

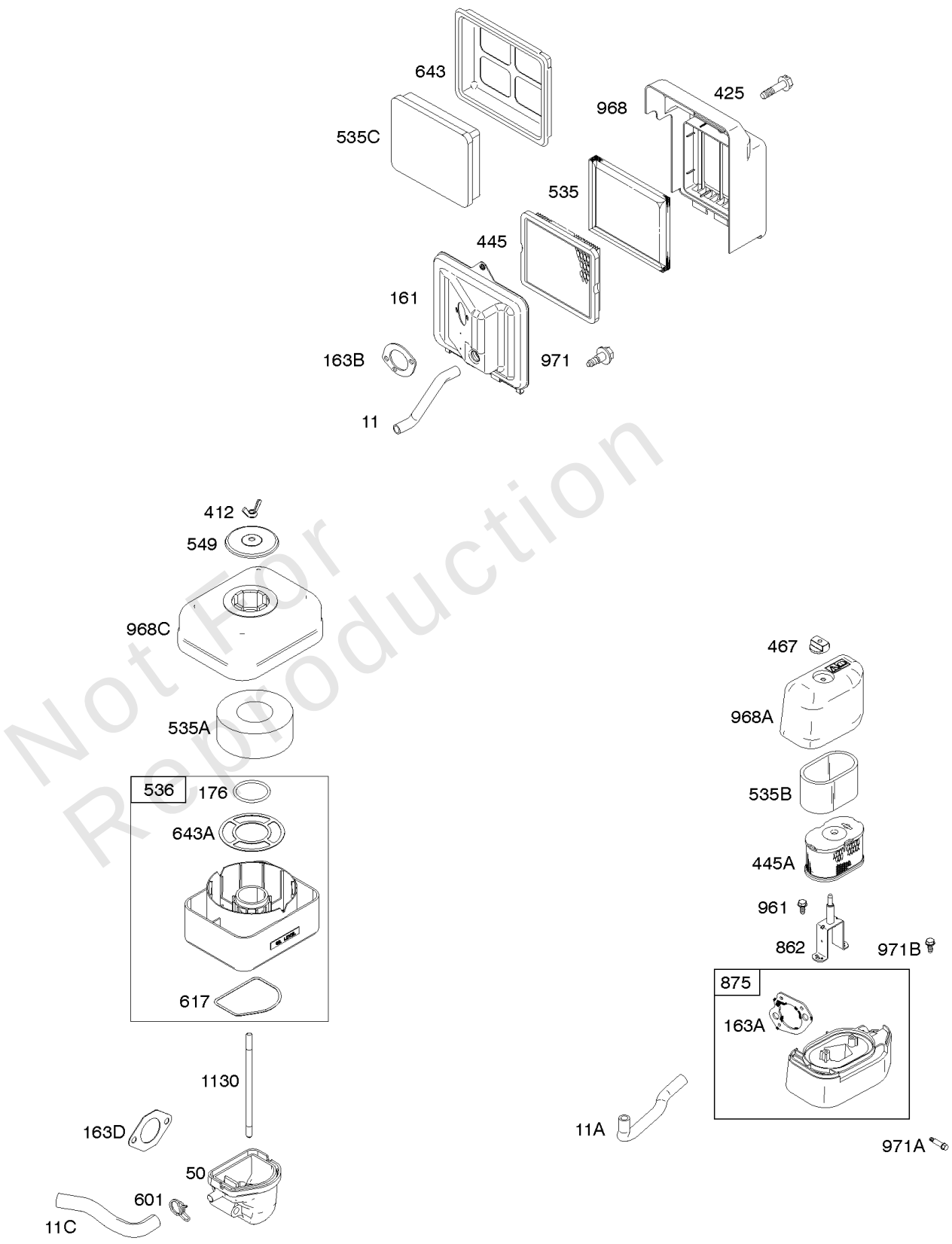


Parts Manual

Mfg. No: 122332-4115-B8

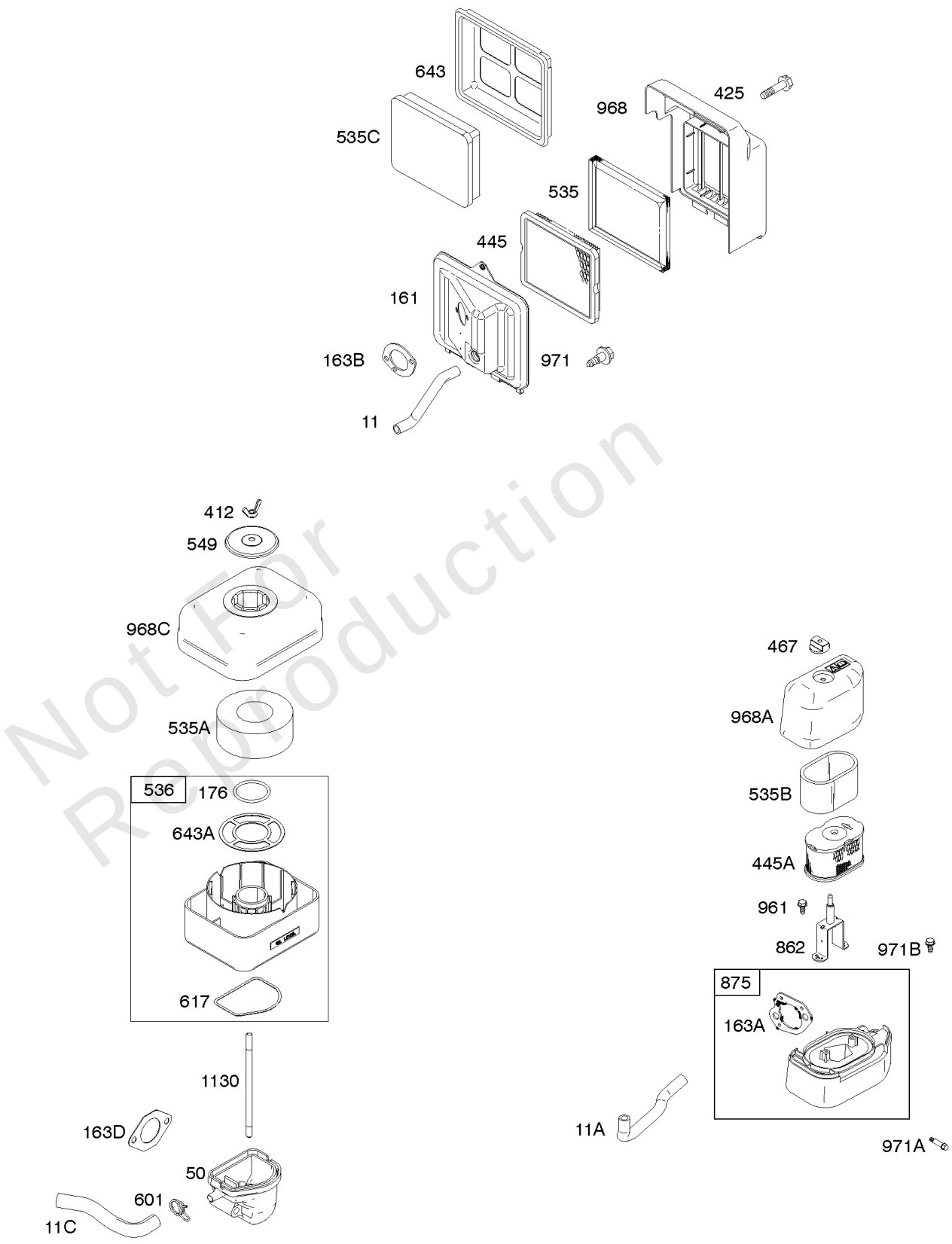
Model Components	Page
Air Cleaner.	4
Alternator, Electrical Components, Ignition, Oil Sensor, Voltage Regulator.	8
Blower Housing, Electric Starter, Flywheel, Rewind Starter.	10
Camshaft, Crankshaft, Cylinder, Engine Gasket Set, Piston Group.	14
Carburetor.	18
Carburetor Gasket Set, Carburetor Overhaul Kit, Fuel Supply.	24
Controls, Governor Spring.	28
Crankcase Cover, Gear Reduction, Lubrication.	32
Cylinder Head, Rocker Arm Cover, Valve Gasket Set.	36
Exhaust System.	40
Replacement Engine - US & Canada.	42

Not For
Reproduction



Air Cleaner

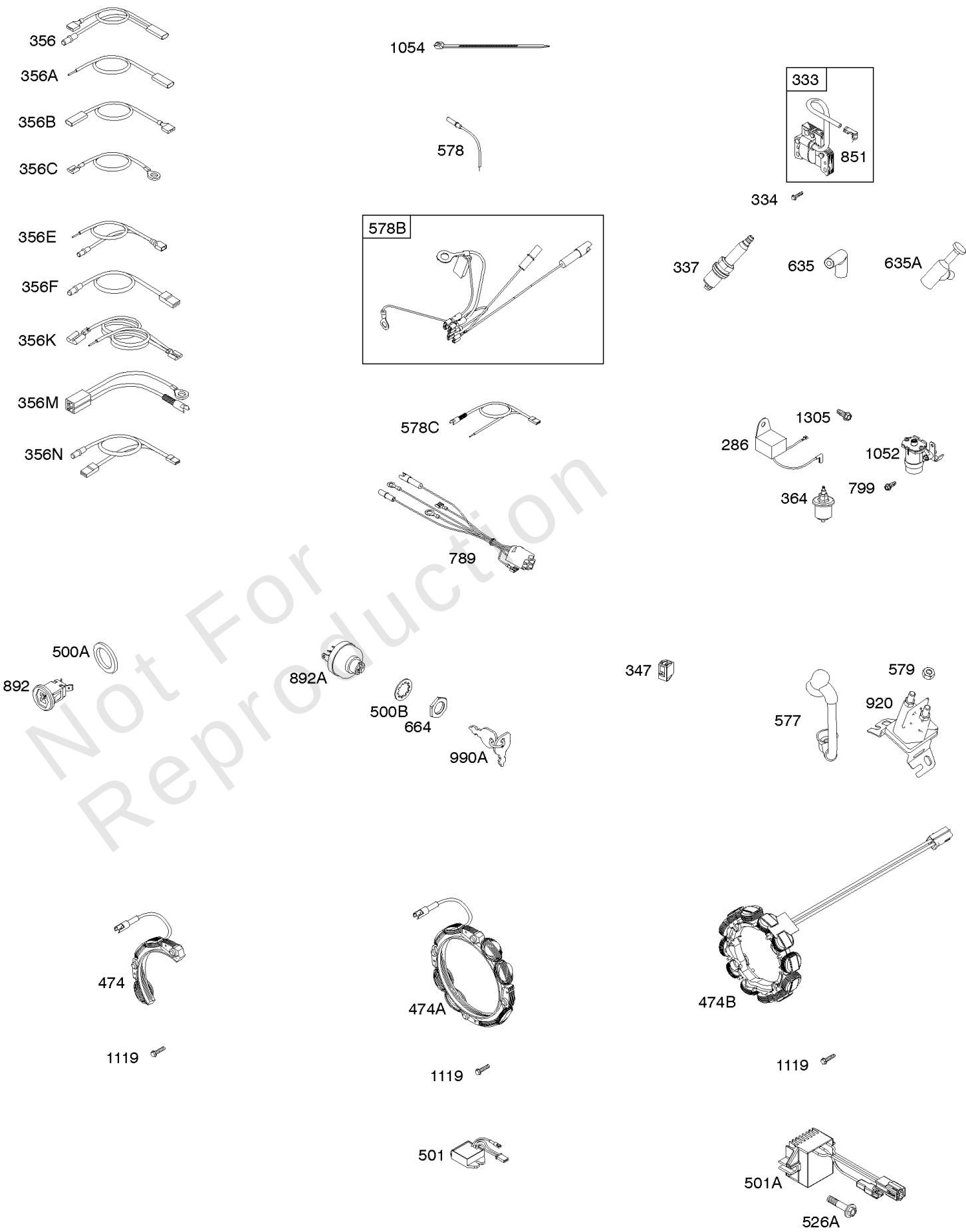
REF NO	PART NO	QTY	DESCRIPTION
11	812208		TUBE, Breather -(Flat Panel Air Cleaner)
11A	693647		TUBE, Breather -(High Mount Air Cleaner)
11C	793418		TUBE, Breather -(Oil Bath Air Cleaner)
50	793419		MANIFOLD, Intake
161	699207		BASE-AIR CLEANER -(Flat Panel Air Cleaner)
163A	792870		GASKET, Air Cleaner -(Air Cleaner)
163B	696024		GASKET, Air Cleaner -(Flat Panel Air Cleaner)
163D	793412		GASKET, Air Cleaner -(Oil Bath Air Cleaner)
176	793441		SEAL, O-Ring -(Air Cleaner Base)
412	793443		NUT -(Air Cleaner Cover)
425	699208		SCREW -(Air Cleaner Cover)
445	491588S		FILTER, A/C Cartridge -(Flat Panel)
445A	697029		FILTER-A/C CARTRIDGE -(High Mount Air Cleaner)
467	691668		KNOB, Air Cleaner Cover
535	493537S		FILTER, Air Cleaner Foam -(Flat Panel)
535A	792472		FILTER, Air Cleaner Foam
535B	273356S		FILTER-A/C FOAM
535C	696263		FILTER, Air Cleaner Foam
536	793423		BASE, Air Cleaner
549	793434		WASHER -(Air Cleaner)
601	791850		CLAMP, Hose
617	793440		SEAL, O-Ring -(Intake Manifold)
643	696264		RETAINER, Air Filter
643A	793424		RETAINER, Air Filter
862	693462		STRAP/STUD, Air Cleaner Mounting
875	697030		BASE, Air Cleaner -Used Before Code Date 12010100
875	591306		BASE, Air Cleaner -Used After Code Date 11123100
961	698304		SCREW -(Air Cleaner Bracket)
968	692584		COVER, Air Cleaner -(Flat Panel)
968A	693460		COVER, Air Cleaner
968C	793425		COVER, Air Cleaner
971	690370		SCREW -(Air Cleaner Base to Carburetor/Throttle Body) (SAE)
971	798649		SCREW -(Air Cleaner Base to Carburetor/Throttle Body) (Metric)
971A	690349		SCREW -(Air Cleaner Base to Carburetor/Throttle Body) -Used Before Code Date 12010100



