



# Parts Manual

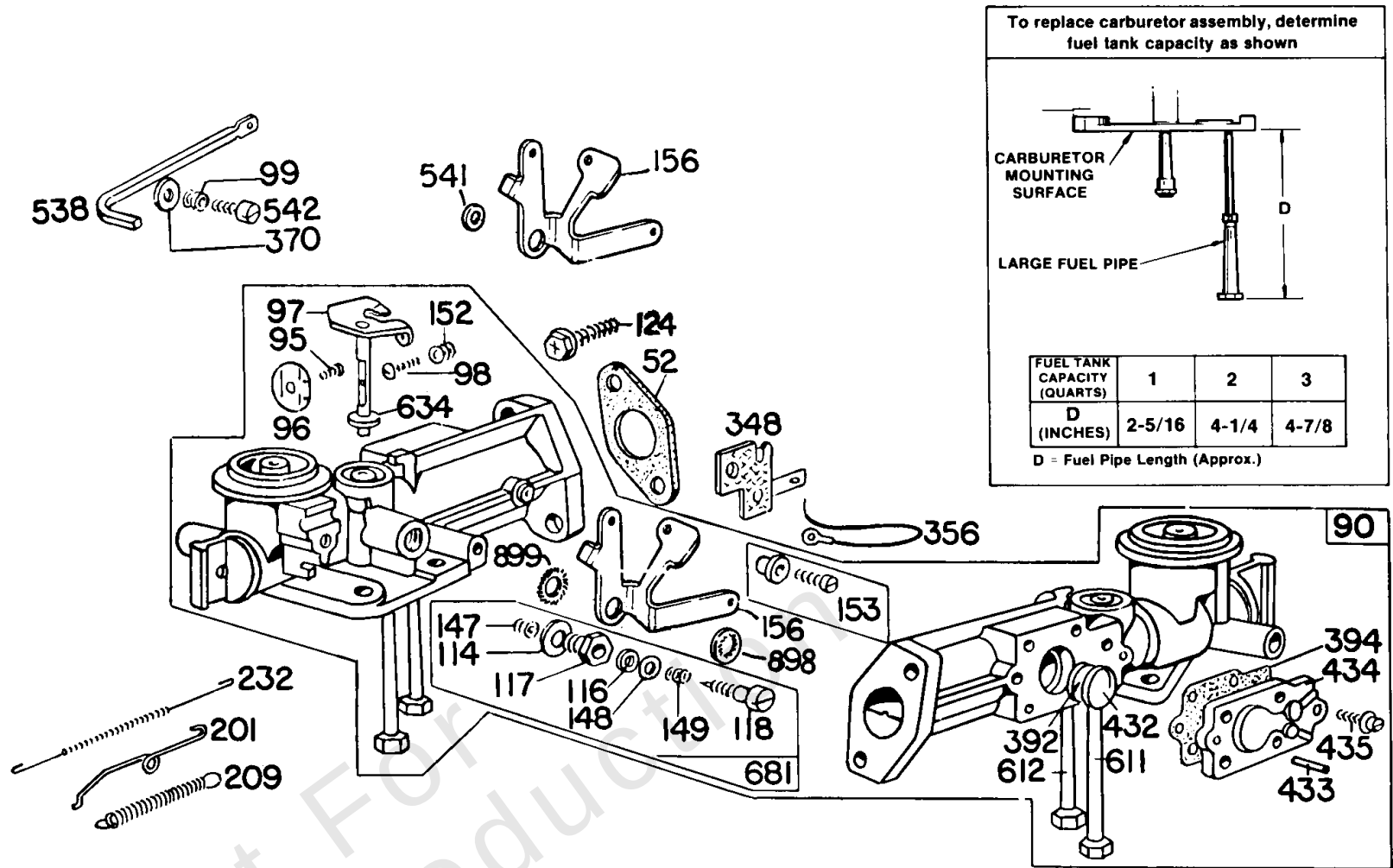
Mfg. No: 061232-9495-57



