

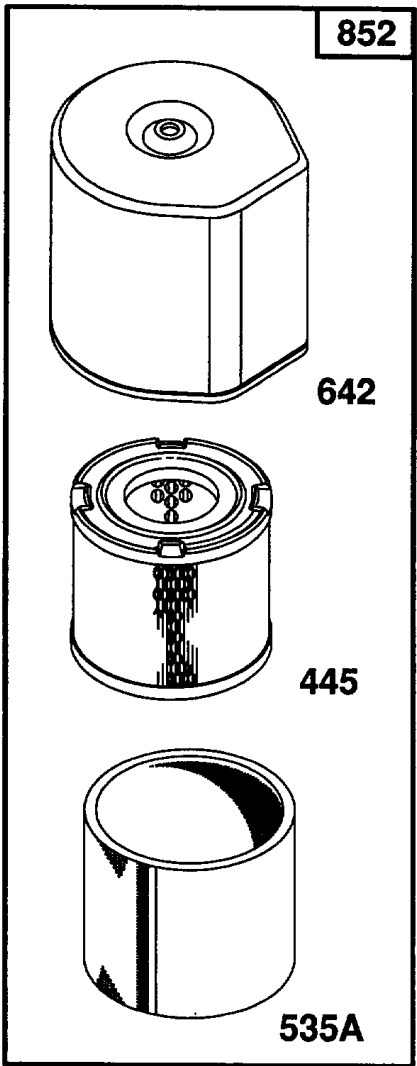
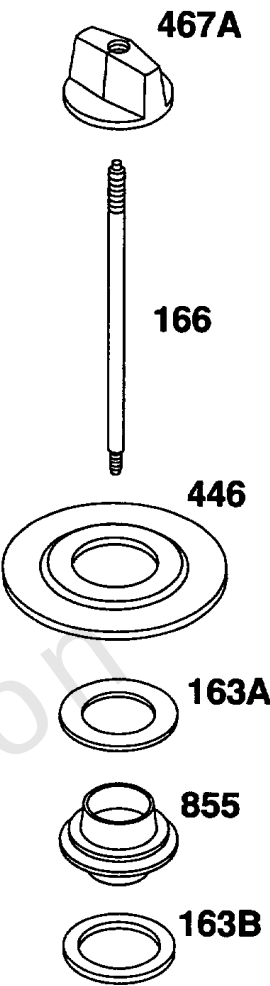
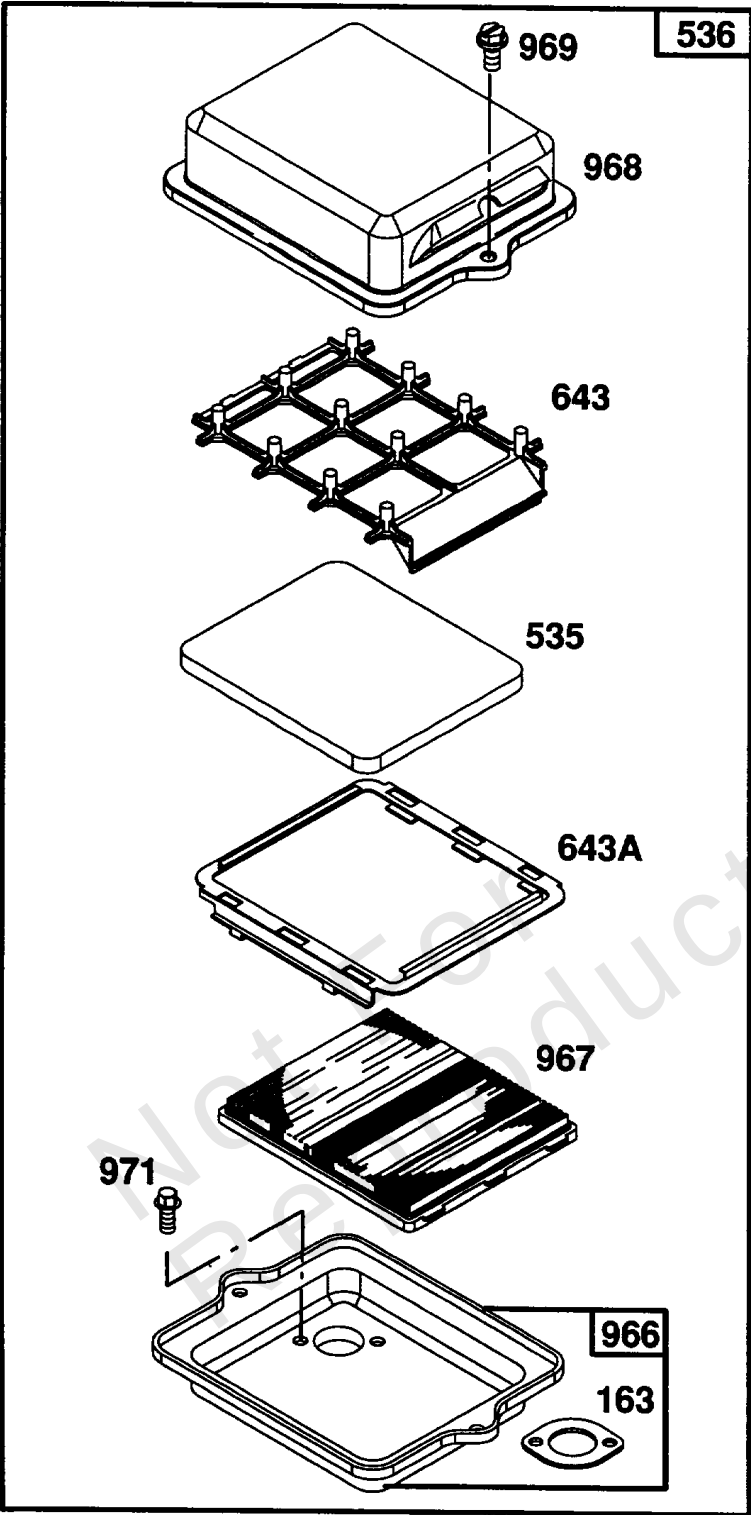


Parts Manual

Mfg. No: 082232-4844-01

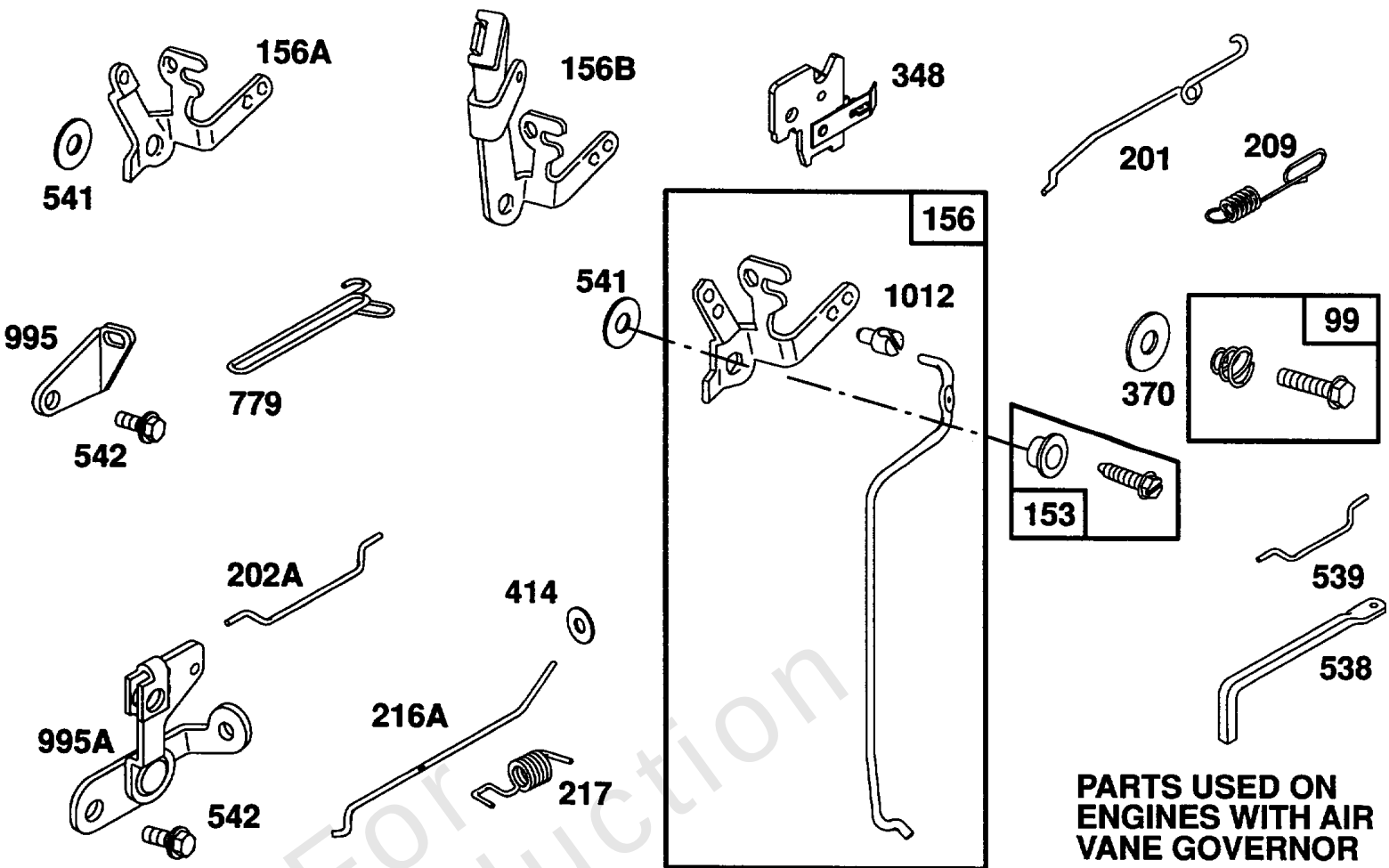
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Not For
Reproduction



(2) Air Cleaner Groups

REF NO	PART NO	QTY	DESCRIPTION
163B	272631		GASKET, Air Cleaner -(Air Cleaner)
163A	271139		GASKET, Air Cleaner -(Above Spacer)
163	271935		GASKET, Air Cleaner -Included in Gasket Set-See Ref. 358
166	231819		STUD
445	396424		FILTER, Pre Cleaner
446	222844		BASE, Air Cleaner
467A	493903		KNOB, Air Cleaner Cover
535A	271466		FILTER, Pre Cleaner
535	491435		FILTER, Pre Cleaner -(Pre-Cleaner)
536	494279		CLEANER-AIR
642	493822		COVER, Air Cleaner
643A	280726		RETAINER, Air Filter
643	280737		SUPPORT, Foam Element
852	396397		CLEANER, Air
855	281189		ADAPTER, Air Cleaner
966	492797		BASE, Air Cleaner
967	491588		FILTER, A/C Cartridge
968	223765		COVER, Air Cleaner
969	490073		SCREW -(Air Cleaner)
971	94018		SCREW