Air Cleaner

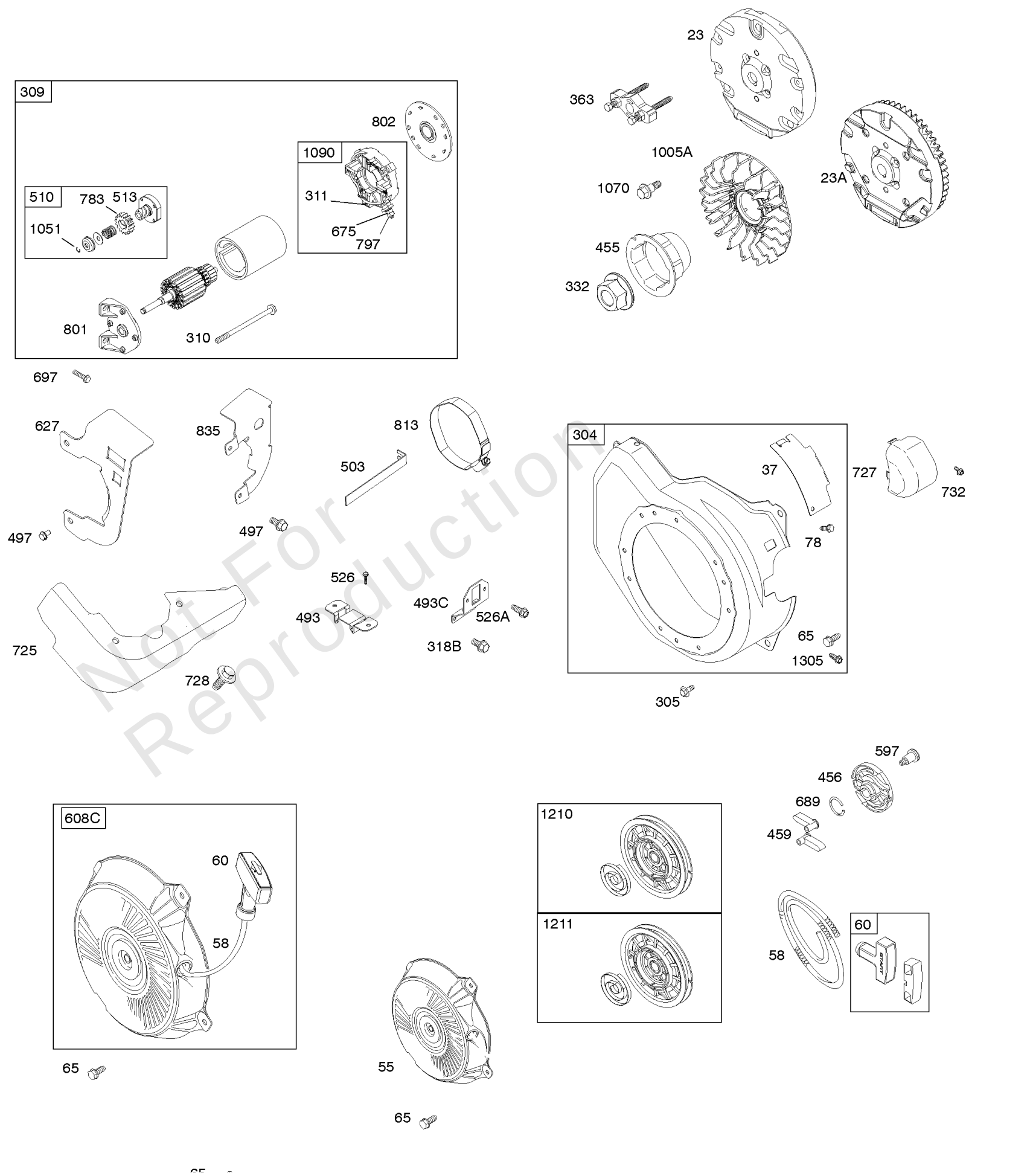
REF NO	PART NO	QTY	DESCRIPTION
971A	591307		SCREW -(Air Cleaner Base to Carburetor/Throttle Body) -Used After Code Date 11123100
971B	699234		SCREW -(Air Cleaner Base to Carburetor/Throttle Body)
1130	793438		STUD -(Intake Manifold)

Not For Reproduction



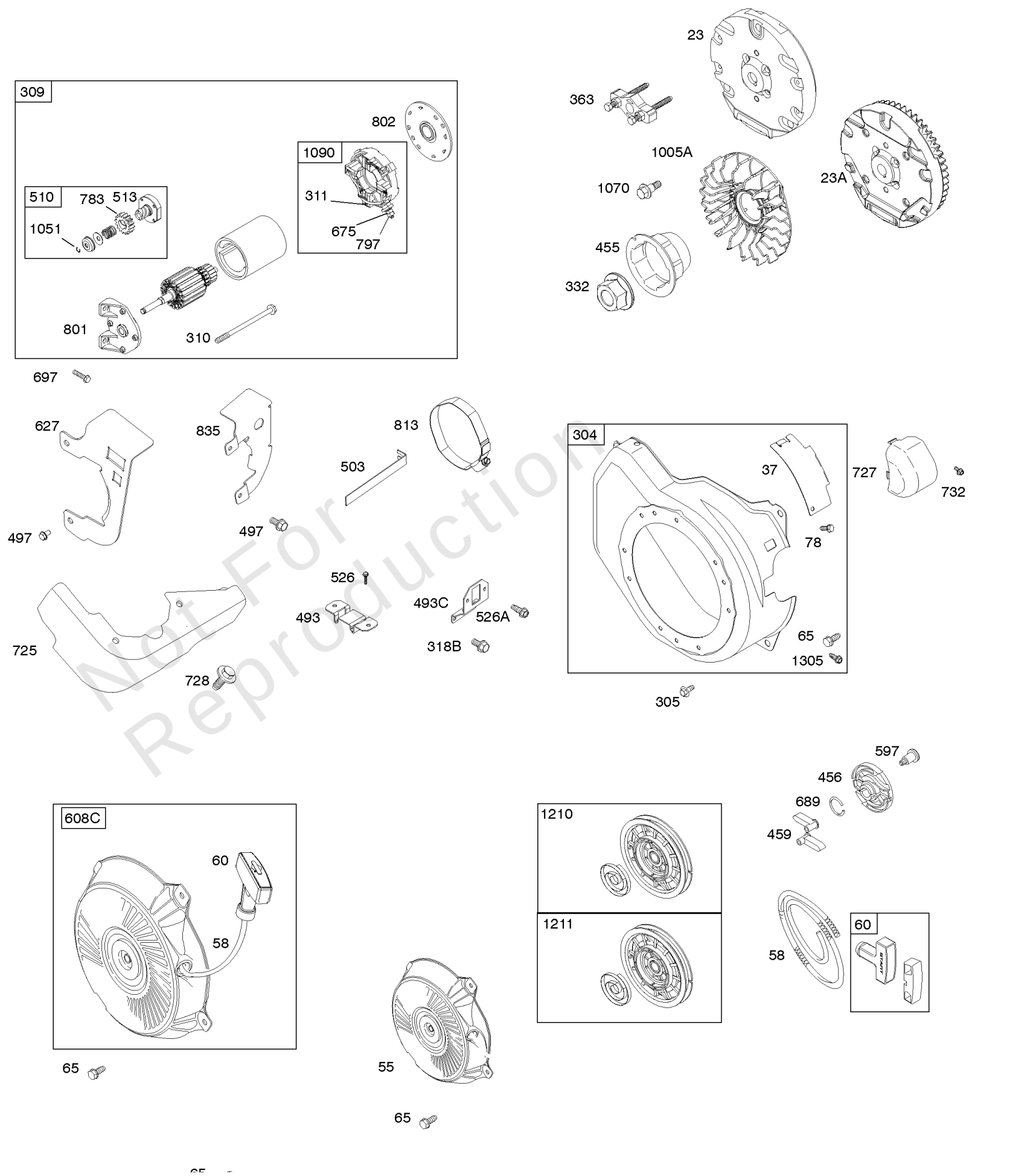
Alternator, Electrical Components, Ignition, Oil Sensor, Voltage Regulator

REF NO	PART NO	QTY	DESCRIPTION
286	794185		MODULE, Oil Sensor
333	796964		ARMATURE, Magneto
334	699477		SCREW -(Magneto Armature)
337	491055S		PLUG, Spark -(Resistor)
337	691043		PLUG, Spark -(EMS)
337	84007216	1	PLUG, SPARK -(China Only)
347	795333		SWITCH, Rocker
356	693651		WIRE, Stop
356A	692390		WIRE, Stop
356E	695814		WIRE, Stop
356F	697397		WIRE, Stop
356K	791765		WIRE, Stop
356M	792609		WIRE, Stop
356N	593999		WIRE, Stop
356B	692602		WIRE-STOP
356C	695630		WIRE, Stop
364	695693		TERMINAL, Oil Plug
500A	792613		WASHER -(Key Switch)
500B	691086		WASHER -(Key Switch)
501	790325		REGULATOR
526A	690326		SCREW -(Regulator)
577	690795		CABLE, Starter
578	692306		WIRE ASSEMBLY
578B	790948		WIRE ASSEMBLY
578C	695283		WIRE ASSEMBLY
579	691029		NUT -(Starter Cable)
635	692076		BOOT, Spark Plug
635A	798619		BOOT-SPARK PLUG
664	691087		NUT -(Key Switch)
789	797457		HARNESS, Wiring
799	699202		SCREW -(Oil Sensor)
851	493880S		TERMINAL, Spark Plug
892	791944		SWITCH, Key
892A	692318		SWITCH, Key
920	691656		SOLENOID, Starter
990A	794696		KEY SET
1052	790141		SENSOR, Oil
1054	280275		TIE, Cable
1119	699772		SCREW -(Alternator)
1305	699691		SCREW -(Oil Sensor Module)



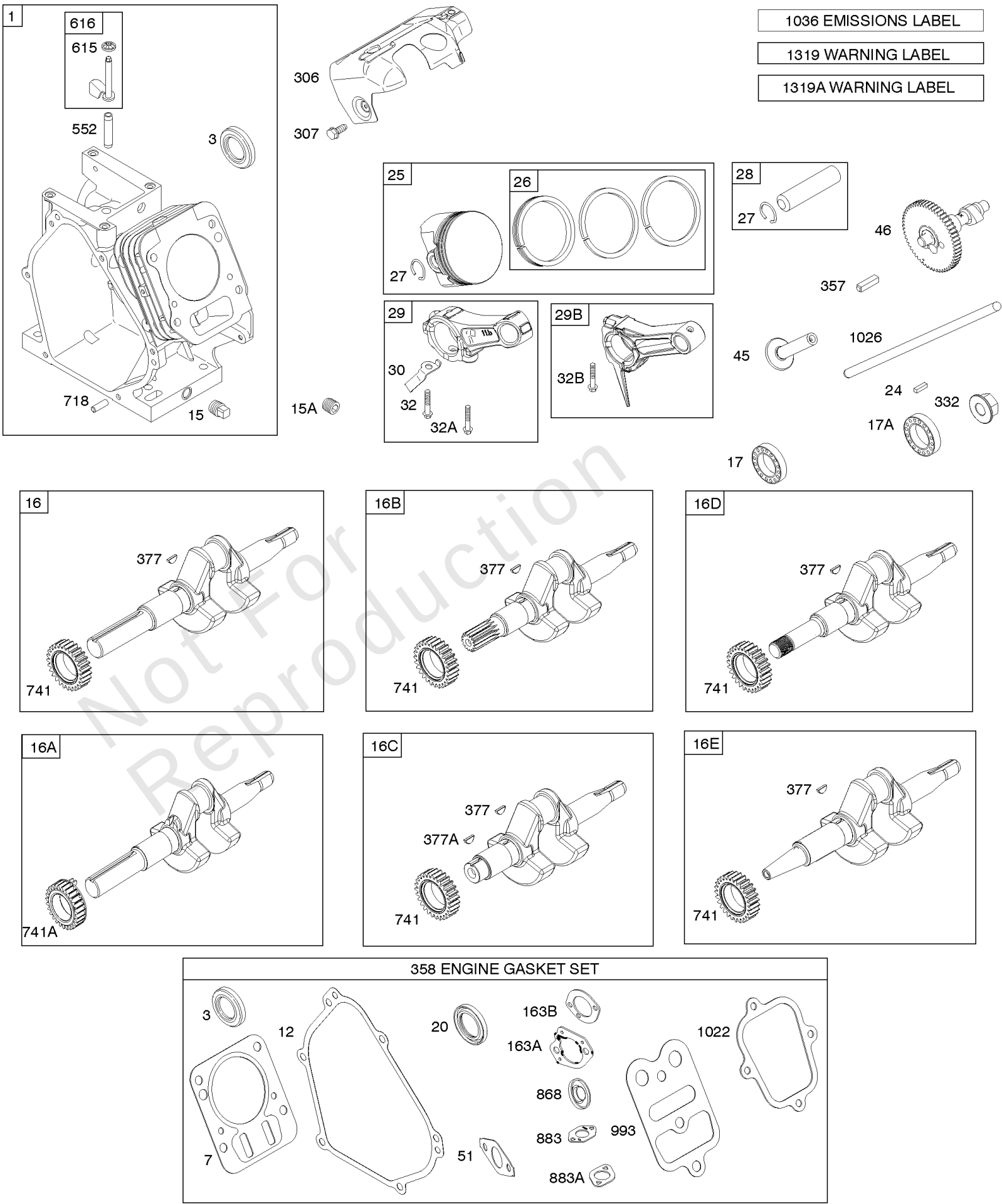
Blower Housing, Electric Starter, Flywheel, Rewind Starter

