

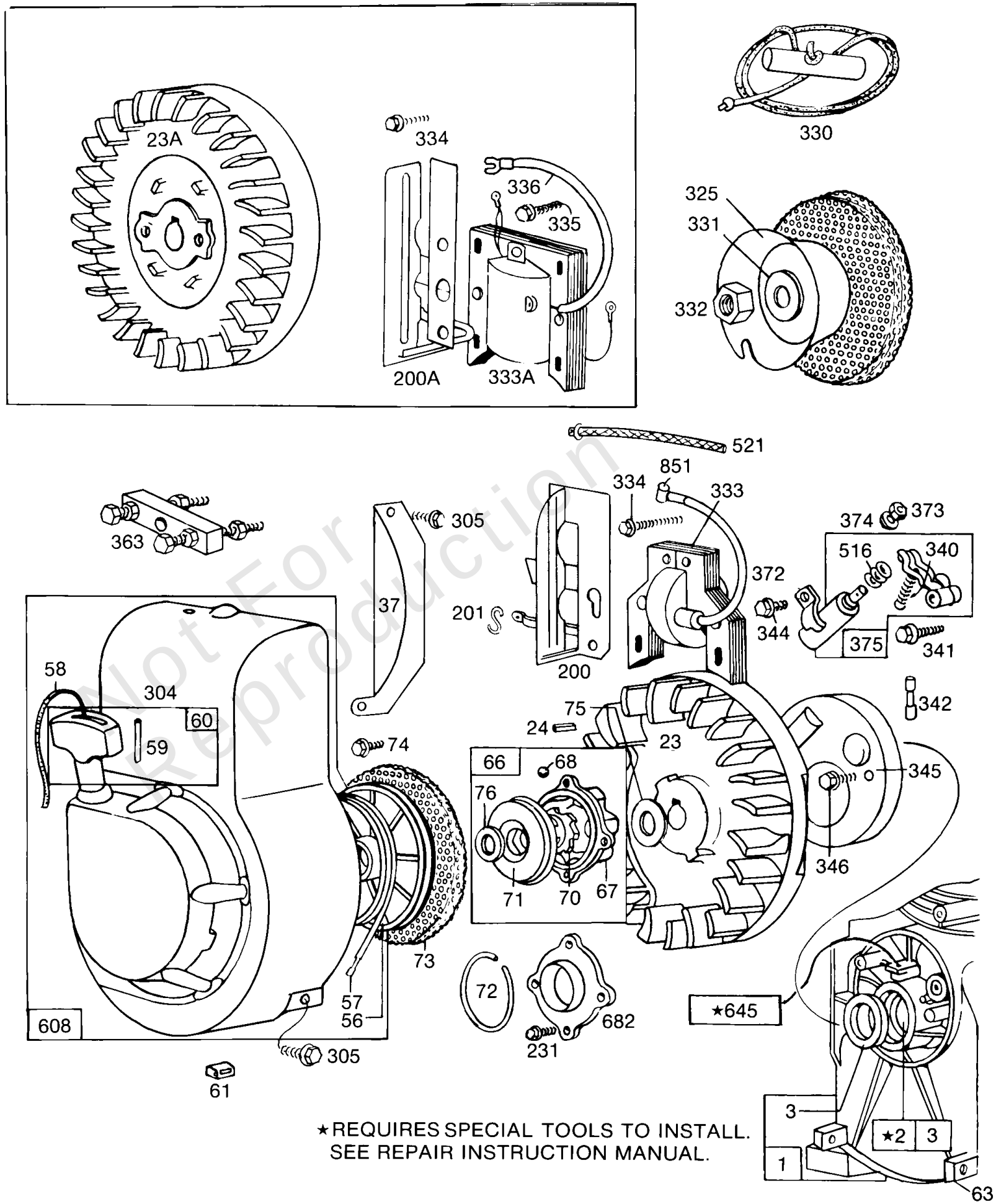


Parts Manual

Mfg. No: 081331-9436-37

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Not For
Reproduction



Blower Hsg,Flywheels,Rewind

REF NO	PART NO	QTY	DESCRIPTION
1	296610		CYLINDER ASSEMBLY
2	293708		KIT, Bushing/Seal -(Plain Bearing)
3	299819		SEAL, Oil -(Plain Bearing)
23A	295936		FLYWHEEL -Used Before Code Date 6212310
24	61760		KEY, Flywheel -(Breaker Ignition)
37	220971		GUARD, Flywheel
56	280117		PULLEY, Rope Starter -Used After Code Date 6506301
56	294088		PULLEY, Starter -Used Before Code Date 6507011
57	294303		SPRING, Rewind Starter
58	395022		GRIP, Starter Rope -(47-1/8) -Used Before Code Date 6507011
58	66694		ROPE, Starter -(47-1/8) -Used After Code Date 6506301
59	230228		PIN, Starter Grip
60	393152		GRIP-STARTER ROPE
61	68618		BUMPER, Starter Pulley -(Used with Steel Pulley only)
66	298310		CLUTCH, Starter -(Rewind Starter) -Used After Code Date 6405220
67	210400		HOUSING, Clutch -Used Before Code Date 6405250
67	212131		HOUSING, Clutch -Used After Code Date 6405220
68	63770		BALL, Clutch
70	296597		RATCHET, Clutch -Used Before Code Date 6405250
70	298436		RATCHET, Clutch -Used After Code Date 6405220
71	220575		WASHER
71	221301		WASHER -Used Before Code Date 6405250
71	221653		WASHER -Used After Code Date 6405220
72	26032		RETAINER -Used Before Code Date 6405250
73	220648		SCREEN, Rotating -Used Before Code Date 6405250
73	221661		SCREEN, Rotating -(Rewind Starter) -Used After Code Date 6405220
74	93490		SCREW -(Rotating Screen)
75	220865		WASHER -(Heavy Flywheel)

Footnotes:

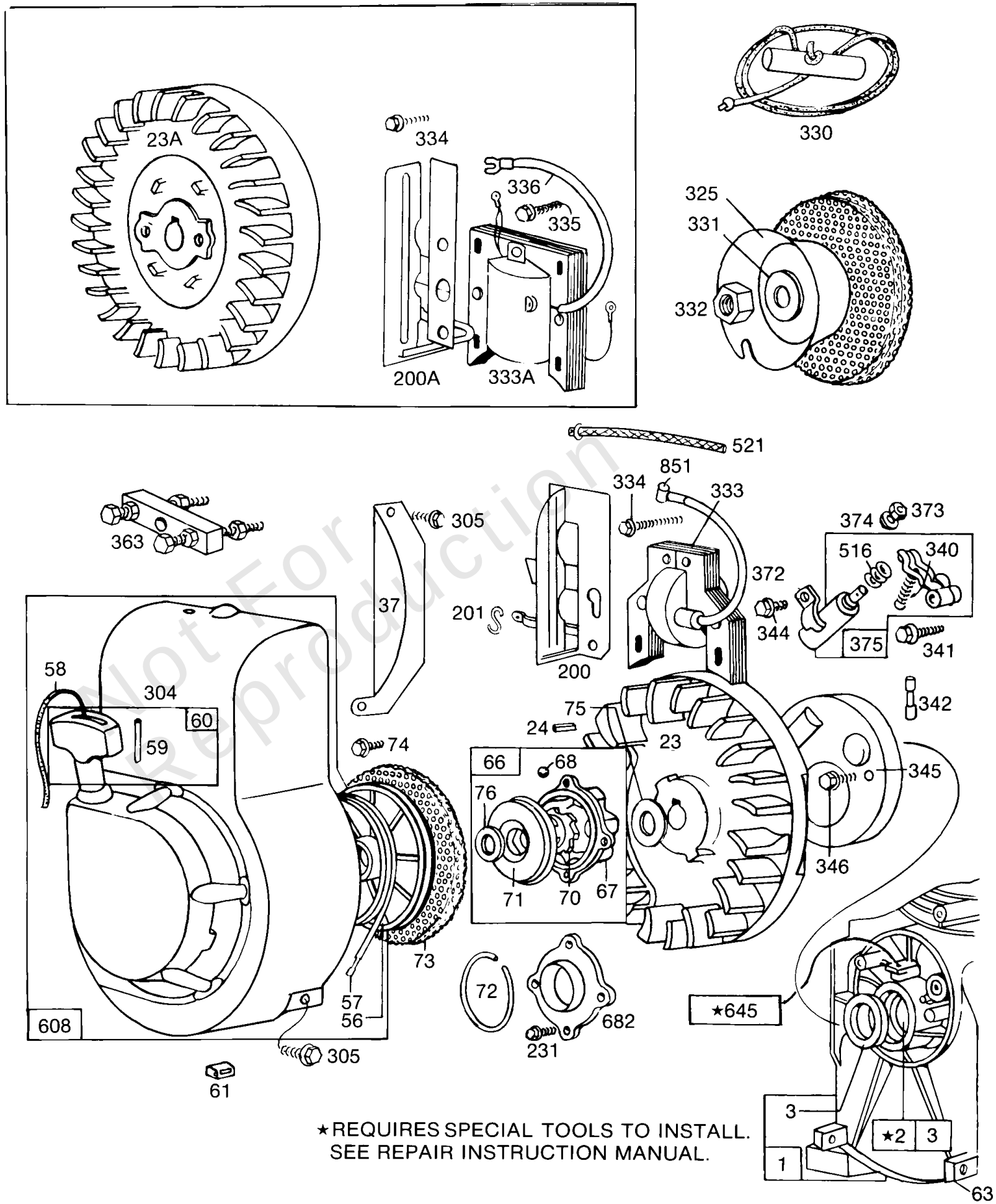
cables molded into the ignition coil

This group of Ignition Cables, including No. 292149, when cable is not molded into the coil

Armature is furnished by the equipment manufacturer-General Cable Co., 5600 W. 8th Ave., Westminster, Colorado 80030-their part No. 1E1110

If longer rope is needed, order No. 66684 (used after Serial No. 6506301) or No. 66574 (used before Serial No. 6507011) and cut to required length

cables integral with ignition coil



Blower Hsg,Flywheels,Rewind

REF NO	PART NO	QTY	DESCRIPTION
76	68238		SEAL, Ratchet -Used After Code Date 6405220
201	26235		LINK, Air Vane
231	93064		SCREW
304	-----		No Nomenclature -For Type Nos. not listed below, see Ref. No. 608
305	93158		SCREW -(1/4-20 X 5/8)
330	69932		GRIP, Starter Rope
331	62577		WASHER -(1/2 Hole) For Flywheel Washer with 5/8 hole-order No. 220865
332	91708		NUT -(1/2-20 L.H. Thread) For Flywheel Nut with 5/8-18 right hand thread-order No. 92284
333A	295680		ARMATURE, Magneto -Uses: 66298 Bushing-Spark Plug Terminal 92704 Terminal-Spark Plug
333A	291617		ARMATURE, Magneto -Used Before Code Date 6212310
333	298274		ARMATURE, Magneto -Uses: 66298 Bushing-Spark Plug Terminal 92704 Terminal-Spark Plug
334	93381		SCREW
335	93381		SCREW
336	292149		CABLE, Ignition -Used Before Code Date 6212310
340	26018		SPRING, Breaker Arm
341	93381		SCREW
342	65704		PLUNGER, Breaker
344	93042		SCREW
345	220366		COVER, Breaker
346	93705		SCREW -(8-32 X 3/8)
363	19069		PULLER, Flywheel
372	220477		CLAMP
373	92987		STARTER, Rewind
374	92813		WASHER
375	294628		BREAKER, Ignition
375	299061		BREAKER, Ignition -Includes: 294628 Point Set 65704 Plunger 61760 Key-Flywheel
516	260374		SPRING, Condensor
521	297973		SHIELD, Protective -Used After Code Date 6212310
608	294259		HOUSING, Blower -(10 O'clock)
645	23513		BUSHING, Plunger -(Used only with Breaker Point Ignition)
682	211516		SHIELD, Starter
851	221798		TERMINAL, Spark Plug

