



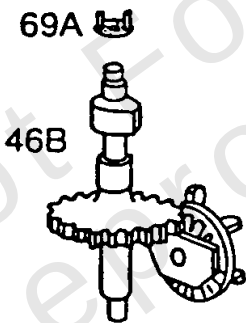
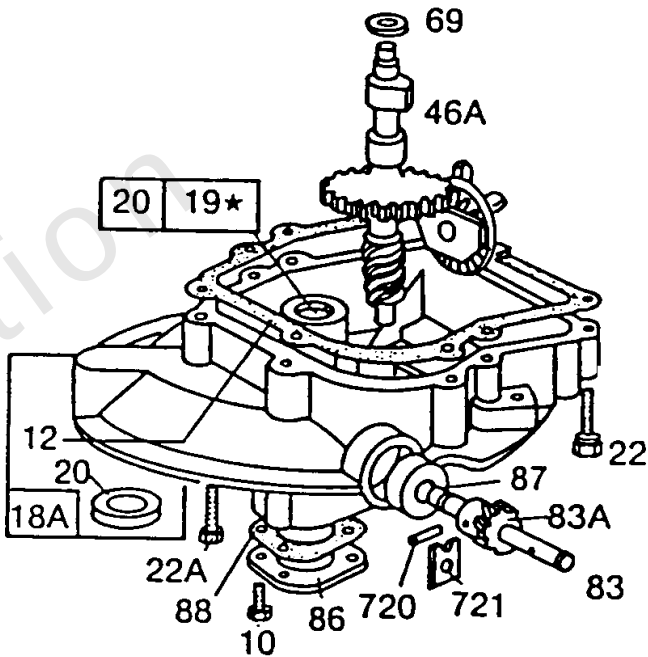
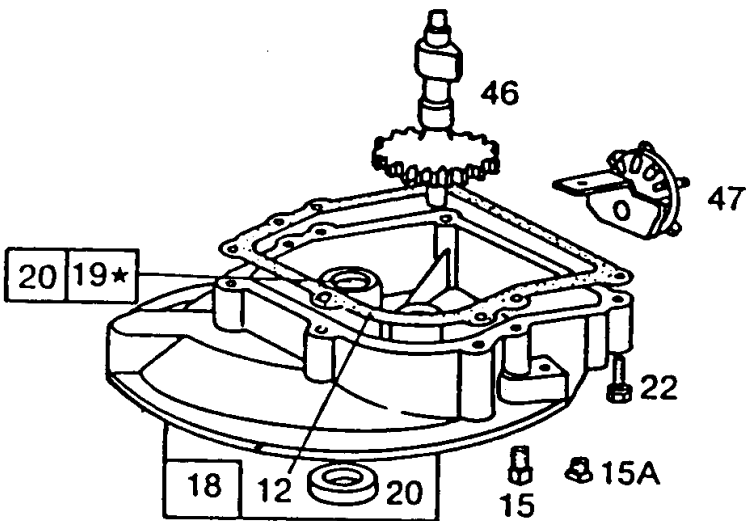
Parts Manual

Mfg. No: 110988-1030-01

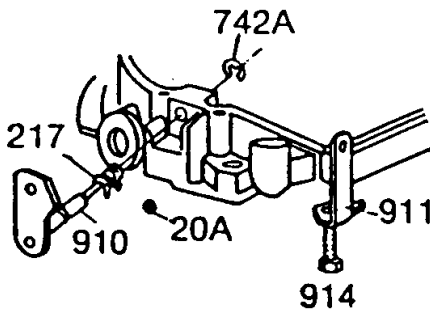
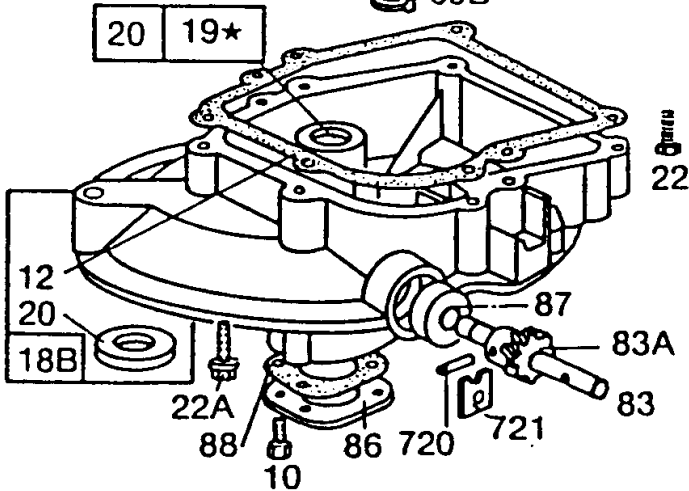
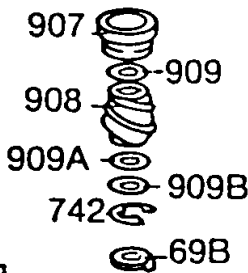
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Not For
Reproduction

Sump assemblies illustrated on this page DO NOT include an oil filler opening.



998 POWER TRAC KIT

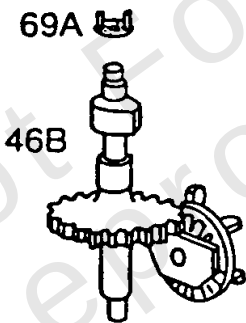
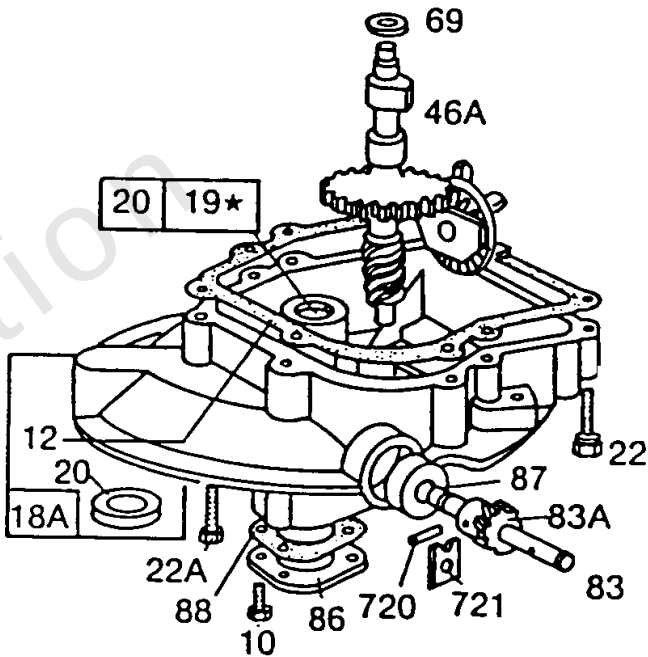
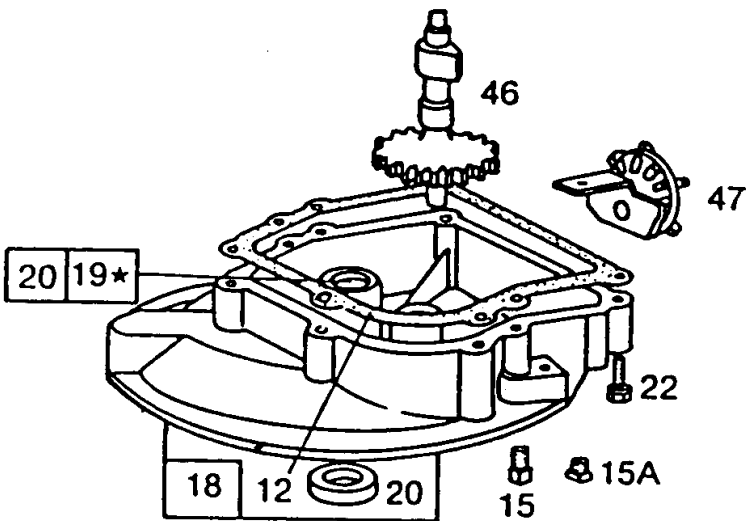


*SPECIAL TOOLS REQUIRED TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

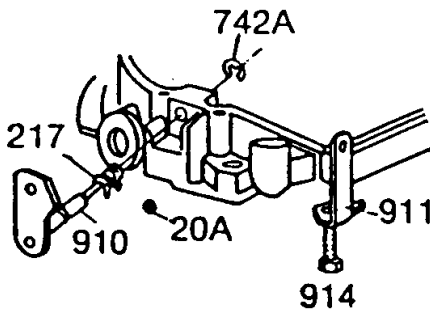
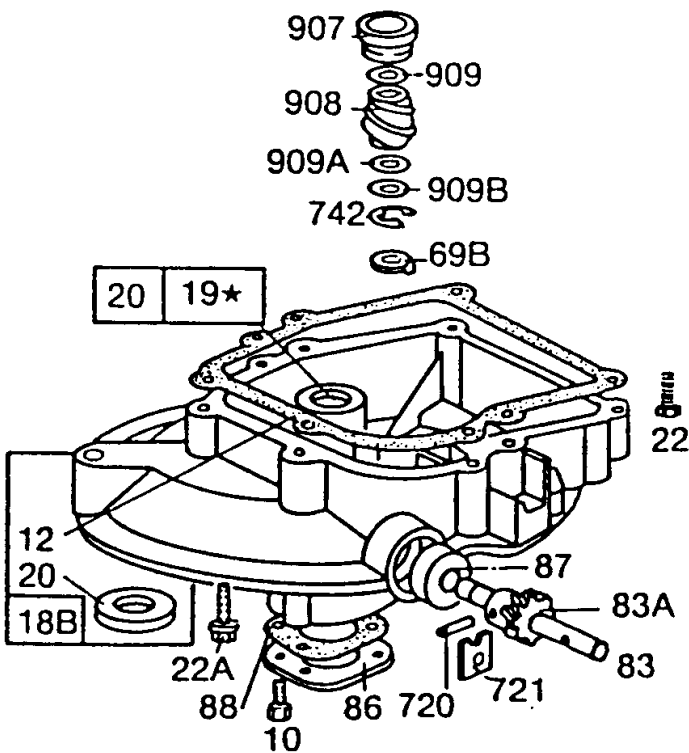
(3)Sump Bases,Right Angle Dr