REF NO	PART NO	QTY	DESCRIPTION
23	699488		FLYWHEEL -(Without Ring Gear) (Rewind Starter)
37	699661		GUARD, Flywheel
55	791848		HOUSING, Rewind Starter -Used Before Code Date 12010100
55	-----		Housing-Rewind Starter -(Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
58	693389		ROPE, Starter -(Cut To Required Length) -Used After Code Date 11123100
58	66574		ROPE, Starter -(Cut To Required Length) -Used Before Code Date 12010100
60	490652		GRIP-STARTER ROPE
65	699228		SCREW -(Rewind Starter) (Metric)
78	699205		SCREW -(Flywheel Guard)
304	699598		HOUSING, Blower
305	699481		SCREW -(Blower Housing)
309	694504		MOTOR, Starter
310	690323		SCREW -(Starter Motor)
311	497608		SET, Brush
318B	795026		SCREW -(Mounting Bracket)
332	591988		NUT -(Flywheel)
363	19203		PULLER, Flywheel
455	591302		CUP, Flywheel
456	-----		Plate-Pawl Friction -(Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
456	692299		PLATE-PAWL FRICTION -Used Before Code Date 12010100
459	-----		Pawl-Ratchet -(Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
459	281505S		PAWL-RATCHET -Used Before Code Date 12010100
493	691177		BRACKET, Mounting
493C	699048		BRACKET, Mounting
497	691693		SCREW -(Stopswitch Bracket)
503	691532		STRAP, Starter
510	499308		DRIVE-STARTER
513	692024		CLUTCH, Drive
526	690297		SCREW -(Regulator)
526A	690326		SCREW -(Regulator)
597	-----		Screw -(Pawl Friction Plate) (Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
597	691696		SCREW -(Pawl Friction Plate) -Used Before Code Date 12010100



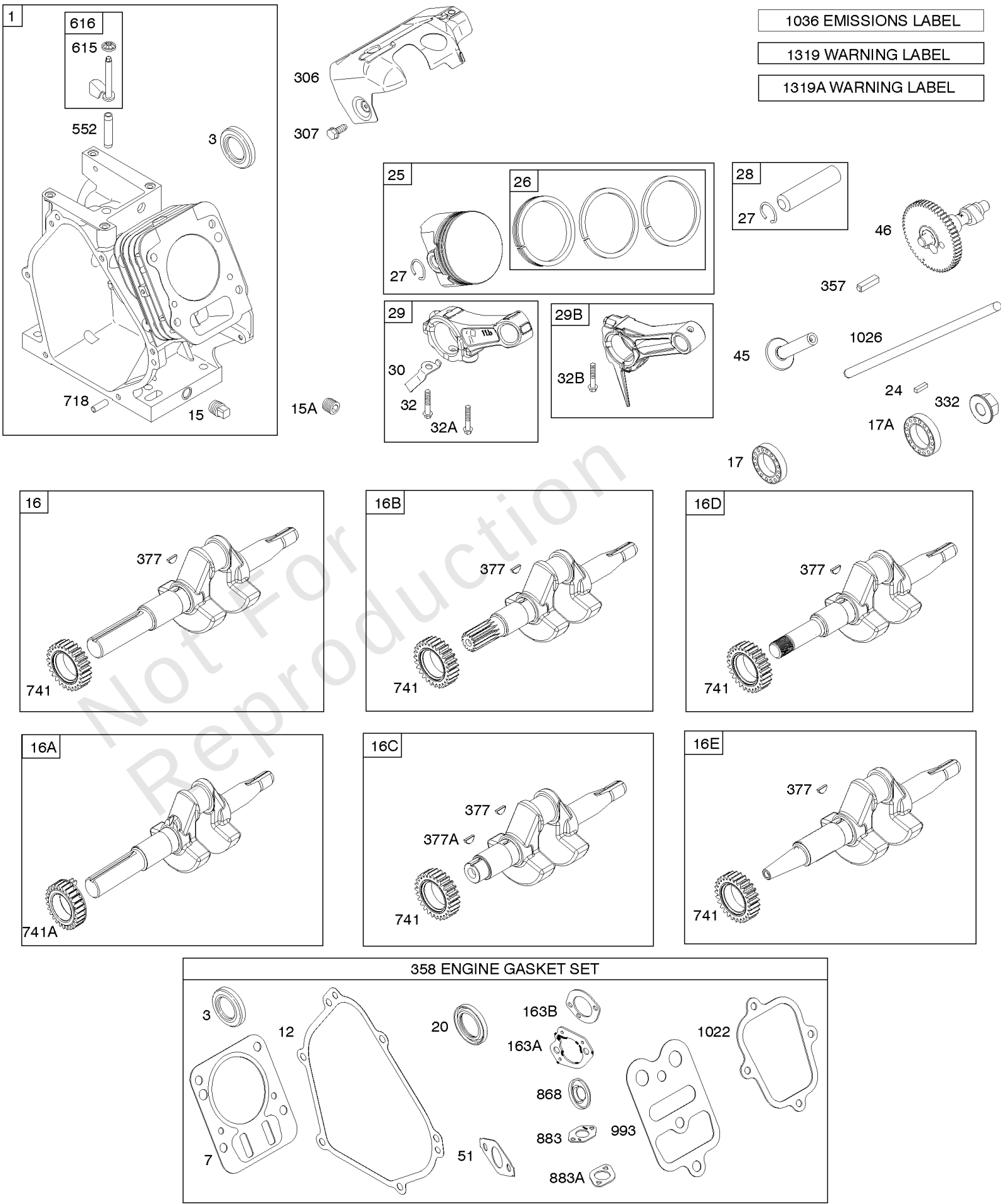
Blower Housing, Electric Starter, Flywheel, Rewind Starter

REF NO	PART NO	QTY	DESCRIPTION
608C	591301		STARTER, Rewind
627	792608		BRACKET, Stopswitch
675	691261		WASHER -(Brush Retainer)
689	-----		Spring-Friction -(Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
689	691855		SPRING-FRICTION -Used Before Code Date 12010100
697	699220		SCREW -(Starter Motor) (Drive Cap)
725	792874		SHIELD, Heat
727	698039		COVER-STARTER DRIVE
728	699491		SCREW -(Heat Shield)
732	699200		SCREW -(Starter Drive Cover)
783	692353		GEAR-PINION
797	691029		NUT -(Brush Retainer)
801	694482		CAP-DRIVE
802	691286		CAP, End
813	690635		CLAMP
835	797458		BRACKET, Wire Harness
1005A	794273		FAN, Flywheel
1051	691265		RING, Retaining
1070	699201		SCREW -(Flywheel Fan)
1090	691293		RETAINER, Brush
1210	-----		Pulley/Spring Assembly -(Pulley) (Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
1210	791849		PULLEY/SPRING ASSEMBLY -(Pulley) -Used Before Code Date 12010100
1211	-----		Pulley/Spring Assembly -(Spring) (Not Serviced Separate. Service With Rewind Assembly.) -Used After Code Date 11123100
1211	791849		PULLEY/SPRING ASSEMBLY -(Spring) -Used Before Code Date 12010100
1305	699691		SCREW -(Oil Sensor Module)



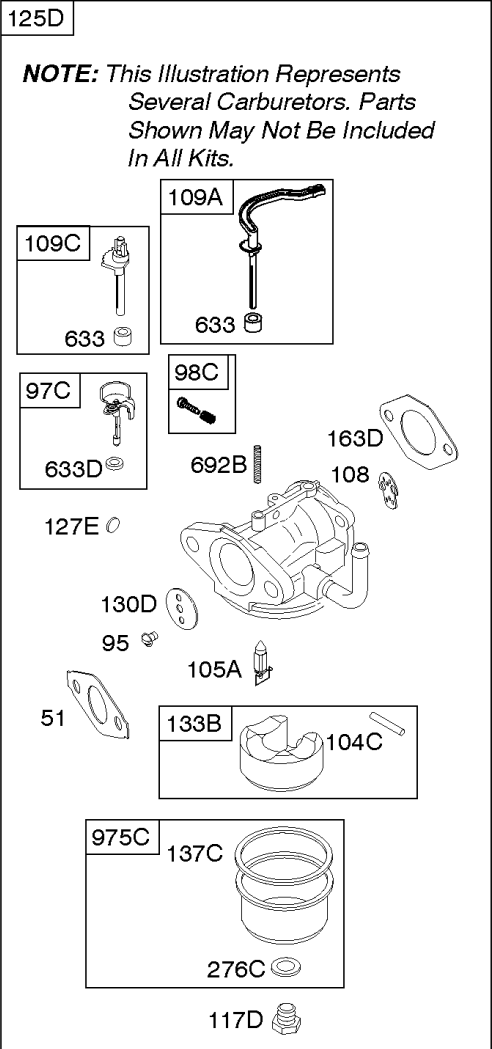
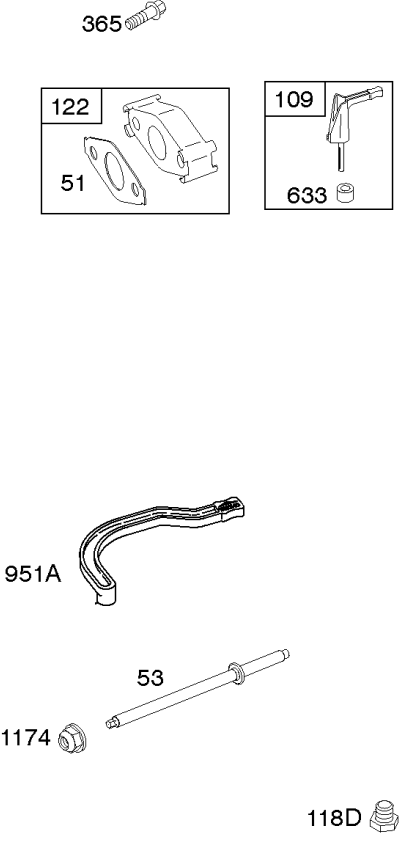
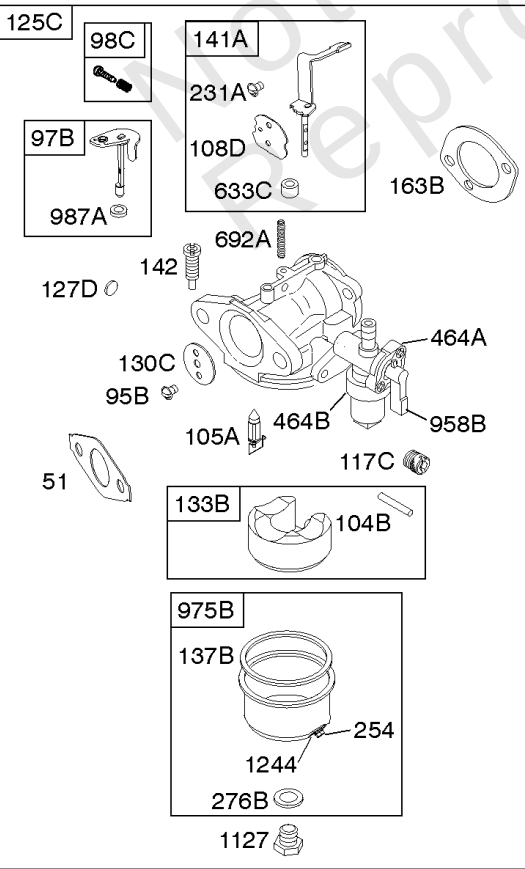
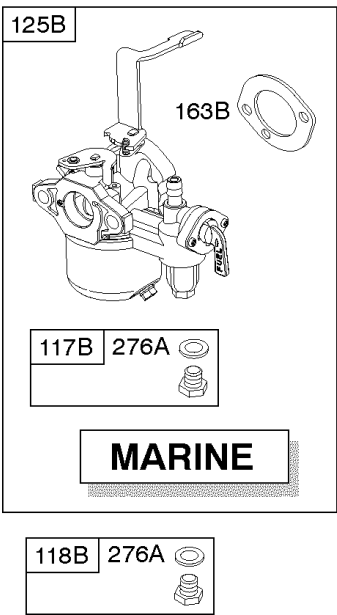
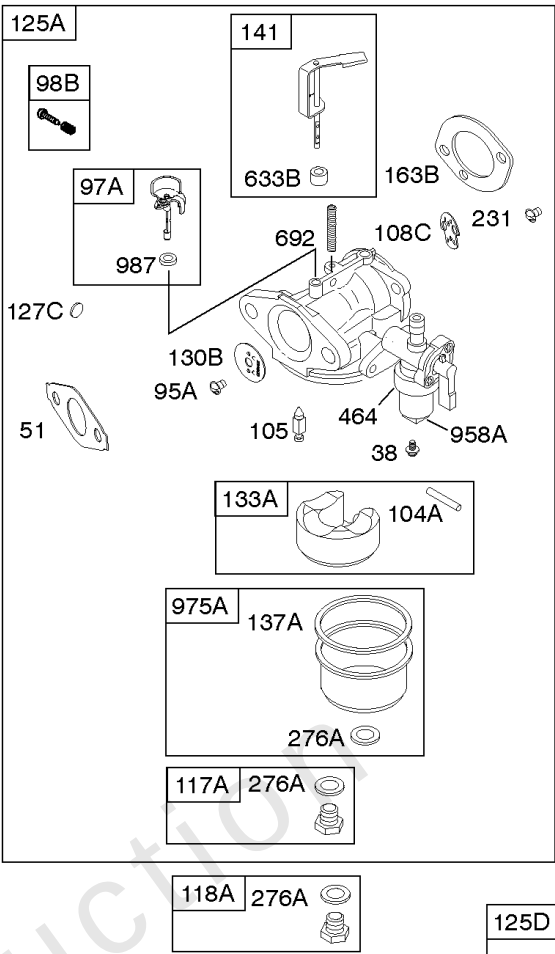
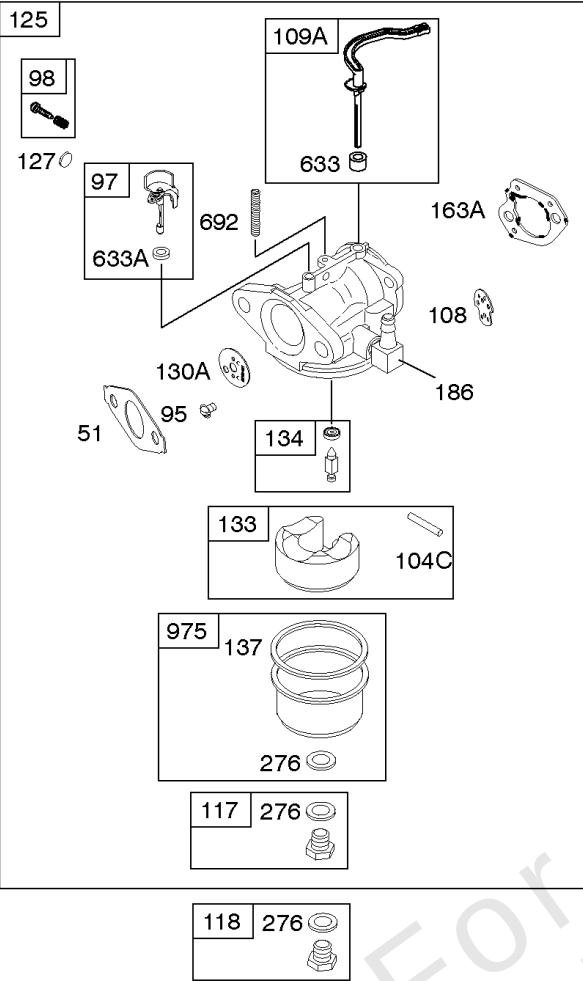
Camshaft, Crankshaft, Cylinder, Engine Gasket Set, Piston Group