Footnotes:

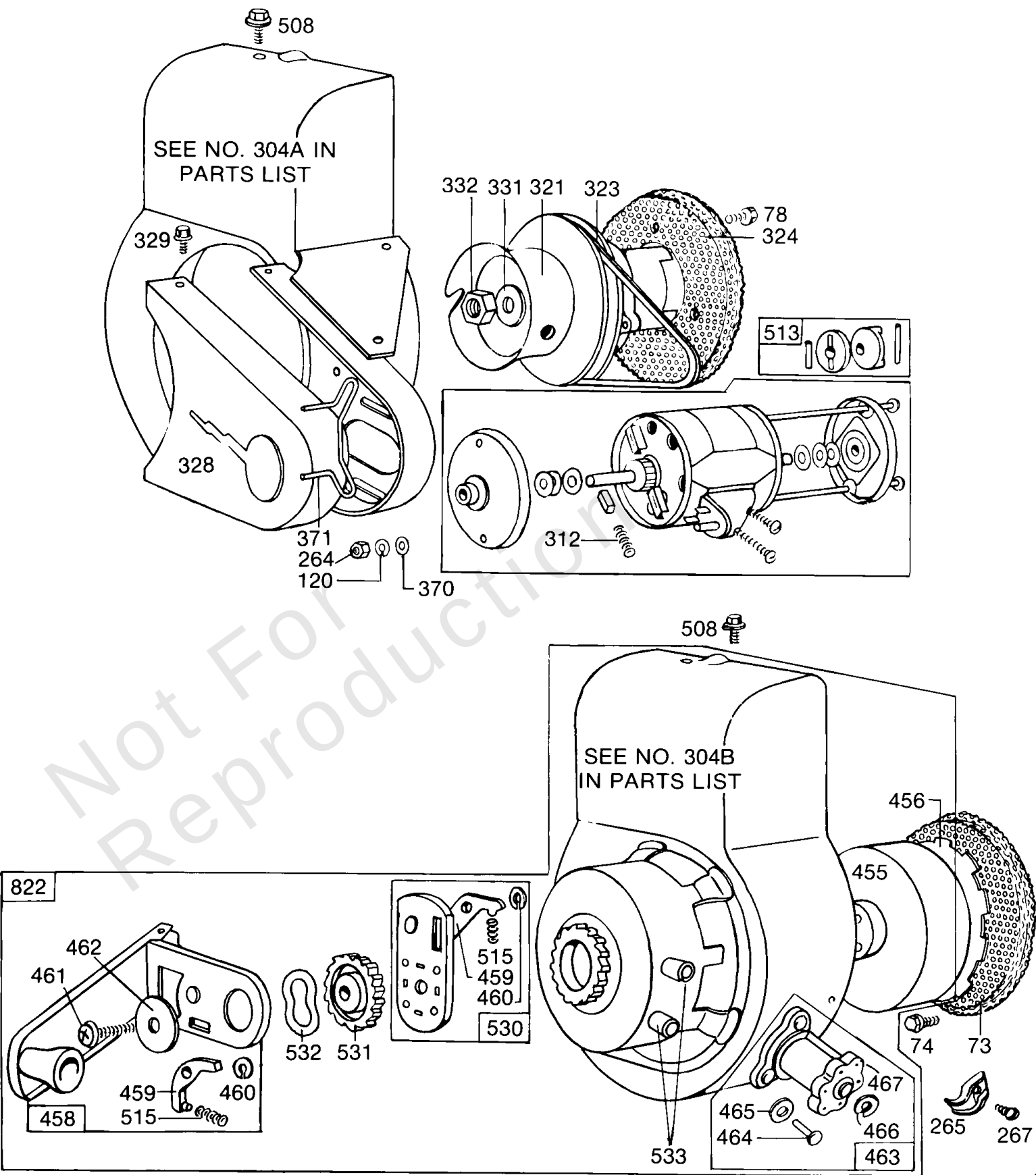
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cables integral with ignition coil

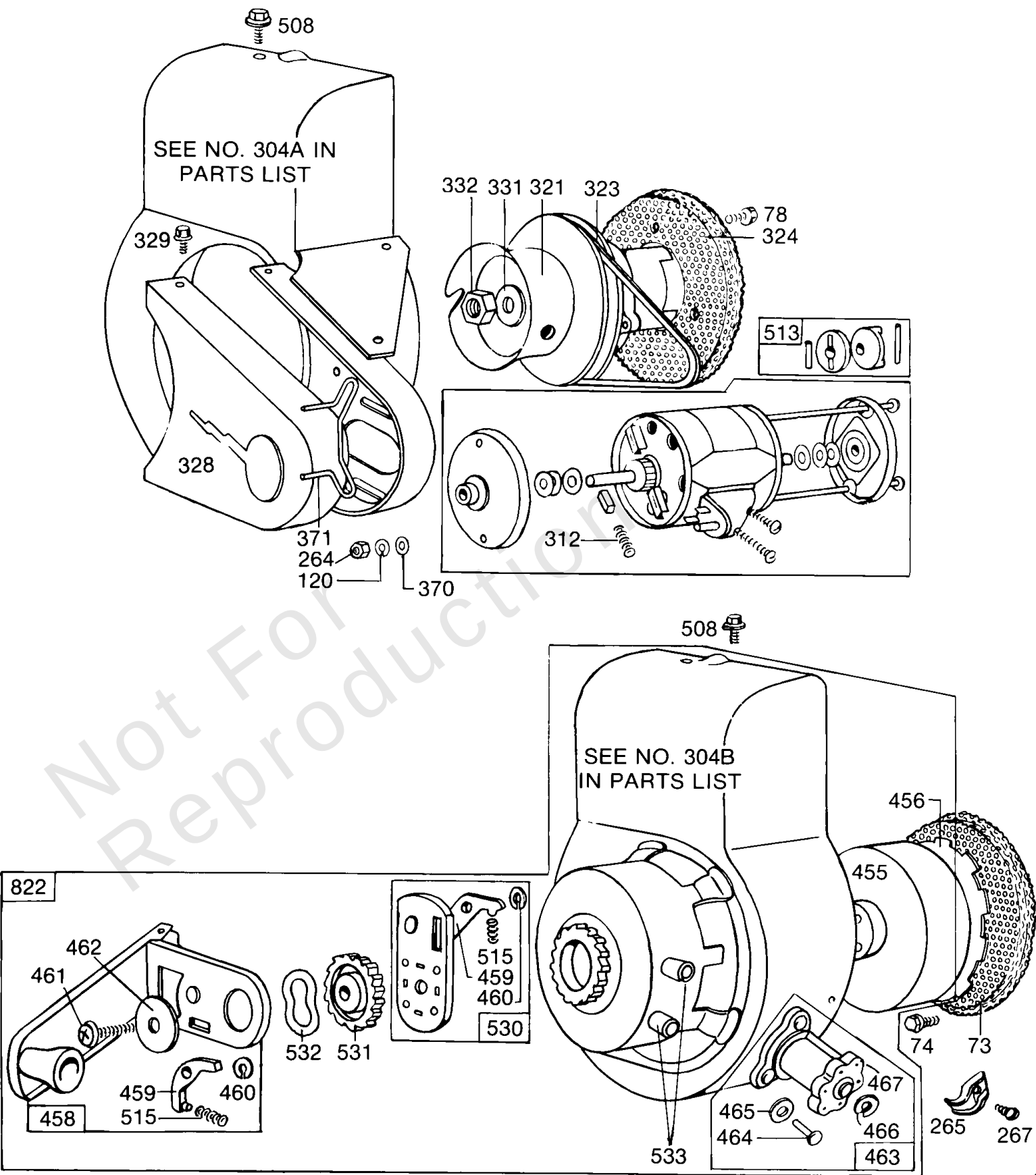


Blower Hsgs,Rewind Starters

REF NO	PART NO	QTY	DESCRIPTION
73	220648		SCREEN, Rotating -Used Before Code Date 6405250
73	221661		SCREEN, Rotating -(Rewind Starter) -Used After Code Date 6405220
74	93490		SCREW -(Rotating Screen)
78	93705		SCREW -(8-32 X 3/8)
120	92290		WASHER
264	90355		NUT, Hex
265	22372		CLAMP, Casing
267	90080		SCREW
312	260404		SPRING, Brush
321	210711		PULLEY, Starter -(Fits Crankshafts With 1/2-20 Thread) For 5/8-18 Thread Crankshafts, use Pulley No. 210725
323	67038		BELT, Vee -Used Before Code Date 5905040
323	67228		BELT, Vee
324	220648		SCREEN, Rotating
328	221038		GUARD, Belt
329	93705		SCREW -(8-32 X 3/8)
331	62577		WASHER -(1/2 Hole) For Flywheel Washer with 5/8 hole-order No. 220865
332	91708		NUT -(1/2-20 L.H. Thread) For Flywheel Nut with 5/8-18 right hand thread-order No. 92284
370	66432		WASHER
371	260275		GUARD, Belt
455	296455		CUP, Flywheel -(With Pinned Spring)
456	221222		PLATE, Retainer
458	296305		HANDLE, Cranking
459	221332		PAWL, Ratchet
460	93272		RETAINER, E Ring
461	93231		SCREW
462	221237		WASHER
463	296445		HOUSING, Flywheel
464	93291		RIVET -(2)
465	221226		WASHER
466	93272		RETAINER, E Ring
467	211017		KNOB, Air Cleaner Cover
508	93294		SCREW -(5/8)
513	296567		CLUTCH, Starter
515	260537		SPRING, Ratchet
530	296304		PLATE, Pawl Friction
531	230615		PAWL, Ratchet
532	260500		WASHER -(Spring)

Footnotes:

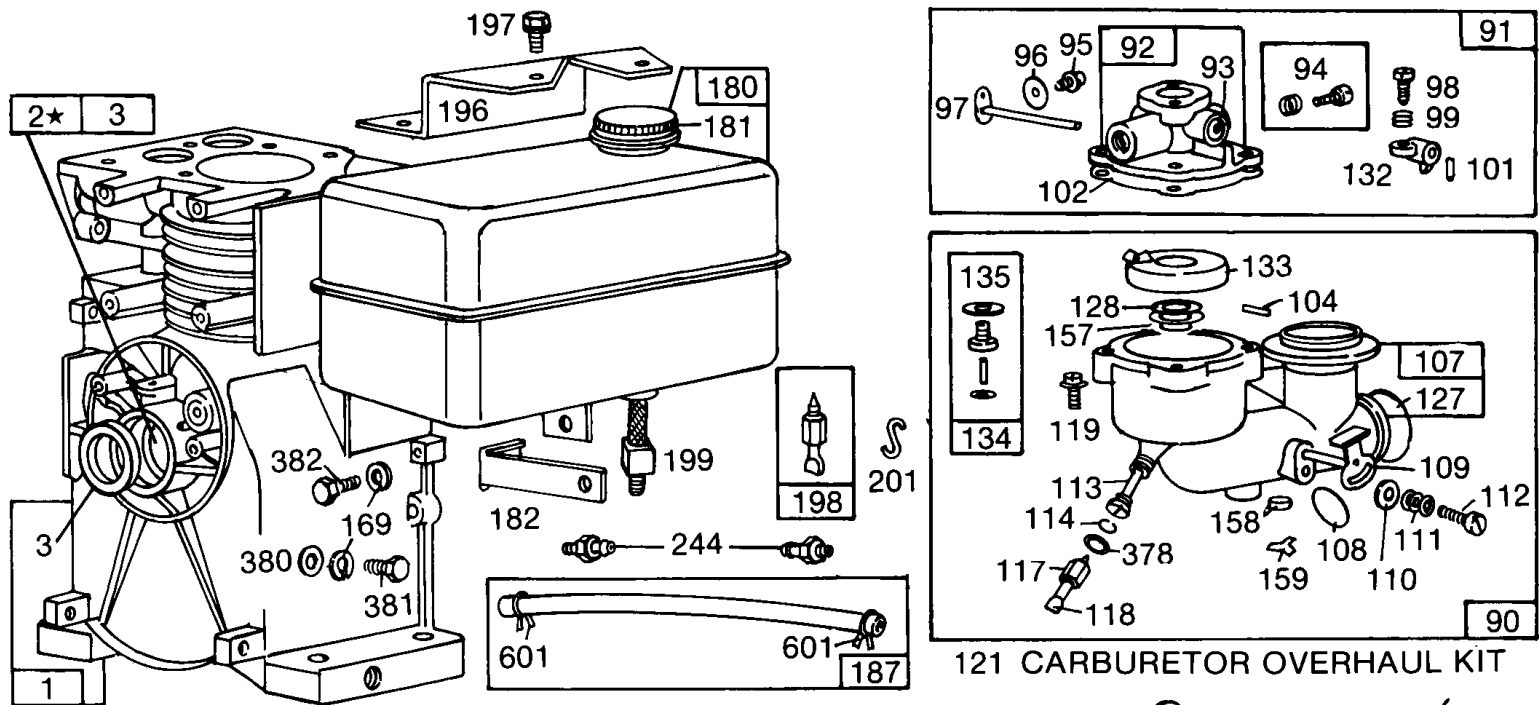
This group of Ignition Cables, including No. 292149, when cable is not molded into the coil



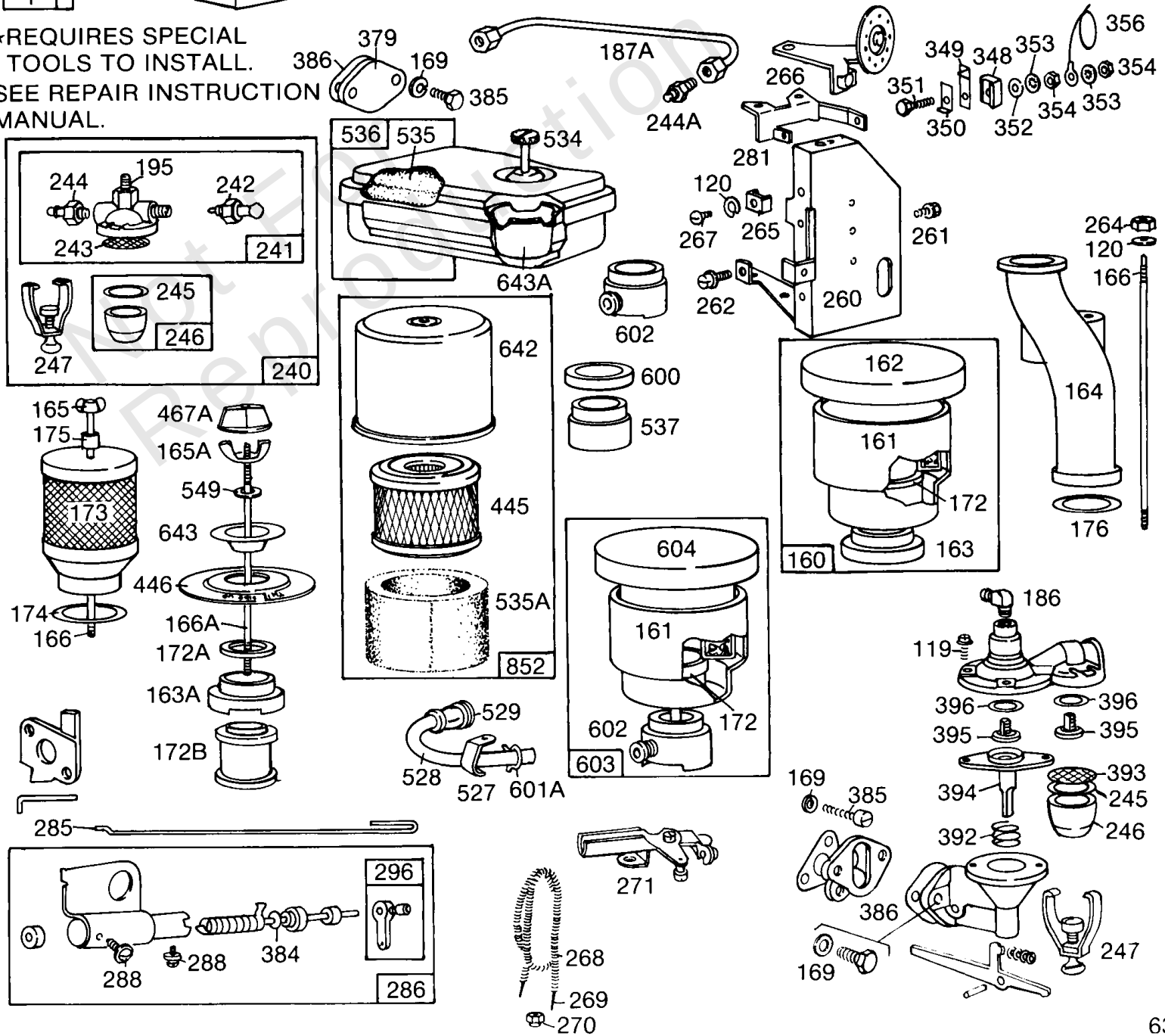
Blower Hsgs,Rewind Starters

REF NO	PART NO	QTY	DESCRIPTION
533	67478		SWITCH, Stop
822	296732		STARTER SUB ASSEMBLY

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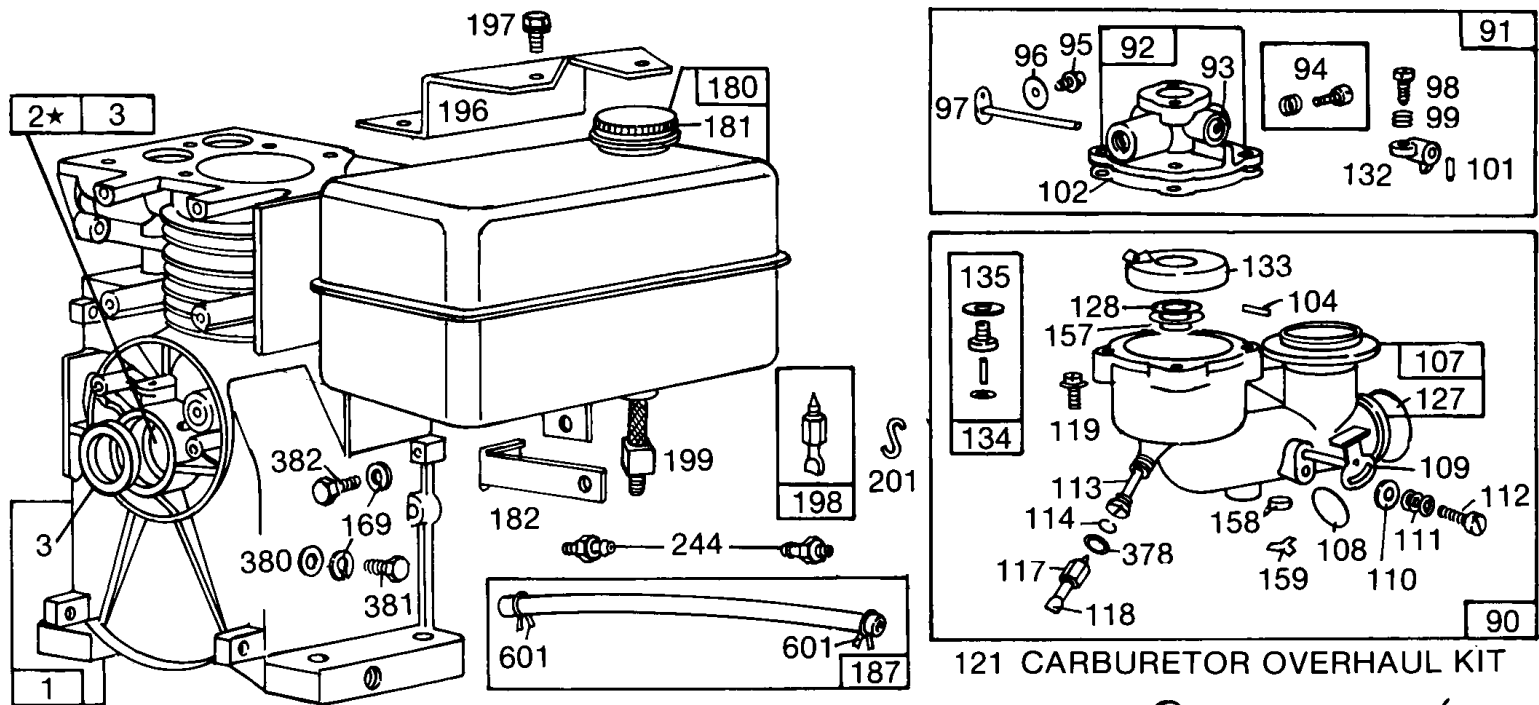