REF NO	PART NO	QTY	DESCRIPTION
10	93394		SCREW
12	270833		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 391662
12	270895		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 391662
12	270896		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 391662
15A	93418		PLUG, Oil Drain -(Flush)
15	91084		PLUG, Oil Drain -(3/8)
18B	395392		SUMP, Engine -(Clutch)
18A	395390		SUMP, Engine
18	395384		SUMP, Engine
19	293709		KIT, Bushing/Seal -(PTO Side)
20A	280266		SEAL, Oil
20	391483		SEAL, Oil -(PTO Side)
22A	93415		SCREW -(1/4-20 X 3/4) Use 93032 Screw in the other (5) Sump Mounting Holes Use (4) 93032 Screws with Ref. 914 Screw on Clutch Type
22	93032		SCREW -(Fuel Tank) (Tank)
46B	396036		CAMSHAFT -(Clutch)
46A	395904		CAMSHAFT
46	395856		CAMSHAFT
47	294652		SLINGER, Governor/Oil
69B	223228		WASHER, Thrust
69A	223011		WASHER
69	66874		WASHER, Thrust -(11/16 O.D. X 15/32 I.D.)
69	68938		WASHER -Used on Auxiliary Drive P.T.O. Camshaft and is Located Next to the Worm Gear. (13/16 ODx17/32 ID) Use on Aux Drive PTO.Cam
83A	231279		GEAR, Drive -(Counterclockwise)
83	230870		SHAFT, Auxiliary Drive
86	221780		COVER, Drive Gear
87	391484		SEAL, Oil -(1/2 Auxiliary Drive Shaft)
88	270328		GASKET, Drive Gear Cover
217	261520		SPRING, Return -(Clutch Lever)
720	93474		PIN, Shaft
721	221779		STOP, Shaft
742A	93925		RETAINER -(Clutch Lever)
742	93525		RETAINER, E Ring
906	261650		SPRING, Torsion
907	394871		SLEEVE, Clutch
908	231219		GEAR, Worm -(Counterclockwise)
909B	271312		WASHER, Thrust
909A	271418		WASHER, Thrust

Sump assemblies illustrated on this page DO NOT include an oil filler opening.



998 POWER TRAC KIT



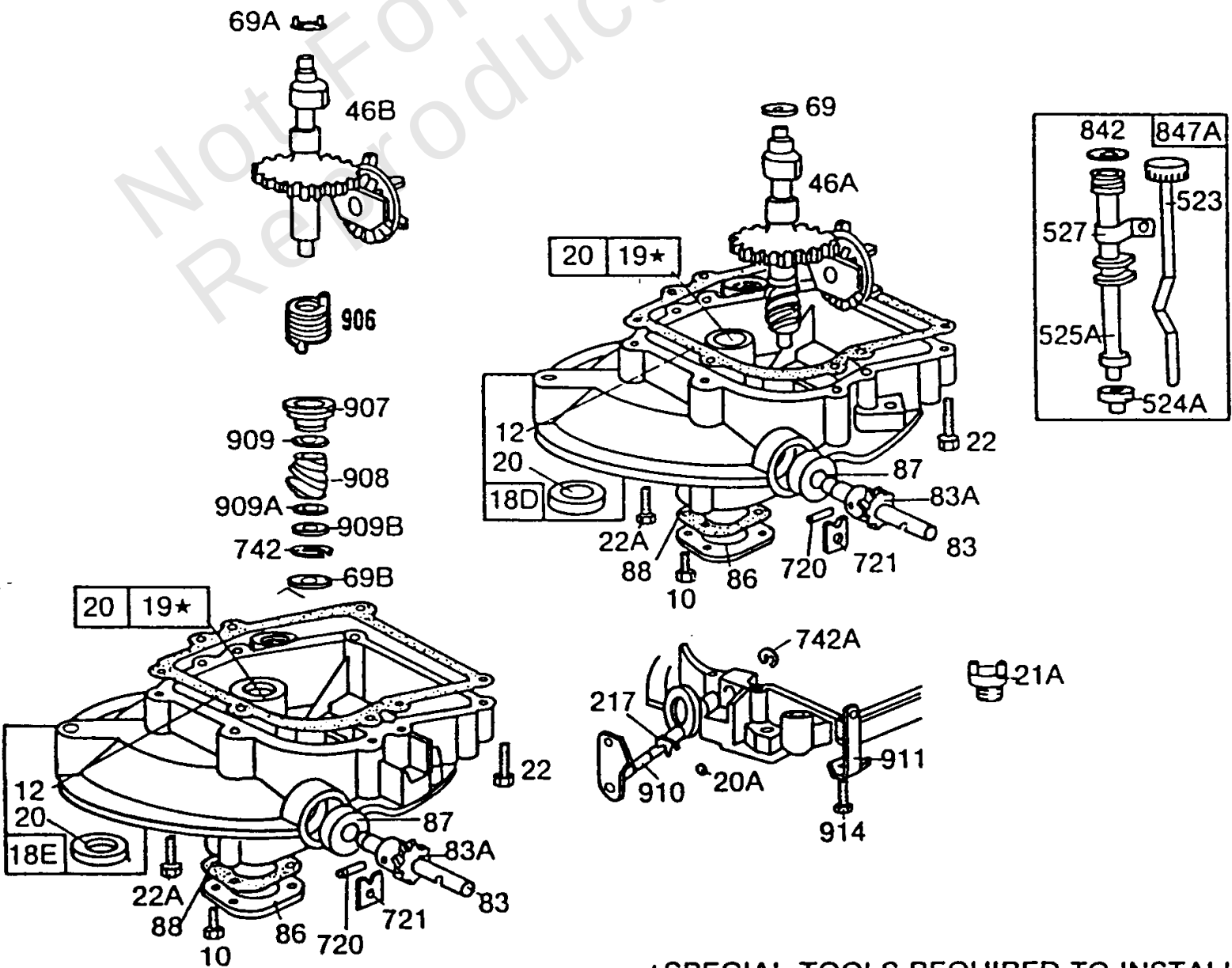
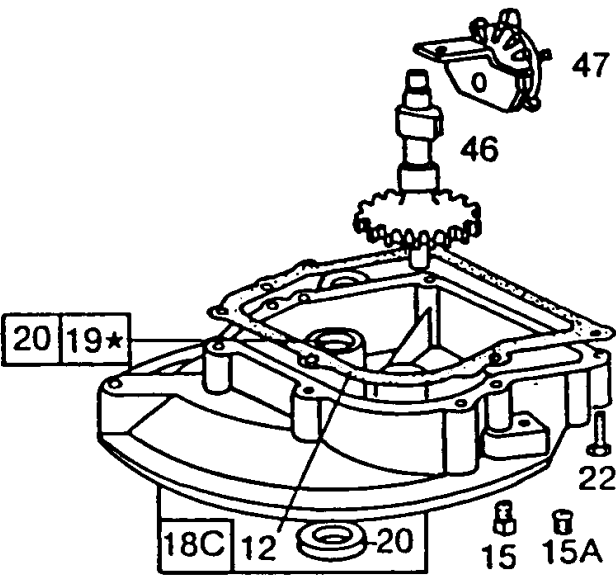
*SPECIAL TOOLS REQUIRED TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

(3)Sump Bases,Right Angle Dr

REF NO	PART NO	QTY	DESCRIPTION
909	271417		WASHER, Thrust
910	394051		LEVER, Control -(Clutch)
911	223009		BRACKET, Clutch
914	93970		SCREW
998	399634		HARNESS, Power

Not For Reproduction

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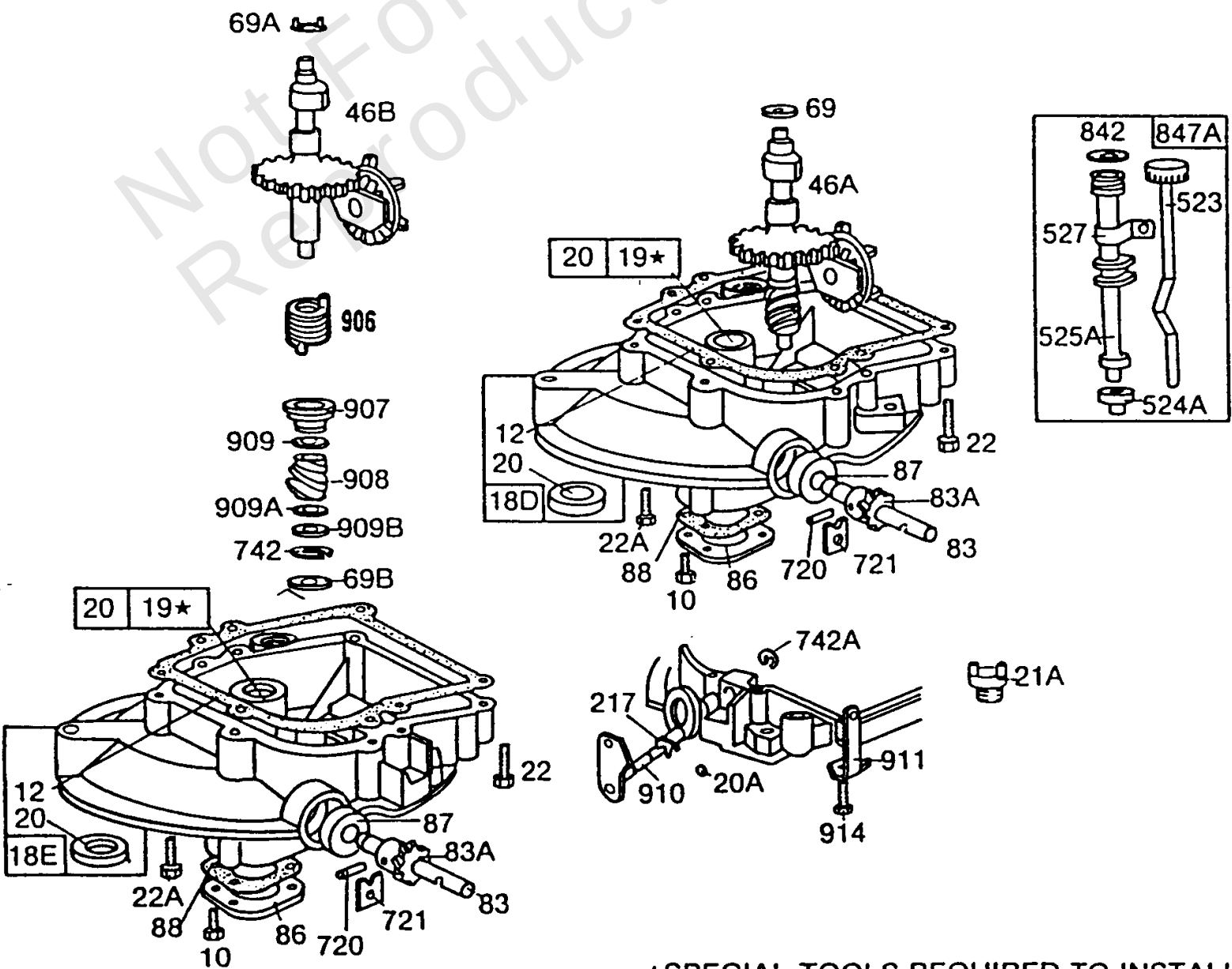
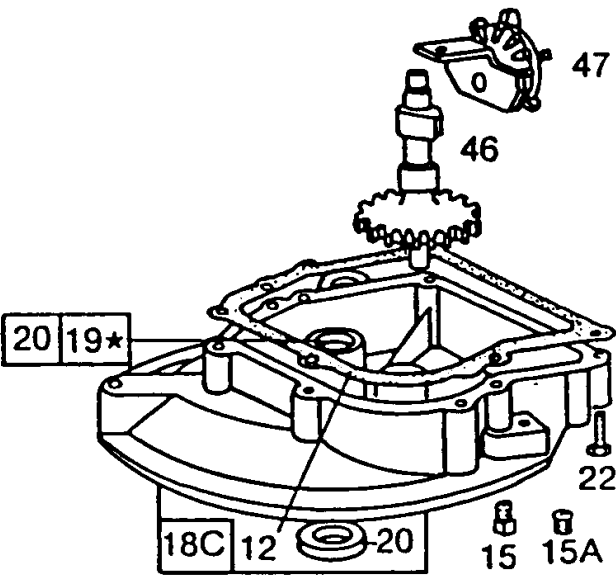


