

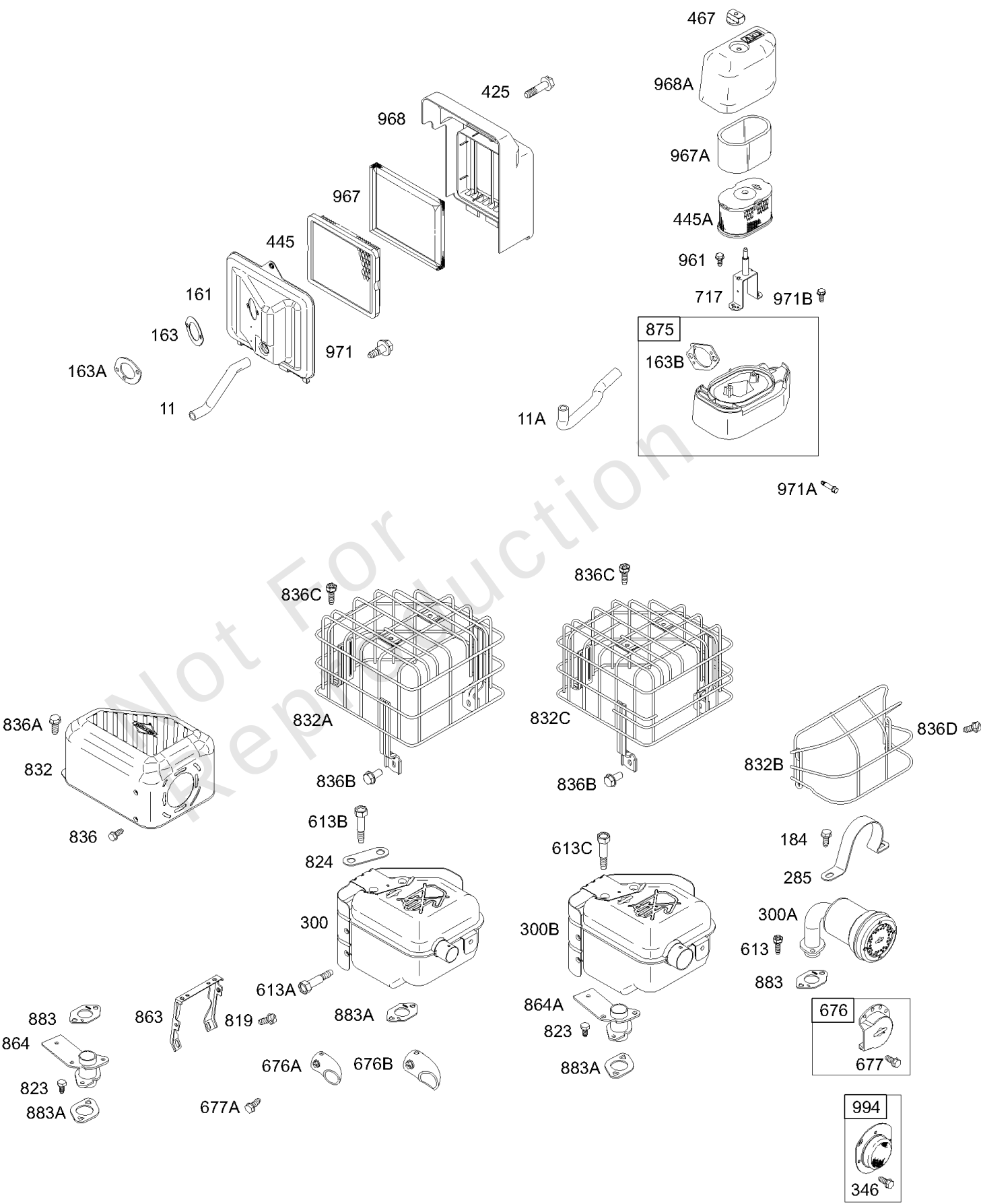


Parts Manual

Mfg. No: 127432-0035-E1

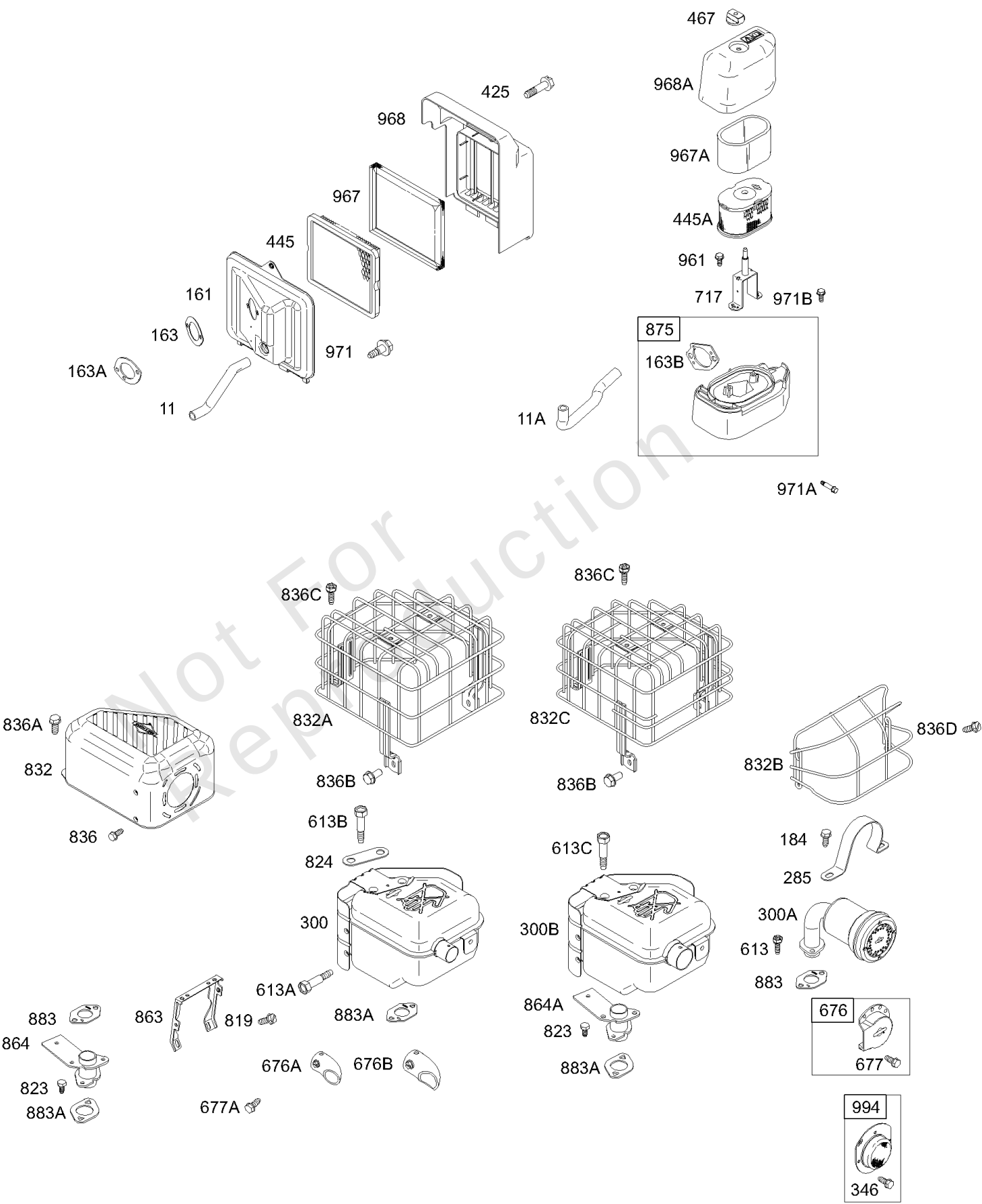
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Not For
Reproduction