Carburetor,Air Cleaners,Fuel

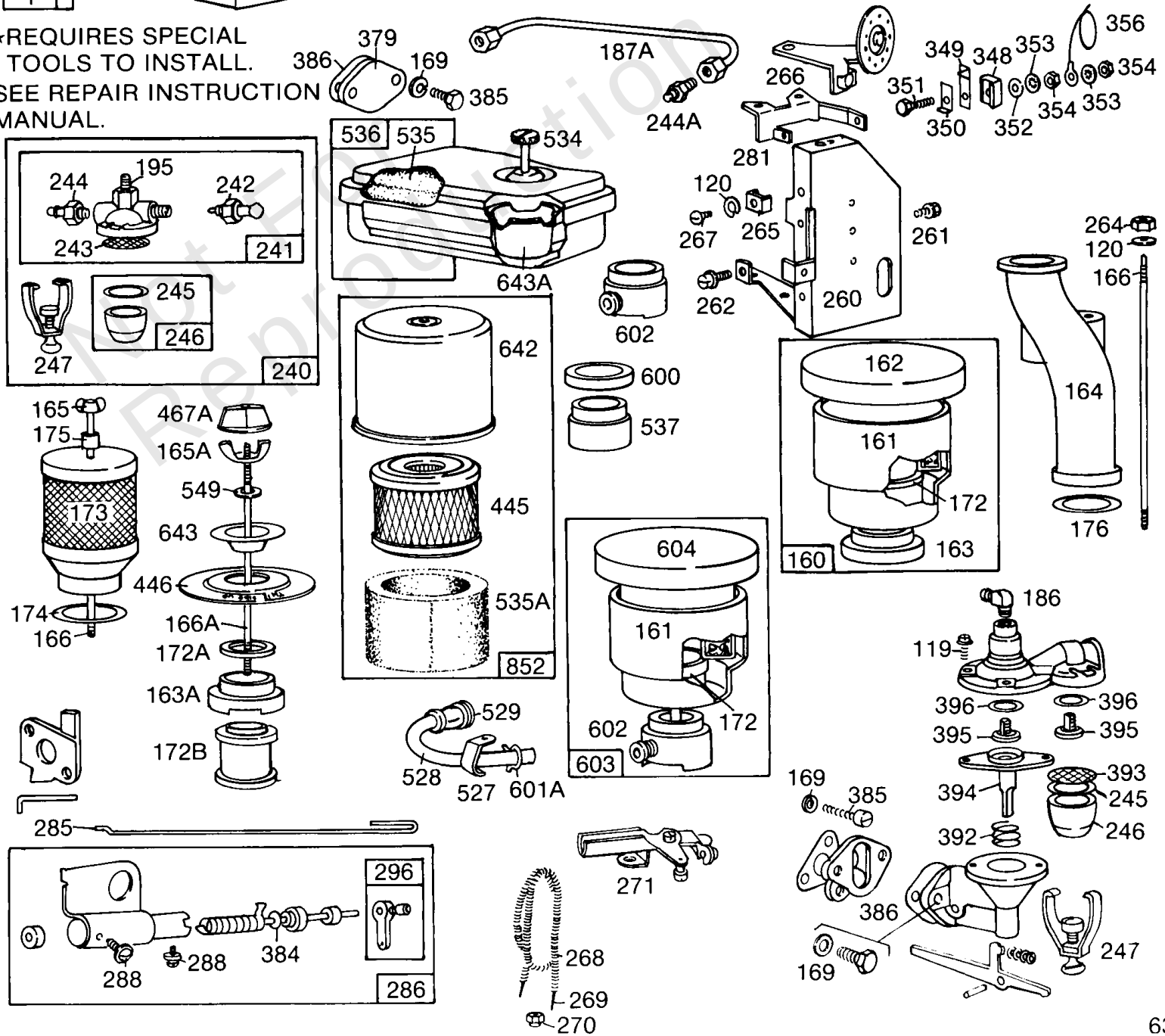
REF NO	PART NO	QTY	DESCRIPTION
1	296610		CYLINDER ASSEMBLY
2	293708		KIT, Bushing/Seal -(Plain Bearing)
3	299819		SEAL, Oil -(Plain Bearing)
90	295560		CARBURETOR -(Kerosene-Gasoline)
90	295607		CARBURETOR -(Manual Choke)
91	295608		BODY, Upper Carburetor
92	99634		BODY, Upper Carburetor
93	23230		BUSHING, Throttle Shaft
94	292681		VALVE, Idle Mixture -Included in Carburetor Overhaul Kit-Part No. 291691
95	93499		SCREW -(Throttle Valve)
96	22036		VALVE, Throttle
97	295436		SHAFT, Throttle
98	91920		SCREW -(8-32 X 5/8)
99	26157		SPRING, Compression -Included in Carburetor Overhaul Kit-Part No. 291691
101	93043		PIN, Shaft
102	27917		GASKET, Carburetor Body -Included in Carburetor Overhaul Kit-Part No. 291691
104	23114		PIN, Float Hinge -Included in Carburetor Overhaul Kit-Part No. 291691
107	295554		BODY, Lower Carburetor -Uses: 90051 Screw-Machine, Rd. Hd.-6-32 x 5/16
107	295617		BODY, Lower Carburetor
108	220897		VALVE, Choke
109	294874		KIT, Choke Shaft -(Manual Choke)
110	220899		WASHER -(Choke Lever)
111	26229		SPRING, Choke Return
112	23270		SCREW -(Choke Lever)
113	23222		NOZZLE, Carburetor -Included in Carburetor Overhaul Kit-Part No. 291691
114	68887		PACKING, Needle Valve -Included in Carburetor Overhaul Kit-Part No. 291691
117	23227		NUT -Included in Carburetor Overhaul Kit-Part No. 291691
118	292088		VALVE, High Speed -(Kerosene-Gasoline)
119	93347		SCREW -(Throttle) (Fuel Pump)
120	92290		WASHER
121	291691		KIT, Carburetor Overhaul
127	220352		PLUG, Welch
128	210811		VENTURI, Carburetor
132	61967		STOP, Throttle

Footnotes:

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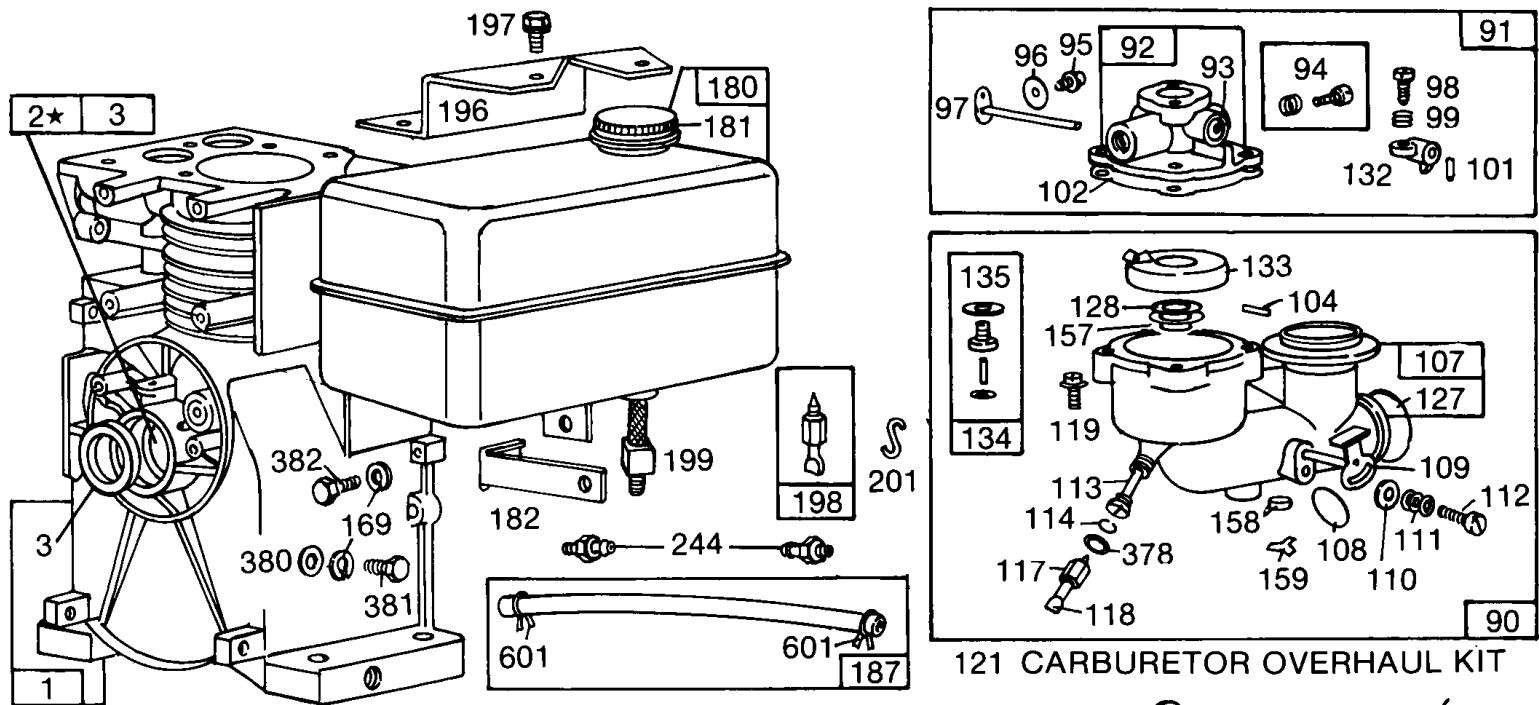


Carburetor,Air Cleaners,Fuel

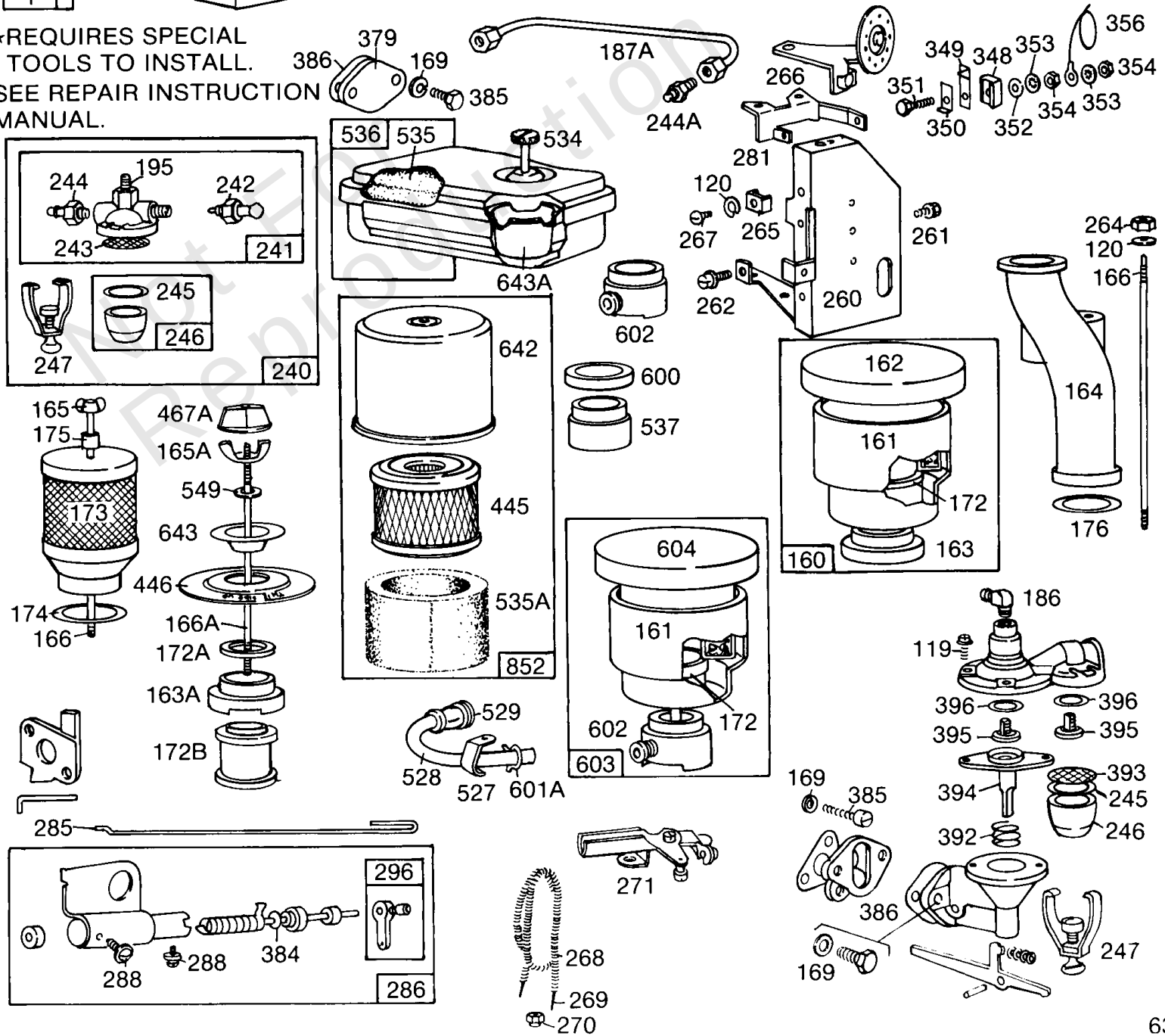
REF NO	PART NO	QTY	DESCRIPTION
133	293477		FLOAT, Carburetor
134	293478		VALVE, Float Needle -Included in Carburetor Overhaul Kit-Part No. 291691
135	68877		GASKET, Valve Seat
157	27840		GASKET, Venturi
158	27590		PLUG, Carburetor Filter/Drain
159	220521		RETAINER, Carburetor Drain
160	393766		CLEANER, Air -Replaced Air Cleaner Assy. (with mounting stud)
161	293991		CLEANER, Air
162	294863		COVER, Air Cleaner -(With Mounting Stud)
163A	271042		GASKET, Air Cleaner -(Below Spacer)
163	27660		GASKET, Air Cleaner
164	210534		ELBOW, Intake
165A	93856		NUT -(10-32)
165	92067		NUT
166A	231177		STUD -(Air Cleaner)
166	230238		STUD -(Air Cleaner)
169	90832		SCREW -(Blower Housing)
172B	280213		SPACER, Air Cleaner
172A	271077		SPACER, Air Cleaner
172	27795		GASKET, Air Cleaner -(Air Cleaner)
173	99395		ARRESTOR, Spark
174	27423		GASKET, Air Cleaner
175	23215		SPACER
176	27603		GASKET, Air Cleaner
180	392911		TANK, Fuel -(3 Quart Tank) (Kerosene-gasoline) Uses: 222759 Support-Fuel Tank 393181 Strap Assy. 93294 Screw-Sem (Support to Cylinder) 220863 Washer (between Support and Cylinder Head) 392886 Cap-Fuel Tank (small)
181	69221		CAP, Fuel Tank -(1 3/4 O.D. Top)
182	220195		BRACKET, Fuel Tank
182	221012		BRACKET, Fuel Tank -Uses: 91419 Screw-Cap, Hex. Hd. 1/4-20 x 5/8
186	66111		CONNECTOR, Hose -(Metal Fuel Pipe)
187A	92713		CONNECTOR, Hose
187	296004		LINE, Fuel -(Cut To Required Length)
187	394302		LINE, Fuel -(Cut To Required Length) Uses: 93807 Clip-Fuel Line Used on Gear Reduction, 12 o'clock position
195	91635		NIPPLE, Fuel
196	220369		BRACKET, Fuel Tank
197	93083		SCREW