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(3)Sump Bases,Right Angle Dr

REF NO	PART NO	QTY	DESCRIPTION
10	93394		SCREW
12	270833		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 391662
12	270895		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 391662
12	270896		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 391662
15A	93418		PLUG, Oil Drain -(Flush)
15	91084		PLUG, Oil Drain -(3/8)
18C	394157		SUMP, Engine
18E	394746		SUMP, Engine -(Clutch)
18D	391645		SUMP, Engine
19	293709		KIT, Bushing/Seal -(PTO Side)
20A	280266		SEAL, Oil
20	391483		SEAL, Oil -(PTO Side)
21A	66768		PLUG, Oil
22A	93415		SCREW -(1/4-20 X 3/4) Use 93032 Screw in the other (5) Sump Mounting Holes Use (4) 93032 Screws with Ref. 914 Screw on Clutch Type
22	93032		SCREW -(Fuel Tank) (Tank)
46A	395904		CAMSHAFT
46B	396036		CAMSHAFT -(Clutch)
46	395856		CAMSHAFT
47	294652		SLINGER, Governor/Oil
69B	223228		WASHER, Thrust
69A	223011		WASHER
69	66874		WASHER, Thrust -(11/16 O.D. X 15/32 I.D.)
69	68938		WASHER -Used on Auxiliary Drive P.T.O. Camshaft and is Located Next to the Worm Gear. (13/16 ODx17/32 ID) Use on Aux Drive PTO.Cam
83A	231279		GEAR, Drive -(Counterclockwise)
83	230870		SHAFT, Auxiliary Drive
86	221780		COVER, Drive Gear
87	391484		SEAL, Oil -(1/2 Auxiliary Drive Shaft)
88	270328		GASKET, Drive Gear Cover
217	261520		SPRING, Return -(Clutch Lever)
523	396372		DIPSTICK/CAP ASSEMBLY
524A	68838		SEAL, O-Ring -(Dipstick Tube)
525A	280131		TUBE, Dipstick
527	222549		CLAMP, Tube
720	93474		PIN, Shaft
721	221779		STOP, Shaft
742A	93925		RETAINER -(Clutch Lever)
742	93525		RETAINER, E Ring

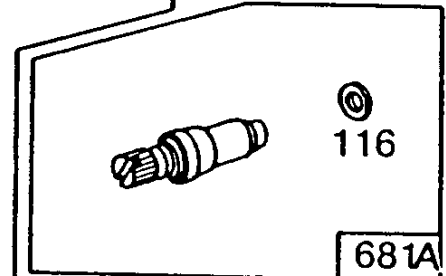
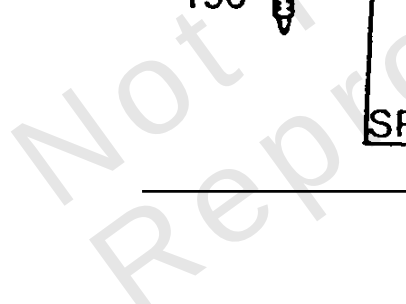
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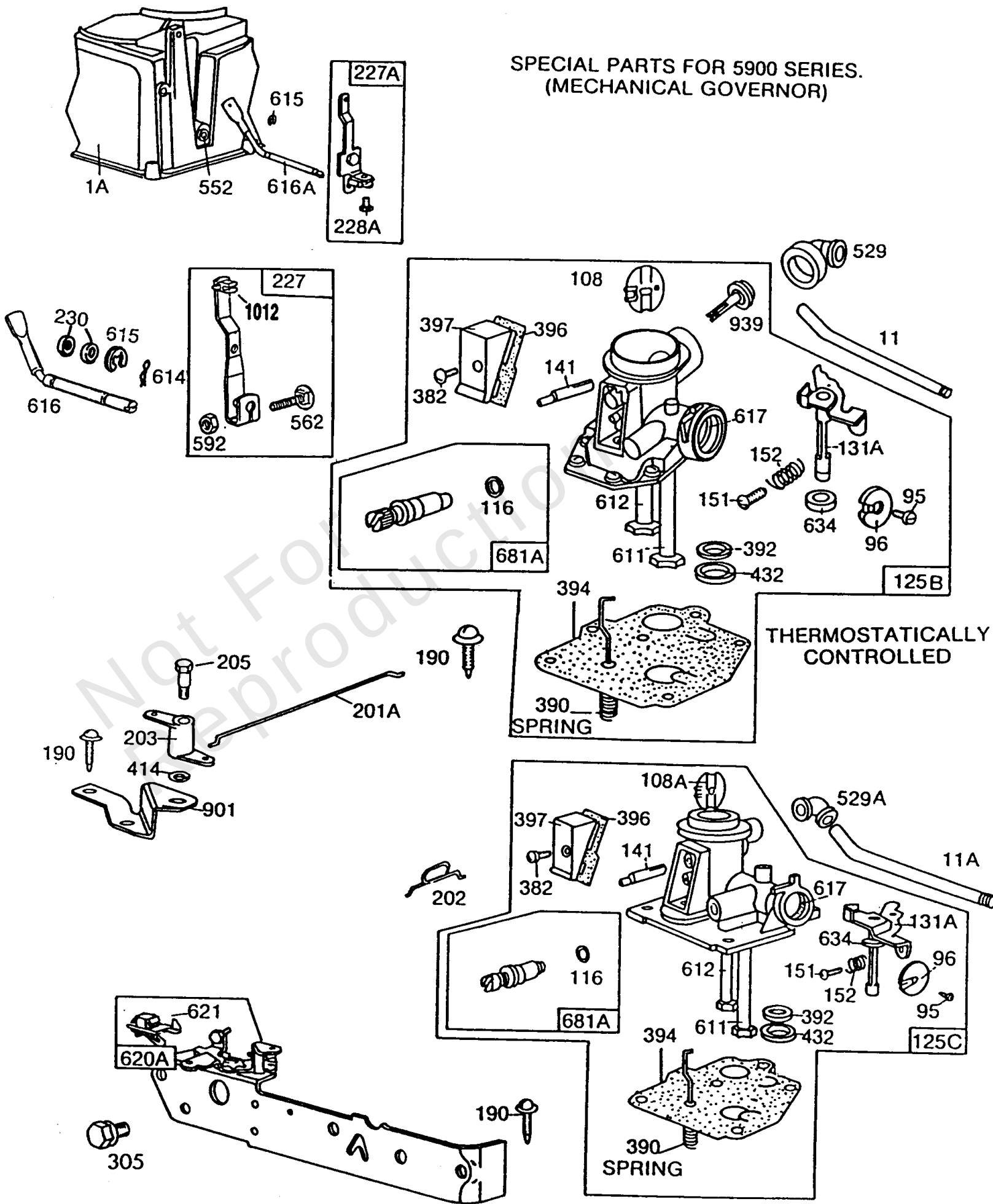
(3)Sump Bases,Right Angle Dr

REF NO	PART NO	QTY	DESCRIPTION
842	270920		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
847A	392056		DIPSTICK/TUBE ASSEMBLY
906	261650		SPRING, Torsion
907	394871		SLEEVE, Clutch
908	231219		GEAR, Worm -(Counterclockwise)
909A	271418		WASHER, Thrust
909B	271312		WASHER, Thrust
909	271417		WASHER, Thrust
910	394051		LEVER, Control -(Clutch)
911	223009		BRACKET, Clutch
914	93970		SCREW