Air Cleaner, Muffler

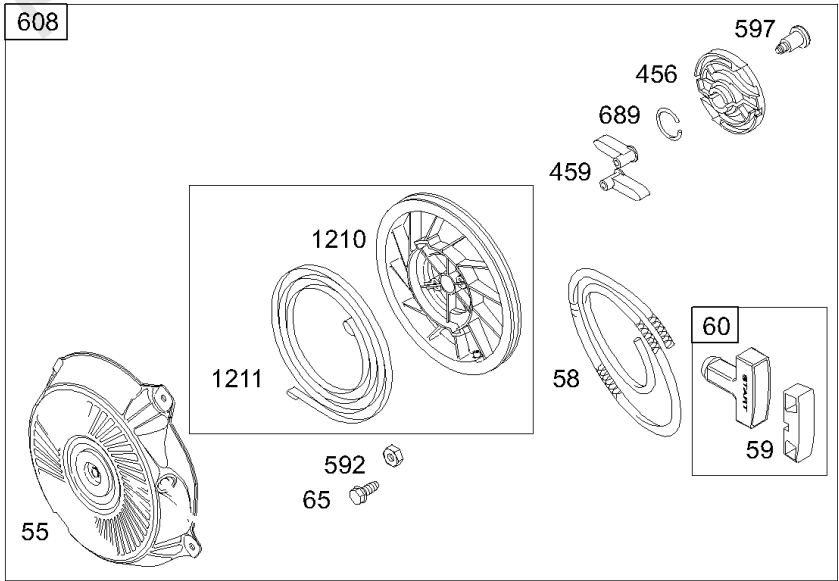
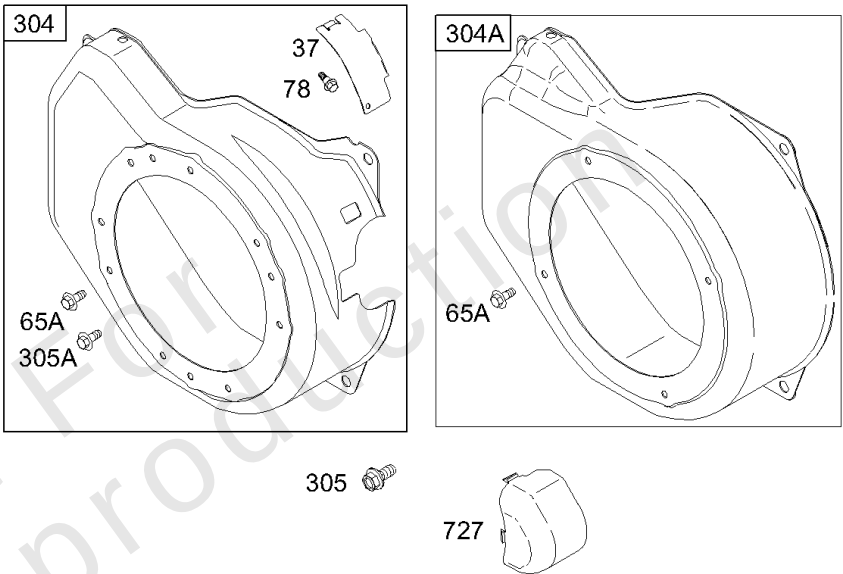
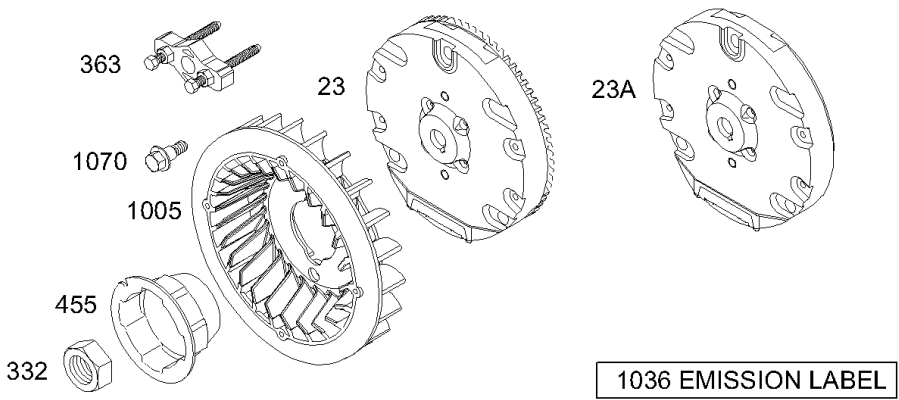
REF NO	PART NO	QTY	DESCRIPTION
11	692600		TUBE, Breather -(Flat Panel Air Cleaner)
11A	693647		TUBE, Breather -(High Mount)
161	692579		BASE, Air Cleaner -(Metal) (Flat Panel Air Cleaner)
161	696063		BASE, Air Cleaner -(Metal) (Flat Panel Air Cleaner)
163	272948S		GASKET, Air Cleaner -(Flat Panel)(Low Vent)
163A	696024		GASKET, Air Cleaner -(Flat Panel)(High Vent)
300A	693593		MUFFLER -(Lo Tone)
346	691627		SCREW -(Spark Arrestor)
425	692583		SCREW -(Air Cleaner Cover)
445	491588S		FILTER, A/C Cartridge
445A	697029		FILTER-A/C CARTRIDGE
467	691668		KNOB, Air Cleaner Cover
613	691665		SCREW -(Muffler)
613B	691108		SCREW -(Muffler)
676	393757		DEFLECTOR, Muffler -(Side Outlet)
677	690661		SCREW -(Muffler Deflector)
717	693462		STRAP/STUD, Air Cleaner Mounting
819	691685		SCREW -(Muffler Bracket)
823	691665		SCREW -(Muffler Adapter)
824	696017		GASKET, Heat Shield
832	693583		GUARD, Muffler
836	690661		SCREW -(Muffler Guard)
836A	693624		SCREW -(Muffler Guard)
863	692596		BRACKET, Muffler
883	691893		GASKET-EXHAUST -(Between Adapter And Cylinder)
961	693598		SCREW -(Air Cleaner Bracket)
967	493537S		FILTER, Air Cleaner Foam -(Flat Panel Air Cleaner)
967A	273356S		FILTER-A/C FOAM -(High Mount)
968	692584		COVER, Air Cleaner -(Flat Panel Air Cleaner)
968A	693460		COVER, Air Cleaner -(High Mount)
971	690370		SCREW -(Air Cleaner Base to Carburetor) (Flat Panel)
971A	690349		SCREW -(Air Cleaner Base to Carburetor)
971B	691693		SCREW -(Air Cleaner Base to Carburetor)