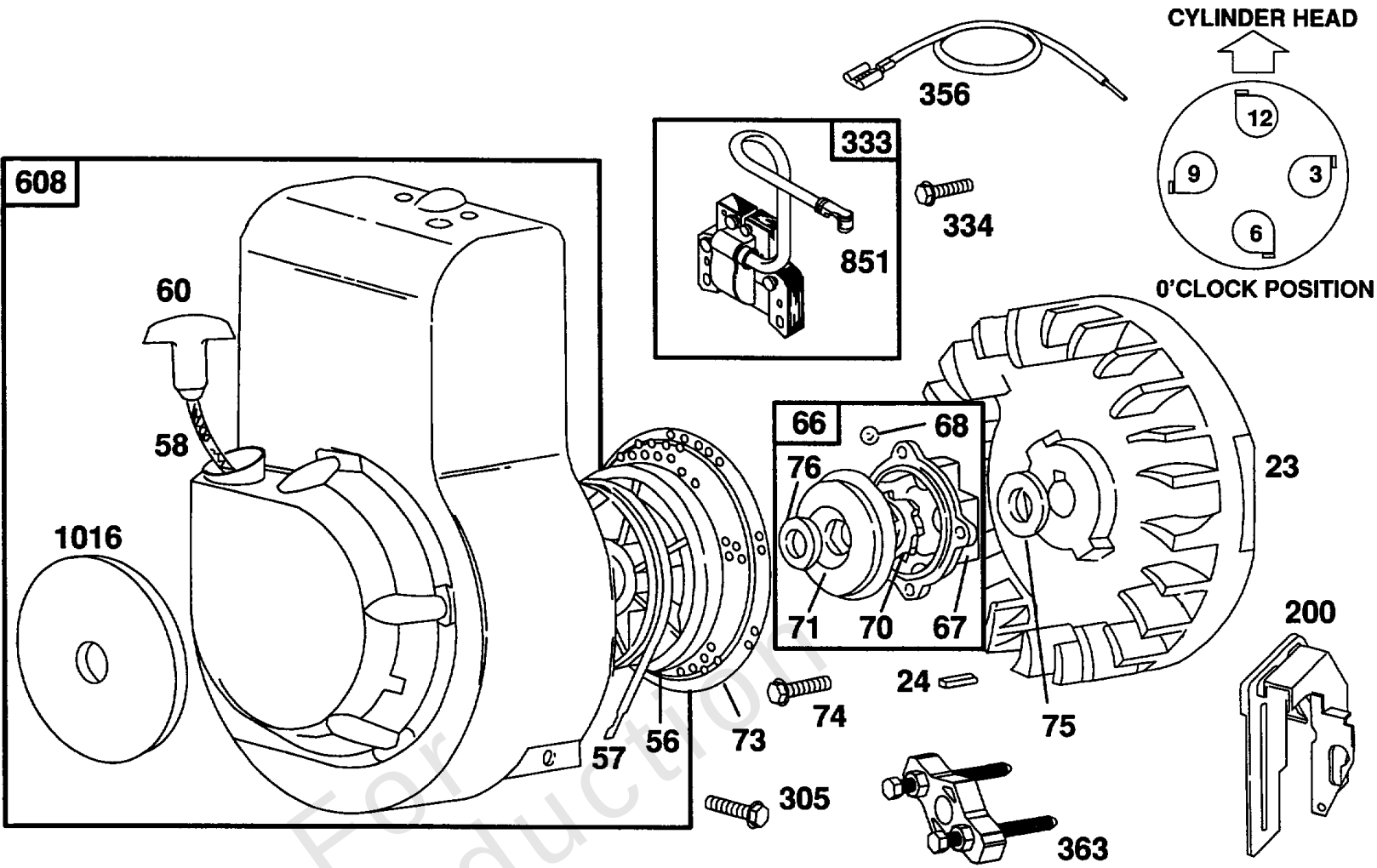
Air Vane Governor Parts

REF NO	PART NO	QTY	DESCRIPTION
99	490956		KIT, Spring/Screw
153	490501		SCREW -(Carburetor Lever)
156B	223855		LEVER, Choke
156A	223857		LEVER, Speed Adjuster
156	492905		LEVER, Speed Adjuster -(Fixed Speed)
201	262325		LINK, Air Vane
202A	262470		LINK, Throttle
209	262317		SPRING, Governor
216A	262320		LINK, Choke
217	262281		SPRING/LINK, Mechanical Governor
348	296110		SWITCH, Stop
370	66432		WASHER
414	221198		WASHER
538	260683		ROD, Control -(Square Rod)
539	260684		LINK, Mechanical Governor -(Square Rod)
541	22398		WASHER
542	93572		SCREW -(10-32 X 3/8)
779	262570		LINK, Control
995A	491577		BRACKET, Link -Used Before Code Date 94090100
995A	497195		CONTROL, Throttle -Used After Code Date 94083100
995	223887		BRACKET, Link
1012	490507		RETAINER, Link

Footnotes:

Included in Carburetor Kit-See Ref. 121

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121

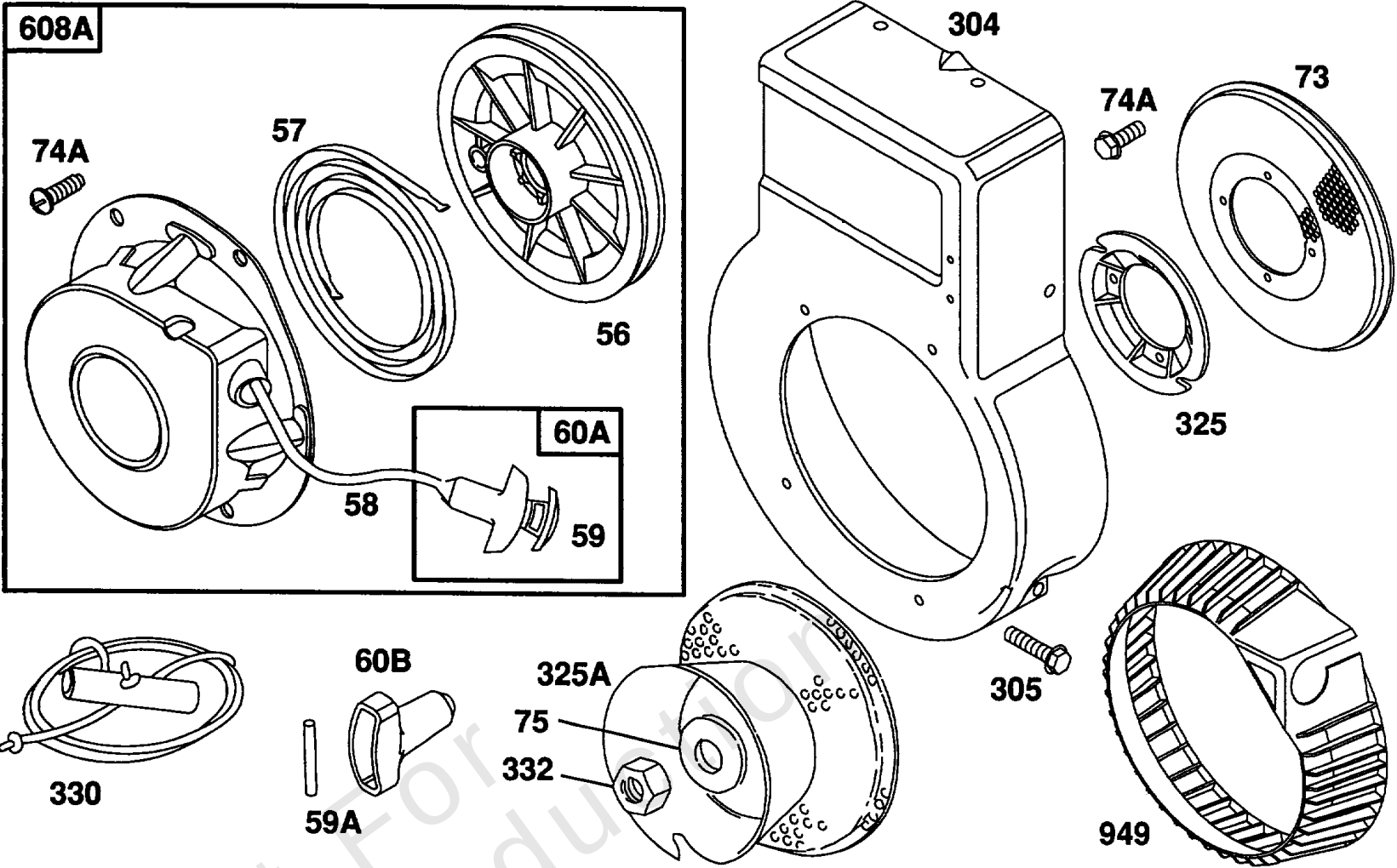


Blower Housing, Rewind Assy.

REF NO	PART NO	QTY	DESCRIPTION
23	296884		FLYWHEEL
24	222698		KEY, Flywheel
56	280439		PULLEY, Rope Starter
57	490179		SPRING-REWIND STR
58	280399		ROPE, Starter -(Cut To Required Length)
58	280406		ROPE, Starter -(Cut To Required Length)
58	66734		ROPE, Starter -(48-5/8)
60	393152		GRIP-STARTER ROPE
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	394506		COVER, Ratchet -(Rubber Coated)
73	221661		SCREEN, Rotating -(Rewind Starter)
74	93490		SCREW -(Rotating Screen)
75	224061		WASHER -(5/8 Hole)
76	68238		SEAL, Ratchet
200	490529		BLADE, Governor
305	93158		SCREW -(1/4-20 X 5/8)
333	397316		ARMATURE, Magneto
334	93381		SCREW
356	490346		WIRE, Stop -(Dual Stop)
363	19069		PULLER, Flywheel
608	491728		HOUSING, Blower -(12 O'clock)
851	221798		TERMINAL, Spark Plug
1016	490817		SPACER-REWIND -(Rewind)