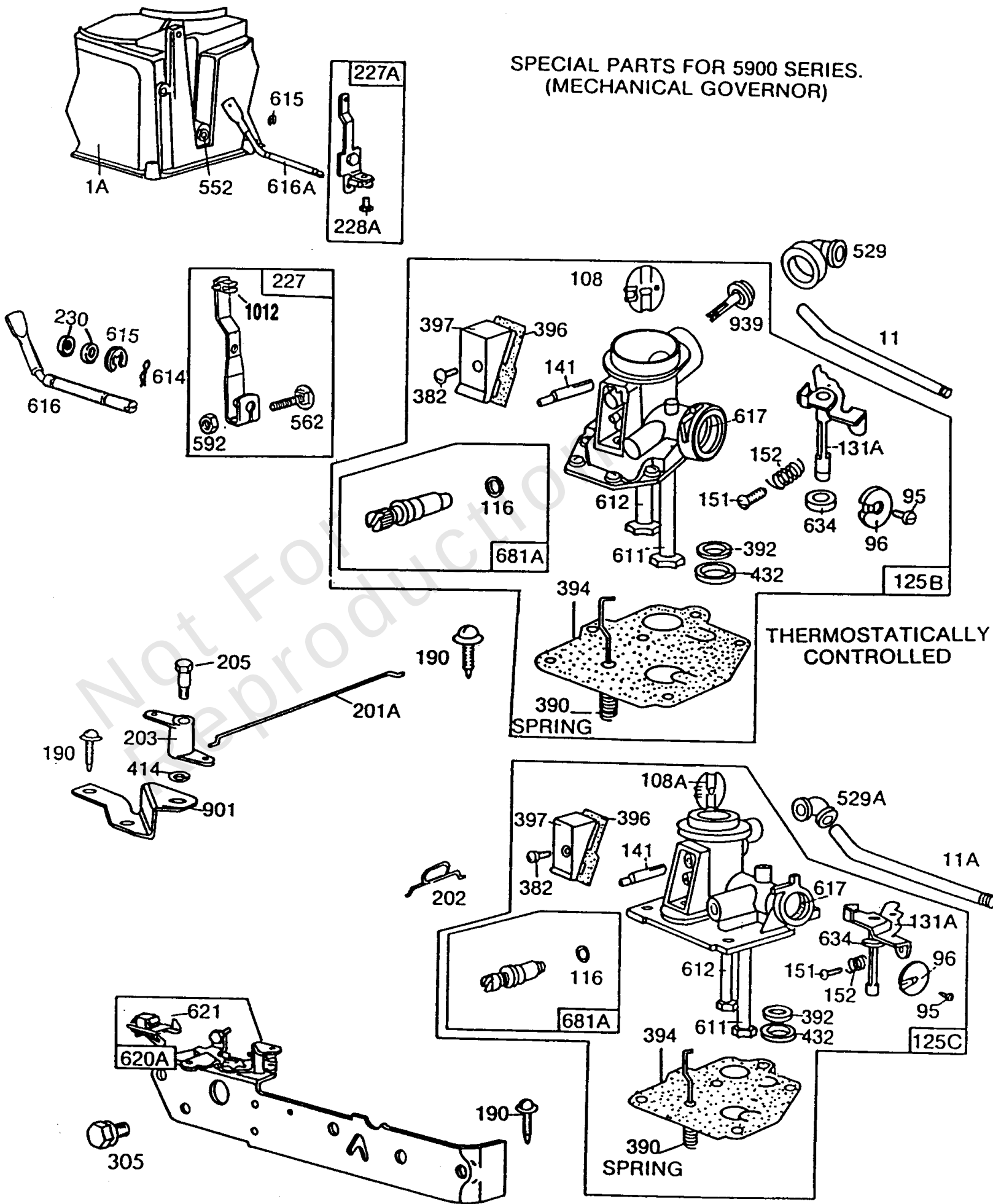
Carburetor Assemblies

REF NO	PART NO	QTY	DESCRIPTION
11A	231043		TUBE, Breather
11	231292		TUBE, Breather
53	391982		SCREW -(Tank)
95	93499		SCREW -(Throttle Valve)
96	211237		VALVE, Throttle
108A	280178		VALVE, Choke
108A	280429		VALVE, Choke -Used After Code Date 83110604
108	280370		VALVE, Choke
108	280429		VALVE, Choke -Used After Code Date 83110604
116	280203		SEAL, O-Ring -(Fuel Shut Off)
125A	395957		CARBURETOR
125A	397178		CARBURETOR -Used After Code Date 83110604
125	395957		CARBURETOR
125	397178		CARBURETOR -Used After Code Date 83110604
131	299977		SHAFT, Throttle
141	68908		SHAFT, Choke
151	93524		SCREW -(5-40 X 1/2)
152	260746		SPRING, Throttle Return
190	93440		SCREW
382	93545		SCREW
390	261249		SPRING, Diaphragm
392	260455		SPRING, Pump Diaphragm
394	391681		DIAPHRAGM, Carburetor
396	270571		GASKET, Choke Cover
397	211678		COVER, Choke Link
432	221377		CAP, Spring
529A	67838		GROMMET
529	280368		GROMMET -(Breather)
611	297219		TUBE, Pick Up -(2 5/8)
612	296811		TUBE, Pick Up
617	270344		SEAL, O-Ring -(Intake Manifold)
634	270167		SEAL, Choke/Throttle Shaft -(Felt)
681A	393451		KIT, Needle Valve -(Plastic Body)
681	395508		VALVE, High Speed -(Nylon Body)
939	395665		SHAFT, Auto Choke -(Includes Spring)



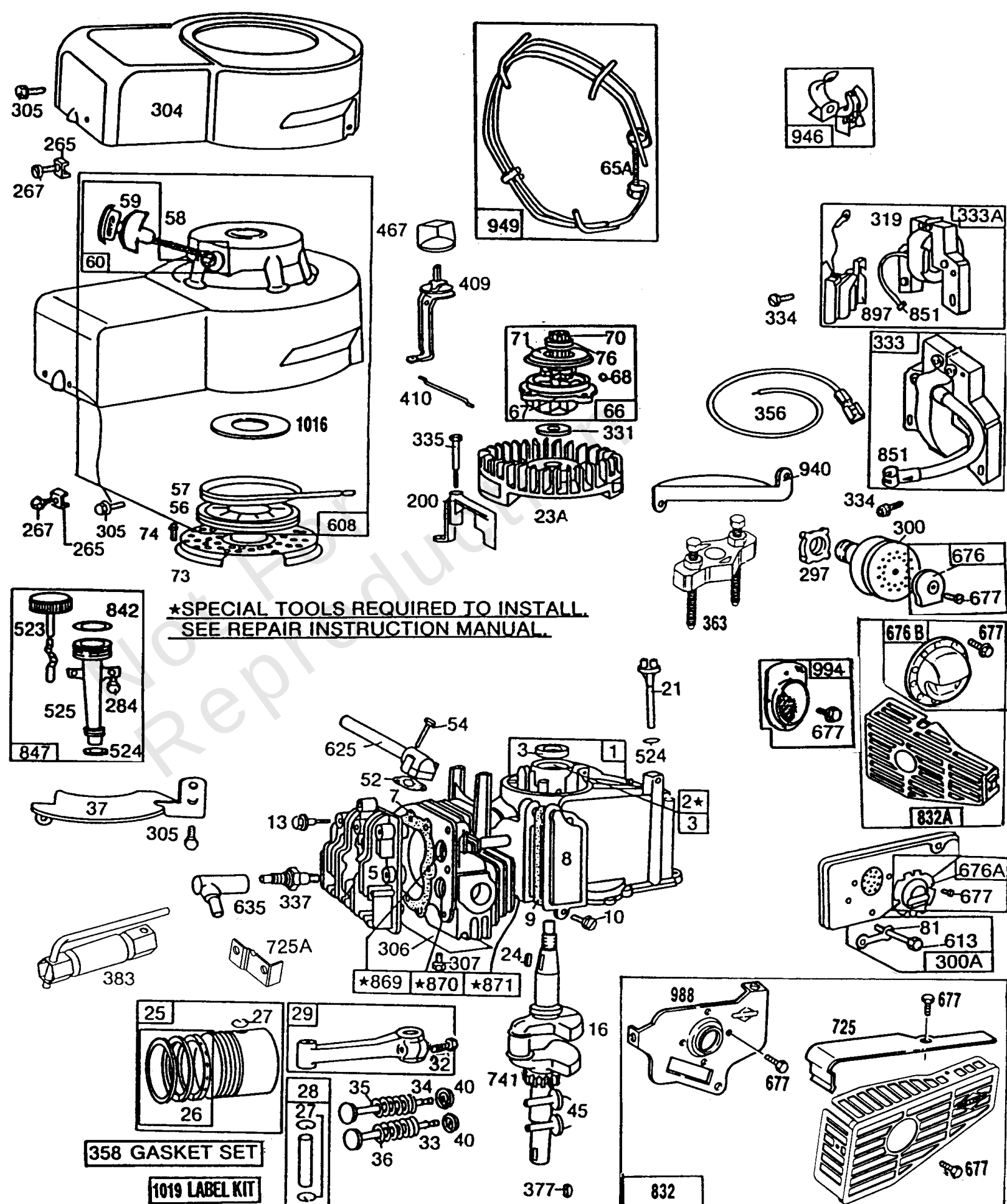
Carburetor Assy,Controls

REF NO	PART NO	QTY	DESCRIPTION
1A	399167		CYLINDER ASSEMBLY -(Mechanical Governor)
11A	231043		TUBE, Breather
11	231292		TUBE, Breather
95	93499		SCREW -(Throttle Valve)
96	211237		VALVE, Throttle
108A	280429		VALVE, Choke -Used After Code Date 83110604
108A	280178		VALVE, Choke
108	280370		VALVE, Choke
108	280429		VALVE, Choke -Used After Code Date 83110604
116	280203		SEAL, O-Ring -(Fuel Shut Off)
125B	396336		CARBURETOR -(Mechanical Governor)
125C	397180		CARBURETOR -Used After Code Date 83110604
125C	396336		CARBURETOR -(Mechanical Governor)
131A	394035		SHAFT, Throttle -(Mechanical Governor)
141	68908		SHAFT, Choke
151	93524		SCREW -(5-40 X 1/2)
152	260746		SPRING, Throttle Return
190	93440		SCREW
201A	261918		LINK, Air Vane
202	261897		LINK, Air Vane -(Mechanical Governor)
203	280272		CRANK, Bell -(Mechanical Governor)
205	231520		SCREW -(8-32) -Used After Code Date 86112300
205	93838		SCREW -(6-32) -Used Before Code Date 86112400
227A	396504		LEVER, Governor Control -(Mechanical Governor)
227	491482		LEVER, Governor Control
228A	93758		SCREW -(Rotating Screen)
305	94153		SCREW
382	93545		SCREW
390	261249		SPRING, Diaphragm
392	260455		SPRING, Pump Diaphragm
394	391681		DIAPHRAGM, Carburetor
396	270571		GASKET, Choke Cover
397	211678		COVER, Choke Link
414	220982		WASHER -Used Before Code Date 86112400
414	223932		WASHER -Used After Code Date 86112300
432	221377		CAP, Spring
529A	67838		GROMMET