Air Cleaner, Muffler

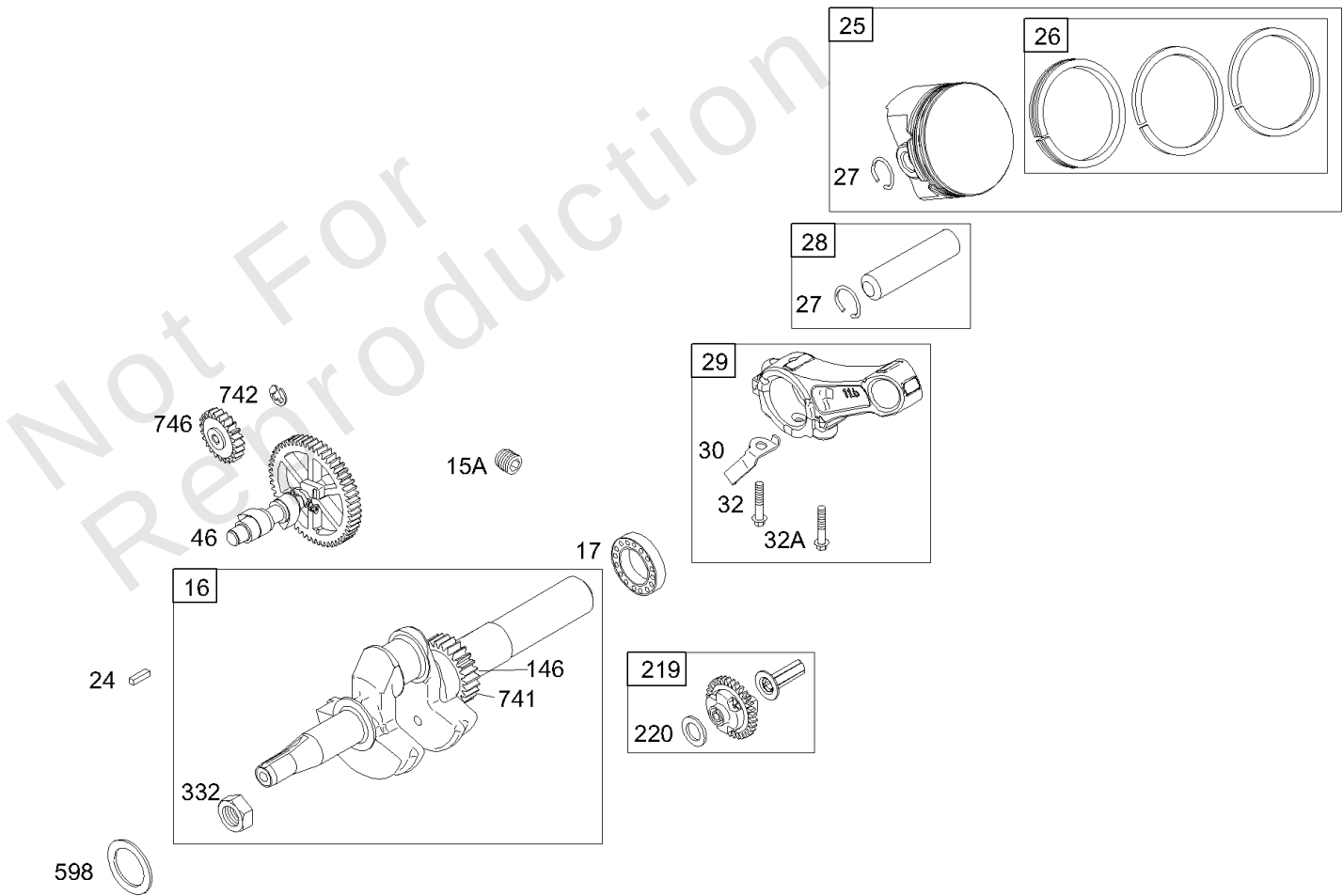
REF NO	PART NO	QTY	DESCRIPTION
994	399541		ARRESTOR, Spark

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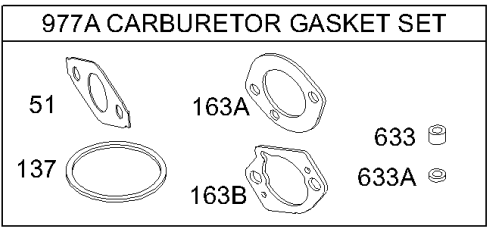
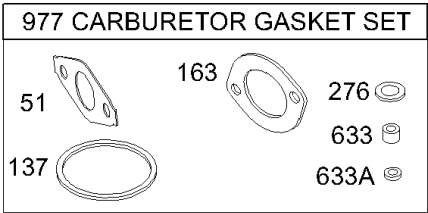
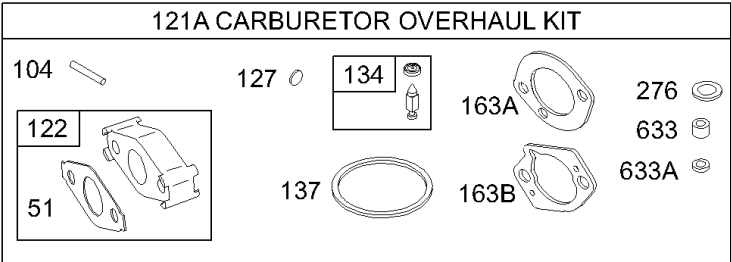
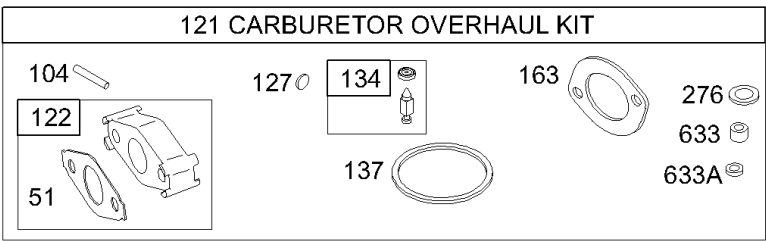
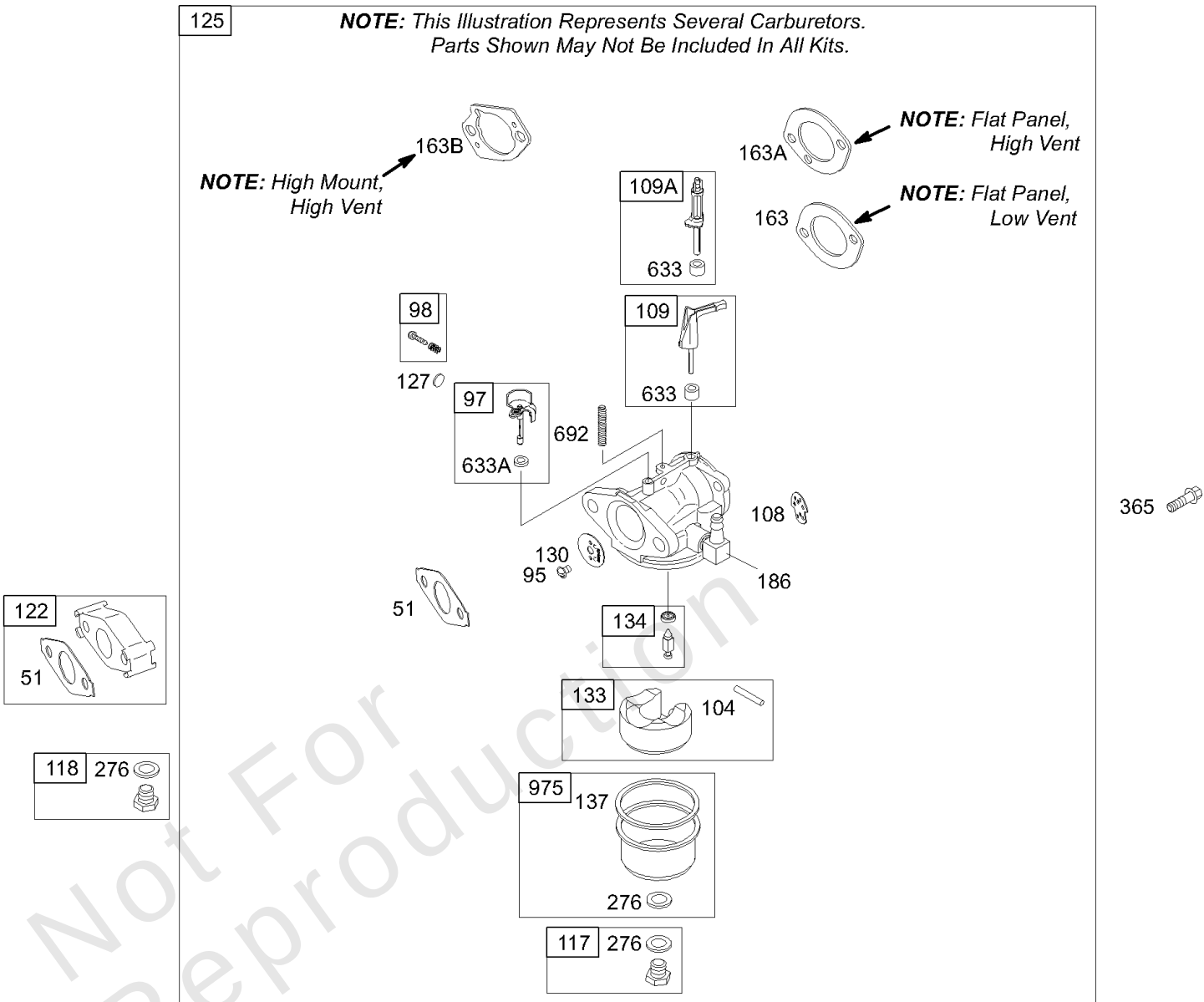
Blower Housing/Shrouds, Electric Starter, Flywheel, Rewind