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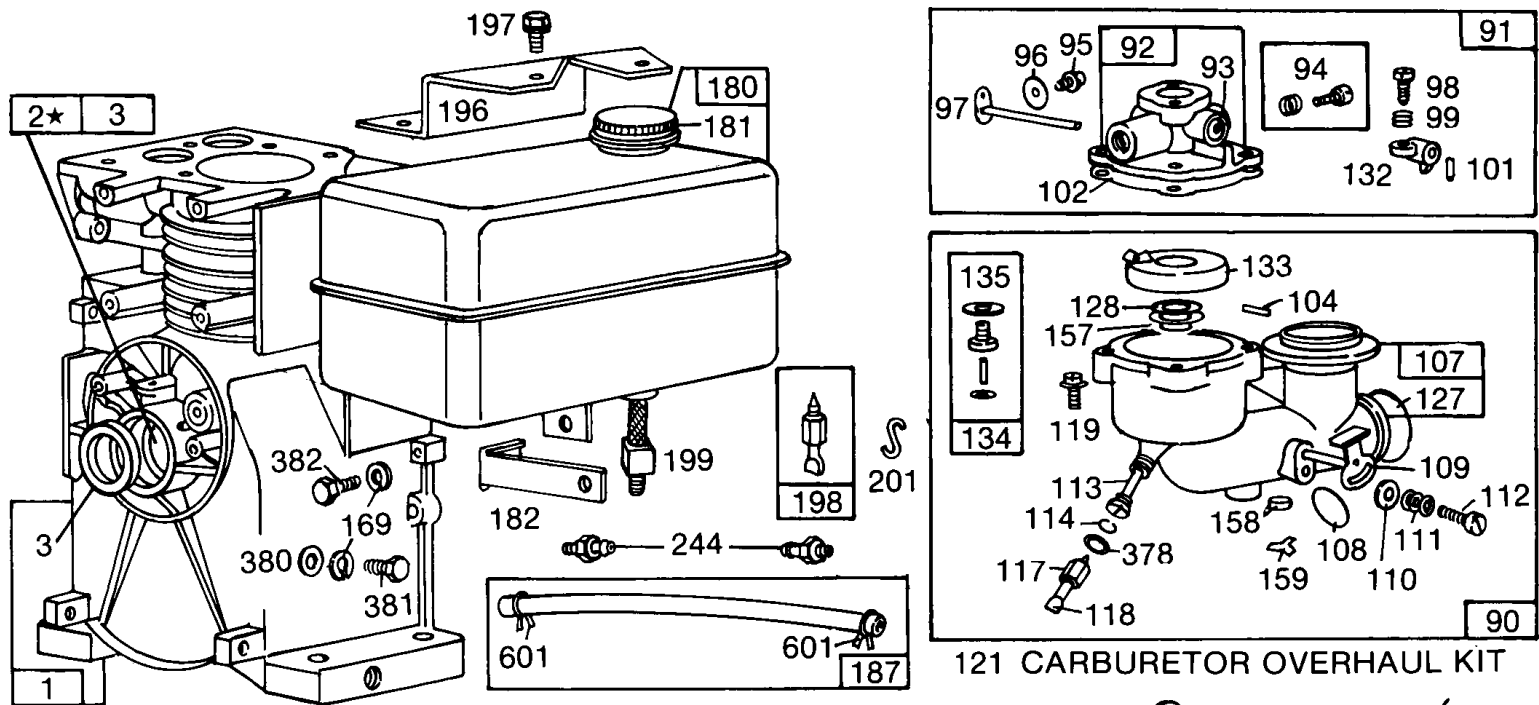


Carburetor, Air Cleaners, Fuel

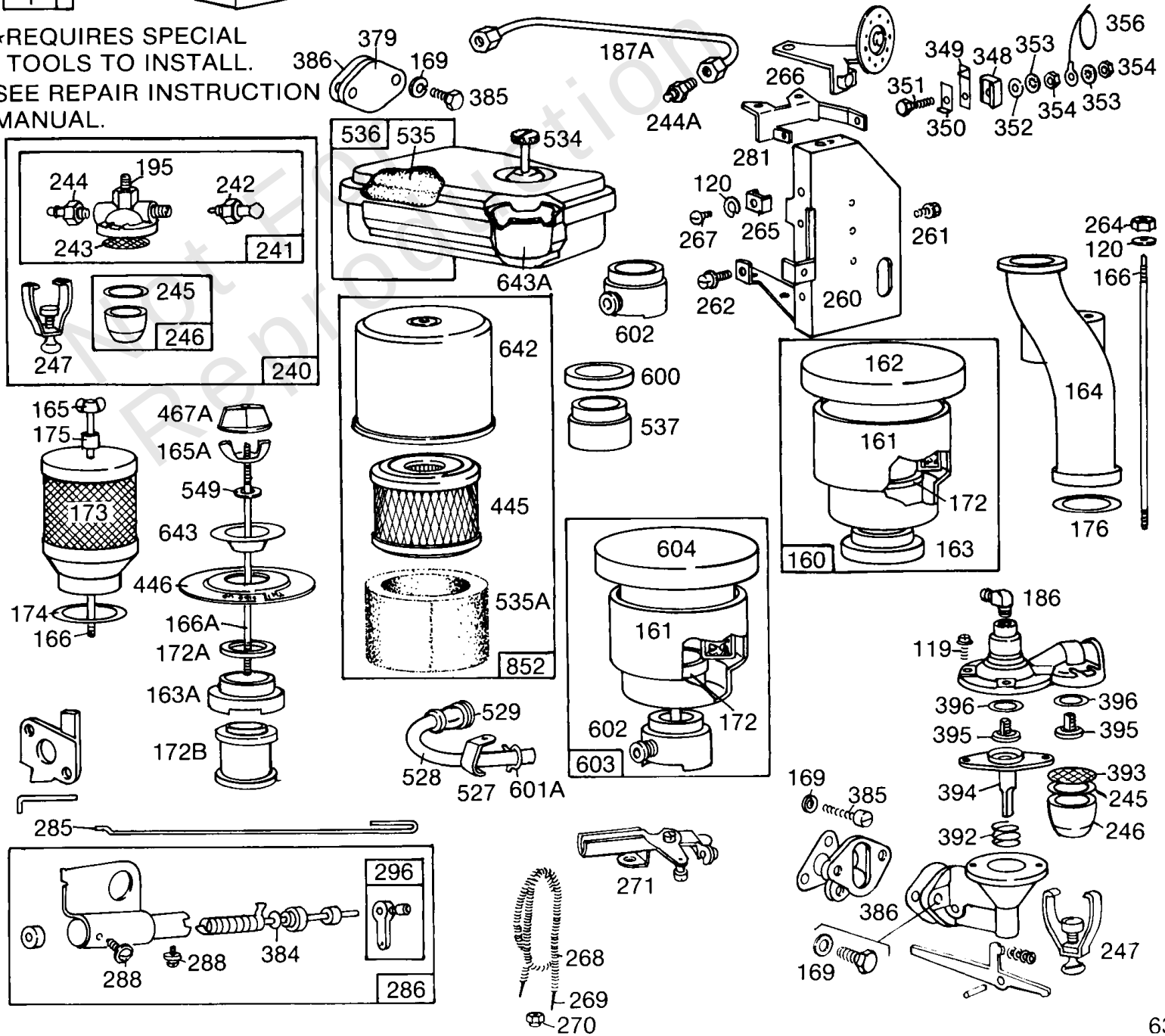
REF NO	PART NO	QTY	DESCRIPTION
198	293934		VALVE, Fuel Shut Off
199	292797		OUTLET, Tank -(Used with brass fitting-includes strainer) (Metal Fuel Pipe)
199	295896		OUTLET, Tank -(Includes Strainer)
201	26235		LINK, Air Vane
240	393169		STRAINER, Fuel
241	296005		COVER, Fuel Filter
241	89347		COVER, Air Cleaner -(Metal Fuel Pipe)
242	295913		VALVE, Fuel Shut Off
243	22547		STRAINER, Fuel
244A	92427		CONNECTOR, Hose -(Metal Fuel Pipe)
244	230317		CONNECTOR, Hose
244	230318		CONNECTOR, Hose
244	67218		CONNECTOR, Hose
245	68477		GASKET, Fuel Bowl
246	298683		BOWL, Fuel Filter
247	99665		YOKE, Bowl
260	295756		CONTROL, Speed
260	296039		CONTROL, Speed -Uses: 93223 Screw-Stop
261	94105		SCREW -(Speed Control)
262	93394		SCREW
264	90355		NUT, Hex
265	22372		CLAMP, Casing
266	290062		CONTROL, Throttle
267	90080		SCREW
268	66986		CASING, Control Wire -(Cut To Required Length)
269	26099		WIRE, Control -(Cut To Required Length) If longer wire is needed, specify length by inches; if shorter wire is needed order No. 26099 and cut to required length
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
281	221090		BRACKET, Mounting
285	26687		LINK, Choke
286	294491		THERMOSTAT
288	93141		SCREW -(Diaphragm Cover)
296	291044		LEVER, Actuator
348	67118		SWITCH, Stop
349	221077		SWITCH, Stop
350	221078		CLAMP
351	93218		SCREW -(Stop Switch)
352	66068		WASHER -(Fiber)

