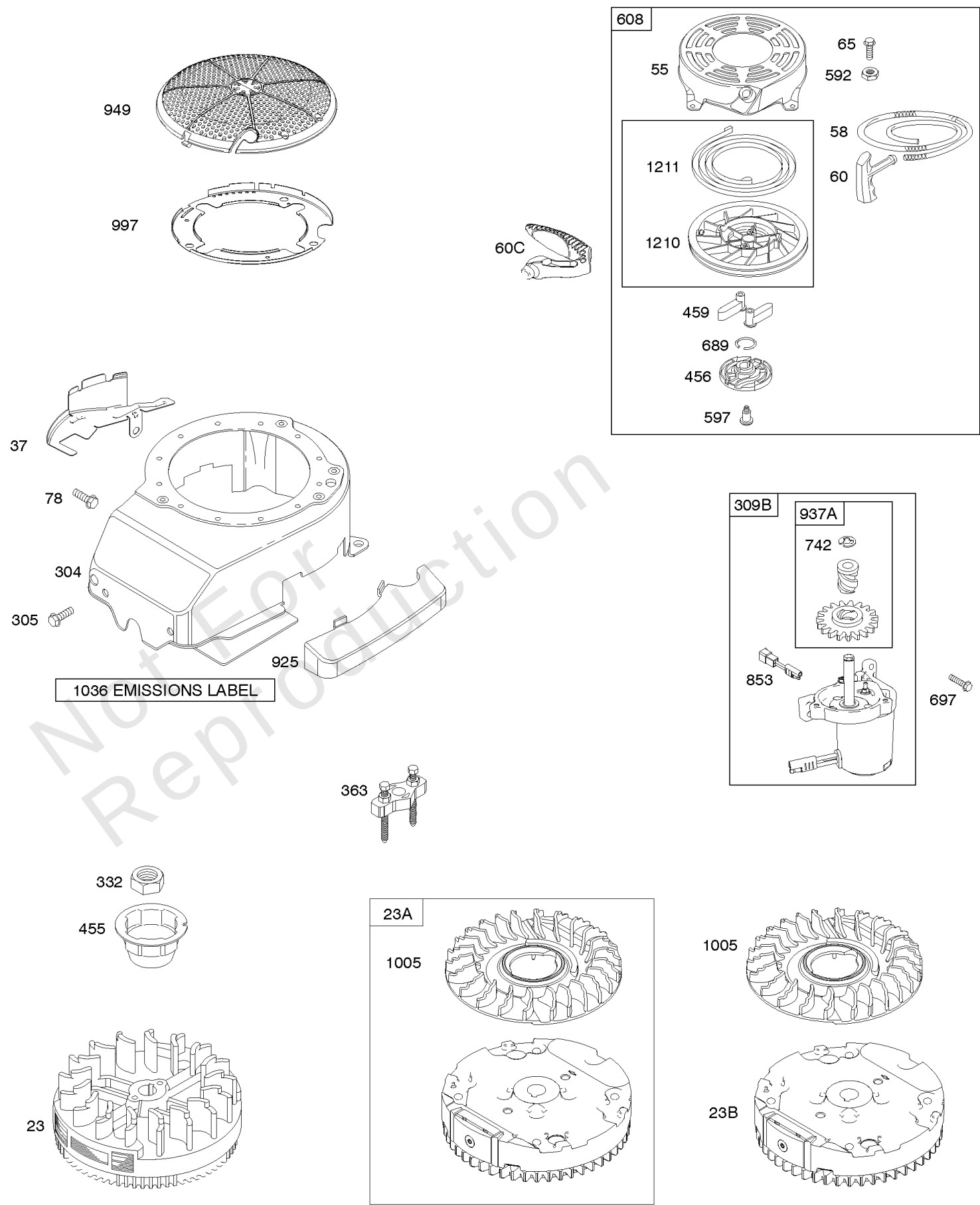
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Not For
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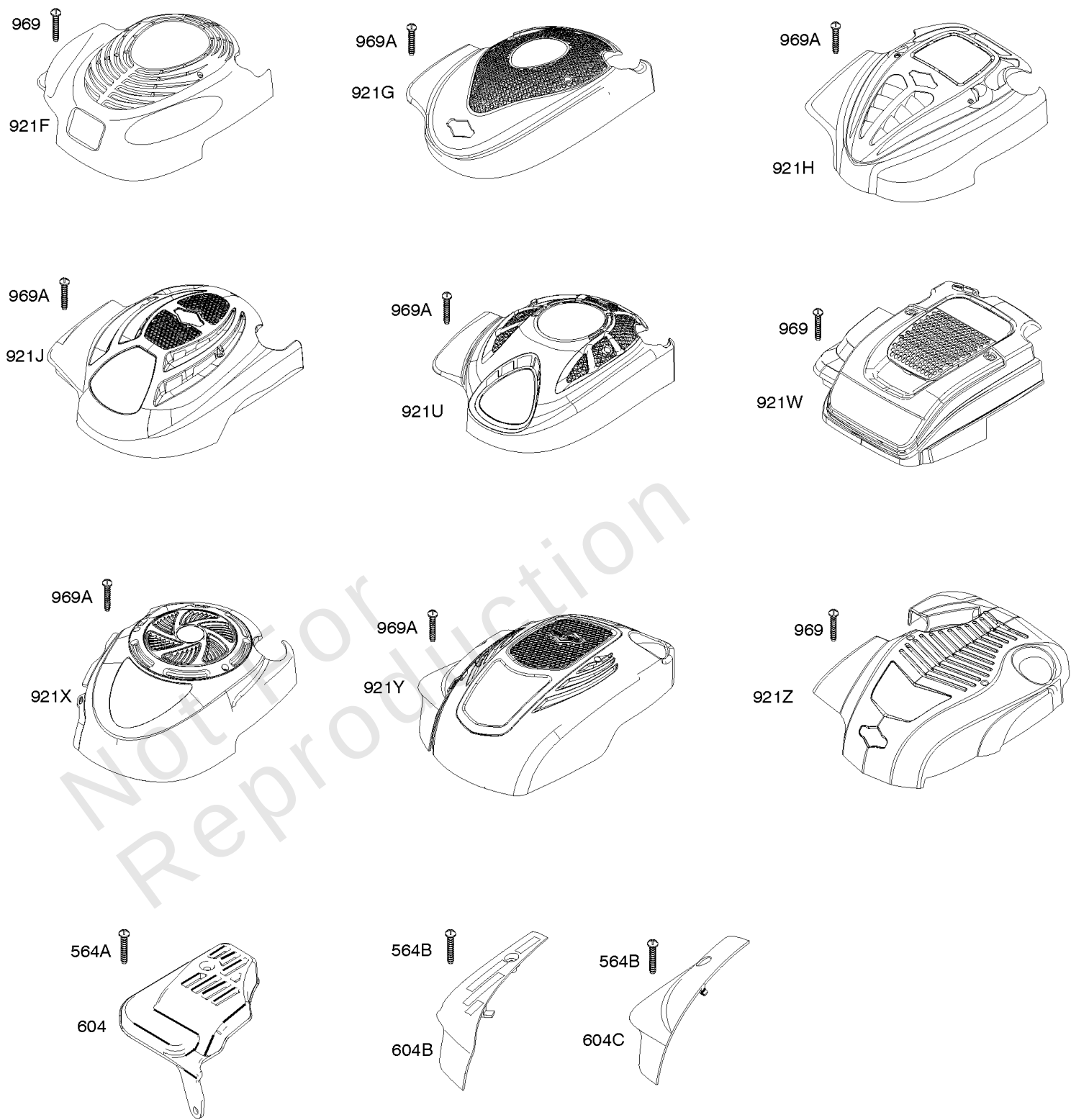
Air Cleaner, Exhaust System