REF NO	PART NO	QTY	DESCRIPTION
23	694902		FLYWHEEL -(Electric Start)
23A	692987		FLYWHEEL
37	695725		GUARD, Flywheel
55	691422		HOUSING, Rewind Starter
58	693389		ROPE, Starter -(Cut To Required Length)
59	805957		INSERT, Grip
60	715257		GRIP, Starter Rope -(2 Piece)
65	690837		SCREW -(Rewind Starter)
65A	692608		SCREW -(Rewind Starter)
78	695724		SCREW -(Flywheel Guard)
304A	697909		HOUSING, Blower -Used Before Code Date 03030300
304A	699070		HOUSING, Blower -(Black)(Rewind Start) -Used After Code Date 03030200
305	690960		SCREW -(Blower Housing)
305A	691140		SCREW -(Blower Housing)
332	699359		NUT -(Flywheel) -Used After Code Date 03060800
332	690662		NUT -(Flywheel) -Used Before Code Date 03060900
363	19069		PULLER, Flywheel
455	692591		CUP, Flywheel
456	692299		PLATE-PAWL FRICTION
459	281505S		PAWL-RATCHET
592	690800		NUT -(Rewind Starter)
597	691696		SCREW -(Pawl Friction Plate)
608	693394		STARTER, Rewind
689	691855		SPRING-FRICTION -(Rewind Starter)
727	694467		COVER, Starter Drive
1005	692592		FAN, Flywheel
1036	697004		LABEL, Emissions
1070	692590		SCREW -(Flywheel Fan)
1210	498144		PULLEY/SPRING ASSY -(Pulley)
1211	498144		PULLEY/SPRING ASSY -(Spring)