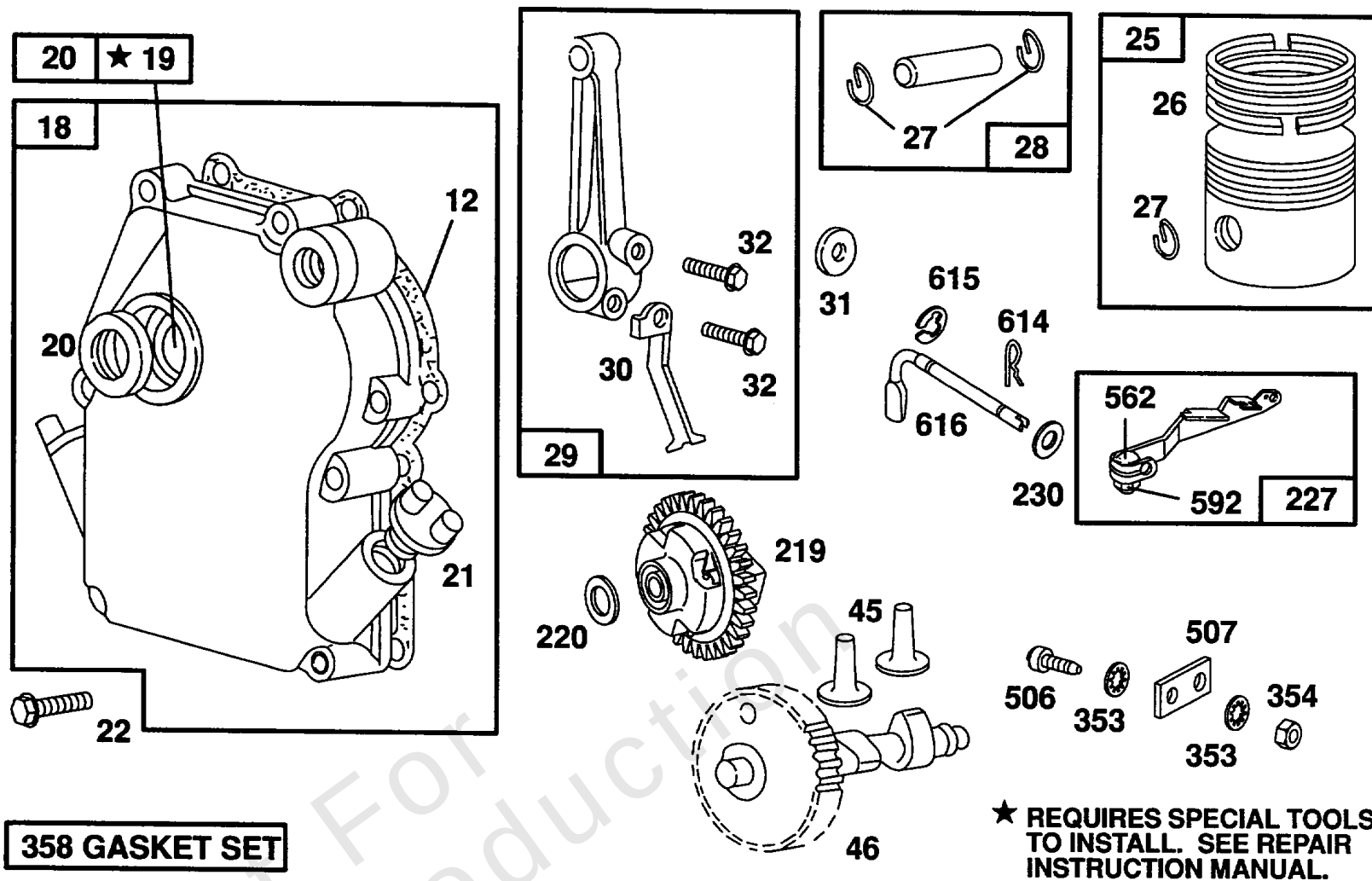
Footnotes:

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121
Included in Gasket Set-See Ref. 358



Blower Housing, Rewind Assy.

REF NO	PART NO	QTY	DESCRIPTION
56	280439		PULLEY, Rope Starter
57	490179		SPRING-REWIND STR
58	280399		ROPE, Starter -(Cut To Required Length)
58	280406		ROPE, Starter -(Cut To Required Length)
58	66734		ROPE, Starter -(48-5/8)
59A	230228		PIN, Starter Grip
59	490653		INSERT, Grip
60A	490652		GRIP-STARTER ROPE
60B	66728		GRIP, Starter Rope
73	221661		SCREEN, Rotating -(Rewind Starter)
74A	93067		SCREW -(3/8) -Used Before Code Date 88020800
74A	94418		SCREW -Used After Code Date 88020700
75	224061		WASHER -(5/8 Hole)
304	491117		HOUSING, Blower
305	93158		SCREW -(1/4-20 X 5/8)
325A	298731		PULLEY, Rope Starter -(5/8 Hole)
325	280810		PULLEY, Rope Starter
330	69932		GRIP, Starter Rope
332	92284		NUT -(Flywheel)
608A	494068		STARTER, Rewind -(10 O'clock)
949	280684		GUARD, Rewind -Used Before Code Date 91080500
949	281192		GUARD, Rewind -Used After Code Date 91080400

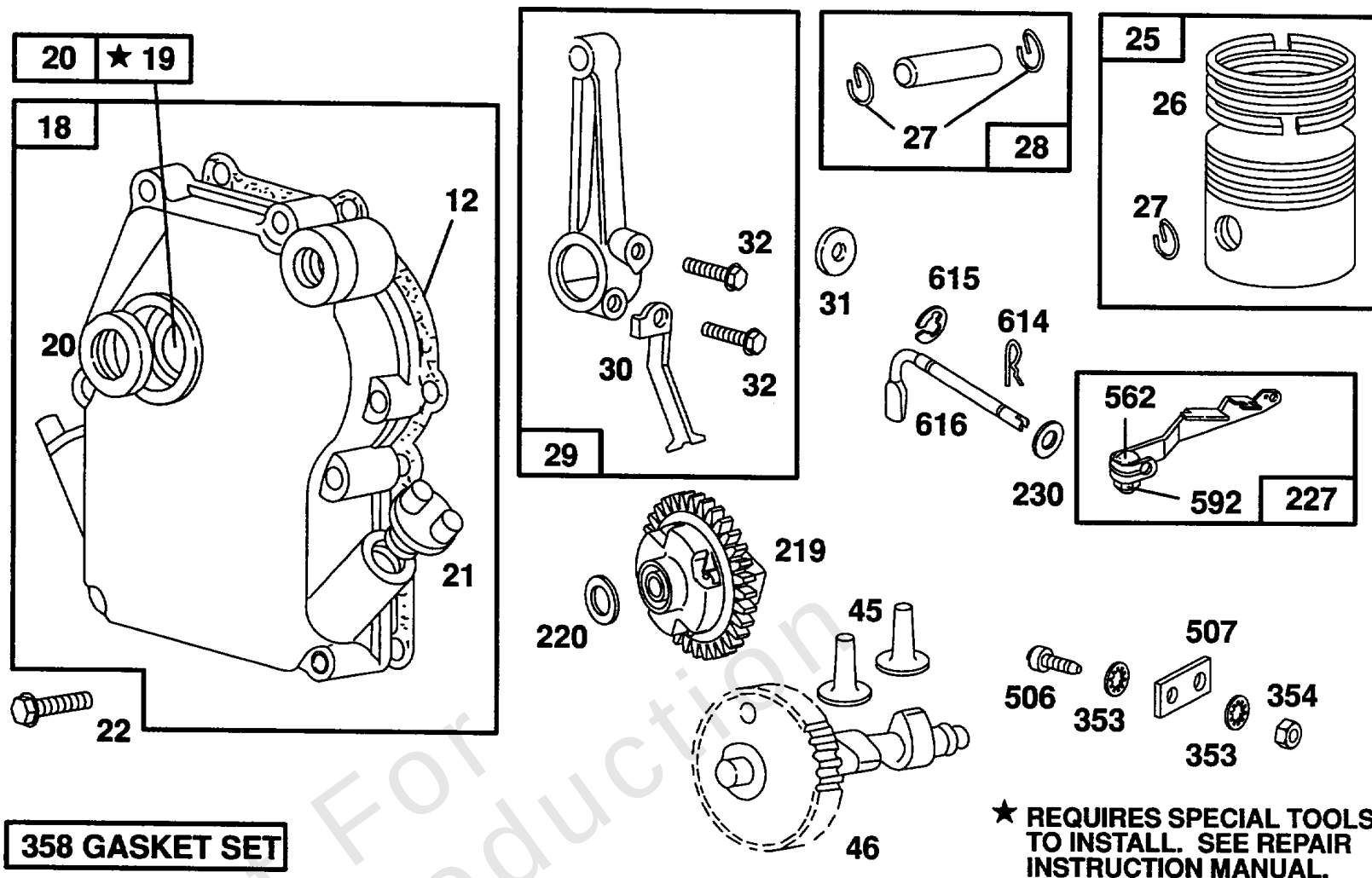


Crankcase Cover, Piston, Cam

REF NO	PART NO	QTY	DESCRIPTION
12	270833		GASKET, Crankcase -(.015) Included in Gasket Set-See Ref. 358
12	270895		GASKET, Crankcase -(.005) Included in Gasket Set-See Ref. 358
12	270896		GASKET, Crankcase -(.009) Included in Gasket Set-See Ref. 358
18	395259		COVER, Crankcase -Used Before Code Date 93071900
19	293708		KIT, Bushing/Seal -(Plain Bearing) Include(s): 220538 Bushing
20	393812		SEAL-OIL -Used Before Code Date 93071900
20	393812		SEAL-OIL
20	495355		SEAL, Oil -(Ball Bearing) -Used After Code Date 93071800
21	66768		PLUG, Oil
22	93656		STUD
22	94607		SCREW
25	295455		PISTON ASSEMBLY -(Standard)
25	295456		PISTON ASSEMBLY -(.010 Oversize)
25	295457		PISTON ASSEMBLY -(.020)
25	295458		PISTON ASSEMBLY -(.030 Oversize)
26	295657		SET, Ring -(Standard)
26	295658		SET, Ring -(.010 Oversize)
26	295659		SET, Ring -(.020 Oversize)
26	295660		SET, Ring -(.030 Oversize)
26	297201		SET, Ring -(Standard)
27	26026		LOCK, Piston Pin
28	298908		PIN, Piston -(.005 Oversize)
28	298909		PIN, Piston
29	294367		ROD, Connecting -(Standard)
29	296079		ROD, Connecting -(.020 Undersize)
30	220670		DIPPER, Connecting Rod
31	222282		WASHER
32	94404		SCREW -(Connecting Rod)
45	230173		TAPPET, Valve
46	493747		CAMSHAFT -(Plastic)
219	391737		GEAR, Governor -Used Before Code Date 91061000
219	494845		GEAR, Governor -Used After Code Date 91060900

Footnotes:

Included in Gasket Set-See Ref. 358



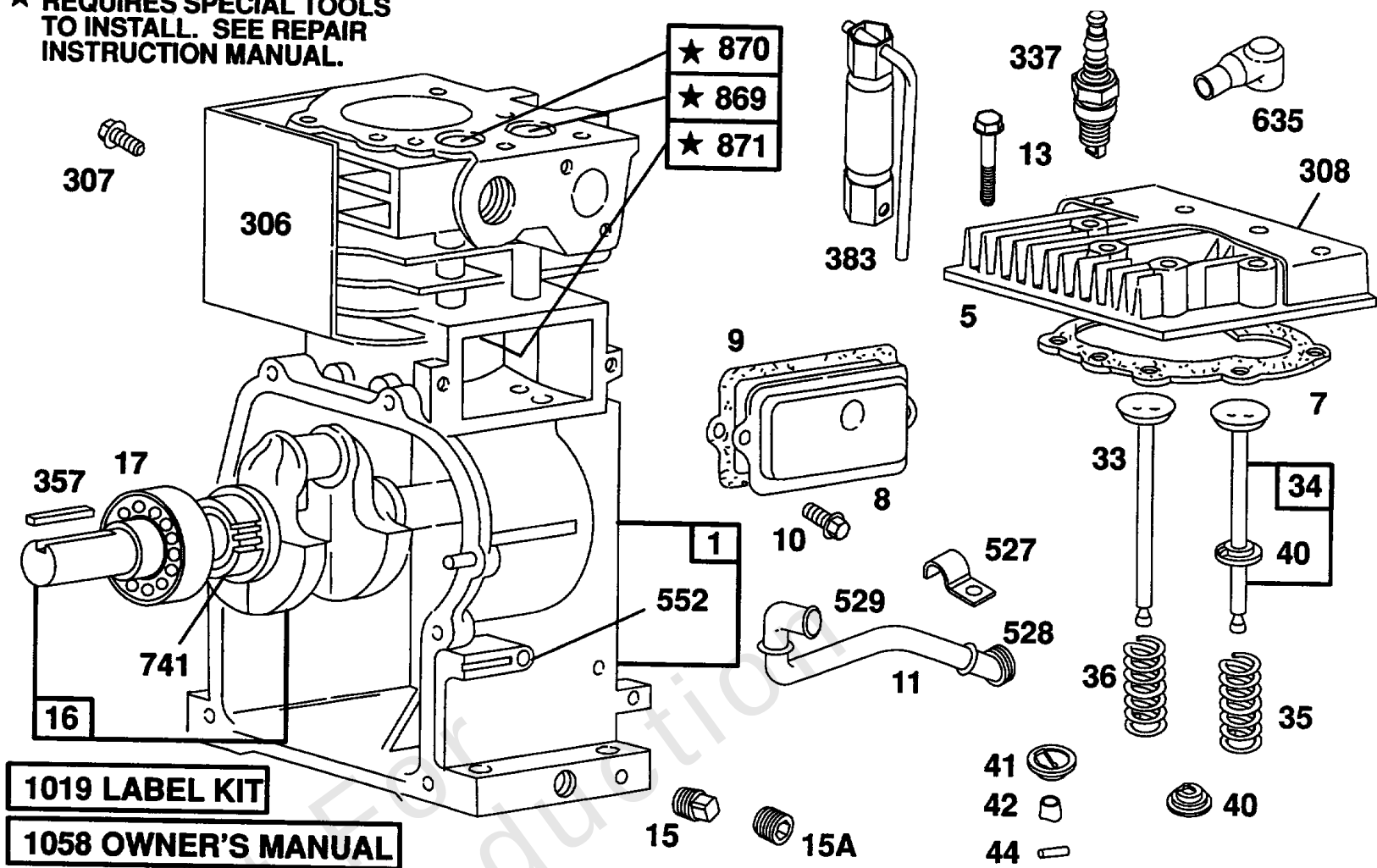
Crankcase Cover, Piston, Cam

REF NO	PART NO	QTY	DESCRIPTION
220	221551		WASHER -(Governor Lever)
227	490454		LEVER, Governor Control -(Mechanical Governor)
230	222450		WASHER
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
358	397144		SET, Carburetor Gasket -(Rotary Choke) -Used Before Code Date 92060800
358	495602		GASKET SET, Engine -Used After Code Date 92060700
506	90200		SCREW -(8-32 X 1/2)
507	66895		INSULATOR
562	93613		SCREW -(Armature)
592	231082		NUT -(Governor Control)
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
616	231077		CRANK, Governor -(1/4 Diameter)

Footnotes:

Included in Gasket Set-See Ref. 358

★ **REQUIRES SPECIAL TOOLS
TO INSTALL. SEE REPAIR
INSTRUCTION MANUAL.**



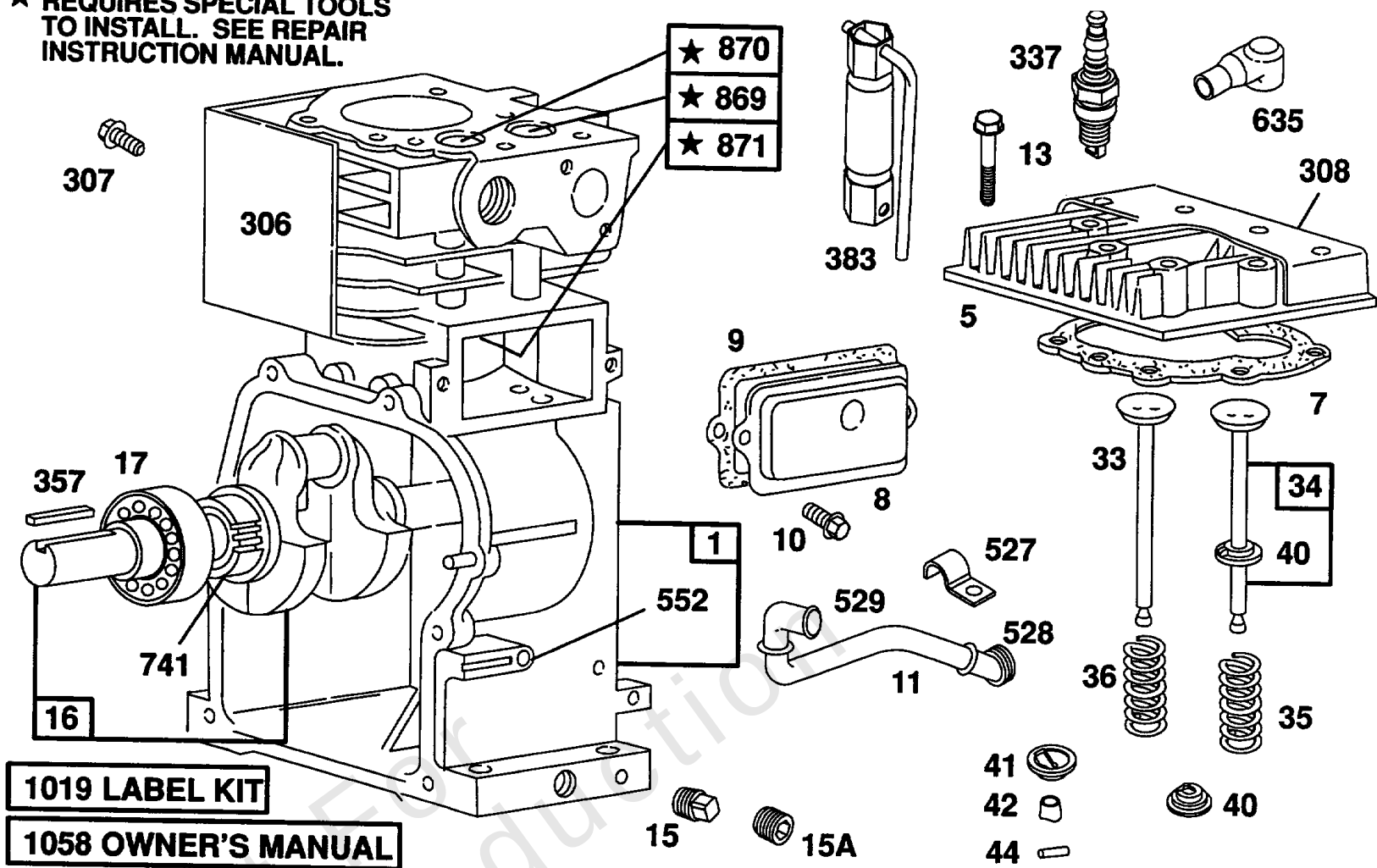
Cylinder Head, Cylinder

REF NO	PART NO	QTY	DESCRIPTION
1	395567		CYLINDER ASSEMBLY
5	210812		HEAD, Cylinder
7	272167		GASKET-CYLINDER HEAD -Included in Gasket Set-See Ref. 358
8	294178		COVER, Breather Passage
9	27549		GASKET, Rocker Cover -Included in Gasket Set-See Ref. 358
10	94688		SCREW -(Valve Cover)
11	231527		TUBE, Breather
13	22963		WASHER
15A	93448		PLUG, Oil Drain -(Flush) (1/4-18 NPTF) (Flush) (1/4 18 NPTF)
15	91249		PLUG, Oil Drain -(1/4 Square)
16	494033		CRANKSHAFT -Used Before Code Date 93071900
17	495484		BEARING, Ball -Used After Code Date 93071800
17	99158		BEARING-BALL -Used Before Code Date 93071900
33	260443		VALVE, Exhaust -(Stellite With Hole In Stem) -Used Before Code Date 90051400
33	262580		VALVE, Exhaust -(Cobalite) -Used After Code Date 90051300 and Before Code Date 93120800
33	262986		VALVE, Exhaust -Used After Code Date 93120700
34	296677		VALVE, Intake -(Grooved stem-includes Retainer)
35	260552		SPRING, Valve -(Exhaust)
36	260552		SPRING, Valve -Used After Code Date 93120700
36	262750		SPRING, Valve -(Exhaust) -Used After Code Date 90051300 and Before Code Date 93120800
36	26826		SPRING, VALVE -(Exhaust) -Used Before Code Date 90051400
40	93312		RETAINER, Valve -(Valves With Groove In Stem)
41	292259		RETAINER, Valve -(Exhaust) -Used Before Code Date 90051400
41	491442		RETAINER, Valve -(Exhaust) -Used After Code Date 90051300 and Before Code Date 93120800
42	230127		RETAINER, Valve
44	230126		PIN, Retainer
306	220478		SHIELD, Cylinder -Used Before Code Date 90020600
306	224377		SHIELD, Cylinder -Used After Code Date 90020500
307	93490		SCREW -(Rotating Screen)

Footnotes:

To Replace Crankshaft Gear Pin-Order Part No. 230978

★ REQUIRES SPECIAL TOOLS
TO INSTALL. SEE REPAIR
INSTRUCTION MANUAL.