REF NO	PART NO	QTY	DESCRIPTION
11B	691923		TUBE, Breather
81	691740		LOCK, Muffler Screw
163	795629		GASKET-AIR CLEANER -(Air Cleaner)
291	593208		THERMOSTAT
300	593581		MUFFLER -Used After Code Date 13122200
300	790828		MUFFLER -Used Before Code Date 13122300
425A	690670		SCREW -(Air Cleaner Cover)
443A	692523		SCREW -(Air Cleaner Primer Base)
445A	491588S		FILTER, A/C Cartridge
535	493537S		FILTER, Air Cleaner Foam
613	790833		SCREW -(Muffler)
676	396548		DEFLECTOR, Muffler
676A	393756		DEFLECTOR, Muffler -(Side Outlet)
676C	493871		DEFLECTOR, Muffler
677	690661		SCREW -(Muffler Deflector) (Thread Forming)
677A	593440		SCREW -(Muffler Deflector) (Self-Drilling & Tapping)
725	590459		SHIELD, Heat
725A	590460		SHIELD, Heat
832	590486		GUARD, Muffler
832B	593875		GUARD, Muffler
836	690664		SCREW -(Muffler Guard)
836A	790745		SCREW -(Muffler Guard)
875	593580		BASE, Air Cleaner -(Primer)
883	691881		GASKET, Exhaust
966B	795259		BASE-AIR CLEANER PRIM -(Primer)
968B	692298		COVER, Air Cleaner
976	694395		PRIMER, Carburetor