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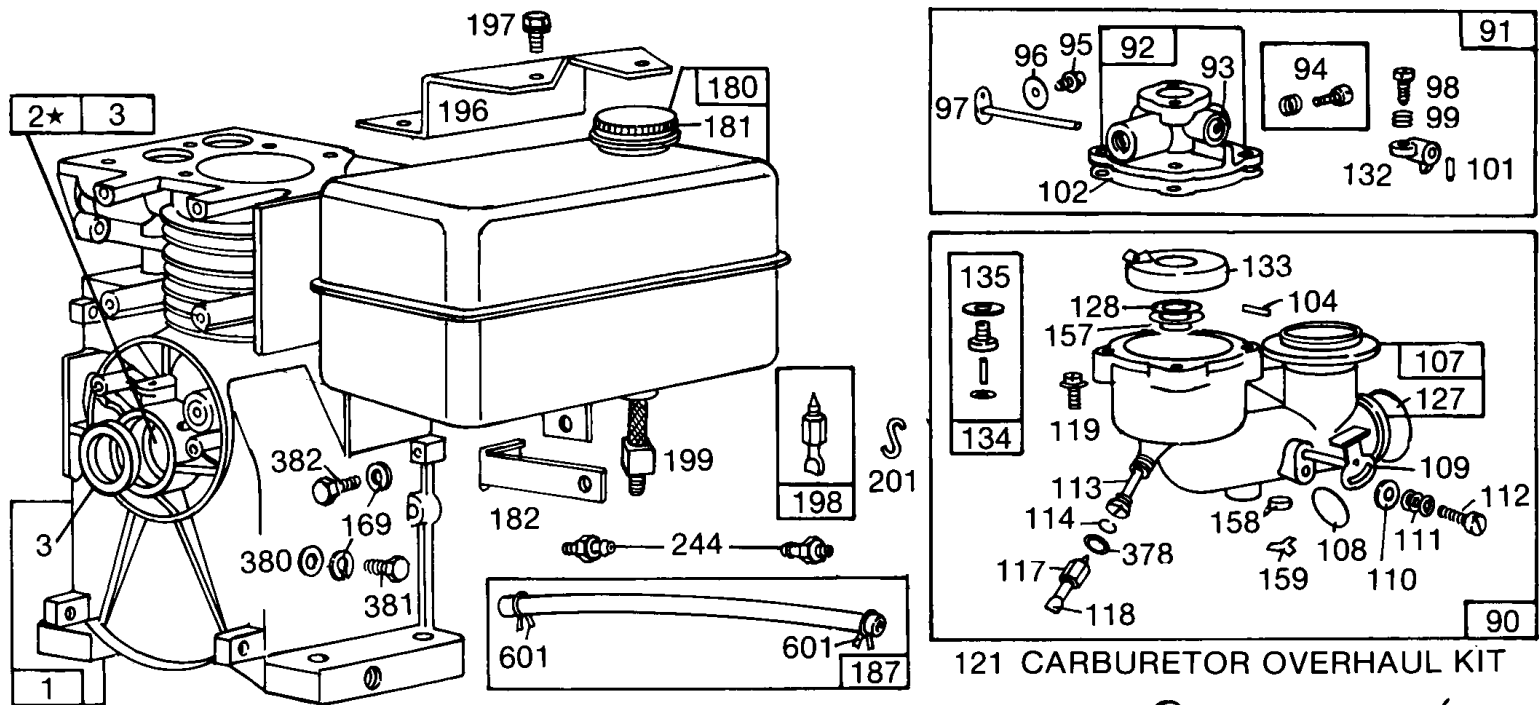


Carburetor, Air Cleaners, Fuel

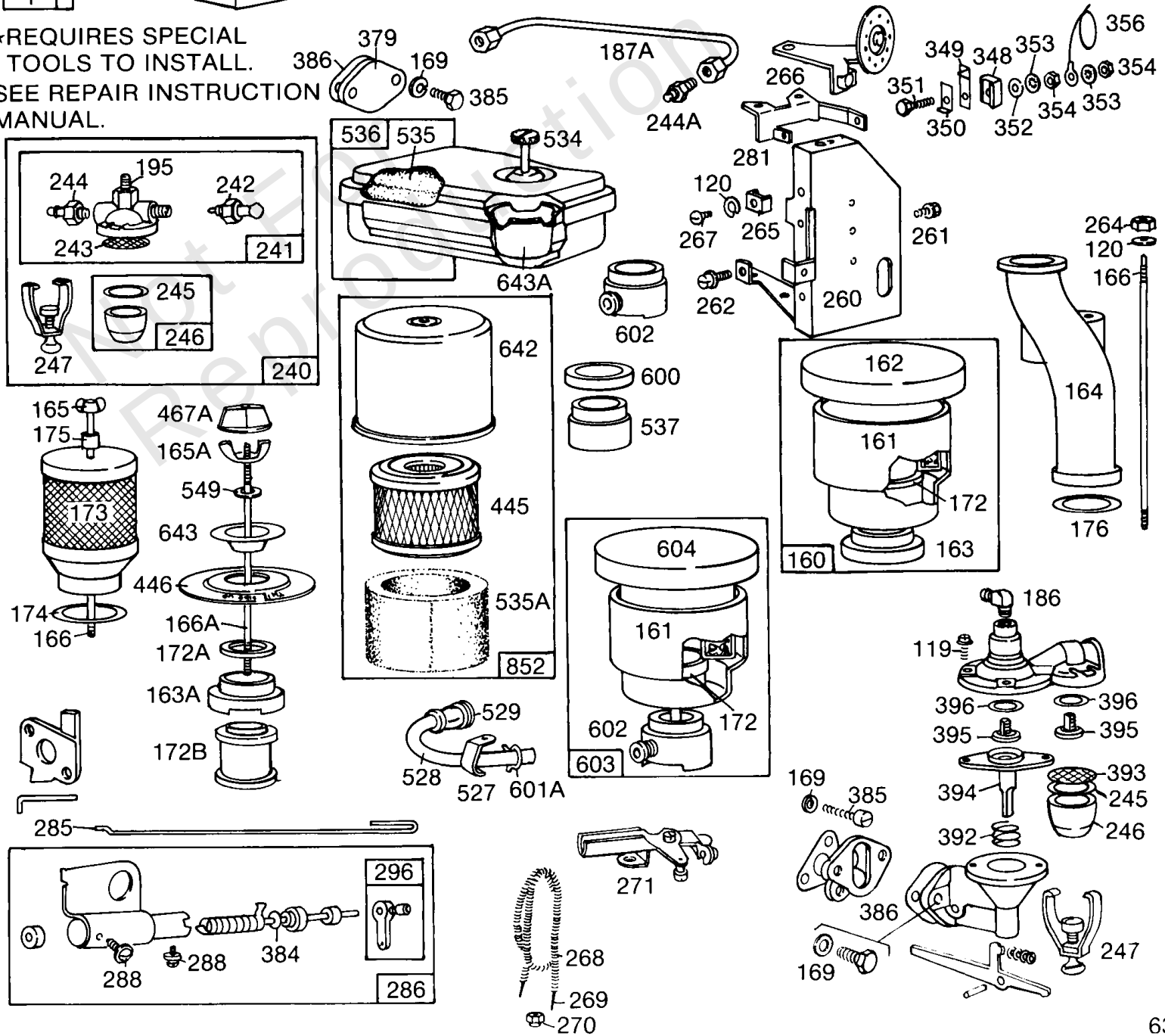
REF NO	PART NO	QTY	DESCRIPTION
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
356	391115		WIRE, Stop
378	22032		WASHER -Included in Carburetor Overhaul Kit-Part No. 291691
379	22984		COVER, Fuel Pump
380	62199		WASHER
381	93294		SCREW -(5/8)
382	90832		SCREW -(Blower Housing)
382	92636		SCREW -(1/4-20 X 2)
382	93158		SCREW -(1/4-20 X 5/8)
384	62899		WASHER -(Thermostat)
385	93110		SCREW
386	27314		GASKET, Fuel Bowl
392	26588		SPRING, Pump Diaphragm
393	22740		STRAINER, Fuel
394	290622		DIAPHRAGM, Carburetor
395	290623		SEAT, Valve
396	66204		GASKET, Fuel Bowl
445	392308		FILTER, A/C Cartridge
446	222844		BASE, Air Cleaner
467A	212293		KNOB, Choke Shaft
527	220754		CLAMP, Tube
528	230346		TUBE, Breather
529	66578		TUBE, Breather
534	93323		SCREW
535A	270979		FILTER, Air Cleaner Foam
535	27987		FILTER, Air Cleaner Foam
536	296766		CLEANER, Air
537	27666		GASKET, Air Cleaner
537	27994		GASKET, Air Cleaner -(Air Cleaner)
549	271118		WASHER
600	270003		SPACER -(Air Cleaner)
601A	93807		CLAMP, Hose -(Black)
601	93053		CLAMP, Hose -(Green)
602	27666		GASKET, Air Cleaner
603	393766		CLEANER, Air -Replaced Air Cleaner Assy. (with mtg. stud) Used with vented breather Replaced Air Cleaner Assy. (with mounting stud)
604	294864		COVER, Air Cleaner -(with mounting stud) (Used with vented breather)
642	222626		COVER, Air Cleaner