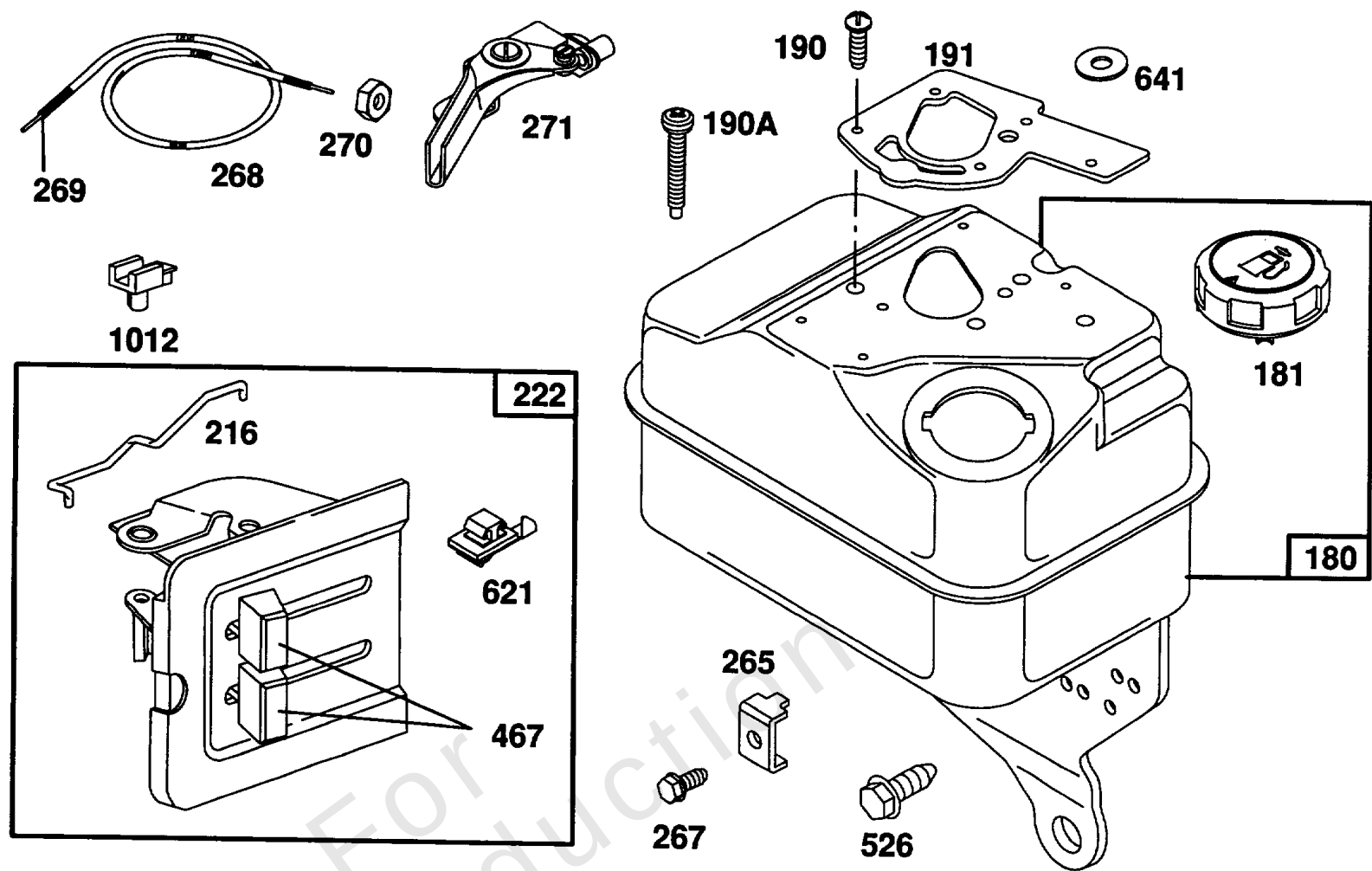


Cylinder Head, Cylinder

REF NO	PART NO	QTY	DESCRIPTION
308	223390		COVER, Cylinder Head
337	298809		PLUG, Spark
337	492167		PLUG, Spark
337	802592		PLUG, Spark -(Resistor)
357	91539		KEY, Drive Pulley -(3/16 Square)
383	89838		WRENCH, Spark Plug
527	223786		CLAMP, Tube
528	66578		TUBE, Breather
529	67838		GROMMET
552	231079		BUSHING, Governor Crank -(1/4 I.D.)
635	66538		BOOT, Spark Plug
741	261533		GEAR, Timing -(Plain Bearing 2 Piece Crankshaft)
741	261721		GEAR, Timing -(Ball Bearing) -Used Before Code Date 93071900
869	210879		SEAT, Valve -(Intake) -Used Before Code Date 88080100
869	211172		SEAT, Valve -(Intake) -Used After Code Date 88073100
870	211291		SEAT, Valve -(Exhaust)
871	262001		BUSHING-VALVE GUIDE -(Exhaust)
871	63709		BUSHING, Valve Guide -(Intake)
1019	491075		KIT, Label
1058	271977		MANUAL, Operator's

Footnotes:

To Replace Crankshaft Gear Pin-Order Part No. 230978

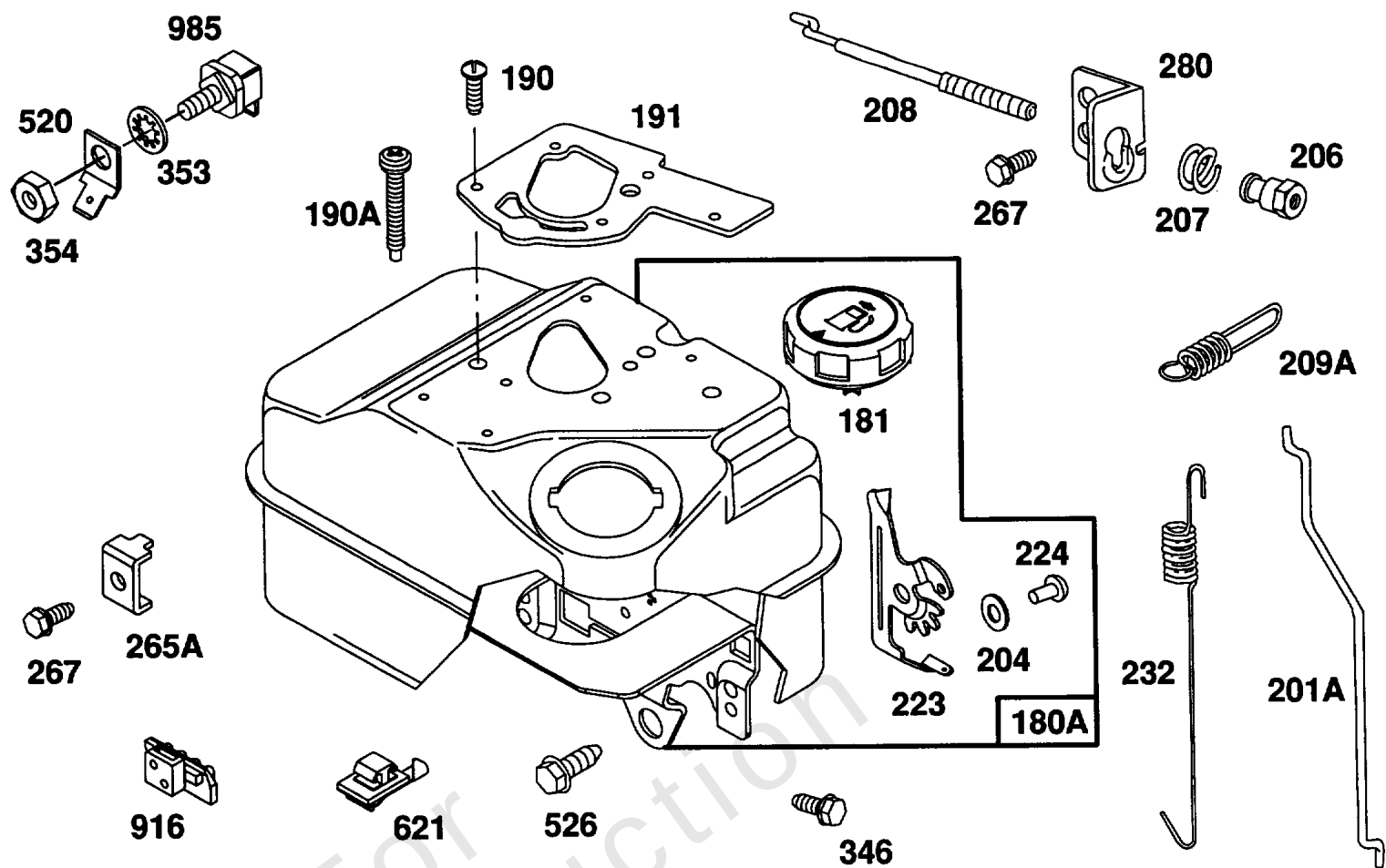


Fuel Tank (2) Quart

REF NO	PART NO	QTY	DESCRIPTION
180	490502		TANK, Fuel -(2 Quart) (Air Vane) -Used Before Code Date 92060800
180	495377		TANK, Fuel -(2 Quart Tank) -Used After Code Date 92060700
181	494559		CAP, Fuel Tank -(Plastic)
190A	94677		SCREW
190	94094		SCREW
191	272410		GASKET, Fuel Tank -Used Before Code Date 92060800
191	272489		GASKET, Fuel Tank -Used After Code Date 92060700
216	262274		LINK, Choke -Used Before Code Date 87030200
216	262359		LINK, Choke -Used After Code Date 87030100
222	490648		BRACKET, Control
265	221370		CLAMP, Casing
267	93496		SCREW -(10-32 X 5/8)
268	66986		CASING, Control Wire -(Cut To Required Length)
269	26099		WIRE, Control -(Cut To Required Length) If Longer Wire is Needed, Specify Length in Inches; If Shorter Wire is Needed, Order and Cut to Required Length
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
467	280715		KNOB, Control
526	93343		SCREW -(Control Panel)
621	396847		SWITCH, Stop
641	220680		WASHER
1012	490507		RETAINER, Link

Footnotes:

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121

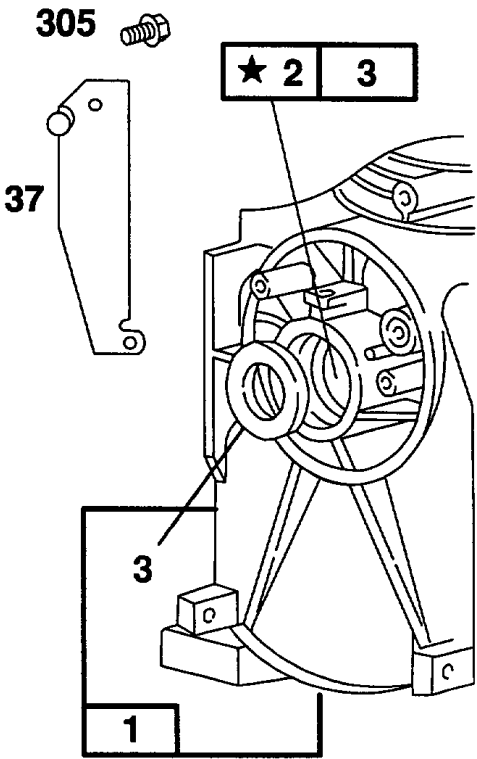
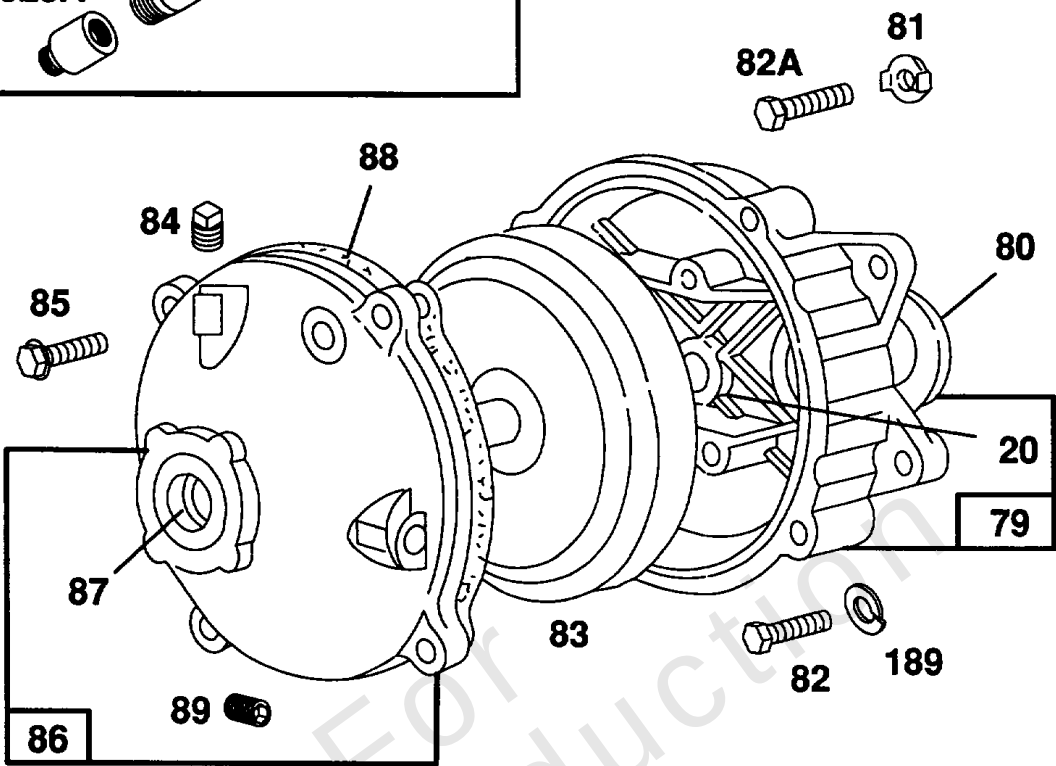
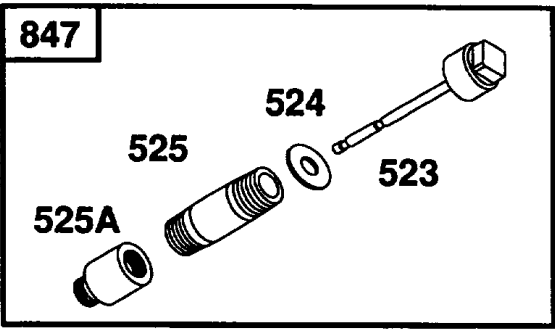