REF NO	PART NO	QTY	DESCRIPTION
1	699490		CYLINDER ASSEMBLY
3	299819S		SEAL, Oil -(Magneto Side)
7	698210		GASKET, Cylinder Head
12	699485		GASKET, Crankcase
15	691686		PLUG-OIL DRAIN -(Square Head)
15A	691682		PLUG-OIL DRAIN -(Flush)
16	699835		CRANKSHAFT
17	798538		BEARING, Ball -(PTO Side)
17A	690824		BEARING-BALL
20	692550		SEAL-OIL -(PTO Side)
24	796335		KEY, Flywheel
25	799064		PISTON ASSEMBLY -(.020 Oversize)
25	799063		PISTON ASSEMBLY -(Standard)
26	791969		SET, Ring -(Standard) -Used After Code Date 05093000
26	499631		SET, Ring -(Standard) -Used Before Code Date 05100100
26	692786		SET, Ring -(.020 Oversize) -Used Before Code Date 05100100
26	791324		SET, Ring -(.020 Oversize) -Used After Code Date 05093000
27	691866		LOCK-PISTON PIN
28	499423		PIN-PISTON/STD -(Standard)
29	792247		ROD, Connecting -(.020 Undersize)
29B	798813		ROD, Connecting
30	791584		DIPPER-CONN ROD
32	691664		SCREW -(Connecting Rod)
32A	695759		SCREW -(Connecting Rod)
32B	791784		SCREW -(Connecting Rod) (SAE) -Used Before Code Date 09060100
32B	797437		SCREW -(Connecting Rod) (Metric) -Used After Code Date 09053100
45	690977		TAPPET, Valve
46	696813		CAMSHAFT
51	692555		GASKET, Intake -(2 Required)
163A	792870		GASKET, Air Cleaner -(Air Cleaner)
163B	696024		GASKET, Air Cleaner -(Flat Panel Air Cleaner)
306	795334		SHIELD-CYLINDER
307	699483		SCREW -(Cylinder Shield)



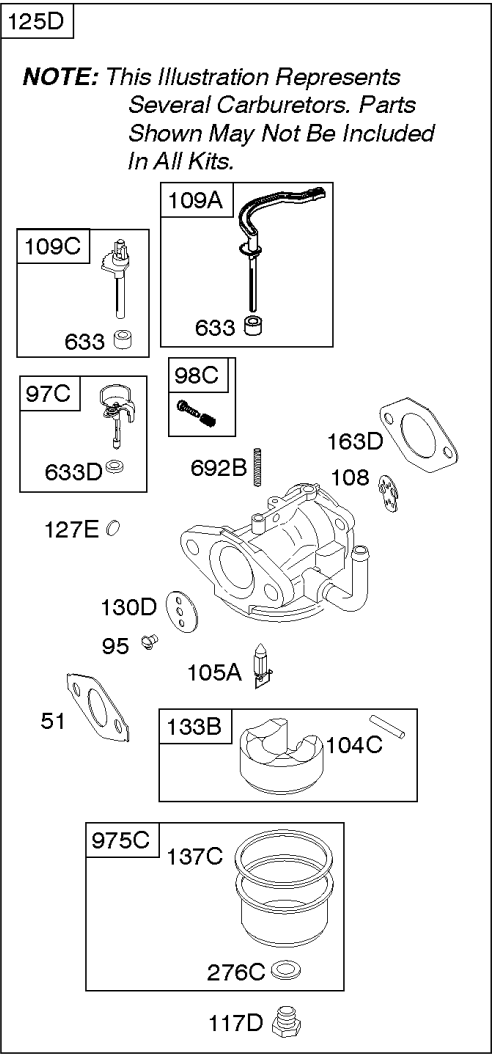
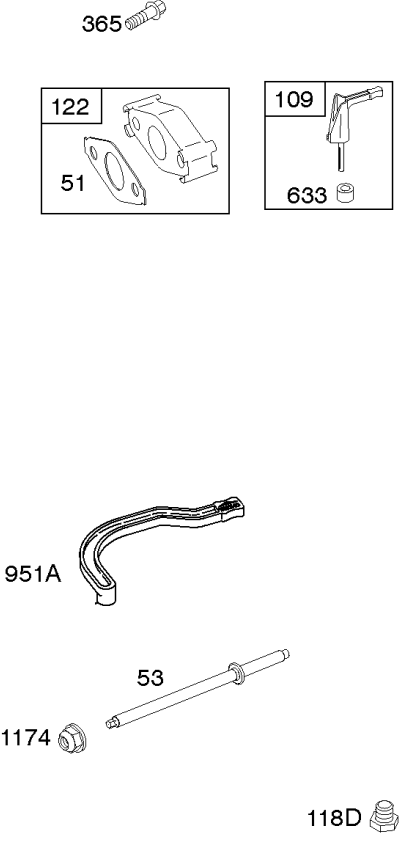
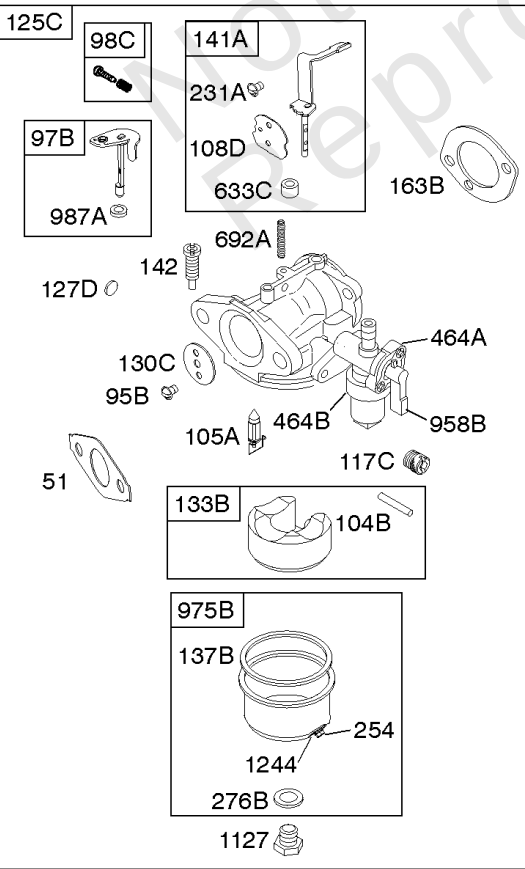
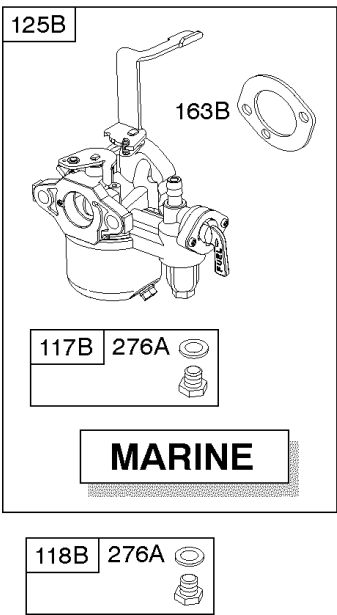
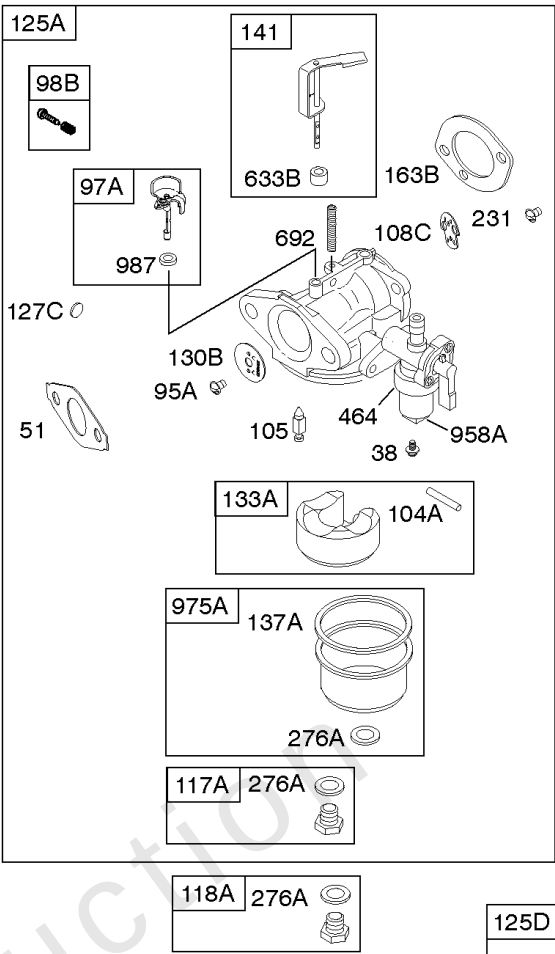
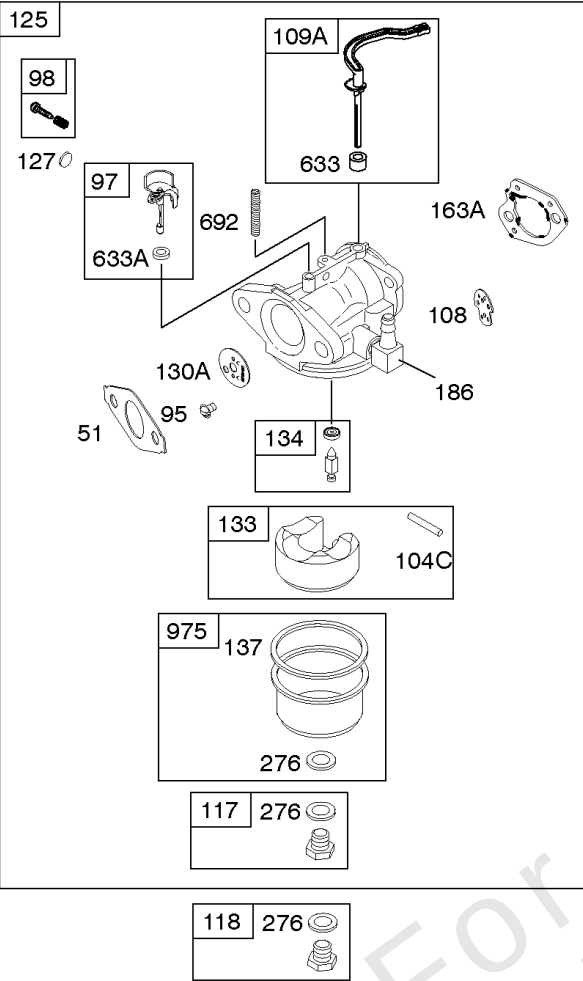
Camshaft, Crankshaft, Cylinder, Engine Gasket Set, Piston Group

REF NO	PART NO	QTY	DESCRIPTION
309	694504		MOTOR, Starter
332	591988		NUT -(Flywheel)
357	798869		KEY, Drive Pulley -(Metric)
357	692191		KEY, Drive Pulley -(SAE)
358	791797		GASKET SET, Engine
377	690979		KEY, Woodruff
377A	790943		KEY, Woodruff
552	692346		BUSHING, Governor Crank
615	692576		RETAINER, Governor Shaft
616	692547		CRANK, Governor
718	690959		PIN, Locating
741	695087		GEAR, Timing
741A	593499		GEAR, Timing
868	795440		SEAL-VALVE
883	798516		GASKET, Exhaust
883A	692237		GASKET-EXHAUST
993	694088		GASKET, Cylinder Head Plate
1022	691890		GASKET-ROCKER COVER
1026	790287		ROD, Push
1036	-----		Label-Emissions
1319	794467		LABEL, Warning
1319A	797669		LABEL, Warning