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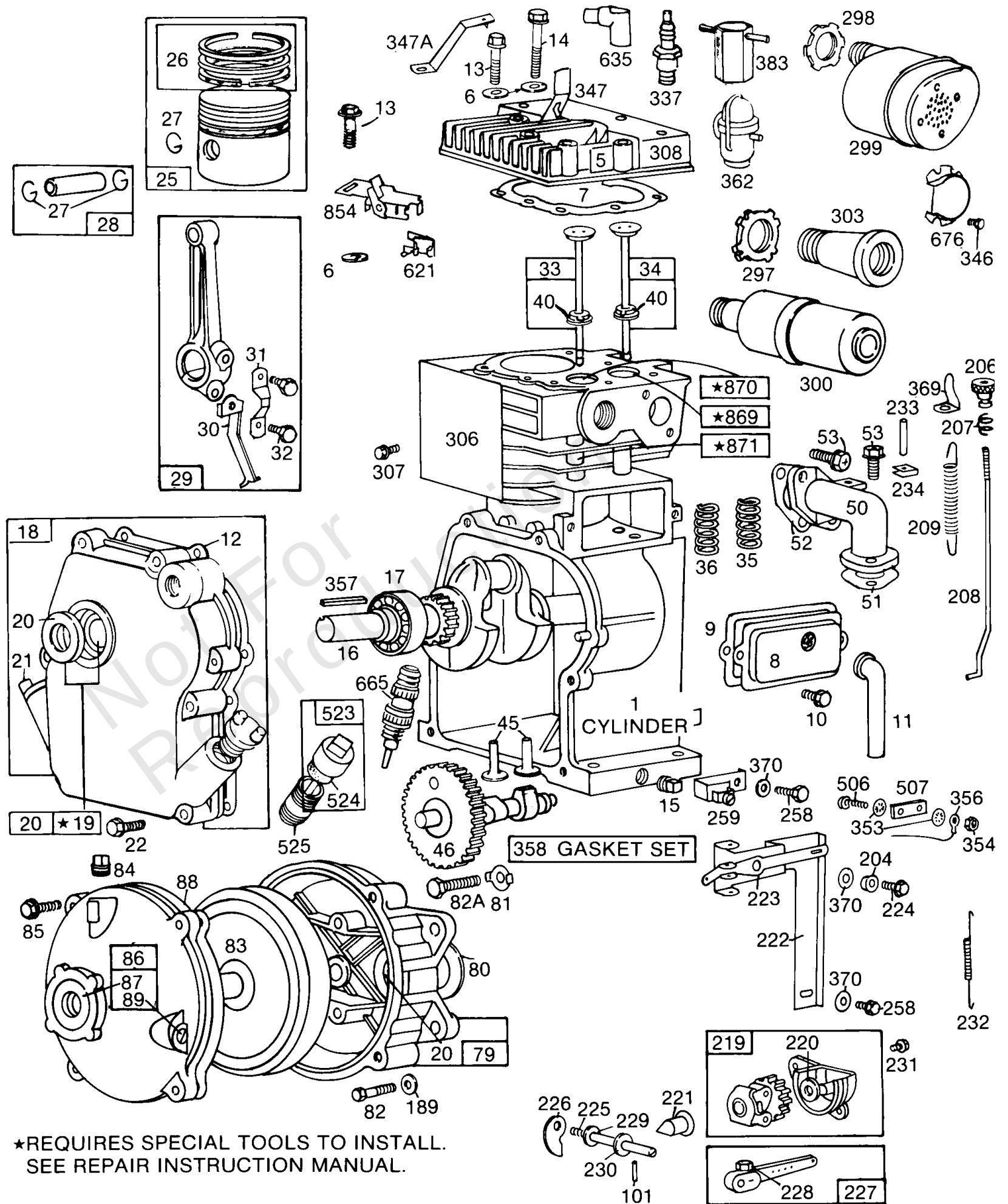


Carburetor,Air Cleaners,Fuel

REF NO	PART NO	QTY	DESCRIPTION
643A	280374		RETAINER, Air Filter
643	222845		SUPPORT, Foam Element -(1/2 Deep)
852	392368		CLEANER, Air
852	393766		CLEANER, Air -Replaced Air Cleaner Assy. (with mounting stud)

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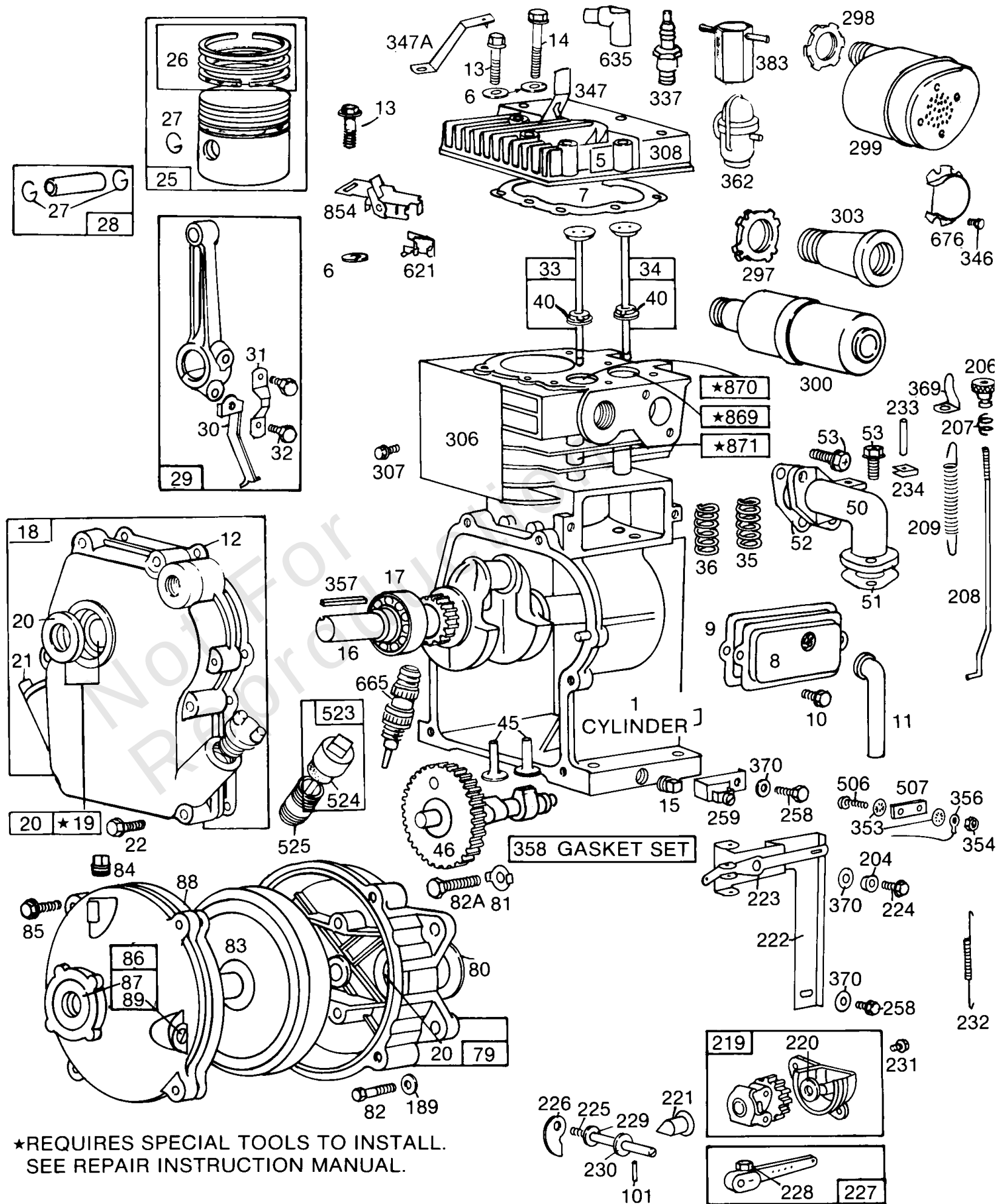


Cylinder,Crankcase,Gear Case

REF NO	PART NO	QTY	DESCRIPTION
1	296610		CYLINDER ASSEMBLY
5	210812		HEAD, Cylinder
6	22963		WASHER
7	27670		GASKET, Cylinder Head -Two 27670 Cylinder Head Gaskets Included in Gasket Set-Part No. 297275
8	294178		COVER, Breather Passage
9	27549		GASKET, Rocker Cover -Included in Gasket Set-Part No. 297275
10	93394		SCREW
11	66638		TUBE, Breather
12	270833		GASKET, Crankcase -(.015) Included in Gasket Set-Part No. 297275
12	270895		GASKET, Crankcase -(.005) Included in Gasket Set-Part No. 297275
12	270896		GASKET, Crankcase -(.009) Included in Gasket Set-Part No. 297275
13	91386		SCREW -(2)
14	92985		SCREW -(3)(Cylinder Head)
14	93113		SCREW -(2 5/16) (2-5/16)
15	91249		PLUG, Oil Drain -(1/4 Square)
16	260110		CRANKSHAFT
17	99158		BEARING-BALL
18	298281		COVER, Crankcase -Used Before Code Date 81120900
18	298511		COVER, Crankcase -Used Before Code Date 81120900
18	392975		COVER, Crankcase -Used Before Code Date 81120900
18	393811		COVER, Crankcase -Used Before Code Date 81120900
18	394820		COVER, Crankcase -(Plain Bearing) -Used After Code Date 81120800
18	394909		COVER, Crankcase -Used After Code Date 81120800
19	293708		KIT, Bushing/Seal -(Plain Bearing)
20	293740		SEAL, Oil
21	66768		PLUG, Oil
22	93032		SCREW -(Fuel Tank) (Tank)
25	295455		PISTON ASSEMBLY -(Standard)
25	295456		PISTON ASSEMBLY -(.010 Oversize)
25	295457		PISTON ASSEMBLY -(.020)
25	295458		PISTON ASSEMBLY -(.030 Oversize)
26	295657		SET, Ring -(Standard)

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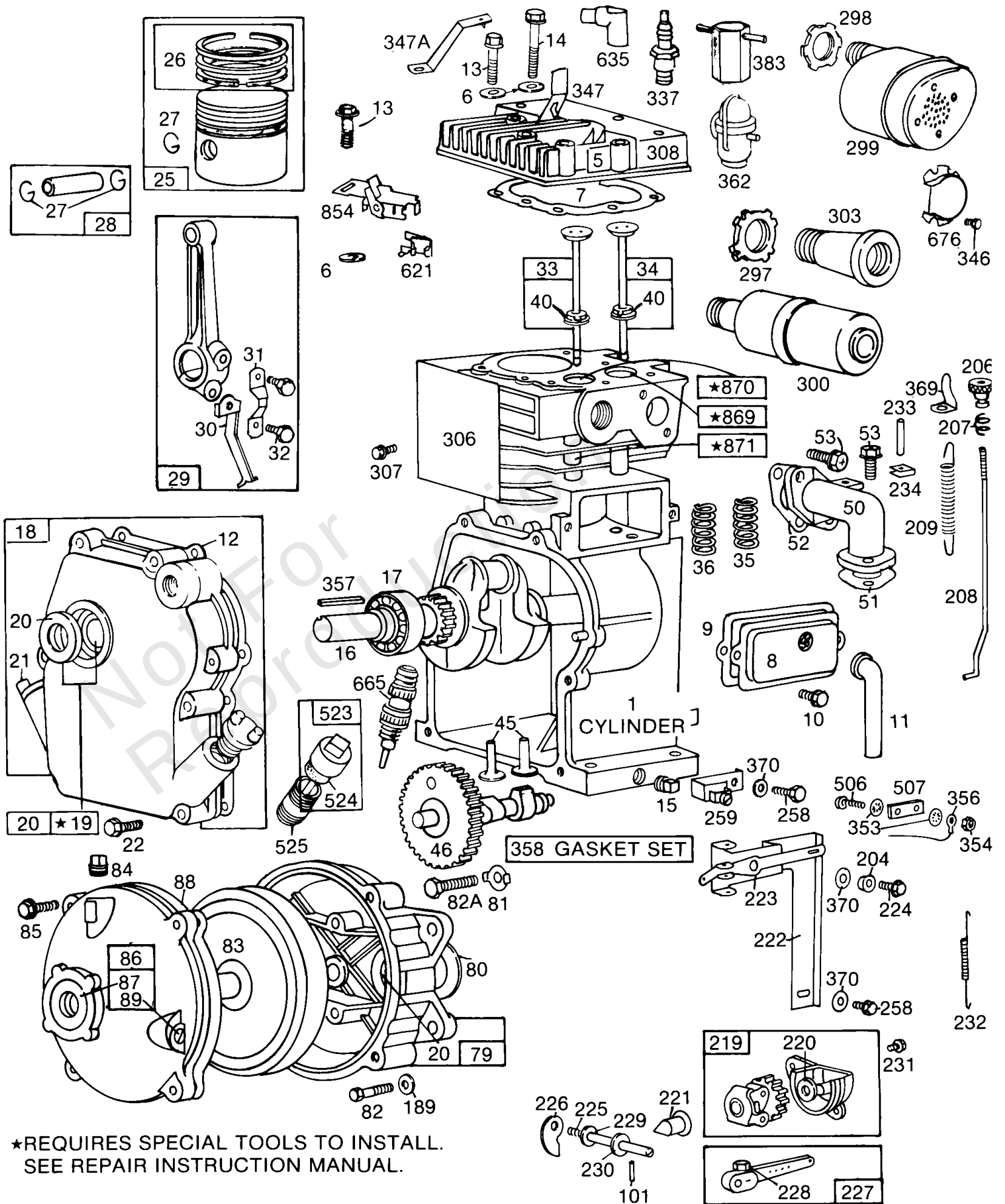