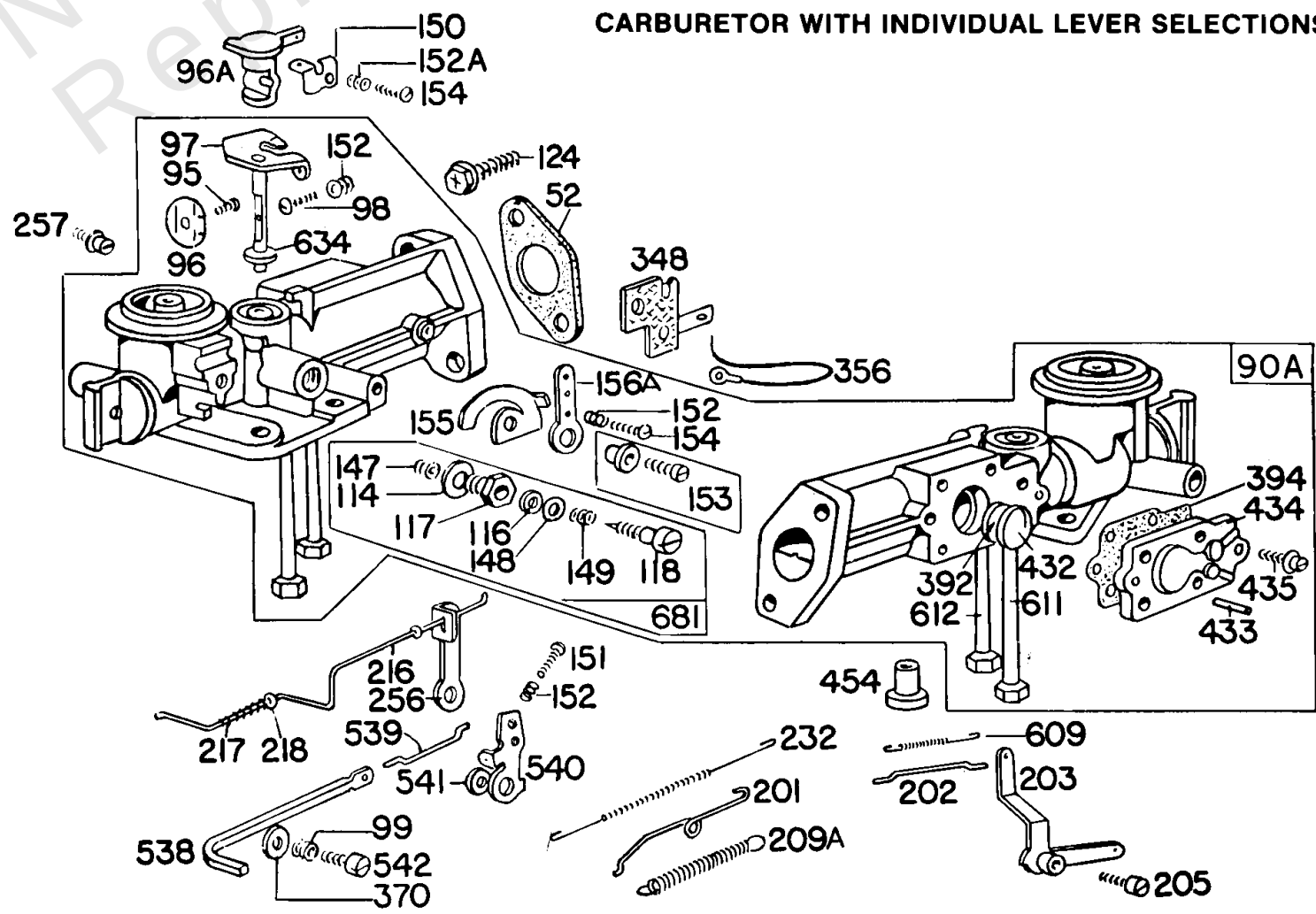
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Not For  
Reproduction