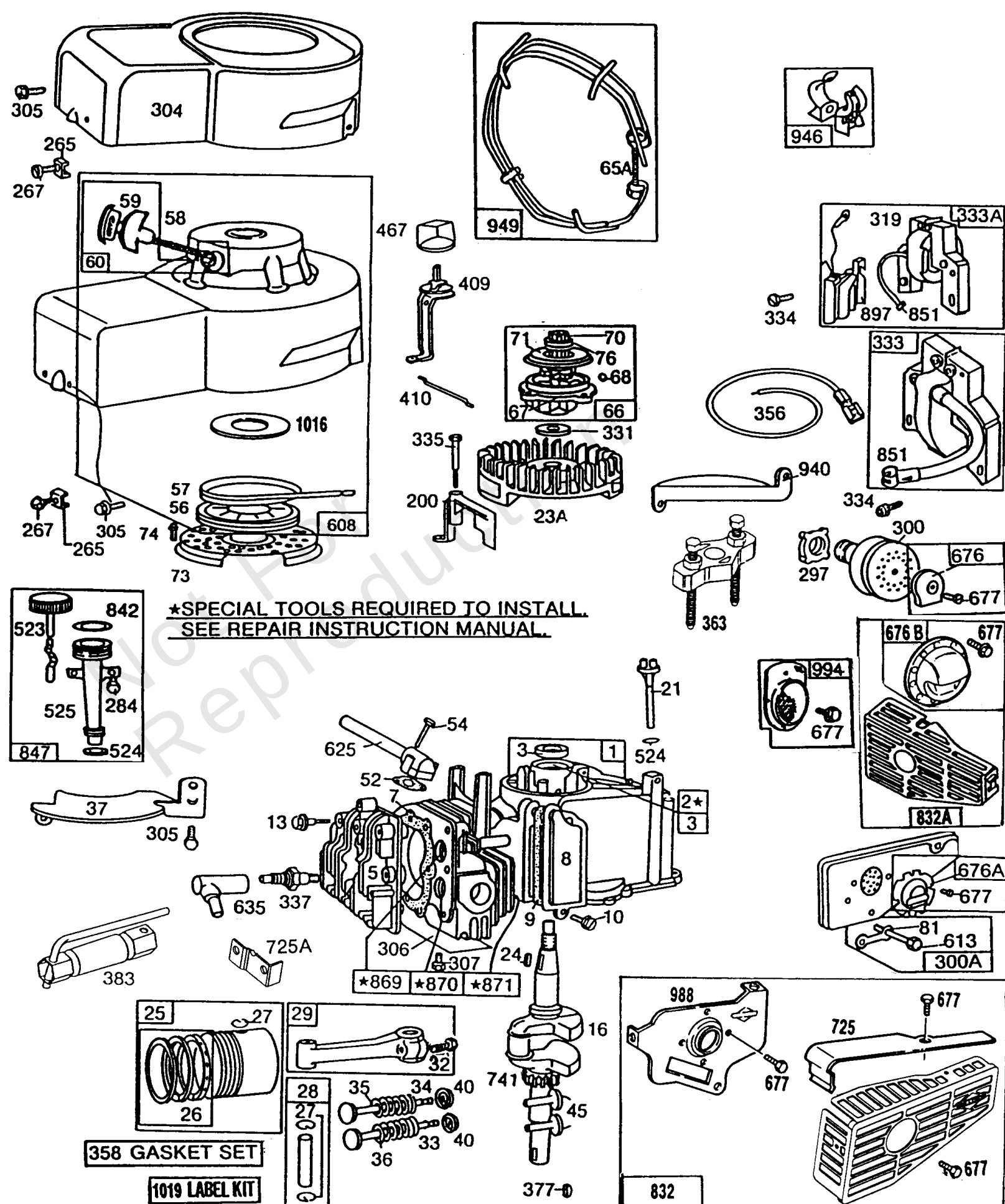
Carburetor Assy,Controls

REF NO	PART NO	QTY	DESCRIPTION
529	280368		GROMMET -(Breather)
552	230732		BUSHING, Governor Crank -(3/16 I.D.)
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
611	297219		TUBE, Pick Up -(2 5/8)
612	296811		TUBE, Pick Up
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
616A	394075		CRANK, Governor -(Mechanical Governor)
616	491405		CRANK, Governor
617	270344		SEAL, O-Ring -(Intake Manifold)
620A	394642		BRACKET, Control -(Remote Control)
621	297472		SWITCH, Stop -Used Before Code Date 85032800
621	396847		SWITCH, Stop -Used After Code Date 85032700
634	270167		SEAL, Choke/Throttle Shaft -(Felt)
681A	393451		KIT, Needle Valve -(Plastic Body)
901	490818		BRACKET, Mounting -(Mechanical Governor)
939	395665		SHAFT, Auto Choke -(Includes Spring)
1012	280414		RETAINER, Link



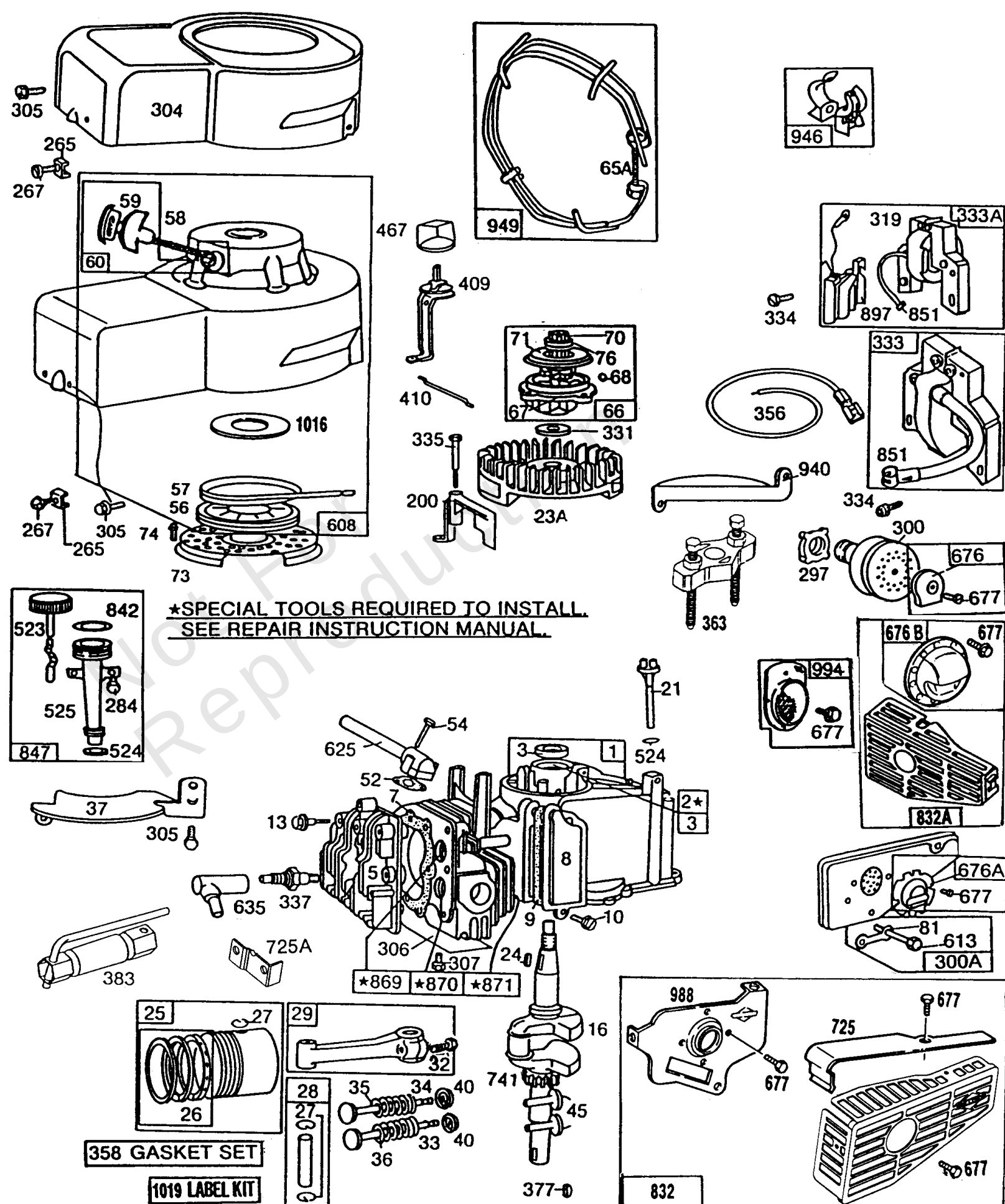
Cyl,Mufflers,Piston,Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
1	396218		CYLINDER ASSEMBLY
2	293708		KIT, Bushing/Seal -(Plain Bearing)
3	299819		SEAL, Oil -(Plain Bearing)
5	213141		HEAD, Cylinder
7	270836		GASKET, Cylinder Head -Included in Gasket Set-Part No. 391662
8	298383		BREATHER ASSEMBLY
9	270239		GASKET, Rocker Cover -Included in Gasket Set-Part No. 391662
10	93394		SCREW
13	93111		SCREW -(15/16)
16	492093		CRANKSHAFT -To Replace Crankshaft Gear Pin, Order Part No. 230978 When Required.
21	280381		PLUG -Used Before Code Date 85080100
21	280485		PLUG -Used After Code Date 85073100
23A	395653		FLYWHEEL
24	222698		KEY, Flywheel
25	391650		PISTON ASSEMBLY -(Standard)
25	391651		PISTON ASSEMBLY -(.010 Oversize)
25	391652		PISTON ASSEMBLY -(.020 Oversize)
25	391653		PISTON ASSEMBLY -(.030 Oversize)
26	391654		SET, Ring -(Standard)
26	391656		SET, Ring -(.010 Oversize)
26	391658		SET, Ring -(.020 Oversize)
26	391660		SET, Ring -(.030 Oversize)
26	392330		SET, Ring -(Standard)
27	26026		LOCK, Piston Pin
28	391649		PIN, Piston -(Standard)
28	394861		PIN, Piston -(.005 Oversize)
29	391640		ROD, Connecting -For Connecting Rod with .020 undersize Crankpin Bearing-Order No. 393710
32	94405		SCREW -(Connecting Rod)
33	212004		VALVE, Exhaust
34	261233		VALVE, Intake
35	260552		SPRING, Valve -(Exhaust)
36	26478		SPRING, Valve -(Exhaust)
37	223150		GUARD, Flywheel -(Muffler Side)
40	230126		PIN, Retainer