Fuel Tank (2) Quart (Mech.)

REF NO	PART NO	QTY	DESCRIPTION
180A	495388		TANK, Fuel -(3 Quart) (Mechanical Governor) -Used After Code Date 92060700
180A	495376		TANK, Fuel -(2 Quart) (Mechanical Governor)
180A	490527		TANK, Fuel -(3 Quart Tank) -Used Before Code Date 92060800
181	494559		CAP, Fuel Tank -(Plastic)
190A	94677		SCREW
190	94094		SCREW
191	272410		GASKET, Fuel Tank -Used Before Code Date 92060800
191	272489		GASKET, Fuel Tank -Used After Code Date 92060700
201A	262278		LINK, Mechanical Governor
204	222962		BUSHING, Lever
206	231266		NUT, Governor Adjusting -(6-32)
207	26855		SPRING, Governor Link
208	262323		ROD, Governor Control
209A	262291		SPRING, Governor
223	223097		LEVER, Governor Control
224	93491		RIVET
232	262310		SPRING, Governor -(Return)
265A	221535		CLAMP, Casing -(Stamped Steel)
267	93496		SCREW -(10-32 X 5/8)
280	223798		BRACKET, Control
346	93705		SCREW -(8-32 X 3/8)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
520	93722		TERMINAL, Ground
526	93343		SCREW -(Control Panel)
621	396847		SWITCH, Stop
916	280321		RACK, Governor Gear -(Remote and Manual Choke)
985	398525		INSULATOR

Footnotes:

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121



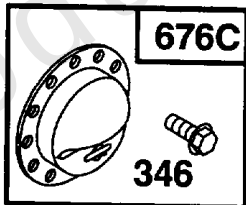
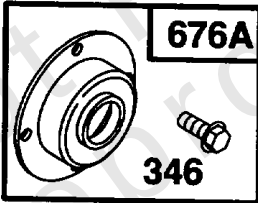
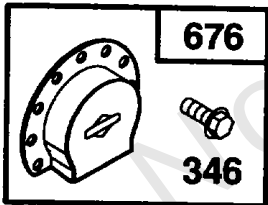
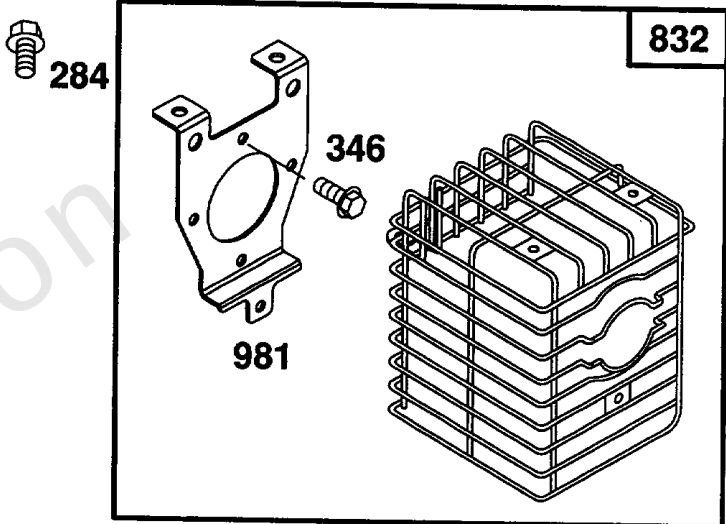
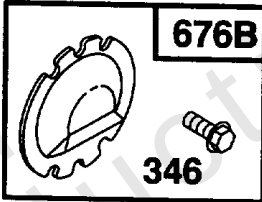
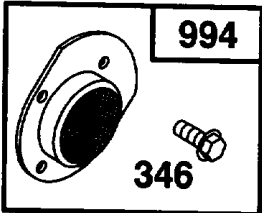
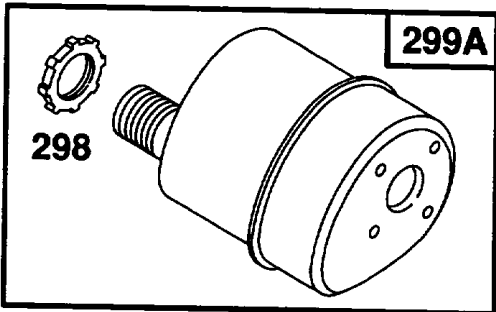
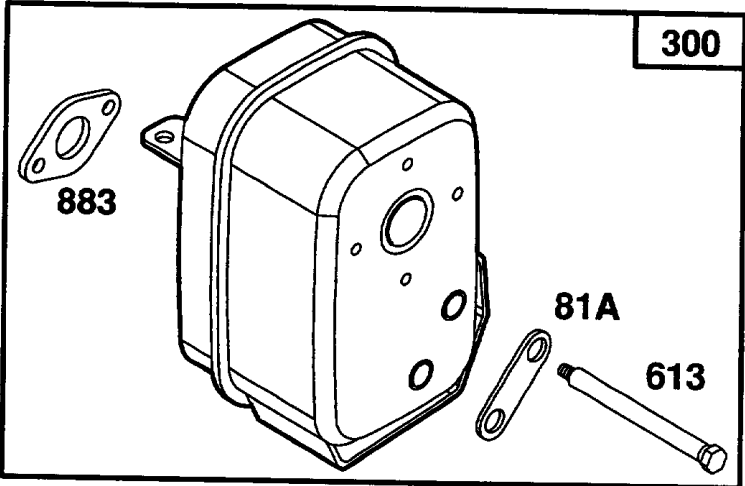
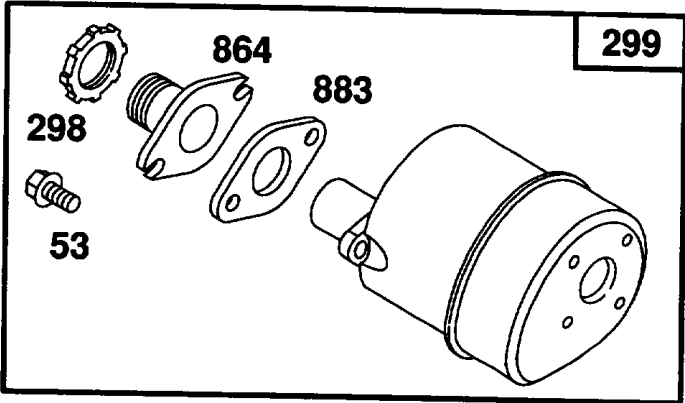
★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

Gear Case Assembly

REF NO	PART NO	QTY	DESCRIPTION
1	395567		CYLINDER ASSEMBLY
2	399269		KIT, Bushing/Seal -(Magneto Side)
3	299819		SEAL, Oil -(Plain Bearing) Included in Gasket Set-See Ref. 358
20	393812		SEAL-OIL -Used Before Code Date 93071900
20	393812		SEAL-OIL
20	495355		SEAL, Oil -(Ball Bearing) -Used After Code Date 93071800
37	220971		GUARD, Flywheel
79	290779		CASE, Gear Reduction
80	27667		GASKET, Gear Case -Included in Gasket Set-See Ref. 358
81	220234		LOCK, Muffler Screw
82A	92279		SCREW -(5/16-24 X 1/2)
82	91541		SCREW -(5/16-24 X 7/8)
83	211293		SHAFT, Auxiliary Drive
84	92617		SCREW -(Gear Case)
85	92747		SCREW -(Used on Two Top Holes to Mount Cover)
86	291730		COVER, Gear
87	19011		SEAL, Oil -Included in Gasket Set-See Ref. 358
88	27313		GASKET, Gear Cover/Housing -Included in Gasket Set-See Ref. 358
89	93448		PLUG, Oil Drain -(Flush) (1/4-18 NPTF) (Flush) (1/4 18 NPTF)
189	90366		WASHER
305	93158		SCREW -(1/4-20 X 5/8)
523	297357		DIPSTICK/CAP ASSEMBLY
524	65304		SEAL, O-Ring -(Dipstick Cap)
525A	394884		TUBE, Dipstick
525	91258		TUBE, Dipstick -(2 1/2)
847	493955		DIPSTICK/TUBE ASSEMBLY