Cylinder,Crankcase,Gear Case

REF NO	PART NO	QTY	DESCRIPTION
26	295658		SET, Ring -(.010 Oversize)
26	295659		SET, Ring -(.020 Oversize)
26	295660		SET, Ring -(.030 Oversize)
26	297201		SET, Ring -(Standard)
27	26026		LOCK, Piston Pin
28	298908		PIN, Piston -(.005 Oversize)
28	298909		PIN, Piston
29	294367		ROD, Connecting -For Connecting Rod with .020 Undersize Cranking Bore-order No. 296079
30	220670		DIPPER, Connecting Rod
31	220756		LOCK, Rod Screw
32	92296		SCREW -(Connecting Rod)
33	296676		VALVE, Exhaust -(Grooved Stem-Includes Retainer)
34	296677		VALVE, Intake -(Grooved stem-includes Retainer)
35	260552		SPRING, Valve -(Exhaust)
36	26478		SPRING, Valve -(Exhaust)
40	230126		PIN, Retainer
40	23184		RETAINER, Valve
40	23187		PIN, Locating -(Use with valves with hole in stem except with rotocap)
40	292259		RETAINER, Valve -(Exhaust)
40	93312		RETAINER, Valve -(Valves With Groove In Stem)
45	230173		TAPPET, Valve
46	210453		CAMSHAFT
50	210810		MANIFOLD, Intake
51	68987		GASKET, Intake -Included in Carburetor Overhaul Kit-Part No. 291691. Included in Gasket Set- Part No. 297275
52	27355		GASKET, Intake -(2) Included in Gasket Set-Part No. 297275
53	93357		SCREW
53	93587		SCREW -(1/4-20 X 1)
79	290779		CASE, Gear Reduction
80	27667		GASKET, Gear Case
81	220234		LOCK, Muffler Screw
82A	92279		SCREW -(5/16-24 X 1/2)
82	91541		SCREW -(5/16-24 X 7/8)
84	92617		SCREW -(Gear Case)

Footnotes:

This group of Ignition Cables, including No. 292149, when cable is not molded into the coil cables integral with ignition coil

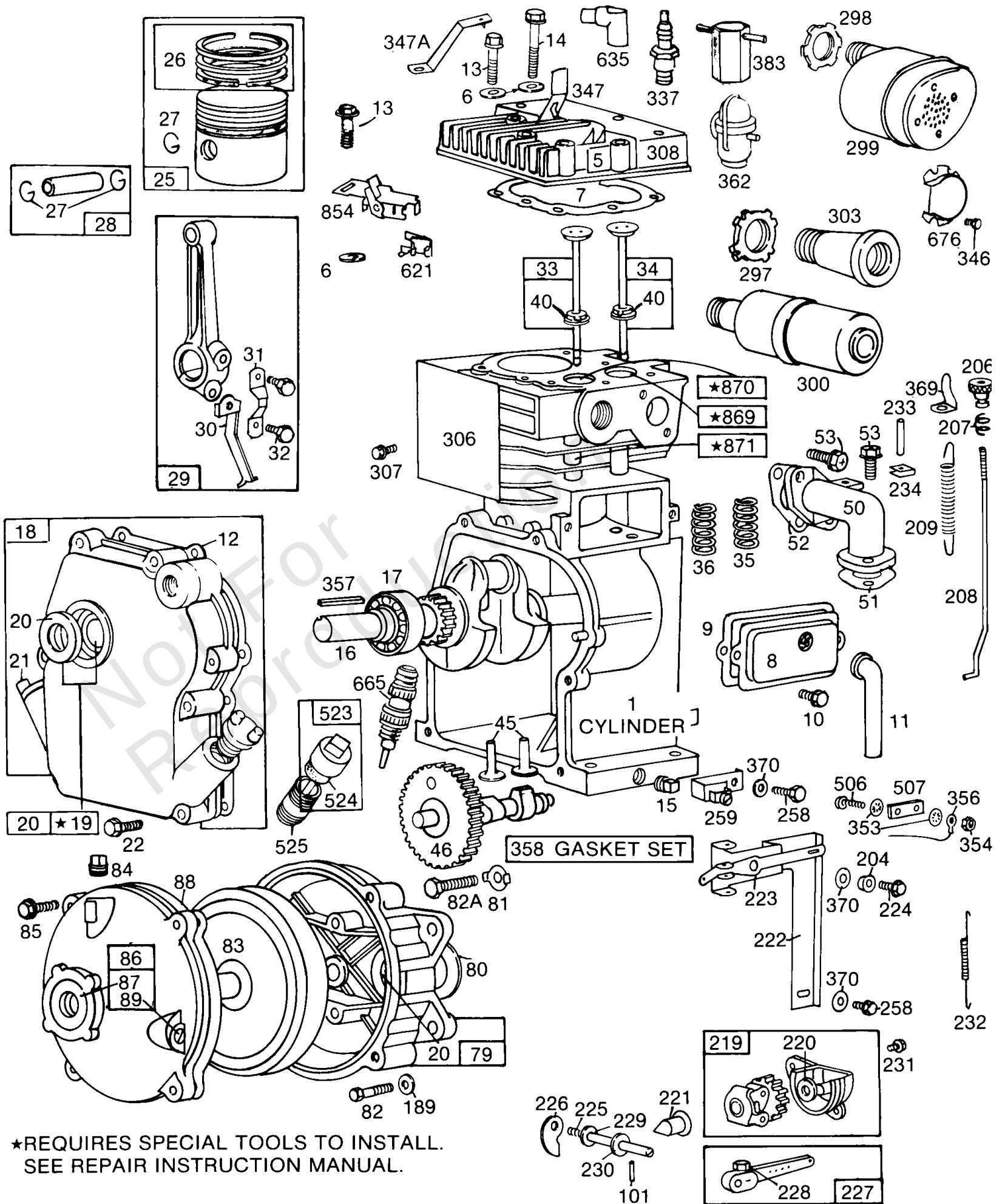


Cylinder,Crankcase,Gear Case

REF NO	PART NO	QTY	DESCRIPTION
85	92747		SCREW -(Used on Two Top Holes to Mount Cover)
87	19011		SEAL, Oil
88	27313		GASKET, Gear Cover/Housing
89	92015		PLUG, Oil Drain -(1/8 Standard) -Used Before Code Date 6304180
89	93448		PLUG, Oil Drain -(Flush) (1/4-18 NPTF) -Used After Code Date 6304170
101	93043		PIN, Shaft
189	90366		WASHER
204	23688		LEVER, Governor Control -(With 3/8 Dia. Flange)
206	230149		NUT, Governor Adjusting -(5-44)
207	26855		SPRING, Governor Link
208	230194		ROD, Control
209	26925		SPRING, Governor
219	296688		GEAR, Governor
220	220673		WASHER, Thrust -(1/16 Thick) (1/16)
220	221361		WASHER, Thrust -(.030 Thick) (.030)
221	230177		CUP, Governor
222	220691		BRACKET, Control -(Mechanical Governor)
223	220690		LEVER, Governor Control
224	93067		SCREW -(3/8)
225	230181		SHAFT, Governor Gear
226	220381		CRANK, Governor
227	294077		LEVER, Governor Control
228	93100		SCREW -(Governor Lever)
229	220680		WASHER
230	22826		WASHER
231	93064		SCREW
232	260178		SPRING/LINK, Governor
233	230253		STOP, Shaft -(7/8)
234	220730		CLIP, Control Rod
258	93062		SCREW
259	294502		BRACKET, Control
297	91811		LOCKNUT -(Elbow)
298	220859		LOCKNUT -(Muffler and Elbow)
299	392811		MUFFLER -(Lo Tone)

Footnotes:

This group of Ignition Cables, including No. 292149, when cable is not molded into the coil cables integral with ignition coil



Cylinder,Crankcase,Gear Case

REF NO	PART NO	QTY	DESCRIPTION
299	394781		MUFFLER -Uses: 93606 Screw (Guard to Muffler Mounting) 62199 Washer (Guard to Bracket) 93873 Screw (Guard to Bracket Mounting)
300	89966		MUFFLER
303	91838		ELBOW, Exhaust -(45 Degree Street)
306	220478		SHIELD, Cylinder
307	93490		SCREW -(Rotating Screen)
308	220581		COVER, Cylinder Head -When ordering Cover-Cyl. Head for Type Nos. listed below, order No. 220884 Stop Switch and No. 220581 Cover together
337	293918		PLUG, Spark
337	29693		PLUG, Spark
337	298809		PLUG, Spark
337	392588		PLUG, Spark
346	93705		SCREW -(8-32 X 3/8)
347A	298926		SWITCH, Spark Plug Stop
347	220884		SWITCH, Stop
347	221808		SWITCH, Stop
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
356	391115		WIRE, Stop
357	91539		KEY, Drive Pulley -(3/16 Square)
358	297275		GASKET SET, Engine -(Used with Rotary Choke Carburetors)
362	291630		SHIELD, Spark Plug -(With Stop Switch)
369	220705		GUIDE, Rod
370	66432		WASHER
383	89838		WRENCH, Spark Plug
506	90200		SCREW -(8-32 X 1/2)
507	66895		INSULATOR
523	297357		DIPSTICK/CAP ASSEMBLY
523	69345		CAP, Oil Fill
524	65304		SEAL, O-Ring -(Dipstick Cap)
525	91258		TUBE, Dipstick -(2 1/2) Use 394884 Adaptor-Oil Filler with Nipple
621	297472		SWITCH, Stop
635	66538		BOOT, Spark Plug
665	298858		MINDER, Oil
854	392884		BRACKET, Stopswitch
869	210879		SEAT, Valve -(Intake)
870	211291		SEAT, Valve -(Exhaust)
871	63709		BUSHING, Valve Guide -(Intake)

Footnotes:

This group of Ignition Cables, including No. 292149, when cable is not molded into the coil cables integral with ignition coil

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	831320035	1	Replacement Engine
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: Replacement engine listed is not available in the State of California. Repair with individual parts.
	-----		Service Note: If the replacement engine supersedes to or is a Model 83100 series engine, refer to the illustrations located after the conversion data for this model series. The overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined that the Model 83100 series engine cannot be used because of equipment interference, the engine should be repaired with a short block and/or individual parts.