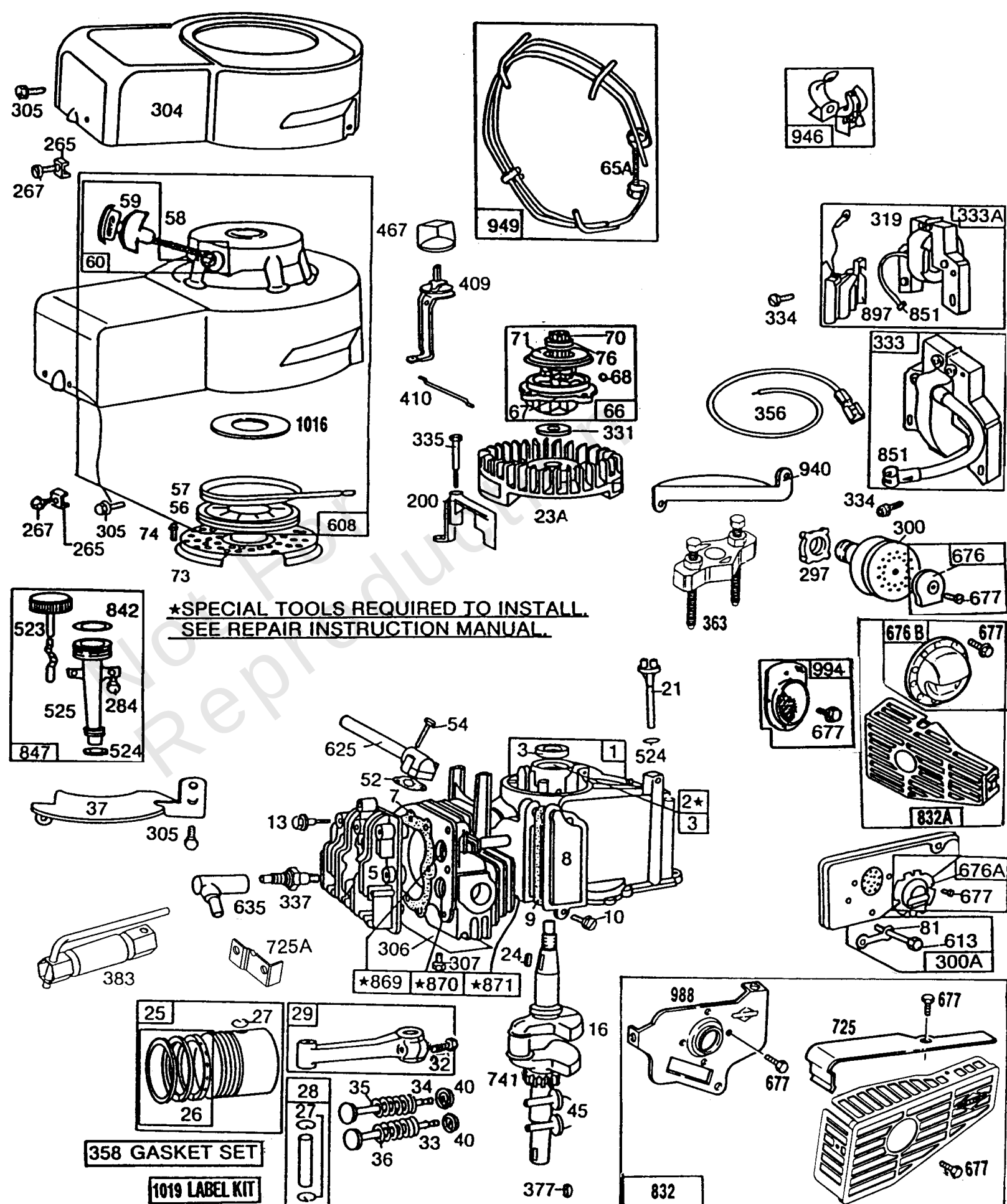
Cyl,Mufflers,Piston,Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
40	292259		RETAINER, Valve -(Exhaust)
40	93312		RETAINER, Valve -(Valves With Groove In Stem)
45	261250		TAPPET, Valve
52	270844		GASKET, Intake -Included in Gasket Set-Part No. 391662
54	93485		SCREW
56	280439		PULLEY, Rope Starter
57	490179		SPRING-REWIND STR
58	66734		ROPE, Starter -(48-5/8) If longer rope is needed, Order No. 395883 and cut to required length.
59	230228		PIN, Starter Grip
60	393152		GRIP-STARTER ROPE
65A	94124		SCREW
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	299799		RATCHET, Clutch
71	221653		WASHER
71	394506		COVER, Ratchet -(Rubber Coated)
73	221661		SCREEN, Rotating -(Rewind Starter)
74	93490		SCREW -Included in Starter Drive Kit-Part No. 395727
76	68238		SEAL, Ratchet
81	223256		LOCK, Rod Screw
200	68388		BLADE, Governor
265	22372		CLAMP, Casing
267	93469		SCREW
284	94073		SCREW
297	91811		LOCKNUT -(Elbow)
300A	394644		MUFFLER
300	394569		MUFFLER -(Lo Tone)
304	391636		HOUSING, Blower
305	94153		SCREW
306	222394		SHIELD, Cylinder
307	93758		SCREW -(Rotating Screen)
319	298502		ARMATURE, Magneto -(Points And Condenser)
331	220865		WASHER -(Heavy Flywheel)
333A	398593		ARMATURE, Magneto -(Magnetron Ignition)
333	398593		ARMATURE, Magneto -(Magnetron Ignition)
334	93381		SCREW
335	93435		SCREW
337	293918		PLUG, Spark
337	298809		PLUG, Spark



Cyl,Mufflers,Piston,Oil Fill

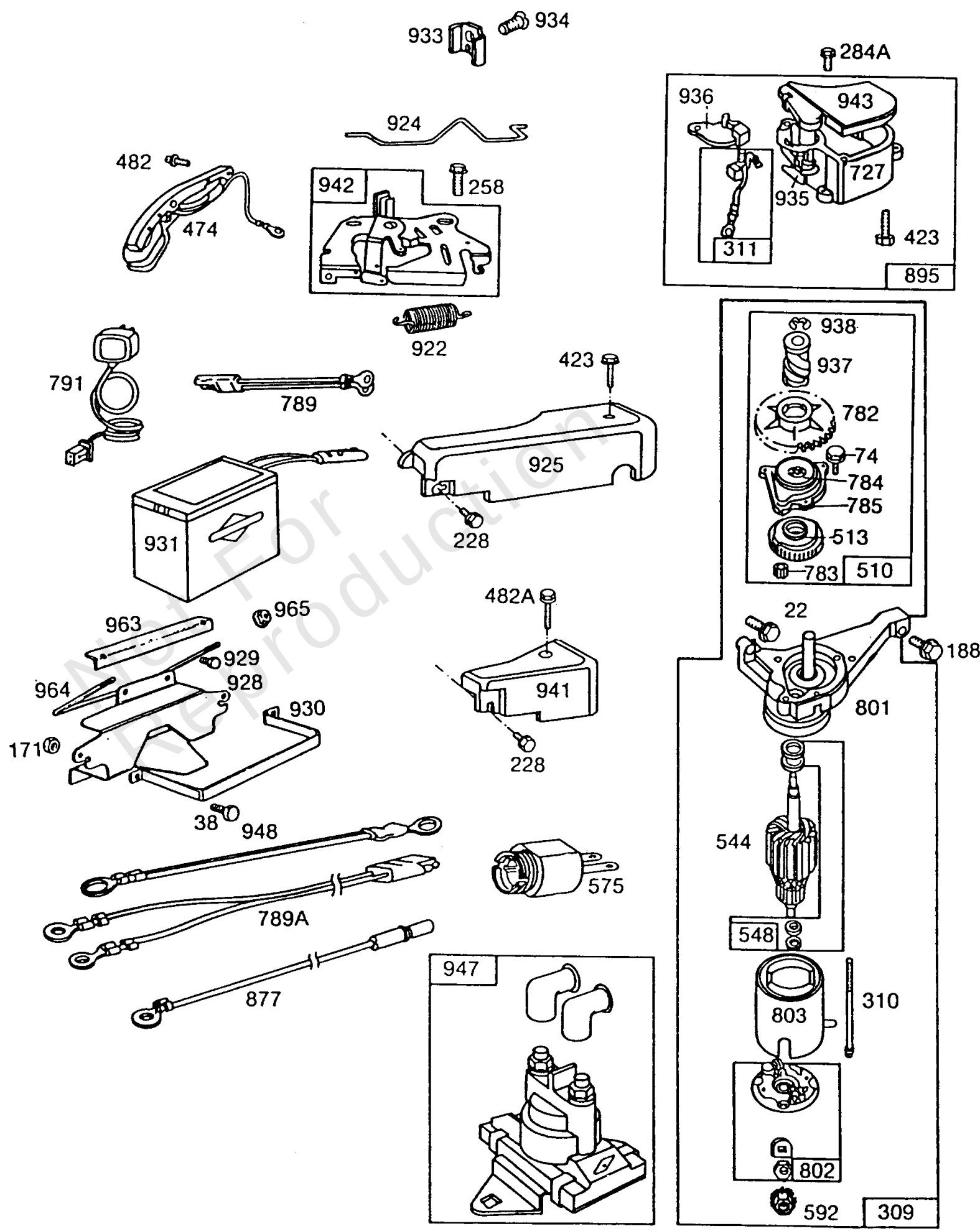
REF NO	PART NO	QTY	DESCRIPTION
337	492167		PLUG, Spark
337	802592		PLUG, Spark -(Resistor)
356	396585		WIRE, Stop
358	391662		GASKET SET, Engine
363	19069		PULLER, Flywheel
377	93065		KEY, Woodruff -(#6)
383	89838		WRENCH, Spark Plug
409	391590		BRACKET, Control
410	260993		LINK, Control
467	299858		KNOB, Control
523	396372		DIPSTICK/CAP ASSEMBLY
524	271485		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
525	280382		TUBE, Dipstick -Used Before Code Date 85080100
525	280578		TUBE, Dipstick -Used After Code Date 85073100
608	396532		STARTER, Rewind -(12 O'clock)
613	93935		SCREW -(Muffler)
625	391377		STACK, Air
635	66538		BOOT, Spark Plug
676B	396548		DEFLECTOR, Muffler
676A	393756		DEFLECTOR, Muffler -(Side Outlet)
676	393760		DEFLECTOR, Muffler
677	93705		SCREW -(8-32 X 3/8)
725A	224451		SHIELD, Heat
725	223725		SHIELD, Heat
741	261533		GEAR, Timing -(Plain Bearing 2 Piece Crankshaft)
832A	396313		GUARD, Muffler
832	399637		GUARD, Muffler
842	270920		SEAL, O-Ring -(Dipstick Tube) (Oil Fill)
847	395869		TUBE, Dipstick -Used Before Code Date 85080100
847	399030		TUBE, Dipstick -Used After Code Date 85073100
851	221798		TERMINAL, Spark Plug
869	210879		SEAT, Valve -(Intake) -Used Before Code Date 88070100
869	211172		SEAT, Valve -(Intake) -Used After Code Date 88063000
870	211291		SEAT, Valve -(Exhaust)
871	231349		BUSHING-VALVE GUIDE -(Exhaust)
871	63709		BUSHING, Valve Guide -(Intake)
897	394970		KIT, Magnetron Ignition