Blower Housing, Electric Starter, Flywheel, Rewind Starter

REF NO	PART NO	QTY	DESCRIPTION
23	691987		FLYWHEEL
37	793756		GUARD-FLYWHEEL
55	691421		HOUSING, Rewind Starter
58	697316		ROPE, Starter -(Cut To Required Length)
60	281434S		GRIP, Starter Rope
60C	799716		GRIP, Starter Rope
65	690837		SCREW -(Rewind Starter)
78	691108		SCREW -(Flywheel Guard)
304	790826		HOUSING, Blower
305	691108		SCREW -(Blower Housing)
309B	799045		MOTOR-STARTER
332	690662		NUT -(Flywheel)
363	19069		PULLER, Flywheel
455	791960		CUP, Flywheel
456	692299		PLATE-PAWL FRICTION
459	281505S		PAWL-RATCHET
592	690800		NUT -(Rewind Starter)
597	691696		SCREW -(Pawl Friction Plate)
608	497680		STARTER, Rewind
689	691855		SPRING-FRICTION
697	691127		SCREW -(Starter Motor) (Drive Cap)
742	93941		RETAINER, E Ring
853	695268		ADAPTER, Wire
925	795403		COVER-LINKAGE
937A	799420		SPLINE, Starter
997	696310		SHIELD, Debris
1005	691346		FAN, Flywheel
1036	-----		Label-Emissions -(Available From A Briggs & Stratton Authorized Dealer)
1210	498144		PULLEY/SPRING ASSY -(Pulley)
1211	498144		PULLEY/SPRING ASSY -(Spring)



Blower Housing/Shrouds

REF NO	PART NO	QTY	DESCRIPTION
564A	690351		SCREW -(Control Cover)
564B	698589		SCREW -(Control Cover)
604B	790703		COVER, Control
604C	792418		COVER, Control
921F	697343		HOUSING, Blower
921Y	591955		HOUSING, Blower
921Z	593818		HOUSING, Blower
921J	790036		HOUSING, Blower
921H	790037		HOUSING, Blower
921G	792675		HOUSING, Blower
921U	794355		HOUSING, Blower
921X	796706		HOUSING, Blower
921W	796921		HOUSING, Blower
969	690700		SCREW -(Blower Housing)
969A	691138		SCREW -(Blower Housing)

1319 WARNING LABEL

WARNING

Read and follow operating instructions before running engine.

Exhaust is extremely hot. Engines can cool in less than 2 minutes before re-starting.

Engines will carbon accumulate, and will run in a hazardous state. Monitor area temperature and exhaust. Do not touch hot parts.

REQUIRED when replacing parts with warning labels affixed.

1330 REPAIR MANUAL

The diagram shows an exploded view of an engine assembly. Key components and their labels include:

- Top Cover/Head Area:** 306A (Cover), 307 (Bolt), 7 (Gasket), 13 (Bolt), 362 (Bolt), 635 (Bolt), 337 (Bolt), 383 (Bolt), 25 (Bolt), 27 (Bolt), 26 (Gasket), 28 (Bolt), 29 (Bolt), 32 (Bolt), 32A (Bolt), 46 (Gear), 43 (Bracket).
- Valve Train:** 869, 870, 871 (Bolts), 868 (Bolt), 40, 45 (Bolts), 33, 34, 35, 36 (Bolts), 24 (Bolt), 16 (Bolt), 741 (Bolt), 50A (Bolt), 51A (Bolt), 54 (Bolt), 584 (Bolt), 585 (Bolt), 684 (Bolt), 615 (Bolt), 404 (Bolt), 616 (Bolt), 691 (Bolt), 10 (Bolt), 8 (Bolt), 9 (Bolt).
- Engine Gasket Set (358):** 3 (Gasket), 20 (Gasket), 617 (Gasket), 7 (Gasket), 51 (Gasket), 668 (Gasket), 51A (Gasket), 842 (Gasket), 163 (Gasket), 883 (Gasket), 524 (Gasket), 585 (Gasket), 12 (Gasket), 9 (Gasket).
- Valve Gasket Set (1095):** 7 (Gasket), 9 (Gasket), 883 (Gasket).
- Other Components:** 718 (Bolt), 523 (Bolt), 847 (Bolt), 842 (Bolt), 525 (Bolt), 525A (Bolt), 524 (Bolt), 287 (Bolt), 4 (Bolt), 12 (Bolt), 15 (Bolt), 20 (Bolt), 22 (Bolt).