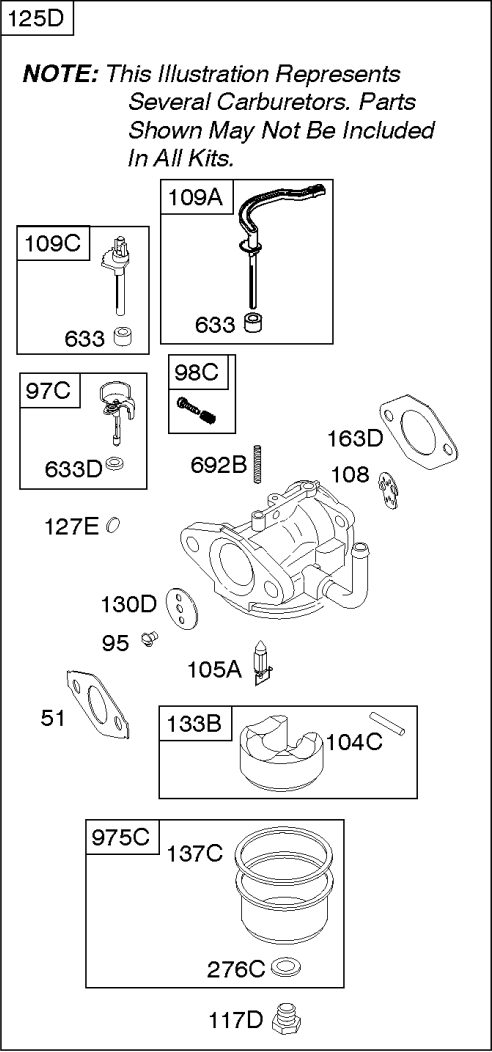
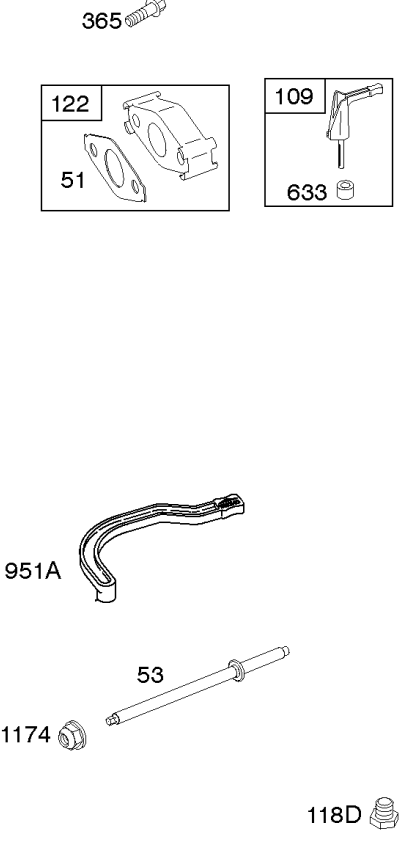
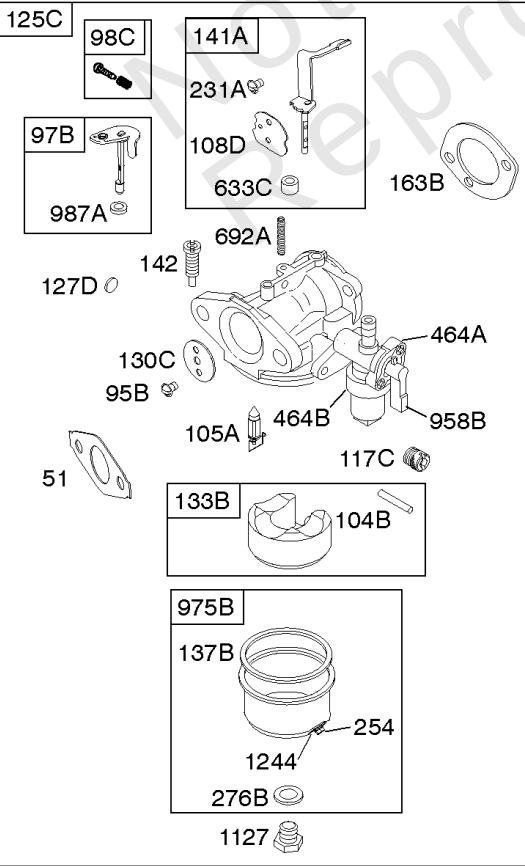
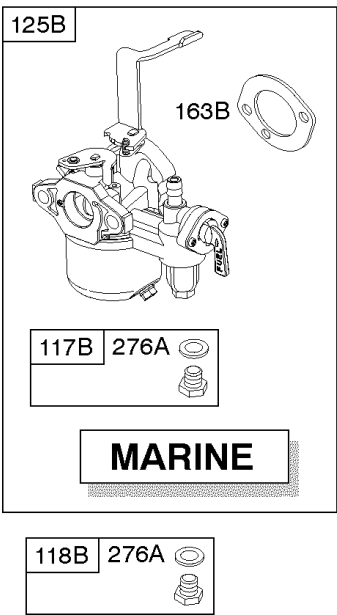
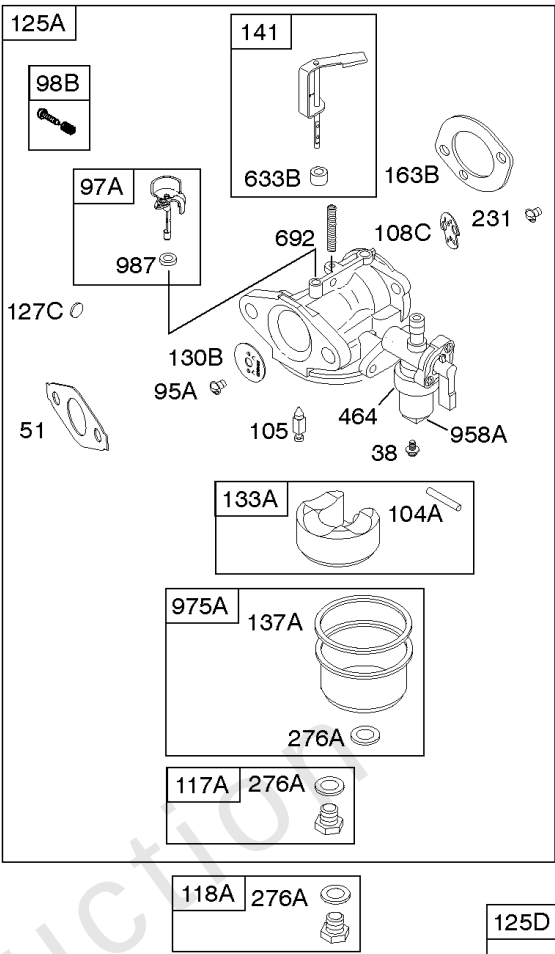
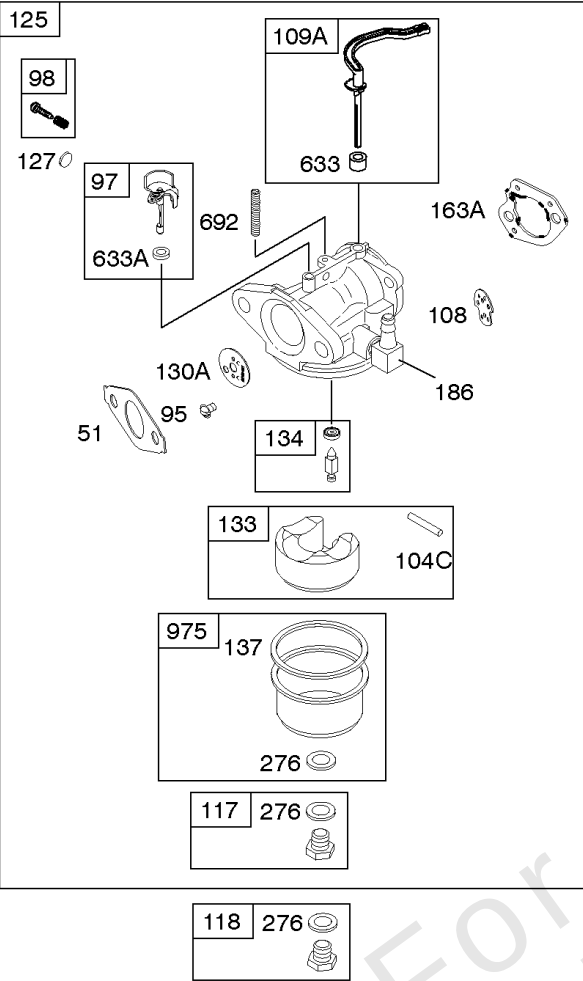
Carburetor

REF NO	PART NO	QTY	DESCRIPTION
38	698557		SCREW -(Fuel Shut Off Valve)
51	692555		GASKET, Intake -(2 Required)
53	793414		STUD -(Carburetor)
95	691636		SCREW -(Throttle Valve)
95A	698544		SCREW -(Throttle Valve)
95B	797161		SCREW -(Throttle Valve)
97	690024		SHAFT, Throttle
97A	698542		SHAFT, Throttle
97B	797153		SHAFT, Throttle
97C	797628		SHAFT, Throttle
98	398185		KIT-IDLE SPEED -(Idle Speed) (Lmt 26, 27, 28, 31)
98B	698551		KIT, Idle Speed
98C	797156		KIT, Idle Speed
104A	698536		PIN, Float Hinge
104B	797138		PIN, Float Hinge
104C	797622		PIN, Float Hinge
105	698537		VALVE, Float Needle
105A	797139		VALVE, Float Needle
108	692567		VALVE-CHOKE
108C	698546		VALVE, Choke
108D	797159		VALVE, Choke
109	690023		SHAFT, Choke
109A	693628		SHAFT, Choke
109C	790624		SHAFT, Choke
117	494870		JET, Main -(Standard)
117A	698666		JET, Main -(Standard)
117B	793708		JET, Main -(Standard)
117C	797140		JET, Main -(Standard)
117D	797574		JET, Main -(Standard)
118	497315		JET, Main -(High Altitude)
118A	698552		JET, Main -(High Altitude)
118B	-----		Jet-Main -(High Altitude) (NO LONGER AVAILABLE)
118C	797141		JET, Main -(High Altitude)
118D	797575		JET, Main -(High Altitude)
122	795208		SPACER, Carburetor -(Grey/Coffee)
122	795643		SPACER, Carburetor -(Black)
125A	698558		CARBURETOR -Used Before Code Date 09030100



Carburetor

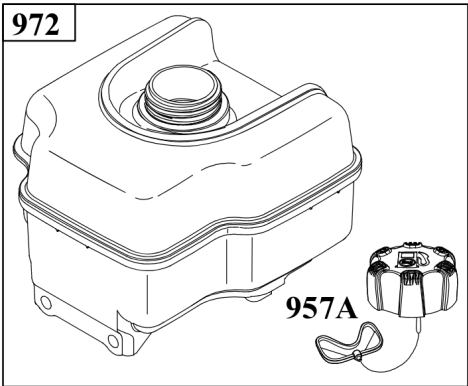
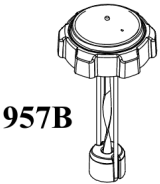
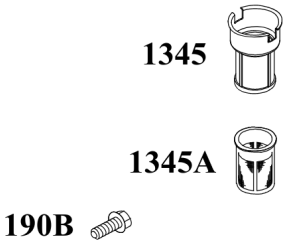
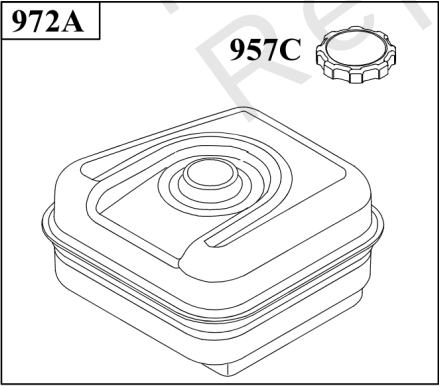
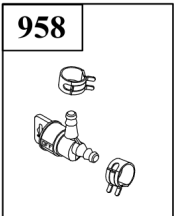
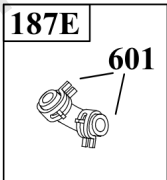
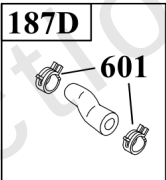
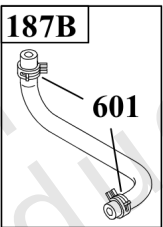
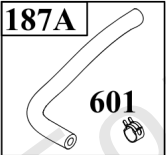
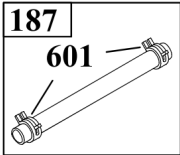
REF NO	PART NO	QTY	DESCRIPTION
125C	796447		CARBURETOR -Used After Code Date 09022800
127	691739		PLUG-WELCH
127C	690727		PLUG, Welch
127D	797135		PLUG, Welch
127E	797633		PLUG, Welch
130A	691203		VALVE, Throttle
130C	797154		VALVE, Throttle
130D	797630		VALVE, Throttle
130B	698543		VALVE, Throttle
133	398187		FLOAT-CARBURETOR
133A	698539		FLOAT, Carburetor
133B	797136		FLOAT, Carburetor
134	398188		KIT-NEEDLE/SEAT
137	693981		GASKET-FLOAT BOWL
137A	698538		GASKET, Float Bowl
137C	797625		GASKET, Float Bowl
137B	797137		GASKET, Float Bowl
141	698545		KIT, Choke Shaft
141A	797158		KIT, Choke Shaft
142	797151		NOZZLE, Carburetor
163A	792870		GASKET, Air Cleaner -(Air Cleaner)
163B	696024		GASKET, Air Cleaner -(Flat Panel Air Cleaner)
163D	793412		GASKET, Air Cleaner -(Oil Bath Air Cleaner)
186	692317		CONNECTOR-HOSE
231	690718		SCREW -(Choke Valve)
231A	797160		SCREW -(Choke Valve)
254	797145		DRAIN, Carburetor Bowl
276	271716		WASHER-SEALING
276A	698540		WASHER, Sealing
276B	797147		WASHER, Sealing
276C	797632		WASHER, Sealing
365	699484		SCREW -(Carburetor/Throttle Body)
464	698550		SEAL, O-Ring -(Fuel Shut-off Valve)
464A	797148		SEAL, O-Ring -(Fuel Shut-off Valve)
464B	797155		SEAL, O-Ring -(Fuel Shut-off Valve)
633	693867		SEAL, Choke/Throttle Shaft
633A	691321		SEAL, Choke/Throttle Shaft -(Throttle Shaft)
633B	690998		SEAL, Choke/Throttle Shaft
633C	797157		SEAL, Choke/Throttle Shaft
633D	797629		SEAL, Choke/Throttle Shaft
692	690572		SPRING, Detent -(Choke)
692A	797134		SPRING, Detent
692B	797624		SPRING, Detent



Carburetor

REF NO	PART NO	QTY	DESCRIPTION
951A	797592		LEVER, Choke
958A	698549		VALVE, Fuel Shut Off
958B	797149		VALVE, Fuel Shut Off
975	796611		BOWL, Float
975A	698541		BOWL, Float
975B	797142		BOWL, Float
975C	797631		BOWL, Float
987	698556		SEAL, Choke/Throttle Shaft
987A	797152		SEAL, Choke/Throttle Shaft
1127	797146		SCREW -(Float Bowl to Carburetor Body)
1174	692055		NUT -(Intake Manifold)
1244	797143		SEAL, O-Ring -(Carburetor Bowl Drain)