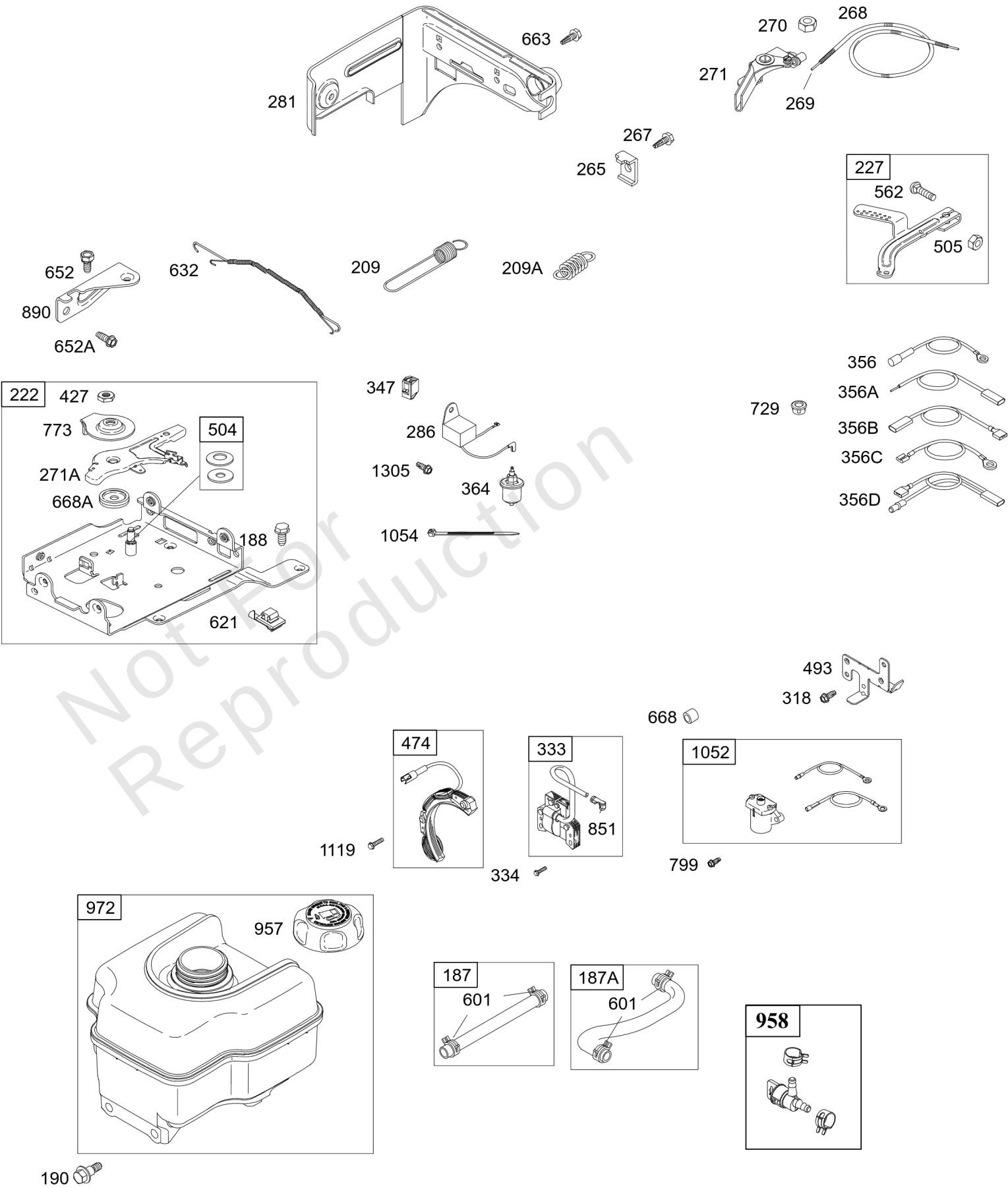
Cams, Crankshaft, Head, Piston Group

REF NO	PART NO	QTY	DESCRIPTION
15A	691682		PLUG-OIL DRAIN -(Flush)
16	699441		CRANKSHAFT -Used After Code Date 03060800
16	693594		CRANKSHAFT -Used Before Code Date 03060900
17	692517		BEARING, Ball
24	222698S		KEY, Flywheel
25	692788		PISTON ASSEMBLY -(.010 Oversize)
25	692789		PISTON ASSEMBLY -(.020 Oversize)
25	692790		PISTON ASSEMBLY -(.030 Oversize)
25	499627		PISTON ASSEMBLY -(Standard)
26	692785		SET, Ring -(.010 Oversize)
26	692786		SET, Ring -(.020 Oversize)
26	692787		SET, Ring -(.030 Oversize)
26	499631		SET, Ring -(Standard)
27	691866		LOCK-PISTON PIN
28	499423		PIN-PISTON/STD -(Standard)
29	690124		ROD, Connecting
30	692562		DIPPER, Connecting Rod
32	691664		SCREW -(Connecting Rod)
32A	695759		SCREW -(Connecting Rod)
46	693404		CAMSHAFT
146	690979		KEY, Woodruff
219	693578		GEAR, Governor
220	691724		WASHER -(Governor Gear)
332	699359		NUT -(Flywheel) -Used After Code Date 03060800
332	690662		NUT -(Flywheel) -Used Before Code Date 03060900
598	220624		SHIM, End Play -(Crankshaft)
741	695087		GEAR, Timing
742	692564		RETAINER, E Ring -(Idler Gear)
746	692566		GEAR, Idler



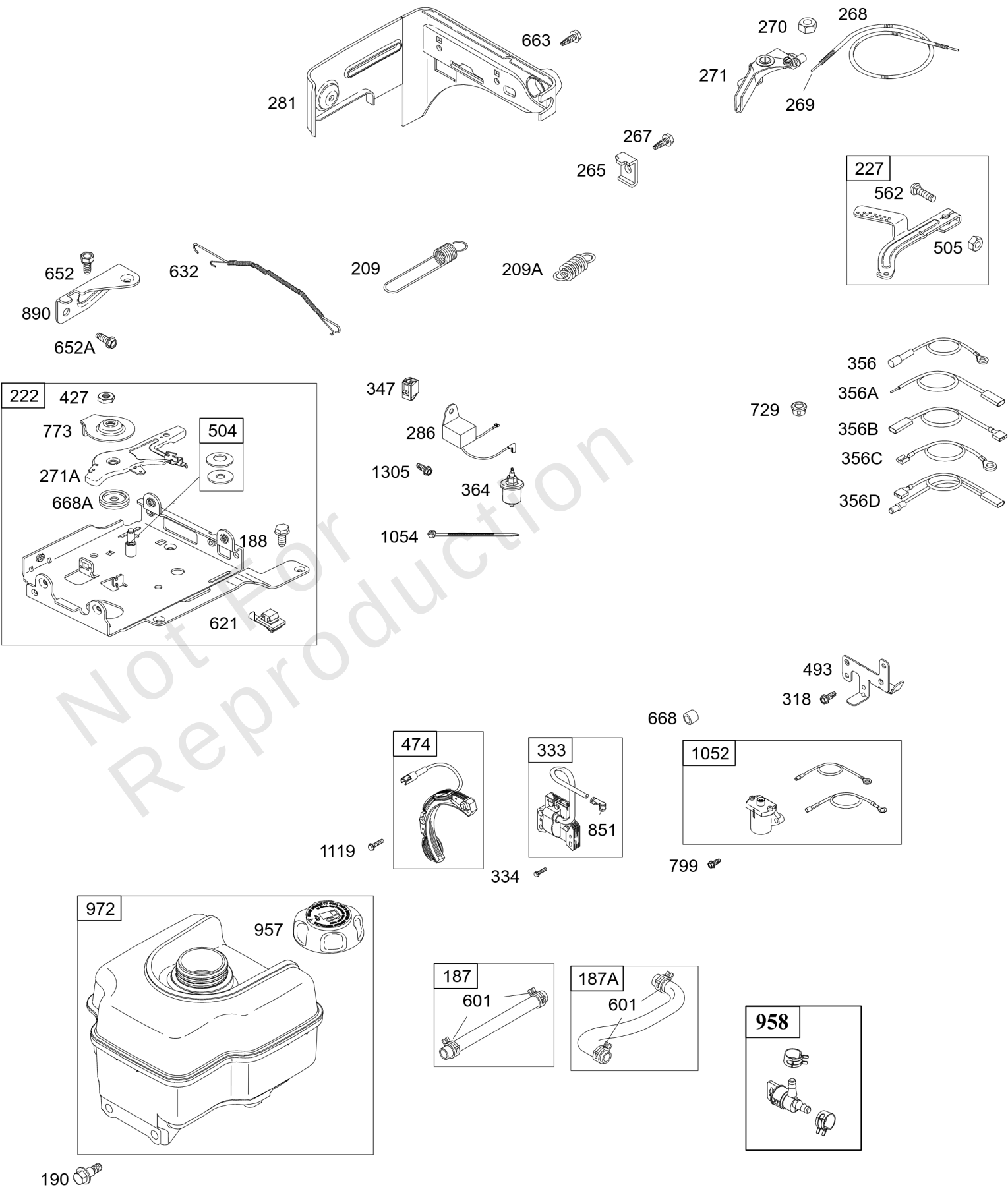
Carburetor, Kits/Gaskets - Carburetor

REF NO	PART NO	QTY	DESCRIPTION
51	692555		GASKET, Intake -(2 Required)
95	691636		SCREW -(Throttle Valve)
97	690024		SHAFT, Throttle
98	398185		KIT-IDLE SPEED -(Carburetor)
104	691242		PIN, Float Hinge
108	692567		VALVE-CHOKE
109	690023		SHAFT, Choke
117	697355		JET, Main -(Standard)
118	694250		JET, Main -(High Altitude) (Used On Carburetors 697354 And 697028)
121	695157		KIT, Carburetor Overhaul
121A	696998		KIT, Carburetor Overhaul -(High Vent)
122	693749		SPACER, Carburetor
125	697354		CARBURETOR
127	691739		PLUG-WELCH -(5/16 Diameter)
130	691181		VALVE-THROTTLE
133	398187		FLOAT-CARBURETOR
134	398188		KIT-NEEDLE/SEAT
137	693981		GASKET-FLOAT BOWL
163	272948S		GASKET, Air Cleaner -(Flat Panel)(Low Vent)
163A	696024		GASKET, Air Cleaner -(Flat Panel)(High Vent)
186	692317		CONNECTOR-HOSE
276	271716		WASHER-SEALING
365	692568		SCREW -(Carburetor)
633	693867		SEAL, Choke/Throttle Shaft
633A	691321		SEAL, Choke/Throttle Shaft -(Throttle Shaft)
692	690572		SPRING, Detent -(Carburetor)
975	493640		BOWL, Float
977	695156		SET, Carburetor Gasket
977A	697001		SET, Carburetor Gasket