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22-Jun-2026

Camshaft, Crankshaft, Cylinder, Engine Sump, Lubrication, Pistion Group, Valves

REF NO	PART NO	QTY	DESCRIPTION
1	592645		CYLINDER ASSEMBLY
2	796961		KIT, Bushing/Seal -(Magneto Side)
3	299819S		SEAL, Oil -(Magneto Side)
4	493279		SUMP, Engine
5	590411		HEAD, Cylinder
7	799875		GASKET, Cylinder Head
8	590395		BREATHER ASSEMBLY
9	699833		GASKET-BREATHER
10	691125		SCREW -(Breather Assembly)
11	691781		TUBE-BREATHER
12	692232		GASKET, Crankcase
13	590422		SCREW -(Cylinder Head)
15	691680		PLUG, Oil Drain -(Square Socket)
16	590807		CRANKSHAFT
20	399781S		SEAL, Oil -(PTO Side)
22	691092		SCREW -(Crankcase Cover/Sump)
24	222698S		KEY, Flywheel
25	590404		PISTON ASSEMBLY -(Standard)
25	590405		PISTON ASSEMBLY -(.020 Oversize)
26	590402		SET, Ring -(Standard)
26	590403		SET, Ring -(.020 Oversize)
27	691588		LOCK, Piston Pin
28	298909		PIN, Piston
29	797306		ROD, Connecting
32	691664		SCREW -(Connecting Rod)
32A	695759		SCREW -(Connecting Rod)
33	590394		VALVE-EXHAUST
34	590393		VALVE-INTAKE
35	691270		SPRING, Valve -(Intake)
36	691270		SPRING, Valve -(Exhaust)
40	692194		RETAINER, Valve
43	691997		SLINGER, Governor/Oil
45	690548		TAPPET, Valve
46	590463		CAMSHAFT
50A	796703		MANIFOLD, Intake
51	272199S		GASKET, Intake
51A	796704		GASKET, Intake
54	691650		SCREW -(Intake Manifold)
163	795629		GASKET-AIR CLEANER -(Air Cleaner)

1319 WARNING LABEL

WARNING

Read and follow operating instructions before running engine.

Disconnect battery when engine is cool in order to prevent injury.

Engine will carbon accumulate, and will run in a noisy manner.

After any repairs, always test it. Do not touch hot parts.

REQUIRED when replacing parts with warning labels affixed.

1330 REPAIR MANUAL

The diagram shows an exploded view of an engine assembly. Key components and their labels include:

- Top Cover/Valve Cover Area:** 306A, 307, 7, 13, 5, 362, 337, 635, 383, 25, 27, 26, 28, 27, 29, 32, 32A, 33, 34, 35, 36, 40, 45, 24, 16, 741, 287, 523, 842, 525, 524, 847, 847A, 525A, 524.
- Valve Train Components:** 615, 404, 691, 616, 584, 585, 10, 8, 9, 684, 11, 50A, 51A, 54.
- Internal Engine Components:** 1, 2, 3, 869, 870, 871, 868, 718, 46, 43, 1095 VALVE GASKET SET (7, 9, 883), 4.
- Gasket Sets:** 358 ENGINE GASKET SET (3, 20, 617, 7, 51, 668, 51A, 842, 163, 883, 524, 585, 12), 1095 VALVE GASKET SET (7, 9, 883).
- Other Components:** 15, 20, 22, 12.

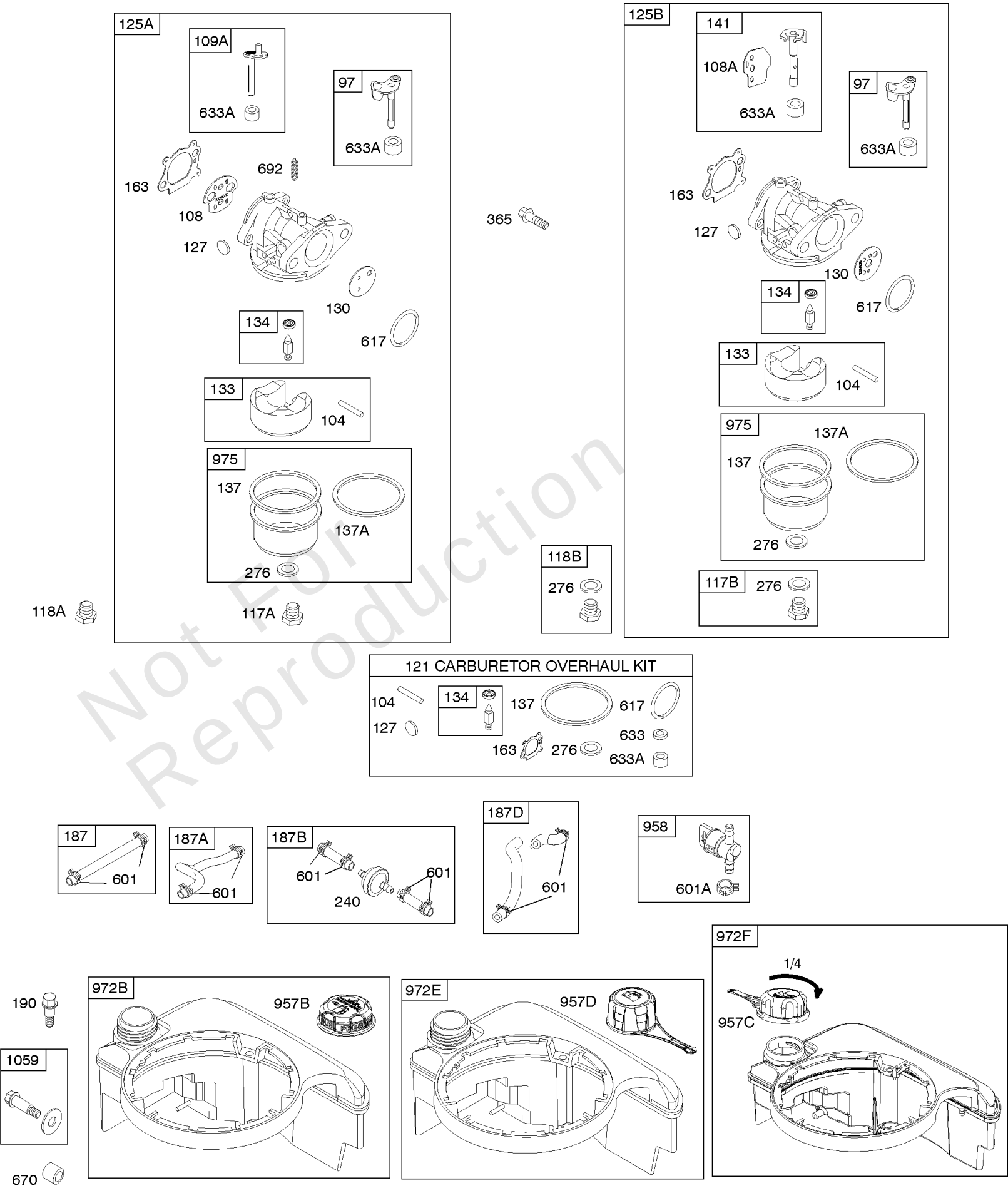
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22-Jun-2026