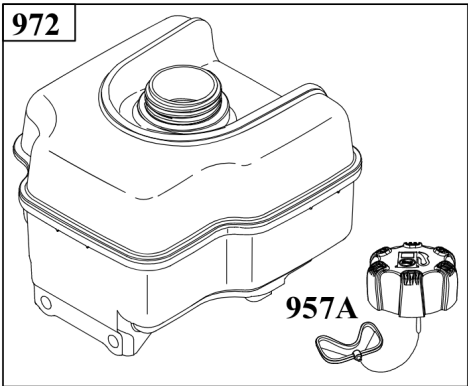
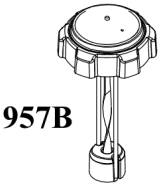
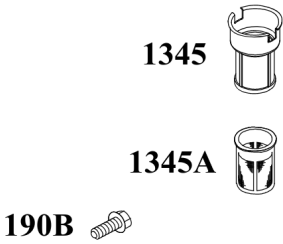
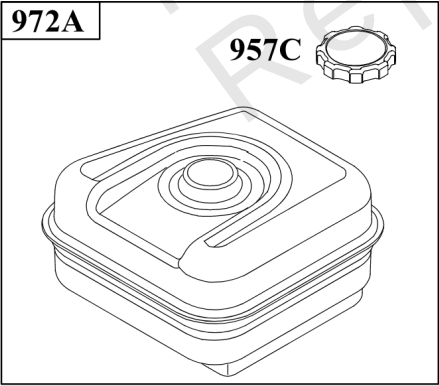
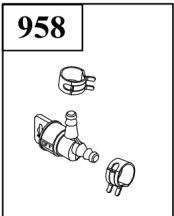
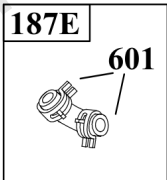
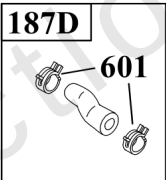
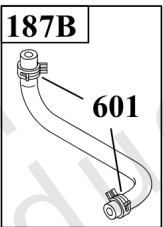
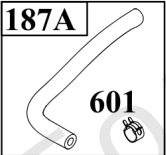
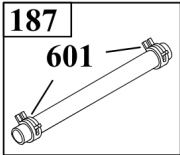
121C CARBURETOR OVERHAUL KIT					977C CARBURETOR GASKET SET				
51	163A	127	127C	127D	276	51	137	464	
104C		137			276A	163A	137A	464A	
104A		137A			464	137B		464B	
104B	163B	137B			464A				127
					633	163B	276A	276B	
					633A				
					633B				
					633C				
					987				
					987A				



Carburetor Gasket Set, Carburetor Overhaul Kit, Fuel Supply

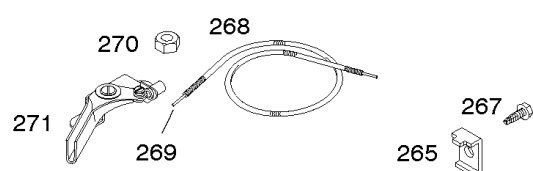
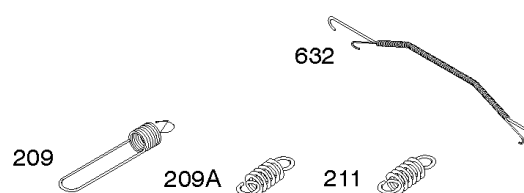
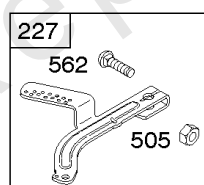
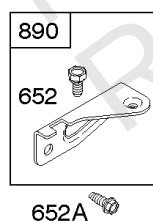
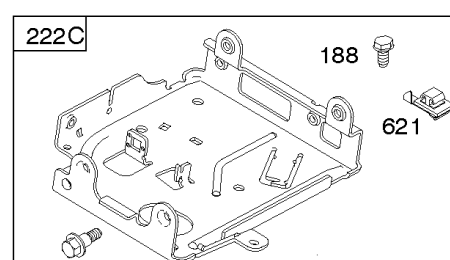
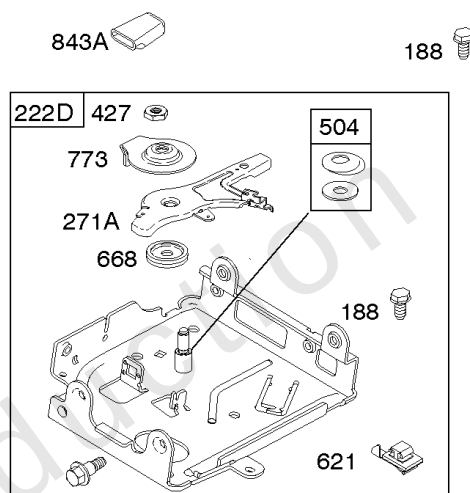
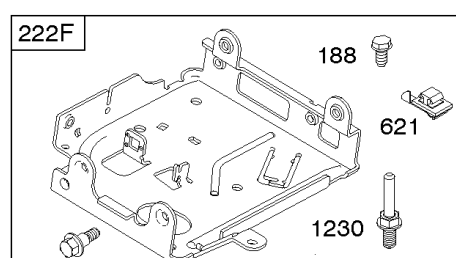
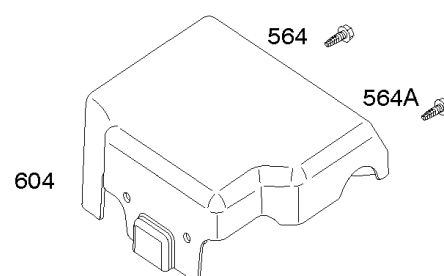
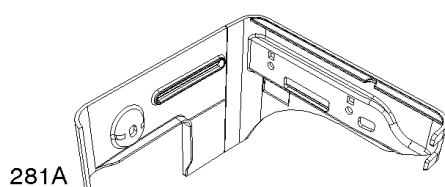
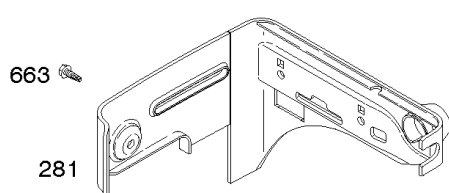
REF NO	PART NO	QTY	DESCRIPTION
51	692555		GASKET, Intake -(2 Required)
104A	698536		PIN, Float Hinge
104B	797138		PIN, Float Hinge
104C	797622		PIN, Float Hinge
121C	797634		KIT, Carburetor Overhaul
127	691739		PLUG-WELCH
127C	690727		PLUG, Welch
127D	797135		PLUG, Welch
137	693981		GASKET-FLOAT BOWL
137A	698538		GASKET, Float Bowl
137B	797137		GASKET, Float Bowl
163A	792870		GASKET, Air Cleaner -(Air Cleaner)
163B	696024		GASKET, Air Cleaner -(Flat Panel Air Cleaner)
187	791766		LINE, Fuel -(Cut To Required Length)
187A	791867		LINE, Fuel -(Molded)
187B	791874		LINE, Fuel -(Molded)
187D	795046		LINE, Fuel -(Molded)
187E	797183		LINE, Fuel -(Molded)
190	699220		SCREW -(Fuel Tank)
190B	795047		SCREW -(Fuel Tank) -Used After Code Date 08051100
190B	699839		SCREW -(Fuel Tank) -Used Before Code Date 08051200
240	394358S		FILTER, Fuel
276	271716		WASHER-SEALING
276A	698540		WASHER, Sealing
276B	797147		WASHER, Sealing
464	698550		SEAL, O-Ring -(Fuel Shut-off Valve)
464A	797148		SEAL, O-Ring -(Fuel Shut-off Valve)
464B	797155		SEAL, O-Ring -(Fuel Shut-off Valve)
601	791850		CLAMP, Hose
633	693867		SEAL, Choke/Throttle Shaft
633A	691321		SEAL, Choke/Throttle Shaft -(Throttle Shaft)
633B	690998		SEAL, Choke/Throttle Shaft
633C	797157		SEAL, Choke/Throttle Shaft
957	795027		CAP, Fuel Tank -(Text Free)
957	792647		CAP, Fuel Tank -(Fresh Start)
957A	799719		CAP, Fuel Tank -(Carbon In Cap)
957B	698109		CAP, Fuel Tank

121C CARBURETOR OVERHAUL KIT					977C CARBURETOR GASKET SET				
51	163A	127	127C	127D	276	51	137	464	
104C					276A			464A	
104A		137			276B	163A	137A	464B	
104B	163B	137A			633		137B		127
			464		633A	163B		276A	276B
			464A		633B				
			464B		633C				
			987		987A				



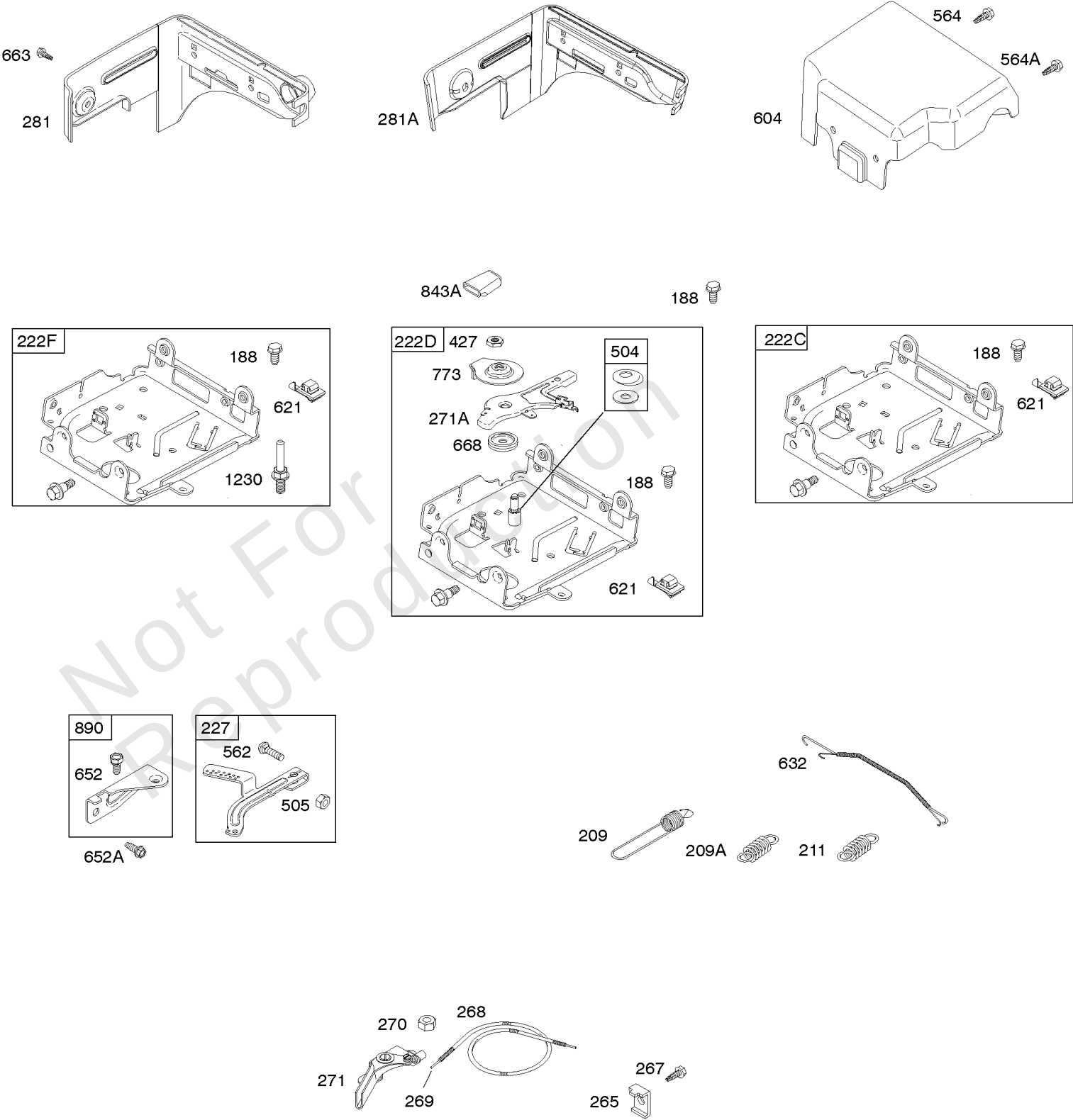
Carburetor Gasket Set, Carburetor Overhaul Kit, Fuel Supply

REF NO	PART NO	QTY	DESCRIPTION
957C	794641		CAP, Fuel Tank -Used After Code Date 07050800
958	698180		VALVE, Fuel Shutoff
972	791598		TANK, Fuel -Used Before Code Date 07050900
972	799863		TANK, Fuel
972A	795832		TANK, Fuel -Used After Code Date 08051100
972A	794640		TANK, Fuel -Used After Code Date 07050800 -Used Before Code Date 08051200
977C	797635		SET, Carburetor Gasket
987	698556		SEAL, Choke/Throttle Shaft
987A	797152		SEAL, Choke/Throttle Shaft
1345	699887		FILTER, Filler Neck
1345A	792917		FILTER, Filler Neck



Controls, Governor Spring

REF NO	PART NO	QTY	DESCRIPTION
188	699479		SCREW -(Control Bracket)
209	692571		SPRING, Governor
209A	691278		SPRING, Governor
222C	795668		BRACKET, Control -(Used With Metal Fuel Tanks) -Used After Code Date 08051100
222D	793107		BRACKET, Control -(Used With Plastic Fuel Tanks) -Used Before Code Date 08051200
222D	793107		BRACKET, Control -(Used With Plastic Fuel Tanks)
222D	795669		BRACKET, Control -(Used With Metal Fuel Tanks) -Used After Code Date 08051100
222F	793100		BRACKET, Control -(Used With Plastic Fuel Tanks)
222F	793100		BRACKET, Control -(Used With Metal Fuel Tanks) -Used Before Code Date 08051200
227	794367		LEVER, Governor Control
265	691024		CLAMP, Casing
267	699492		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
271A	694256		LEVER, Control
281A	793133		PANEL, Control
427	694255		NUT -(Control Bracket) (SAE)
427	798458		NUT -(Control Bracket) (Metric)
504	695383		SET, Friction Washer
505	691251		NUT -(Governor Control Lever)
562	691119		BOLT -(Governor Control Lever)
564	699491		SCREW -(Control Cover)
564A	699206		SCREW -(Control Cover)
604	697326		COVER-CONTROL
621	692310		SWITCH, Stop
632	693408		SPRING/LINK, Mechanical Governor
652	593834		SCREW -(Support Bracket)
652A	699206		SCREW -(Support Bracket)
663	699206		SCREW -(Control Panel)
668	694257		SPACER
773	694258		RETAINER -(Control Bracket)