Controls, Fuel Tank, Governor Spring, Ignition

REF NO	PART NO	QTY	DESCRIPTION
187	691050		LINE, Fuel -(Cut To Required Length)
187A	692601		LINE, Fuel -(Molded)(Use With Filter And Fuel Shut Off Valve)
188	690877		SCREW -(Control Bracket)
190	692127		SCREW -(Fuel Tank)
209	693206		SPRING, Governor -(Yellow)
222	694253		BRACKET, Control
227	692573		LEVER, Governor Control
265	691024		CLAMP, Casing
267	692577		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
271A	694256		LEVER, Control -(Control Bracket)
281	694252		PANEL, Control
286	698611		MODULE, Oil Sensor
318	693609		SCREW -(Mounting Bracket) (Mounting Bracket)(2 Required) -Used Before Code Date 01073000
333	695711		ARMATURE, Magneto
334	691061		SCREW -(Magneto Armature)
347	697854		SWITCH, Rocker
356A	692390		WIRE, Stop
364	695693		TERMINAL, Oil Plug
427	694255		NUT -(Control Bracket)
474	694457		ALTERNATOR
493	693599		BRACKET, Mounting -Used Before Code Date 01073000
504	694254		SET, Friction Washer
505	691251		NUT -(Governor Control Lever)
562	691119		BOLT -(Governor Control Lever)
601	95162S		CLAMP, Hose
621	692310		SWITCH, Stop
632	693408		SPRING/LINK, Mechanical Governor
652	691108		SCREW -(Support Bracket)
652A	695629		SCREW -(Support Bracket)
663	694593		SCREW -(Control Panel)
668	693604		SPACER -(Oil Sensor) -Used Before Code Date 01073000
668A	694257		SPACER -(Control Bracket)



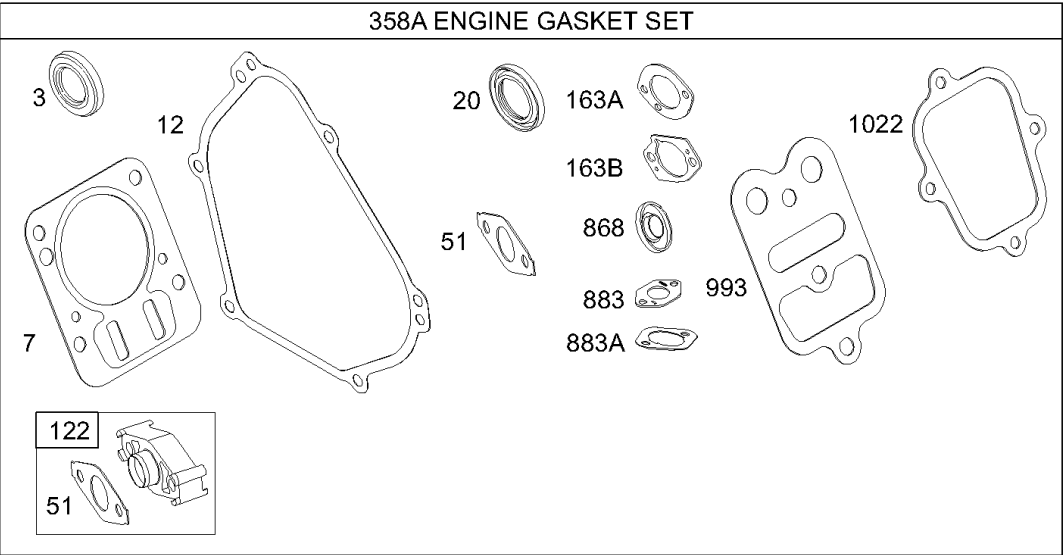
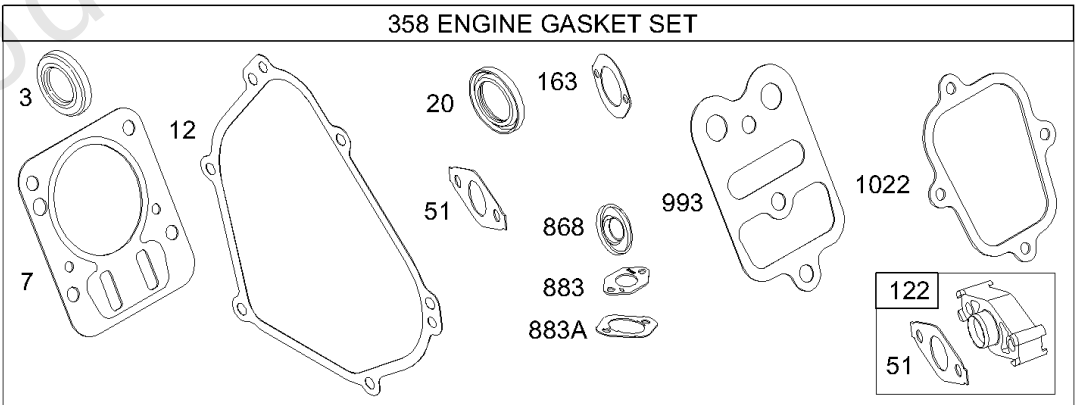
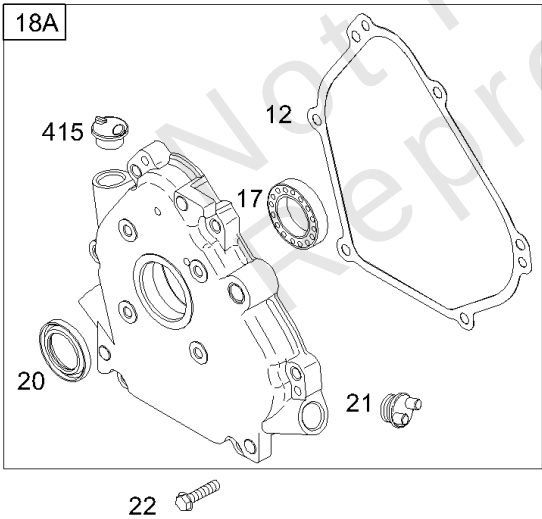
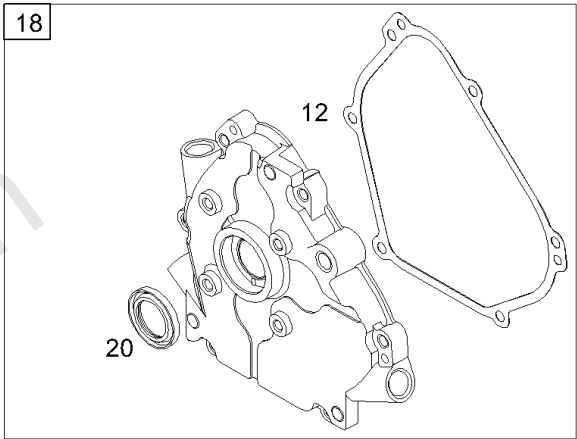
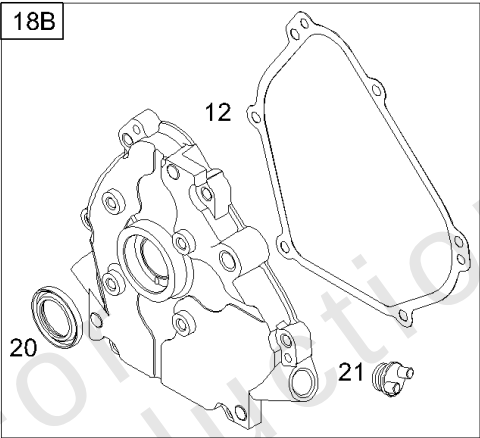
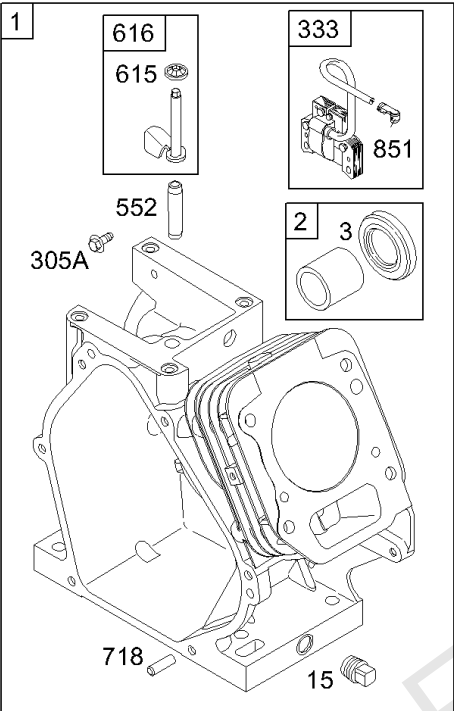
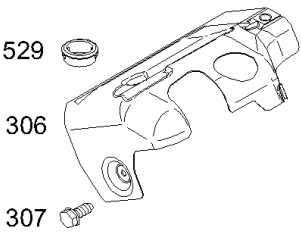
Controls, Fuel Tank, Governor Spring, Ignition