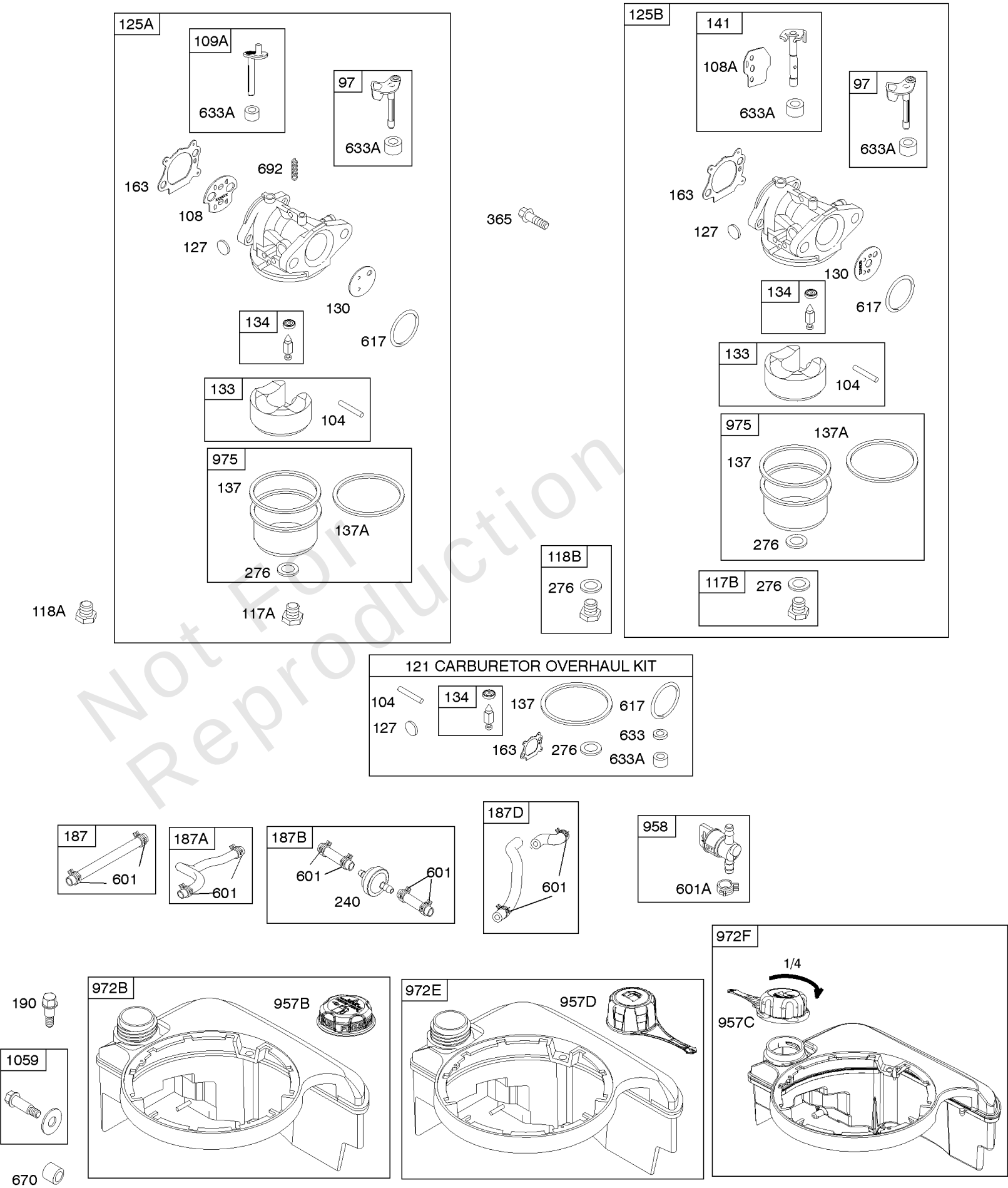
Camshaft, Crankshaft, Cylinder, Engine Sump, Lubrication, Pistion Group, Valves