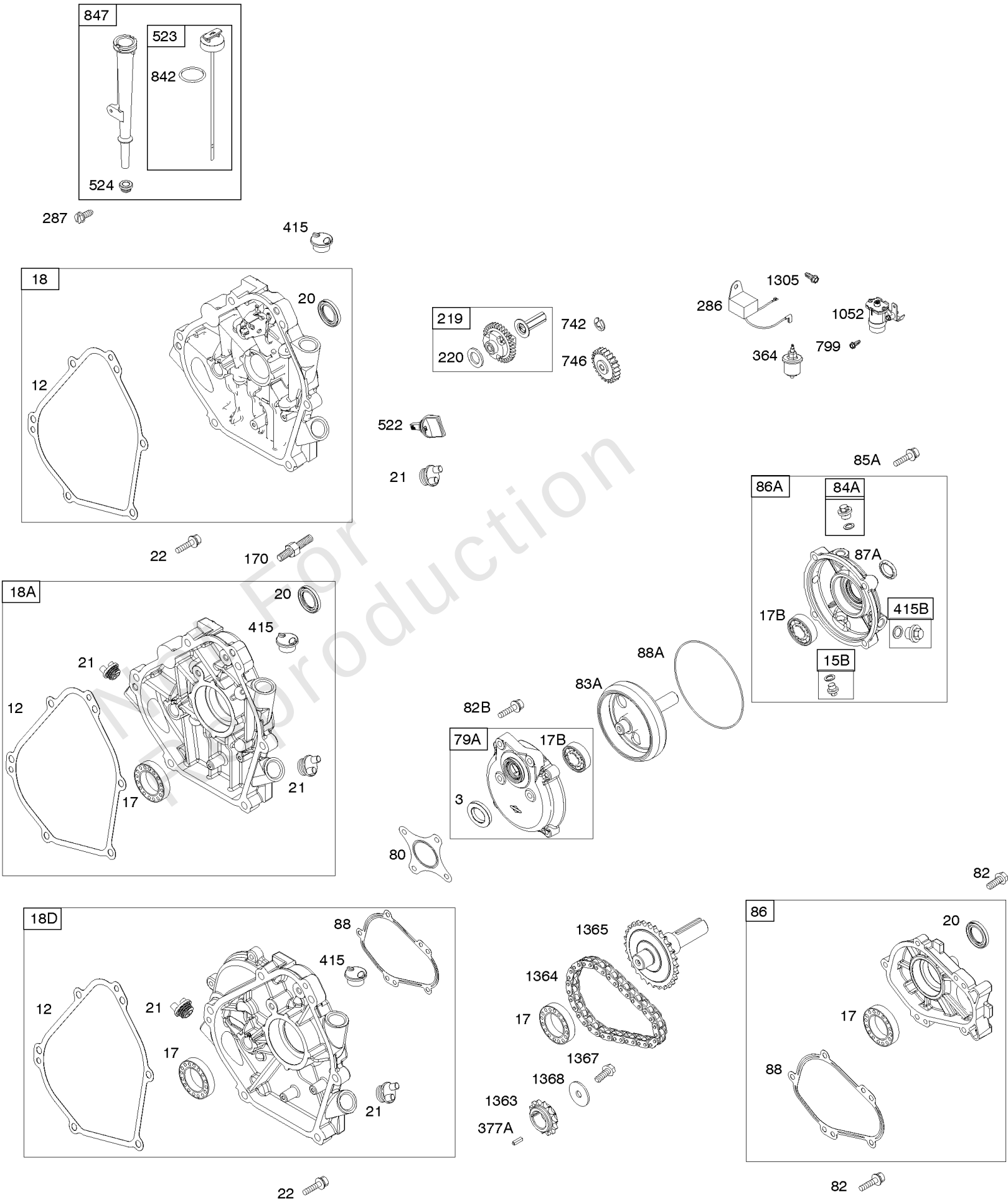
Controls, Governor Spring

REF NO	PART NO	QTY	DESCRIPTION
843A	695588		SLEEVE, Lever
890	790203		BRACKET, Support
1230	699847		STUD -(Control Bracket)

Not For Reproduction

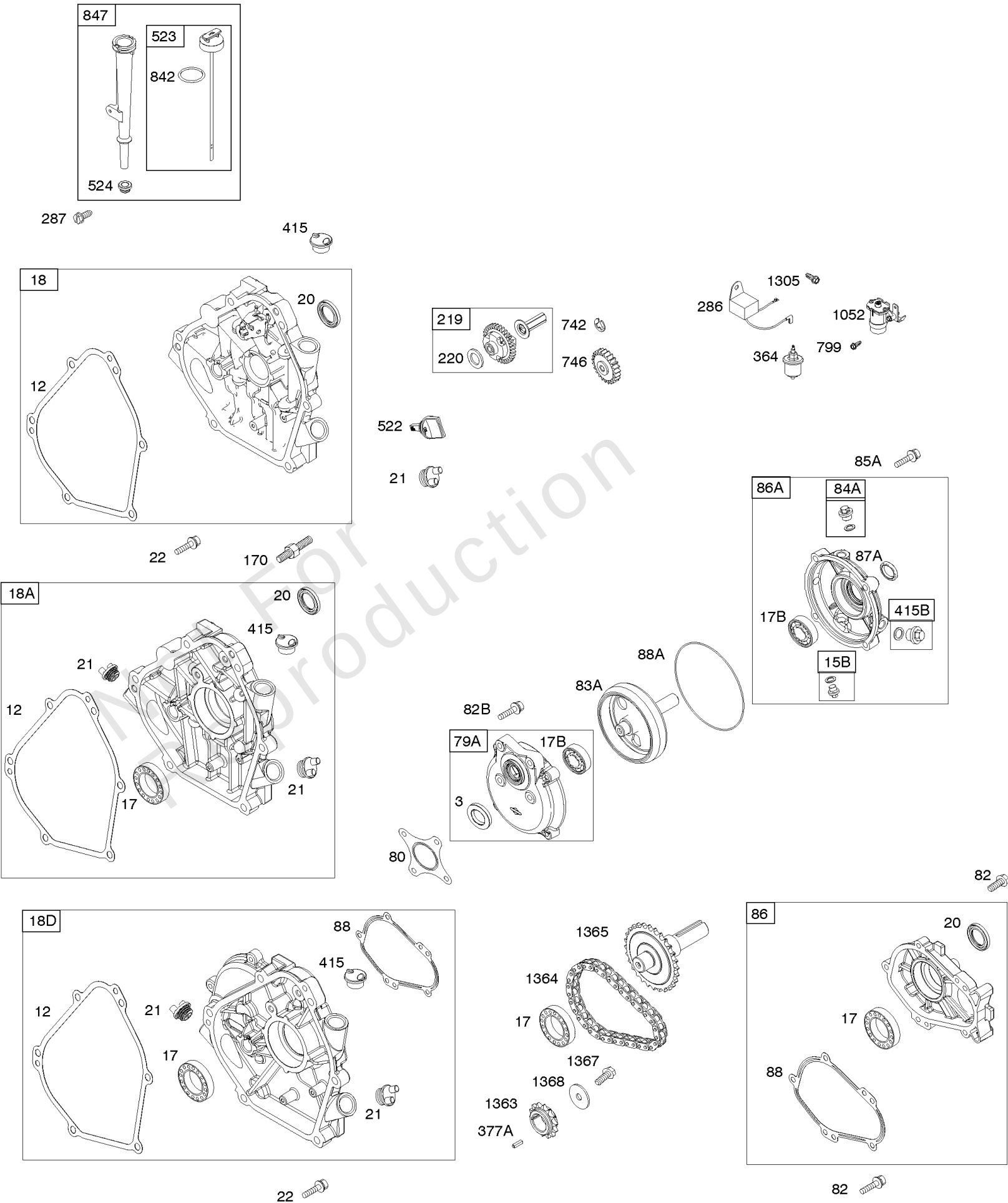
Crankcase Cover, Gear Reduction, Lubrication

Mfg. No: 122332-4115-B8



Crankcase Cover, Gear Reduction, Lubrication

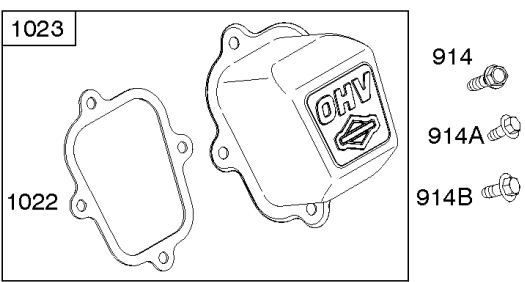
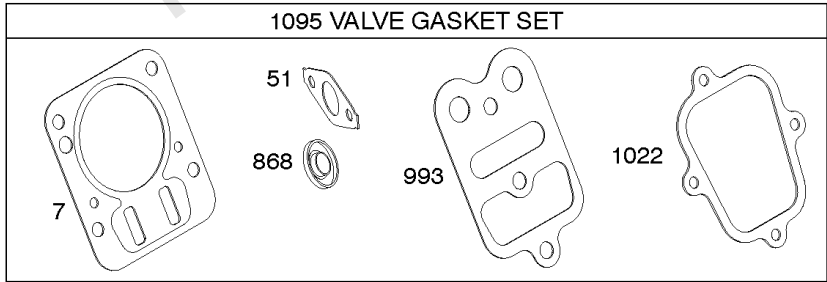
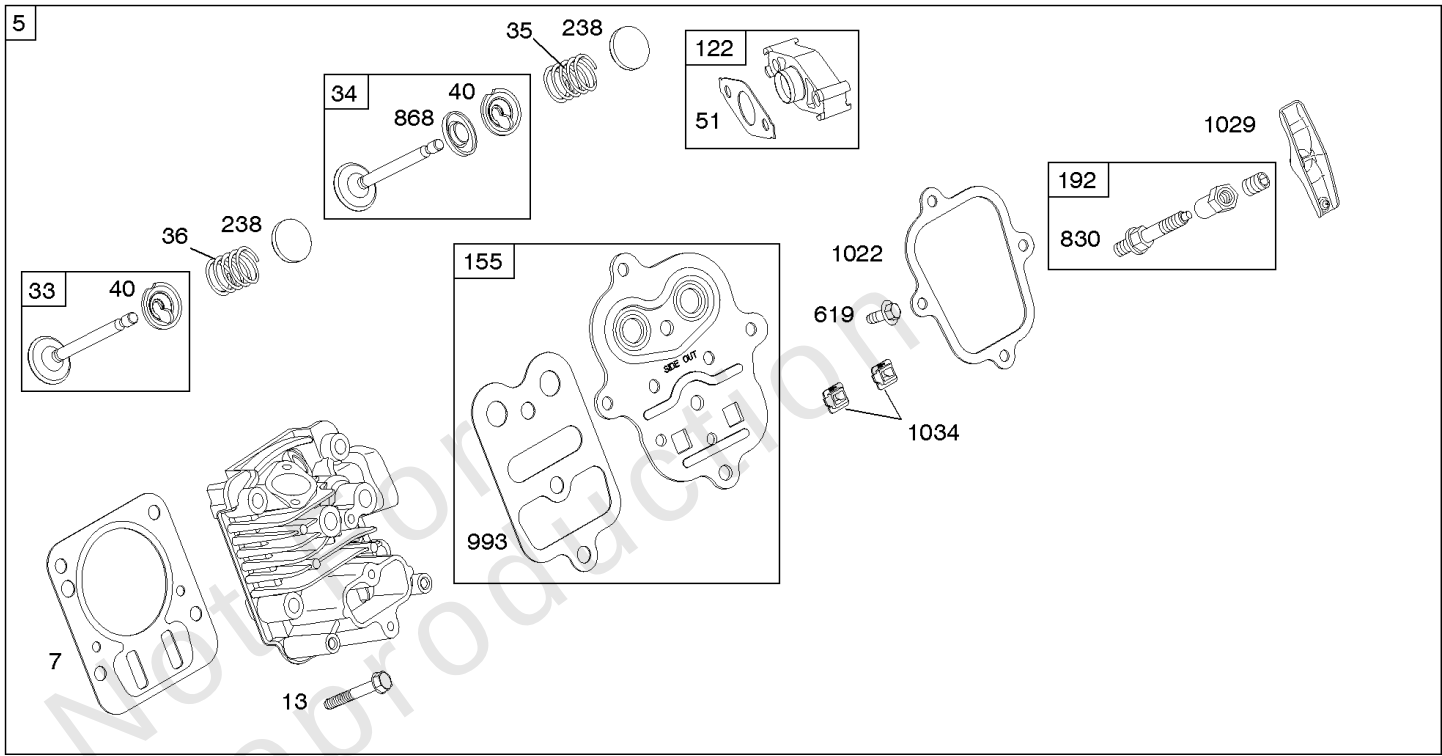
REF NO	PART NO	QTY	DESCRIPTION
3	299819S		SEAL, Oil -(Magneto Side)
12	699485		GASKET, Crankcase
15B	792750		PLUG, Oil Drain
17	798538		BEARING, Ball -(PTO Side)
17B	99158		BEARING-BALL
18A	790337		COVER, Crankcase
20	692550		SEAL-OIL -(PTO Side)
21	281658S		CAP, Oil Fill
22	799318		SCREW -(Crankcase Cover/Sump)
79A	792746		CASE, Gear Reduction
80	792755		GASKET, Gear Case
82	807421		SCREW -(Gear Reduction Case)
82B	792753		SCREW -(Gear Reduction Case)
83A	792756		SHAFT, Auxiliary Drive
84A	792759		PLUG, Breather
85A	690711		SCREW -(Gear Cover)
86	790332		COVER, Gear
86A	795647		COVER, Gear
87A	792752		SEAL, Gear Reduction
88	790333		GASKET, Gear Cover/Housing
88A	792760		GASKET, Gear Cover/Housing
170	699818		STUD -(Crankcase Cover/Sump)
219	693578		GEAR, Governor
220	691724		WASHER -(Governor Gear)
286	794185		MODULE, Oil Sensor
287	699234		SCREW -(Dipstick Tube)
364	695693		TERMINAL, Oil Plug
377A	790943		KEY, Woodruff
415	693463		PLUG
415B	792749		PLUG
522	697689		PLUG, Dipstick/Fill
523	693618		DIPSTICK
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
742	692564		RETAINER, E Ring
746	790278		GEAR-IDLER
799	699202		SCREW -(Oil Sensor)
842	691031		SEAL, O-Ring -(Dipstick Tube)
847	693617		DIPSTICK/TUBE ASSEMBLY
1052	790141		SENSOR, Oil
1305	699691		SCREW -(Oil Sensor Module)
1363	790334		SPROCKET, Gear Reduction