REF NO	PART NO	QTY	DESCRIPTION
729	694371		CLIP, Wire
773	694258		RETAINER -(Control Bracket)
799	693609		SCREW -(Oil Sensor)
851	493880S		TERMINAL, Spark Plug
890	694933		BRACKET, Support
957	694261		CAP, Fuel Tank -(Plastic)
958	698180		VALVE, Fuel Shutoff -(Plastic)
972	694260		TANK, Fuel -(Plastic) (4 Quart)
1052	698674		SENSOR, Oil
1054	280275		TIE, Cable
1119	691183		SCREW -(Alternator)
1305	691140		SCREW -(Oil Sensor Module)

1019 LABEL KIT

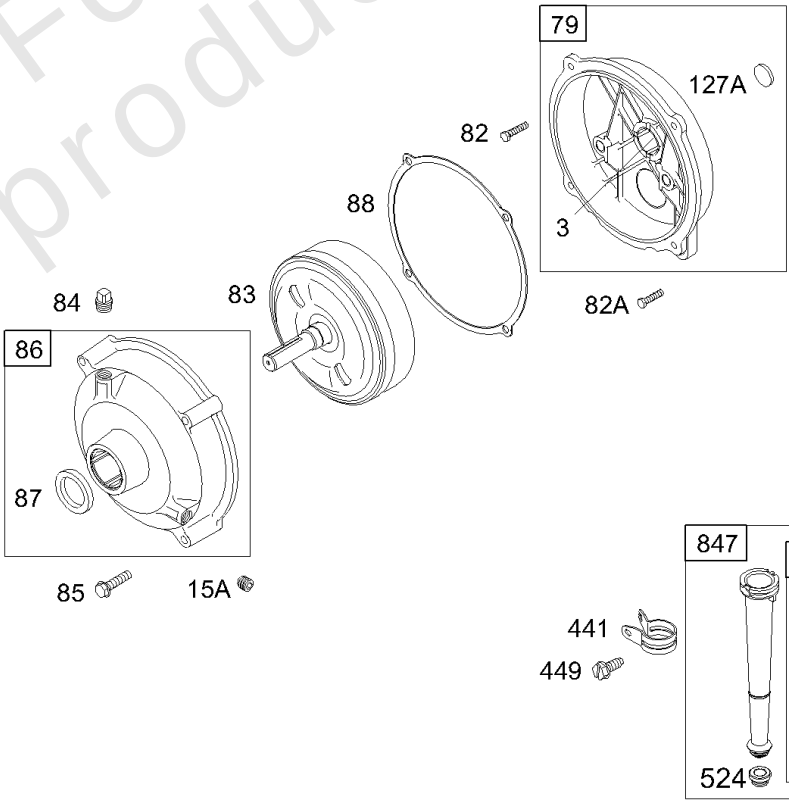
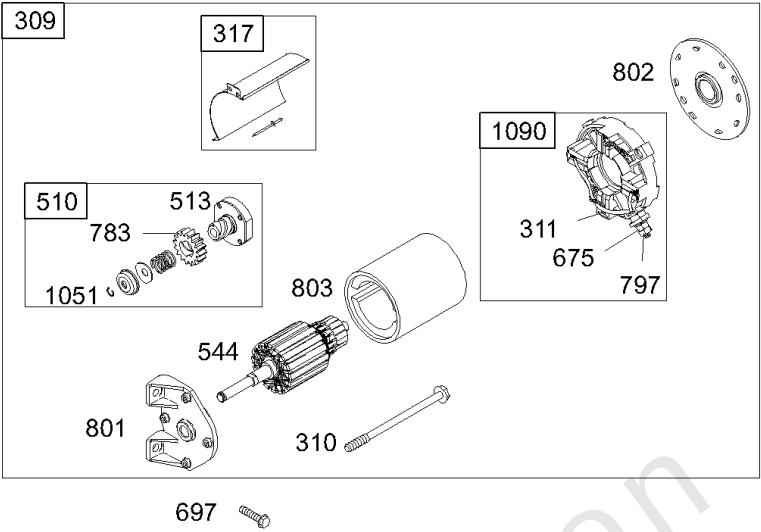
1058 OWNER'S MANUAL

1330 REPAIR MANUAL



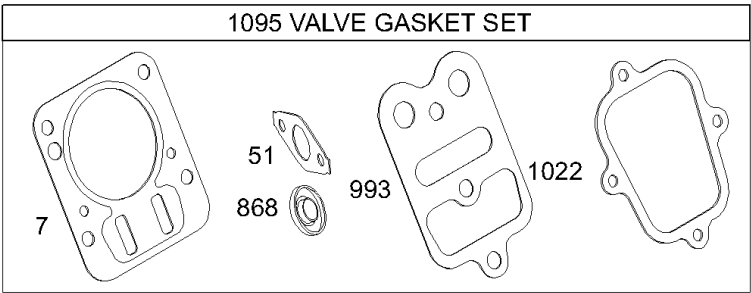
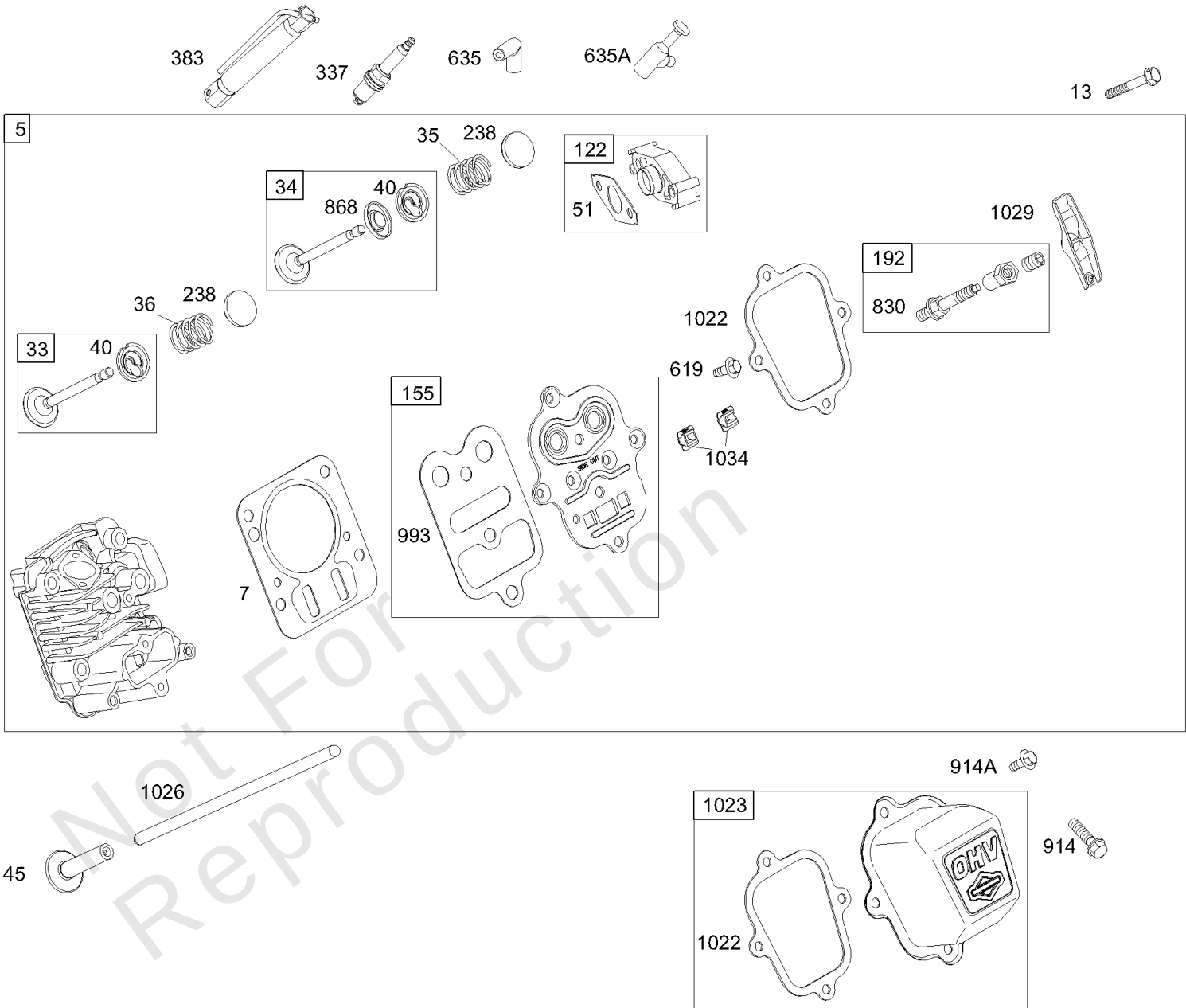
Crankcase Cover/Sump, Cylinder, Kits/Gaskets - Engine