REF NO	PART NO	QTY	DESCRIPTION
287	690940		SCREW -(Dipstick Tube)
306A	790836		SHIELD, Cylinder
307	690345		SCREW -(Cylinder Shield)
337	591868		PLUG, Spark
358	590508		GASKET SET, Engine
362	793351		SHIELD-SPARK PLUG
383	89838S		WRENCH, Spark Plug
404	690272		WASHER -(Governor Crank)
523	499621		DIPSTICK
524	692296		SEAL-DIPSTICK TUBE -(Dipstick Tube)
525	495265		TUBE, Dipstick
584	697734		COVER-BREA PASSAGE
585	691879		GASKET-BREA PASSAGE
615	690340		RETAINER, Governor Shaft
616	698801		CRANK, Governor
617	270344S		SEAL, O-Ring -(Intake Manifold)
635	66538S		BOOT, Spark PLug
668	493823		SPACER -(Includes 2)
684	690345		SCREW -(Breather Passage Cover)
718	690959		PIN, Locating
741	797521		GEAR, Timing -(Metal)
842	691031		SEAL, O-Ring -(Dipstick Tube)
847	692047		DIPSTICK/TUBE ASSY
868	590410		SEAL, Valve
869	691155		SEAT, Valve -(Intake)
870	690380		SEAT, Valve -(Exhaust)
871	590409		BUSHING, Valve Guide
883	691881		GASKET, Exhaust
1095	590507		GASKET SET, Valve
1319	794467		LABEL, Warning
1330	270962		REP MAN-1 CYL L-HD