Crankcase Cover, Gear Reduction, Lubrication

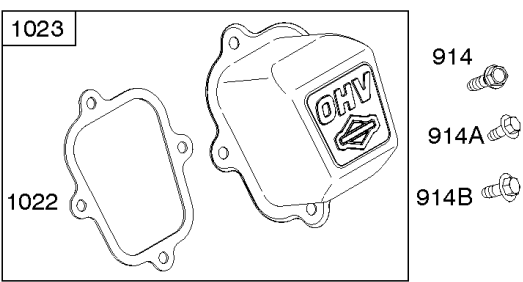
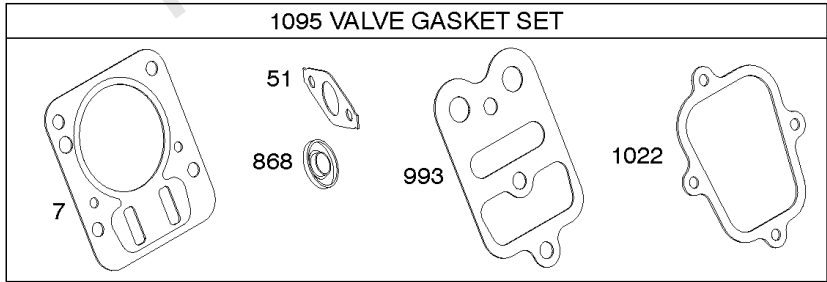
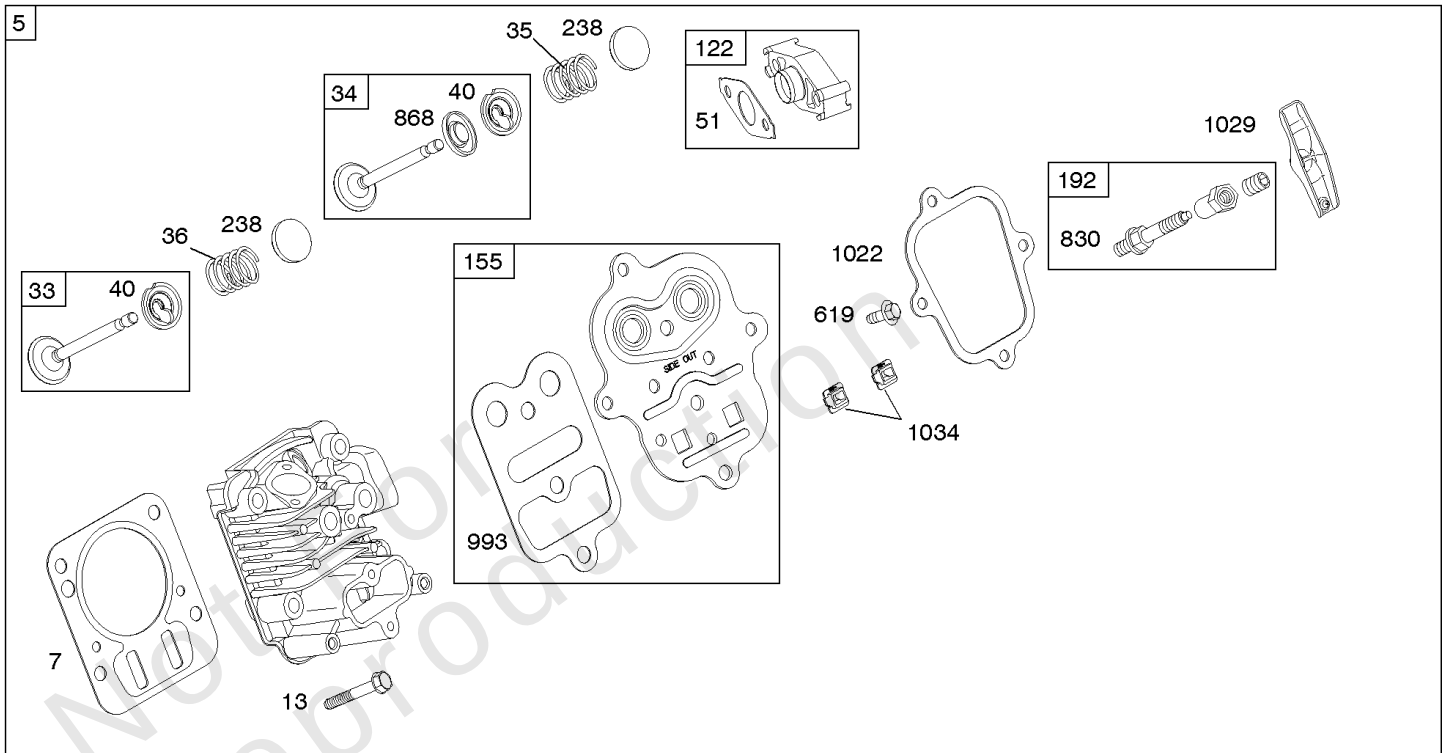
REF NO	PART NO	QTY	DESCRIPTION
1364	790335		CHAIN, Gear Reduction
1365	790336		SHAFT, Output Gear Reduction
1367	690936		SCREW -(Gear Reduction Sprocket)
1368	690301		WASHER -(Gear Reduction Sprocket)

Not For Reproduction



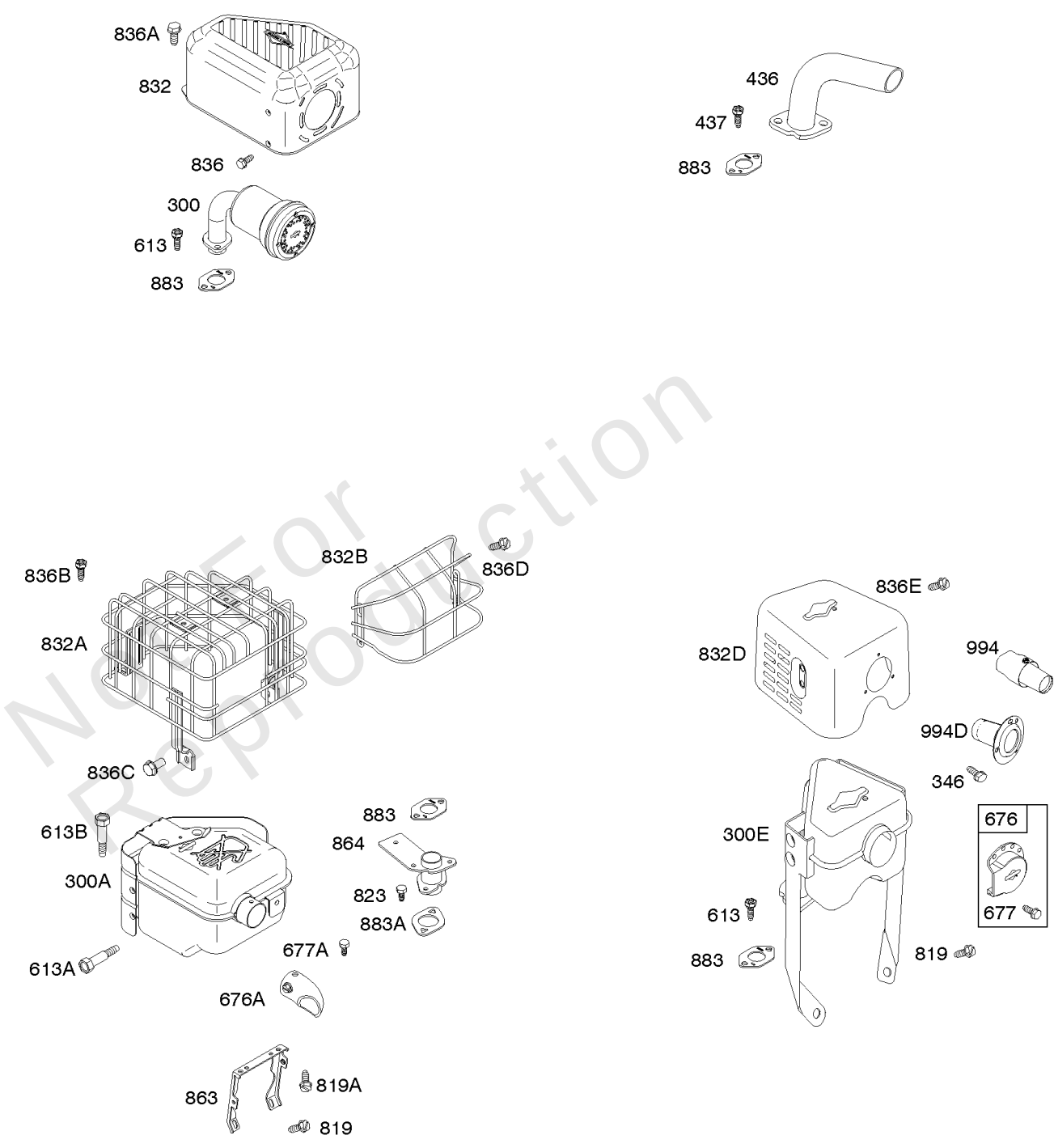
Cylinder Head, Rocker Arm Cover, Valve Gasket Set

REF NO	PART NO	QTY	DESCRIPTION
5	797439		HEAD, Cylinder -(Metric)
7	698210		GASKET, Cylinder Head
13	699482		SCREW -(Cylinder Head)
33	499642		VALVE, Exhaust
34	795443		VALVE, Intake
35	691304		SPRING, Valve -(Intake)
36	691304		SPRING, Valve -(Exhaust)
40	692194		RETAINER, Valve
45	690977		TAPPET, Valve
51	692555		GASKET, Intake -(2 Required)
122	795208		SPACER, Carburetor -(Grey/Coffee)
122	795643		SPACER, Carburetor -(Black)
155	797442		PLATE, Cylinder Head -(Metric) -Used After Code Date 09061700
155	698214		PLATE, Cylinder Head -(SAE) -Used Before Code Date 09061800
192	694543		ADJUSTER-ROCKER ARM -(SAE) -Used Before Code Date 09061800
192	797440		ADJUSTER, Rocker Arm -(Metric) -Used After Code Date 09061700
238	691300		CAP, Valve
337	491055S		PLUG, Spark -(Resistor)
337	691043		PLUG, Spark -(EMS)
337	84007216	1	PLUG, SPARK -(China Only)
383	19576S		WRENCH, Spark Plug
383A	590721		WRENCH, Spark Plug
619	699481		SCREW -(Cylinder Head Plate)
635	692076		BOOT, Spark Plug
635A	798619		BOOT-SPARK PLUG
830	797441		STUD, Rocker Arm -(Rocker Arm) (Metric) -Used After Code Date 09061700
830	694544		STUD-ROCKER ARM -(Rocker Arm) (SAE) -Used Before Code Date 09061800
868	795440		SEAL-VALVE
914	699481		SCREW -(Rocker Cover) (Bottom)
914A	692557		SCREW -(Rocker Cover) (Top) -Used Before Code Date 09061800
914A	797444		SCREW -(Rocker Cover) (Quantity 1 Top Or Center) -Used After Code Date 09061700



Cylinder Head, Rocker Arm Cover, Valve Gasket Set

REF NO	PART NO	QTY	DESCRIPTION
914B	697551		SCREW -(Rocker Cover) (Center) -Used Before Code Date 09061800
993	694088		GASKET, Cylinder Head Plate
1022	691890		GASKET-ROCKER COVER
1023	791585		COVER, Rocker
1026	790287		ROD, Push
1029	797443		ARM, Rocker -(Metric) -Used After Code Date 09061700
1029	691230		ARM, Rocker -(SAE) -Used Before Code Date 09061800
1034	691343		GUIDE, Push Rod
1095	791798		GASKET SET, Valve



Exhaust System

REF NO	PART NO	QTY	DESCRIPTION
300	693593		MUFFLER
300A	797433		MUFFLER
300E	594001		MUFFLER
346	690661		SCREW -(Spark Arrestor) (SAE)
346	699203		SCREW -(Spark Arrestor) (Metric)
436	793706		MANIFOLD, Exhaust
437	791972		SCREW -(Exhaust Manifold)
613	791972		SCREW -(Muffler)
613A	699481		SCREW -(Muffler)
613B	697812		SCREW -(Muffler) (SAE)
613B	799081		SCREW -(Muffler) (Metric)
676	393760		DEFLECTOR, Muffler
676A	697816		DEFLECTOR, Muffler
677	690661		SCREW -(Muffler Deflector) (SAE)
677	699203		SCREW -(Muffler Deflector) (Metric)
677A	699776		SCREW -(Muffler Deflector)
819	699233		SCREW -(Muffler Bracket)
819A	699230		SCREW -(Muffler Bracket)
823	791972		SCREW -(Muffler Adapter)
832	693583		GUARD, Muffler
832A	697818		GUARD, Muffler
832B	696516		MUFFLER
832D	796240		GUARD, Muffler
836	699203		SCREW -(Muffler Guard)
836A	699632		SCREW -(Muffler Guard)
836C	699234		SCREW -(Muffler Guard)
836D	699204		SCREW -(Muffler Guard)
836E	593834		SCREW -(Muffler Guard)
836B	791972		SCREW -(Muffler Guard)
863	699229		BRACKET, Muffler
864	699232		ADAPTER, Muffler
883	798516		GASKET, Exhaust
883A	692237		GASKET-EXHAUST
994	790153		ARRESTOR, Spark
994D	793985		ARRESTOR, Spark

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	130G320125F1		Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: 01
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

Not For Reproduction