Cyl,Mufflers,Piston,Oil Fill

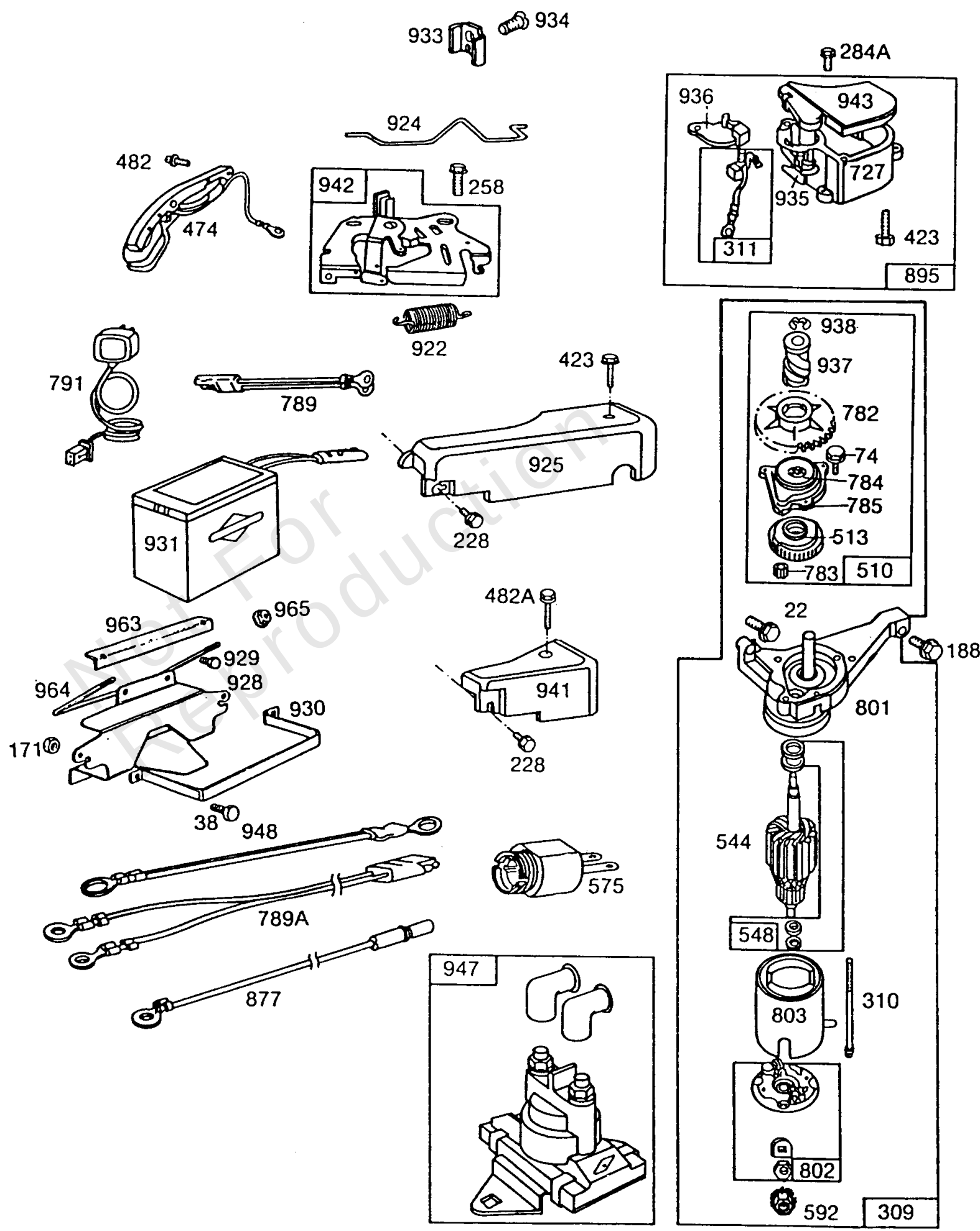
REF NO	PART NO	QTY	DESCRIPTION
940	222403		GUARD, Flywheel
946	396526		GUIDE, Rope
949	396579		GUARD, Debris Screen -(Includes Mounting Hardware)
988	223600		BRACKET, Muffler
994	398067		ARRESTOR, Spark
1016	490817		SPACER-REWIND -(Rewind)
1019	491082		KIT, Label

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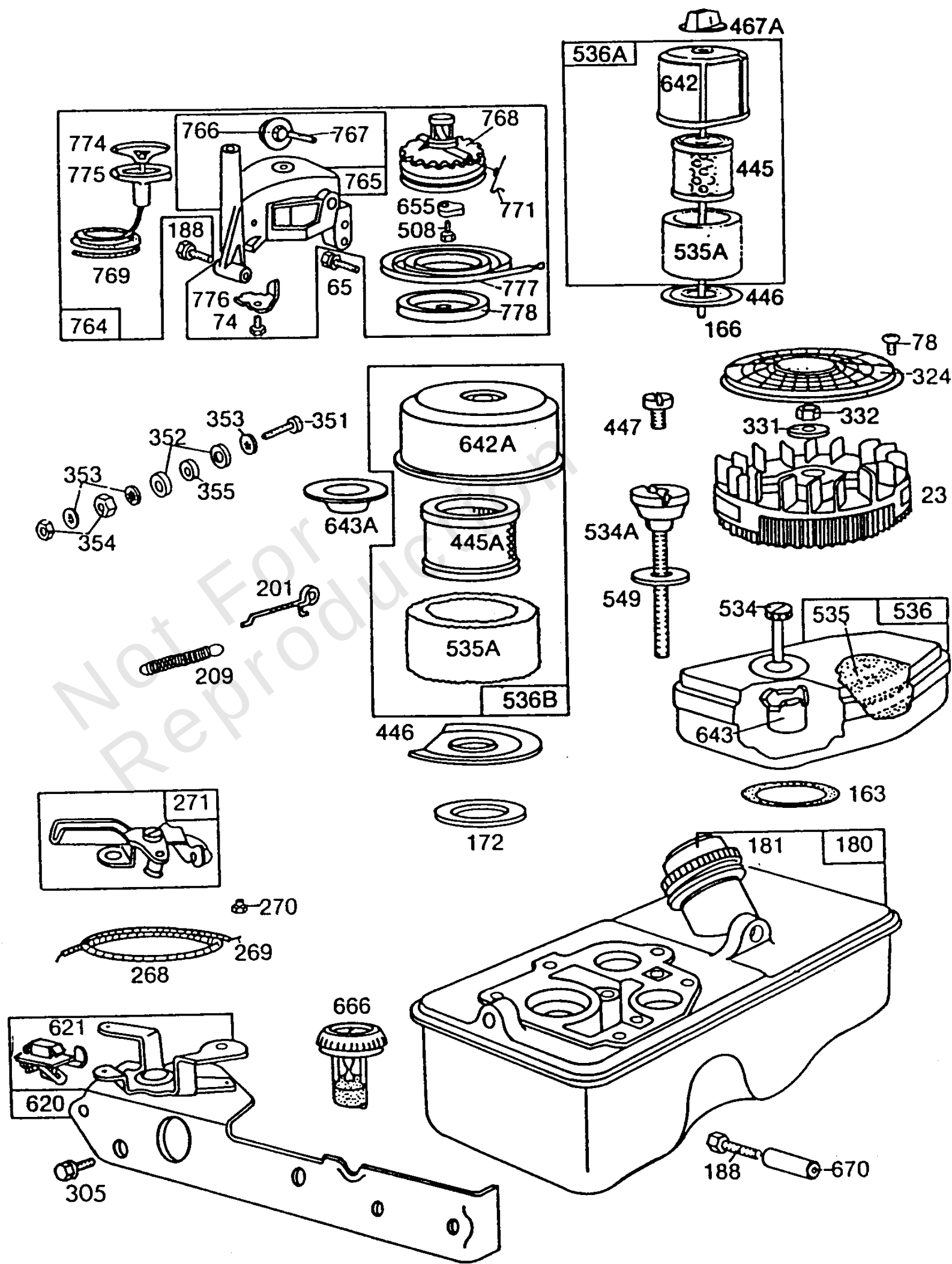
Electric Starter,Electrical