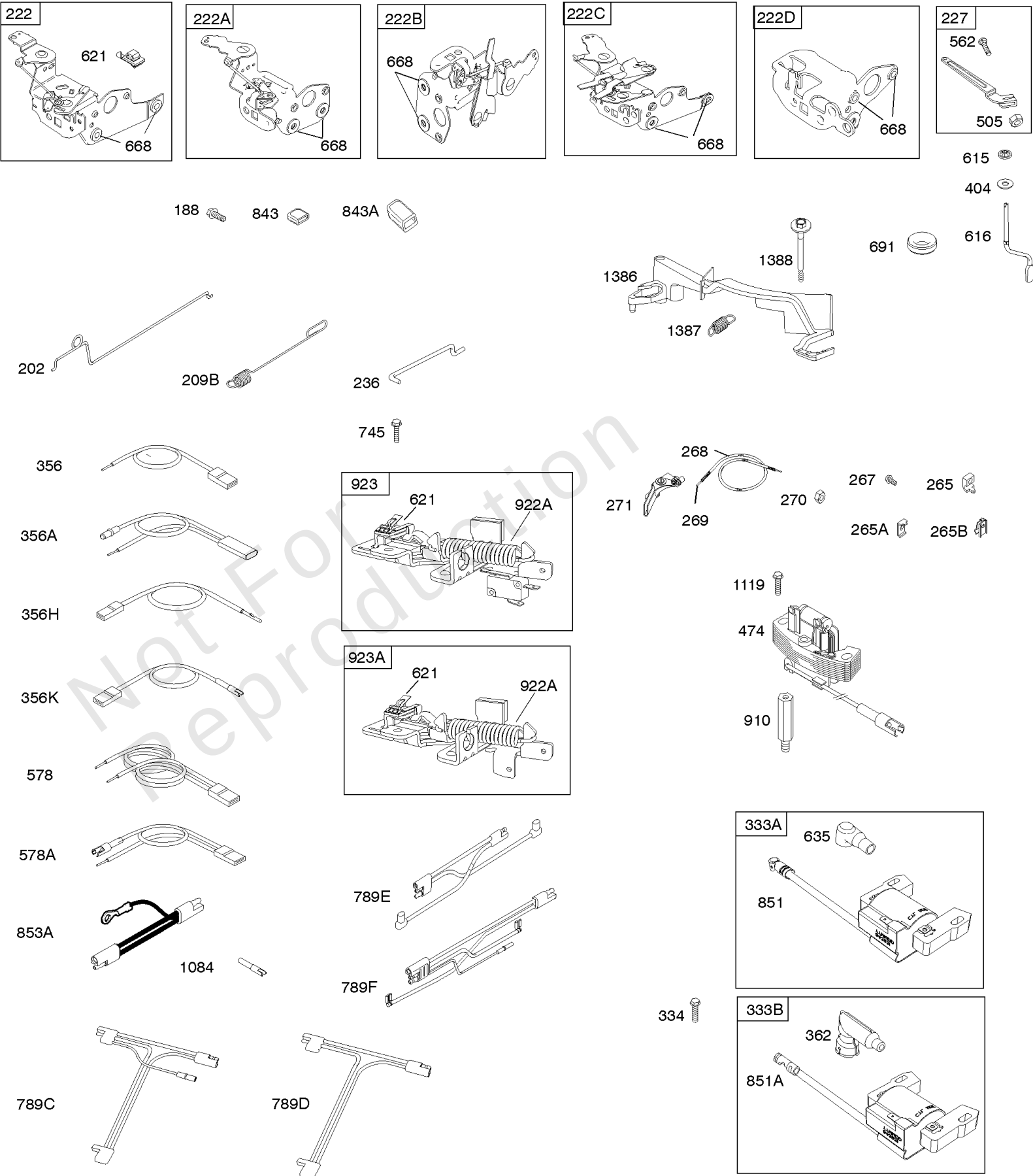
Carburetor, Fuel Supply

REF NO	PART NO	QTY	DESCRIPTION
97	696565		SHAFT, Throttle -(Plastic)
104	797622		PIN, Float Hinge
108	796993		VALVE, Choke
108A	795935		VALVE, Choke
109A	498593		SHAFT, Choke
117A	797574		JET, Main -(Standard)
117B	590440		JET, Main -(Standard)
118A	591298		JET, Main -(High Altitude)
118B	798661		JET, Main -(High Altitude)
121	498260		KIT, Carburetor Overhaul
125B	799866		CARBURETOR -(Autochoke System)
127	694468		PLUG, Welch -(Bowl Vent)
130	696564		VALVE, Throttle
133	398187		FLOAT-CARBURETOR
134	398188		KIT-NEEDLE/SEAT
137	796610		GASKET, Float Bowl
137A	693981		GASKET-FLOAT BOWL -(1/16)
141	796193		KIT, Choke Shaft
163	795629		GASKET-AIR CLEANER -(Air Cleaner)
187	791766		LINE, Fuel -(Cut To Required Length)
187A	791873		LINE-FUEL -(Molded)
187B	791891		LINE-FUEL -(Includes Filter)
187D	795090		LINE, Fuel -(Molded)
190	690940		SCREW -(Fuel Tank)
240	298090S		FILTER, Fuel
276	271716		WASHER-SEALING
365	691688		SCREW -(Carburetor)
601	791850		CLAMP, Hose
601A	691038		CLAMP, Hose
617	270344S		SEAL, O-Ring -(Intake Manifold)
633	691321		SEAL, Choke/Throttle Shaft -(Throttle Shaft)
633A	693867		SEAL, Choke/Throttle Shaft
670	692294		SPACER, Fuel Tank
692	590931		SPRING, Detent
957B	692046		CAP, Fuel Tank -(Threaded)(Vented)
957C	591003		CAP, Fuel Tank -(1/4 Turn Cap - Black)
957D	796577		CAP-FUEL TANK -(Threaded)(Vented)