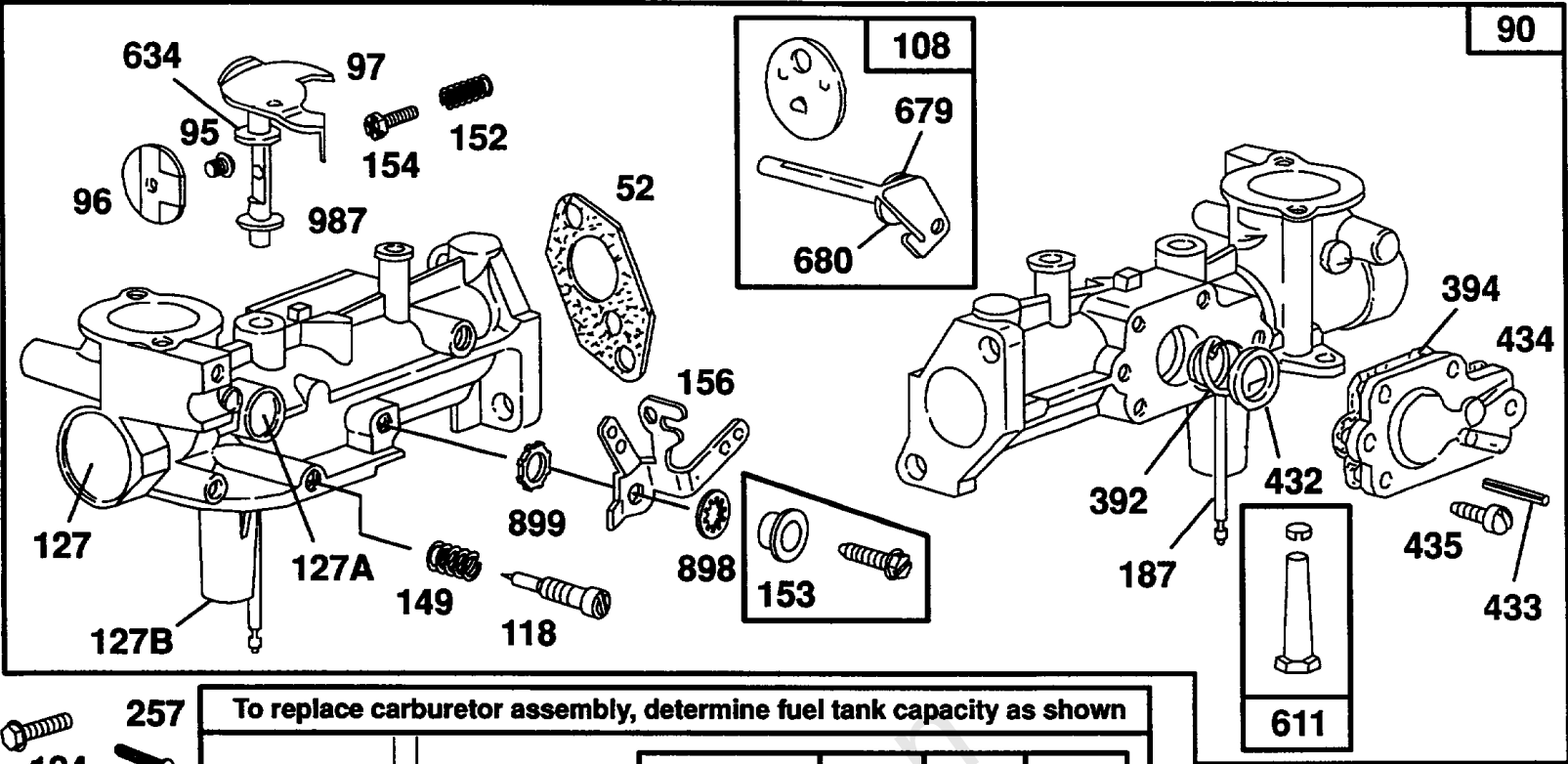
Footnotes:

Included in Gasket Set-See Ref. 358



Mufflers, Muffler Deflectors

REF NO	PART NO	QTY	DESCRIPTION
53	94523		SCREW
81A	223256		LOCK, Rod Screw
284	93801		SCREW
298	220859		LOCKNUT -(Muffler and Elbow)
299A	392811		MUFFLER -(Lo Tone)
299	493288		MUFFLER -(Lo Tone)
300	395959		MUFFLER
346	93705		SCREW -(8-32 X 3/8)
613	94042		SCREW -(Muffler)
676A	397931		DEFLECTOR, Muffler
676B	393756		DEFLECTOR, Muffler -(Side Outlet)
676C	396548		DEFLECTOR, Muffler
676	393760		DEFLECTOR, Muffler
832	490571		GUARD, Muffler
864	492232		ADAPTER, Muffler
883	272252		GASKET, Exhaust -Included in Gasket Set-See Ref. 358
981	223395		BRACKET, Muffler Guard
994	398067		ARRESTOR, Spark



To replace carburetor assembly, determine fuel tank capacity as shown

Fuel Tank Capacity (Quarts)	1	2	3
D (Inches)	2-5/16	4-1/4	4-7/8

D=Fuel Pipe Length (Approx.)

**PARTS USED ON
ENGINES WITH AIR
VANE GOVERNOR**

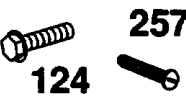
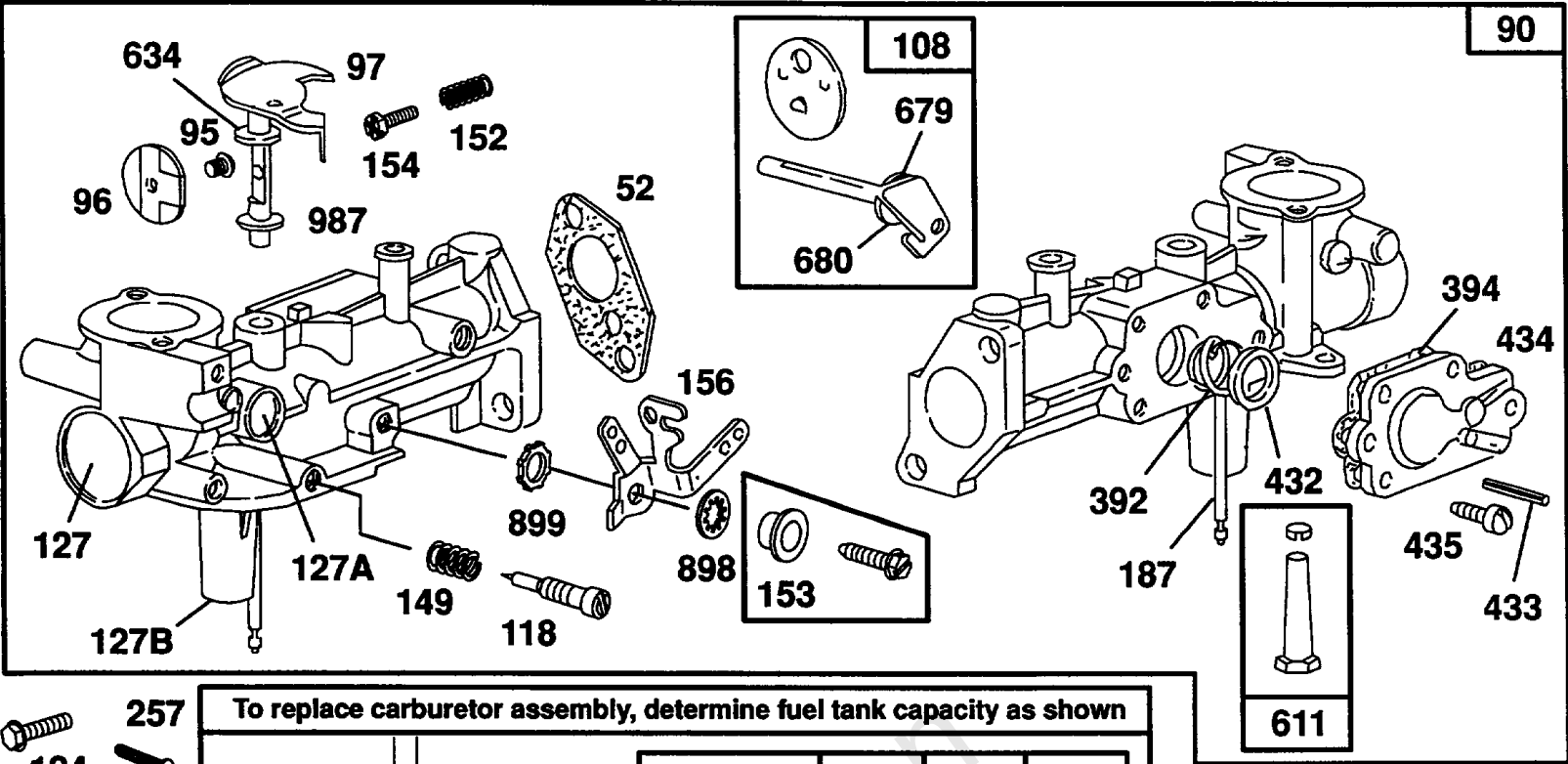
121 CARBURETOR KIT

Pulsa Jet Carb. (Air Vane)

REF NO	PART NO	QTY	DESCRIPTION
52	271936		GASKET, Intake -Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121
52	271936		GASKET, Intake -Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121
90	492645		CARBURETOR -(2 Quart Tank) -Used Before Code Date 92090700
90	495459		CARBURETOR -(2 Quart) (Air Vane) -Used After Code Date 92090600
90	495460		CARBURETOR -(3 Quart Tank)
90	495461		CARBURETOR -(1 Quart)
95	93499		SCREW -(Throttle Valve)
96	223793		VALVE, Throttle
97	490371		SHAFT, Throttle -Used Before Code Date 92090700
97	495313		SHAFT, Throttle -Used After Code Date 92090600
108	490495		VALVE, Choke
118	231533		VALVE, Float Needle
121	494624		KIT, Carburetor Overhaul -Used Before Code Date 92060800
121	495606		KIT, Carburetor Overhaul -Used After Code Date 92060700
124	93357		SCREW
127B	223790		PLUG, Welch -Used Before Code Date 87011200
127A	223789		PLUG, Welch
127B	223472		PLUG, Welch -Used After Code Date 87011100
127	220352		PLUG, Welch
149	26336		SPRING, Needle Valve
152	260575		SPRING, Throttle Return
153	490501		SCREW -(Carburetor Lever)
154	93527		SCREW -(5-40 X 5/8)
156	492905		LEVER, Speed Adjuster -(Fixed Speed)
187	231067		LINE, Fuel -(2 Quart Tank)
187	231068		LINE, Fuel -(3 Quart Tank)
257	93543		SCREW -(10-32 X 3/8)
392	262328		SPRING, Pump Diaphragm
394	270026		DIAPHRAGM, Carburetor -Used Before Code Date 92090700
394	272538		GASKET, Carburetor Pump -Used After Code Date 92090600
432	221377		CAP, Spring
433	93265		PIN, Locating

Footnotes:

Included in Carburetor Kit-See Ref. 121



To replace carburetor assembly, determine fuel tank capacity as shown

Fuel Tank Capacity (Quarts)	1	2	3
D (Inches)	2-5/16	4-1/4	4-7/8

D=Fuel Pipe Length (Approx.)