REF NO	PART NO	QTY	DESCRIPTION
22	93032		SCREW -(Fuel Tank) (Tank)
38	93777		SCREW
74	93490		SCREW -Included in Starter Drive Kit-Part No. 395727
171	93203		NUT
188	93585		SCREW -(Crankcase Cover)
228	93490		SCREW -(Rotating Screen)
258	94018		SCREW
284A	93892		SCREW
309	396439		MOTOR, Starter -(6 Volt)
310	94051		SCREW
311	395728		SET, Brush
423	94026		SCREW
474	397880		ALTERNATOR
482A	93621		SCREW -(Tapping)
482	94016		SCREW
510	395727		DRIVE, Starter
513	394815		CLUTCH, Starter
544	396058		ARMATURE, Starter -(6 Volt)
548	396067		WASHER -(Starter Motor)
575	396291		SWITCH, Starting
592	231082		NUT -(Governor Control)
727	280336		GUARD, Flywheel
782	280038		GEAR, Starter Drive -Included in Starter Drive Kit-Part No. 395727
783	261606		GEAR, Starter Drive -Included in Starter Drive Kit-Part No. 395727
784	223123		COVER, Gear -Included in Starter Drive Kit-Part No. 395727
785	271457		GASKET, Gear Cover/Housing
789A	396393		HARNESS, Wiring -(Use With Solenoid) (6 Volt)
789A	396392		HARNESS, Wiring -(14, 6 Volt)
789	395602		HARNESS, Wiring -(14, For Remote Mount Battery) (Remote Mount Battery)
789	395624		HARNESS, Wiring -(4-1/2) (4 1/2)
791	395569		CHARGER, Battery -(120 Volt) (6 Volt Battery)
791	395585		CHARGER, Battery -(240 Volt) (6 Volt Battery)
791	493357		ADAPTER, Charger -(With 493359 Battery)
801	395851		CAP, Drive
802	396061		CAP, End
803	396051		HOUSING, Starter
877	396485		WIRE/CONNECTOR, Alternator -(Alternator To Solenoid)



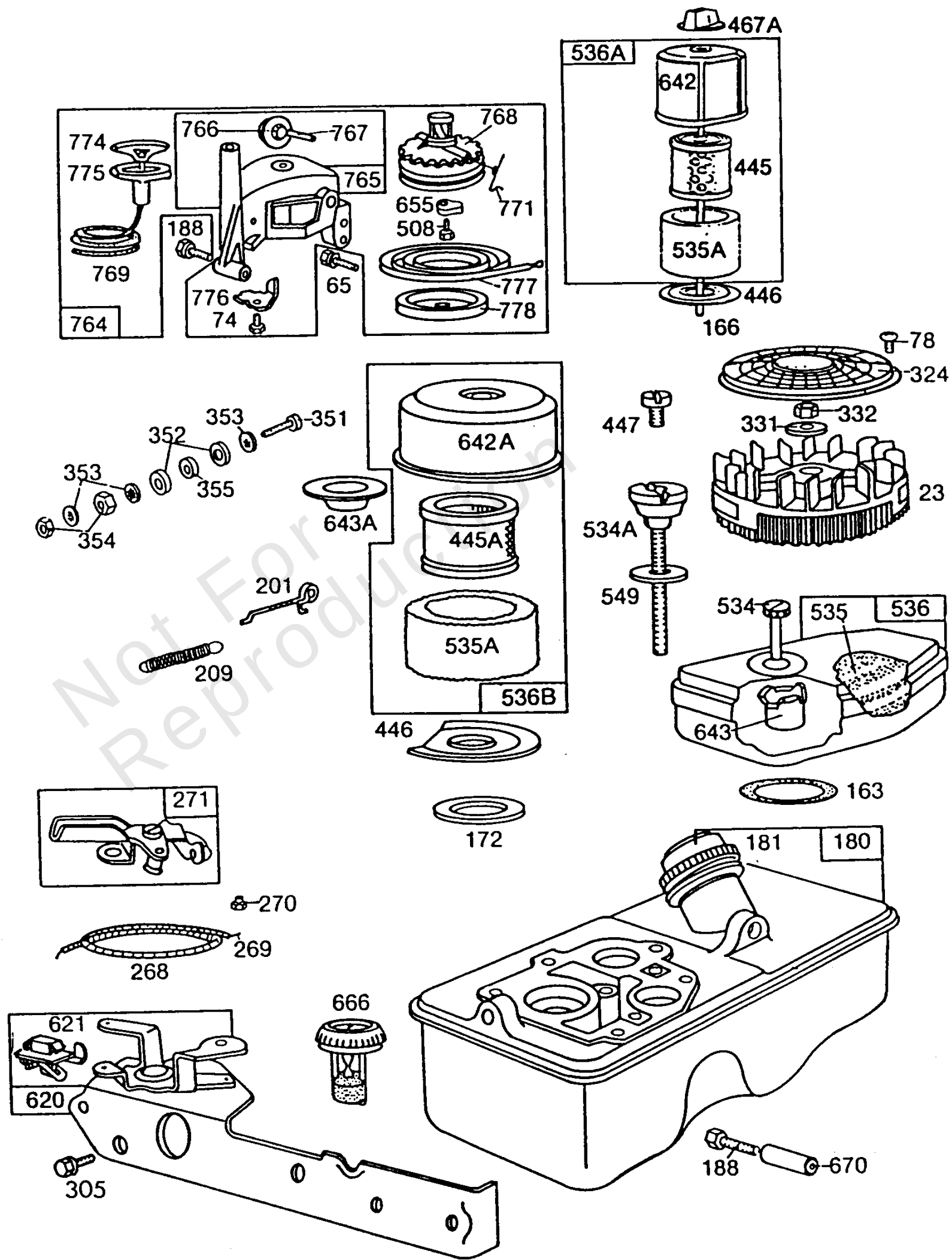
Electric Starter,Electrical

REF NO	PART NO	QTY	DESCRIPTION
895	394767		SWITCH, Starting
922	261647		SPRING, Governor -(Return)
924	261881		LINK, Starter Switch
925	280363		COVER, Linkage
928	223162		BRACKET, Battery
929	93980		SCREW -(Fuel Tank) (Tank)
930	223161		BRACKET, Support
931	395559		BATTERY -(6 Volt)
933	223278		SPACER -(Used on Engines Without Band Brake)
934	94037		SCREW
935	223128		SWITCH, Interlock
936	280338		SWITCH, Actuator
937	280366		SPLINE, Starter -Included in Starter Drive Kit-Part No. 395727
938	93941		RETAINER, E Ring -Included in Starter Drive Kit-Part No. 395727
942	224331		BRACKET, Brake
942	493239		BRACKET, Brake -(Non Compliance Engines)
943	280322		COVER, Starter
947	396483		SOLENOID, Fuel
948	396261		HARNESS, Wiring -(6 Volt) (8)
948	396553		WIRE ASSEMBLY -(14)



Fuel Tank Assy,A/C,Rewind

REF NO	PART NO	QTY	DESCRIPTION
23	394849		FLYWHEEL
65	93587		SCREW -(1/4-20 X 1)
74	93490		SCREW -Included in Starter Drive Kit-Part No. 395727
78	93858		SCREW -(Flywheel Guard)
163	271139		GASKET, Air Cleaner -(Above Spacer)
166	231332		STUD -(Rotary Choke)
172	271077		SPACER, Air Cleaner
180	396781		TANK, Fuel
181	391494		CAP, Fuel Tank -(Chrome)
188	93585		SCREW -(Crankcase Cover)
201	261027		LINK, Air Vane
209	261106		SPRING, Governor -(2800 To 3000 RPM)
268	66986		CASING, Control Wire -(Cut To Required Length)
269	26099		WIRE, Control -(Cut To Required Length) If longer wire is needed, specify length in inches; if shorter wire is needed, order No. 26099 and cut to required length.
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
305	94153		SCREW
324	280140		SCREEN, Rotating
331	220865		WASHER -(Heavy Flywheel)
332	92284		NUT -(Flywheel)
351	93735		SCREW
352	66068		WASHER -(Fiber)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
355	66554		WASHER -(Insulating)
445A	392308		FILTER, A/C Cartridge
445	396424		FILTER, Pre Cleaner
446	222844		BASE, Air Cleaner
447	93913		SCREW
467A	212706		KNOB, Choke Shaft
508	93158		SCREW -(1/4-20 X 5/8)
534A	94005		SCREW -(Air Cleaner)
534	93374		SCREW -(Air Cleaner)
535A	271466		FILTER, Pre Cleaner
535	270848		FILTER, Air Cleaner Foam
536A	396397		CLEANER, Air
536B	392368		CLEANER, Air



Fuel Tank Assy,A/C,Rewind

REF NO	PART NO	QTY	DESCRIPTION
536	391641		CLEANER, Air
549	270978		WASHER -(Below Internal Screw Head)
620	391442		BRACKET, Control -(Remote Control)
621	297472		SWITCH, Stop -Used Before Code Date 85032800
621	396847		SWITCH, Stop -Used After Code Date 85032700
642A	222626		COVER, Air Cleaner
642	223306		COVER, Air Cleaner
643A	222594		SUPPORT, Foam Element -(1/4 Deep)
643	280374		RETAINER, Air Filter
655	222057		ANCHOR, Spring
666	299992		GAUGE, Fuel
670	94047		SPACER, Fuel Tank -(Non Compliance Engines)
764	396082		STARTER, Vertical Rewind -(48-5/8)
765	395914		HOUSING, Vertical Starter -(Compliance Engines)
766	280022		PULLEY, Rope Guide
767	231048		PIN, Retainer -(7/16)
768	299948		PULLEY, Vertical Starter
769	66734		ROPE, Starter -(48-5/8) If longer rope is needed, Order No. 280399 and cut to required length.
771	299961		CLIP -(Vertical Pull Starter)
774	280121		INSERT, Grip
775	280036		GRIP, Starter Rope
776	222049		GUIDE, Rope
777	390066		SPRING, Vertical Rewind Starter
778	280021		COVER, Vertical Pulley

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	-----		No engine replacement. Repair engine with individual parts.
	-----		Top No-Load Speed: 2900 -Trim: ALL

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