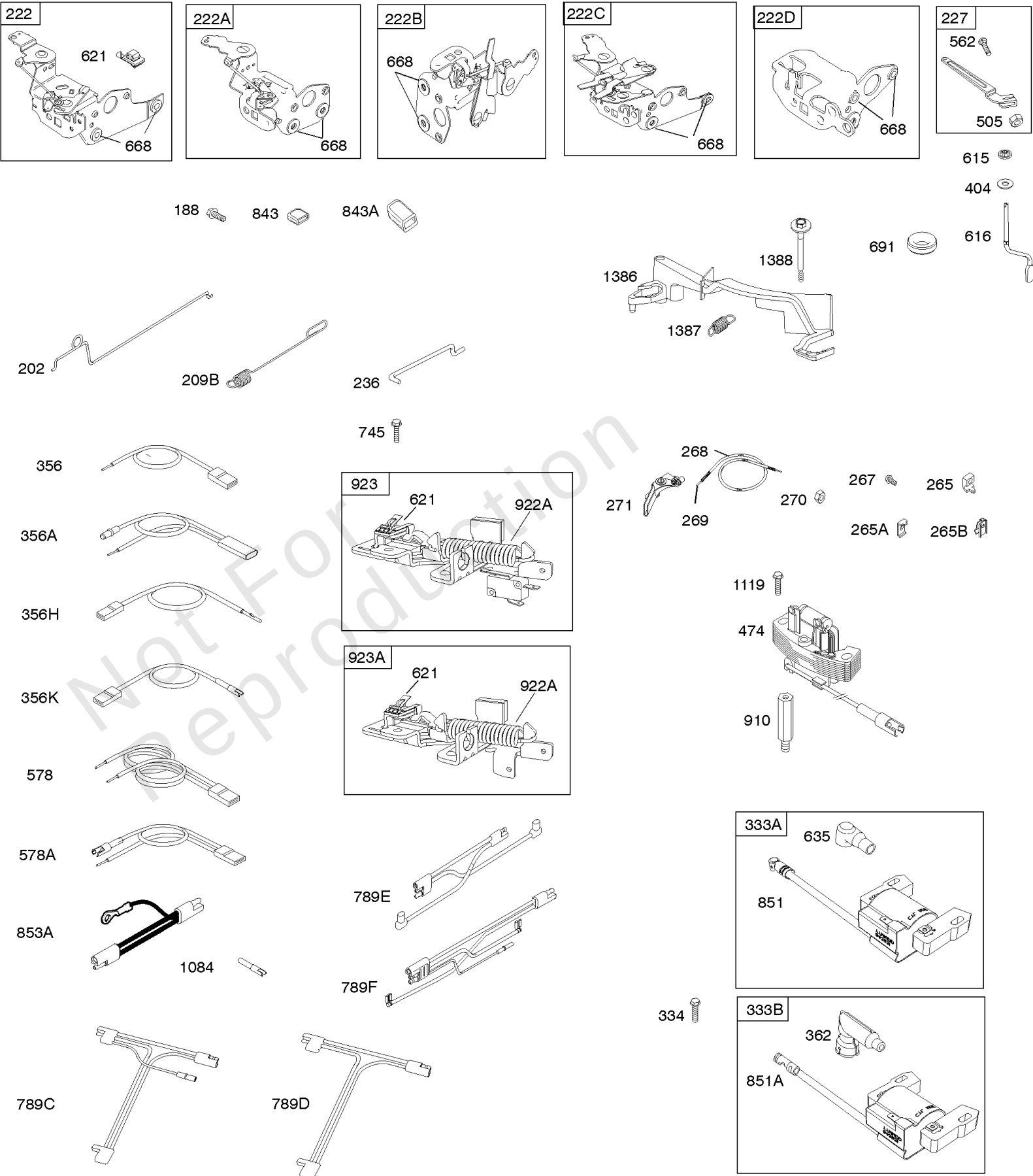
Carburetor, Fuel Supply

REF NO	PART NO	QTY	DESCRIPTION
957C	799585		CAP, Fuel Tank -(1/4 Turn Cap - Black)
958	698183		VALVE, Fuel Shut Off
972B	699374		TANK, Fuel
972F	590490		TANK, Fuel
972E	796578		TANK, Fuel -(Flourinated)
975	796611		BOWL, Float
1059	692311		KIT, Screw/Washer



Controls, Electrical, Flywheel Brake, Governor Spring, Ignition

REF NO	PART NO	QTY	DESCRIPTION
188	693399		SCREW -(Control Bracket)
202	691829		LINK, Mechanical Governor
209B	691292		SPRING, Governor
222D	593582		BRACKET-CONTROL -(Fixed Speed)
227	690783		LEVER, Gov Control
236	691826		LINK, Lockout
265	690798		CLAMP, Casing
265A	691024		CLAMP, Casing
265B	692179		CLAMP-CASING
267	691044		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
333A	590454		ARMATURE-MAGNETO
334	691061		SCREW -(Magneto Armature)
356	692390		WIRE, Stop
356A	795609		WIRE, Stop
356H	690791		WIRE, Stop
356K	696030		WIRE, Stop
362	793351		SHIELD-SPARK PLUG
404	690272		WASHER -(Governor Crank)
474	691991		ALTERNATOR
505	691251		NUT -(Governor Control Lever)
562	691119		BOLT -(Governor Control Lever)
578	398153		WIRE ASSEMBLY
578A	695283		WIRE ASSEMBLY
615	690340		RETAINER, Governor Shaft
616	698801		CRANK, Governor
621	692310		SWITCH, Stop
635	66538S		BOOT, Spark PLug
668	493823		SPACER -(Includes 2)
745	691648		SCREW -(Brake)
789C	796385		HARNESS, Wiring
789D	796574		HARNESS, Wiring
789E	594392		HARNESS, Wiring
789F	594393		HARNESS, Wiring
843	691884		SLEEVE, Lever
843A	691895		SLEEVE, Lever -(Choke)
851	493880S		TERMINAL, Spark Plug
851A	692424		TERMINAL, Spark Plug
853A	695897		ADAPTER, Wire



Controls, Electrical, Flywheel Brake, Governor Spring, Ignition

REF NO	PART NO	QTY	DESCRIPTION
910	691094		STUD -(Alternator)
922A	692135		SPRING, Brake
923	796136		BRAKE -(Rewind Starter)
923A	796387		BRAKE -(Electric Start)
1084	280080S		CONNECTOR, Terminal
1119	692979		SCREW -(Alternator)
1386	790848		VANE, Air -(Autochoke System)
1387	790849		SPRING, Air Vane
1388	790850		SCREW -(Air Vane) (Auto Choke System)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	128M020025	1	Replacement Engine
	799985	1	Replacement Short Block
	696009	1	CRANKSHAFT -Add Part
	691450	1	CRANKSHAFT -Remove Part
-----			Top No-Load Speed: 2900 -Trim: ALL
-----			Service Note: This Service Engine is NLA. Contact Your Engine Distributor For a Replacement
-----			Service Note: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