REF NO	PART NO	QTY	DESCRIPTION
1	698225		CYLINDER ASSEMBLY -Used Before Code Date 02101700
1	698483		CYLINDER ASSEMBLY -Used After Code Date 02101600
2	399269		KIT, Bushing/Seal -(Magneto Side)
3	299819S		SEAL, Oil -(Magneto Side)
7	698210		GASKET, Cylinder Head
12	692549		GASKET, Crankcase
15	691686		PLUG-OIL DRAIN -(1/4" Standard)
17	692517		BEARING, Ball
18A	690047		COVER, Crankcase
20	692550		SEAL-OIL -(PTO Side)
21	281658S		CAP, Oil Fill
22	692551		SCREW -(Crankcase Cover/Sump)
51	692555		GASKET, Intake -(2 Required)
122	693749		SPACER, Carburetor
163	272948S		GASKET, Air Cleaner -(Flat Panel)(Low Vent)
163A	696024		GASKET, Air Cleaner -(Flat Panel)(High Vent)
305A	691140		SCREW -(Blower Housing)
306	693610		SHIELD, Cylinder
307	690345		SCREW -(Cylinder Shield)
333	695711		ARMATURE, Magneto
358	695155		GASKET SET, Engine
358A	697000		GASKET SET, Engine -(High Vent)
415	693463		PLUG -(Crankcase Cover/Sump)
552	692346		BUSHING, Governor Crank
615	692576		RETAINER, Governor Shaft
616	692547		CRANK, Governor
718	690959		PIN, Locating
851	493880S		TERMINAL, Spark Plug
868	692044		SEAL, Valve
883	691893		GASKET-EXHAUST -(Between Adapter And Cylinder)
993	694088		GASKET, Cylinder Head Plate
1019	694852		KIT, Label
1022	691890		GASKET-ROCKER COVER
1058	275092		MANUAL, Operator's
1330	272147		MANUAL, Repair



Electric Starter, Gear Reducer, Oil

REF NO	PART NO	QTY	DESCRIPTION
3	299819S		SEAL, Oil -(Magneto Side)
15A	691682		PLUG-OIL DRAIN -(Flush)
79	694511		CASE, Gear Reduction
82	690369		SCREW -(Gear Reduction Case) (7/8)
82A	691122		SCREW -(Gear Reduction Case) (1-1/2)
83	690374		SHAFT, Auxiliary Drive
84	691121		PLUG-BREATHER -(Gear Reduction)
85	692551		SCREW -(Gear Cover to Gear Reduction Case)
86	690608		COVER, Gear
87	691582		SEAL, Gear Reduction -(Gear Reduction)
88	691600		GASKET, Gear Cover/Housing
309	694504		MOTOR, Starter
310	690323		SCREW -(Starter Motor)
311	497608		SET, Brush
317	695494		COVER, Starter
441	694262		BRACKET, Oil Fill -Used Before Code Date 01042600
449	691693		SCREW -(Oil Fill Bracket)
510	499308		DRIVE-STARTER
513	692024		CLUTCH, Drive
523	693618		DIPSTICK
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
544	692966		ARMATURE, Starter
675	691261		WASHER -(Brush Retainer)
697	690372		SCREW -(Drive Cap)
783	692353		GEAR-PINION
797	691029		NUT -(Brush Retainer)
801	694482		CAP-DRIVE
802	691286		CAP, End
803	693757		HOUSING, Starter -(3 5/8 Housing)
842	691031		SEAL, O-Ring -(Dipstick Tube)
847	693617		DIPSTICK/TUBE ASSEMBLY
1051	691265		RING, Retaining -(Starter Drive)
1090	691293		RETAINER, Brush



Head, Kits/Gaskets - Valve, Valves

REF NO	PART NO	QTY	DESCRIPTION
5	699486		HEAD, Cylinder
7	698210		GASKET, Cylinder Head
13	691137		SCREW -(Cylinder Head)
33	499642		VALVE, Exhaust
34	499641		VALVE, Intake
35	691304		SPRING, Valve -(Intake)
36	691304		SPRING, Valve -(Exhaust)
40	692194		RETAINER, Valve
45	690977		TAPPET, Valve
51	692555		GASKET, Intake -(2 Required)
122	693749		SPACER, Carburetor
155	698214		PLATE, Cylinder Head
192	694543		ADJUSTER-ROCKER ARM
238	691300		CAP, Valve
337	491055S		PLUG, Spark
337	84007216		PLUG, SPARK -(China Only)
383	19374S		WRENCH, Spark Plug
619	691108		SCREW -(Cylinder Head Plate)
635	692076		BOOT, Spark Plug
635A	692927		BOOT, Spark Plug
830	694544		STUD-ROCKER ARM -(Rocker Arm)
868	692044		SEAL, Valve
914	692198		SCREW -(Rocker Cover) -Used Before Code Date 02031800
914	697551		SCREW -(Rocker Cover) -Used After Code Date 02031700
914A	692557		SCREW -(Rocker Cover) (3/8)
993	694088		GASKET, Cylinder Head Plate
1022	691890		GASKET-ROCKER COVER
1023	499924		COVER, Rocker
1026	693517		ROD-PUSH
1029	691230		ARM, Rocker
1034	691343		GUIDE, Push Rod
1095	695289		GASKET SET, Valve

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	1220320535	1	Replacement Engine
	699580	1	Replacement Short Block
	-----		Top No-Load Speed: 3800 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: Replacement engine listed is not available in the State of California. Repair with Short Block and individual parts.