**PARTS USED ON
ENGINES WITH AIR
VANE GOVERNOR**

121 CARBURETOR KIT

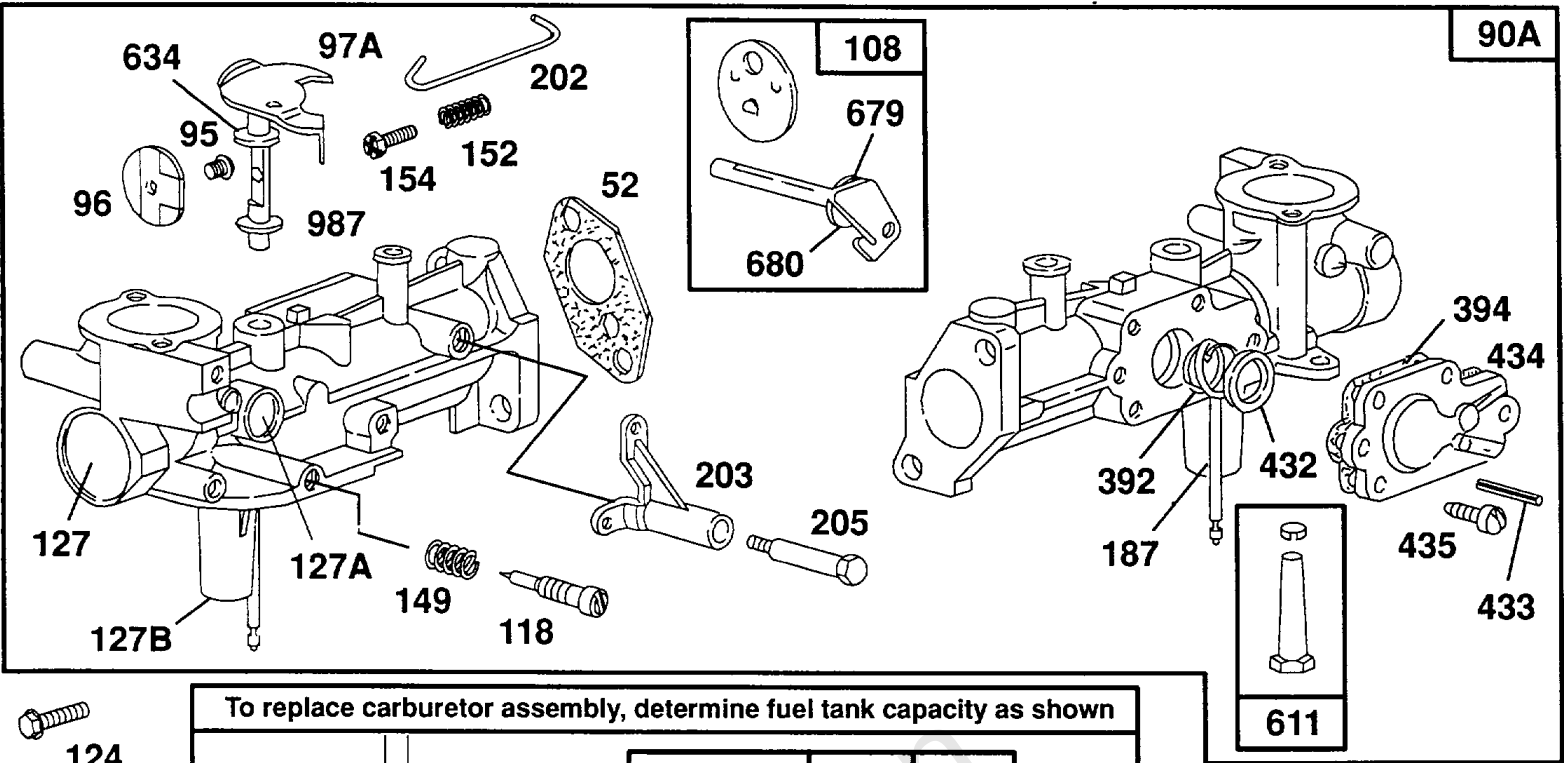
Pulsa Jet Carb. (Air Vane)

REF NO	PART NO	QTY	DESCRIPTION
434	210959		COVER, Diaphragm -Used Before Code Date 92090700
434	214021		COVER, Diaphragm -Used After Code Date 92090600
435	93141		SCREW -(Diaphragm Cover)
611	391813		TUBE-PICK UP -(2 And 3 Quart Tanks)
634	271853		WASHER -(Foam)
679	270382		WASHER -(Foam)
680	221839		WASHER
898	92507		WASHER
899	93397		WASHER
987	398970		SEAL, Throttle Shaft -(Lmt 46, 49, 50, 51, 53, 86)

Not For
Reproduction

Footnotes:

Included in Carburetor Kit-See Ref. 121



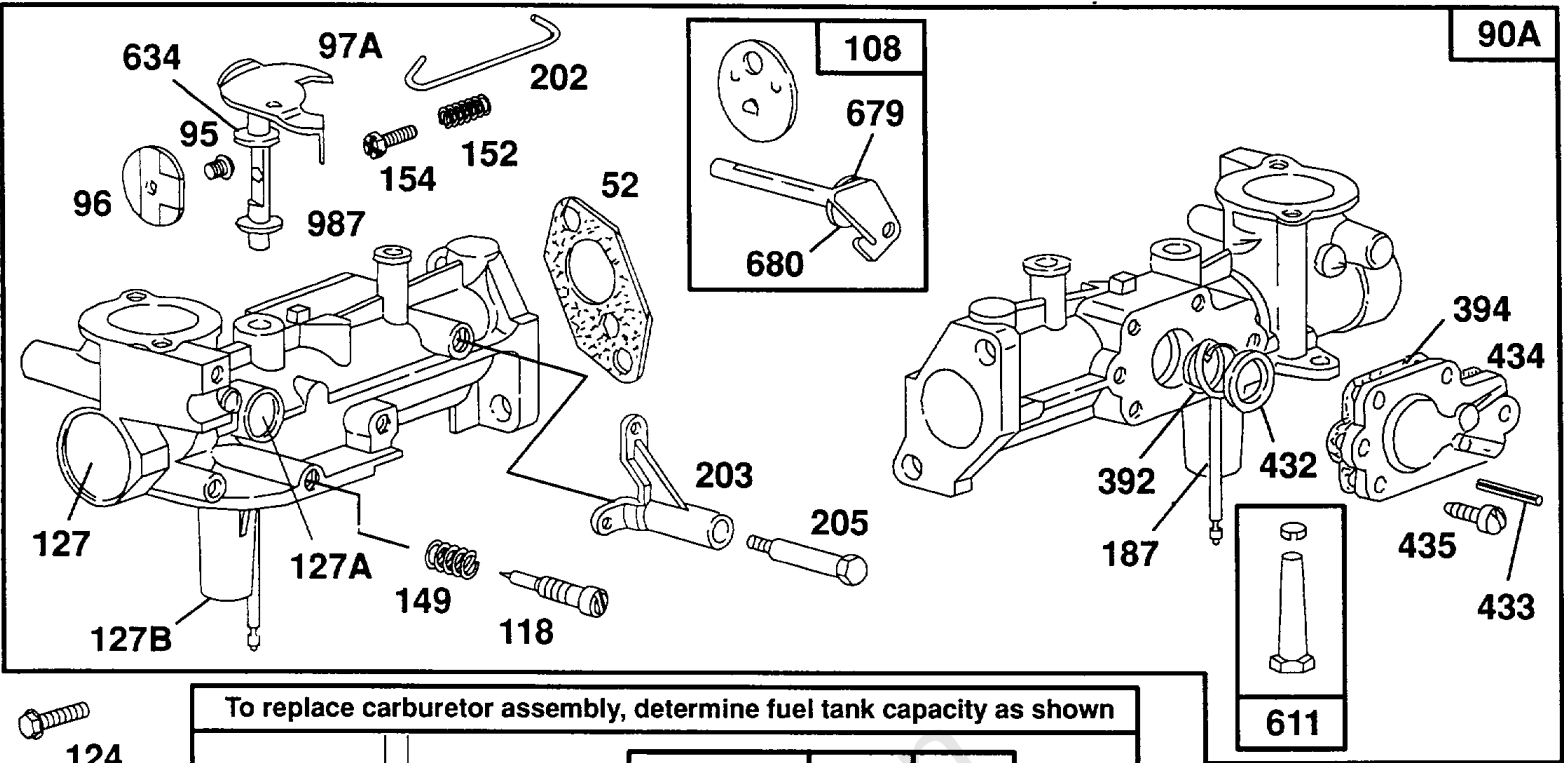
Pulsa Jet Carb.(Mechanical)

REF NO	PART NO	QTY	DESCRIPTION
52	271936		GASKET, Intake -Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121
52	271936		GASKET, Intake -Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121
90A	492643		CARBURETOR -(3 Quart Tank) -Used Before Code Date 92090700
90A	495457		CARBURETOR -(3 Quart Tank) -Used After Code Date 92090600
90A	495458		CARBURETOR -(2 Quart Tank)
95	93499		SCREW -(Throttle Valve)
96	223793		VALVE, Throttle
97A	490048		SHAFT, Throttle
108	490495		VALVE, Choke
118	231533		VALVE, Float Needle
121	494624		KIT, Carburetor Overhaul -Used Before Code Date 92060800
121	495606		KIT, Carburetor Overhaul -Used After Code Date 92060700
124	93357		SCREW
127B	223472		PLUG, Welch -Used After Code Date 87011100
127A	223789		PLUG, Welch
127B	223790		PLUG, Welch -Used Before Code Date 87011200
127	220352		PLUG, Welch
149	26336		SPRING, Needle Valve
152	260575		SPRING, Throttle Return
154	93527		SCREW -(5-40 X 5/8)
187	231067		LINE, Fuel -(2 Quart Tank)
187	231068		LINE, Fuel -(3 Quart Tank)
202	262270		LINK, Throttle -(Mechanical Governor)
203	280720		CRANK, Bell -(Mechanical Governor)
205	231520		SCREW -(8-32)
392	262328		SPRING, Pump Diaphragm
394	270026		DIAPHRAGM, Carburetor -Used Before Code Date 92090700
394	272538		GASKET, Carburetor Pump -Used After Code Date 92090600
432	221377		CAP, Spring
433	93265		PIN, Locating
434	210959		COVER, Diaphragm -Used Before Code Date 92090700
434	214021		COVER, Diaphragm -Used After Code Date 92090600

Footnotes:

Included in Carburetor Kit-See Ref. 121

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121



124

To replace carburetor assembly, determine fuel tank capacity as shown

Fuel Tank Capacity (Quarts)	2	3
D (Inches)	4-1/4	4-7/8

D=Fuel Pipe Length (Approx.)

Carburetor Mounting Surface

Large Fuel Pipe

D

PARTS USED ON
ENGINES WITH
MECHANICAL
GOVERNOR.

121 CARBURETOR KIT

Pulsa Jet Carb.(Mechanical)

REF NO	PART NO	QTY	DESCRIPTION
435	93141		SCREW -(Diaphragm Cover)
611	391813		TUBE-PICK UP -(2 And 3 Quart Tanks)
634	271853		WASHER -(Foam)
679	270382		WASHER -(Foam)
680	221839		WASHER
987	398970		SEAL, Throttle Shaft -(Lmt 46, 49, 50, 51, 53, 86)

Not For
Reproduction

Footnotes:

Included in Carburetor Kit-See Ref. 121

Included in Gasket Set-See Ref. 358. Included in Carburetor Kit-See Ref. 121

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	-----		No engine replacement. Repair engine with individual parts.
	-----		Top No-Load Speed: 3750 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

Not For Reproduction