CARBURETOR WITH MULTI-PURPOSE SPEED ADJUSTER LEVER



CARBURETOR WITH INDIVIDUAL LEVER SELECTIONS



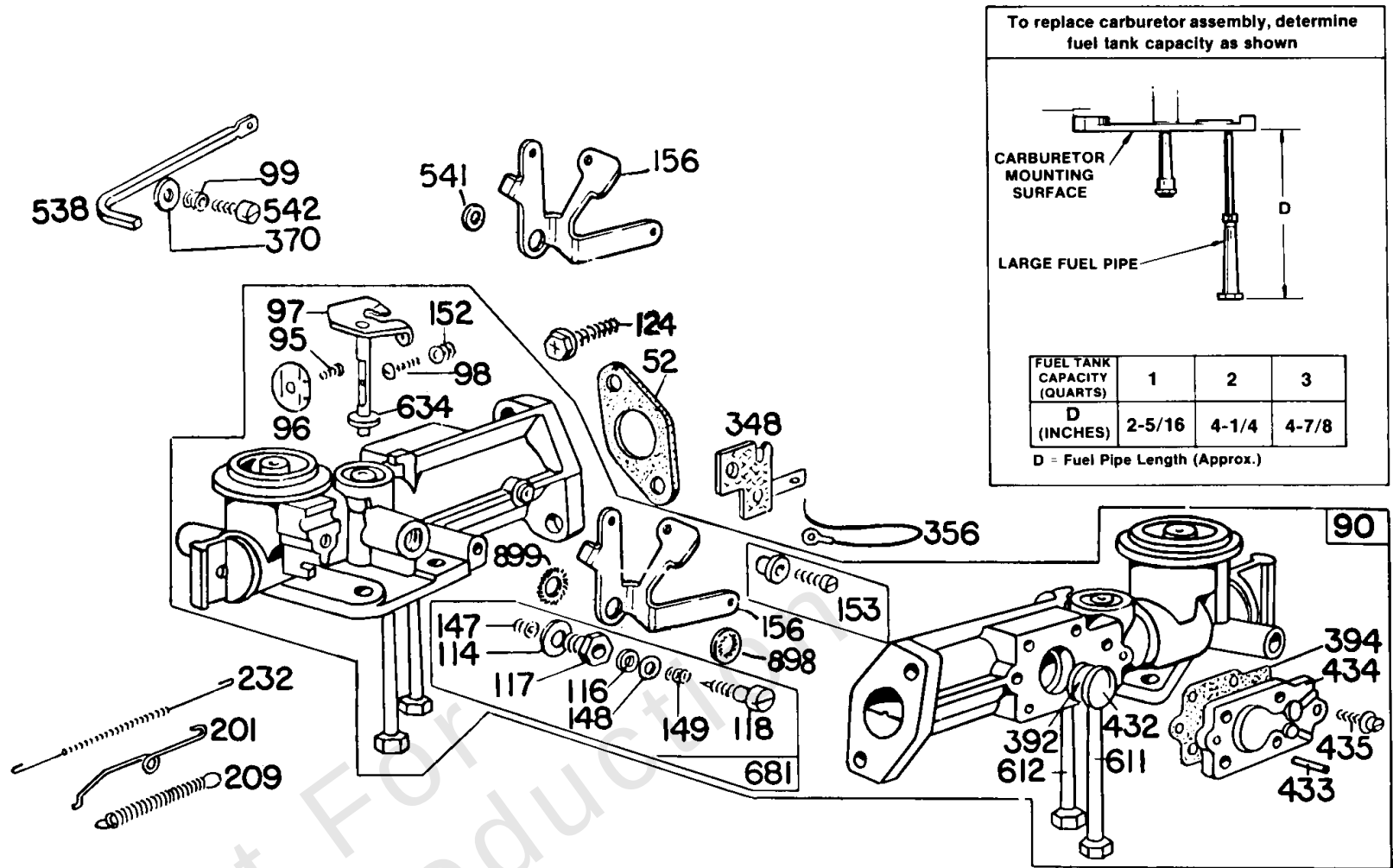
## (2) Carburetor Assemblies

| REF NO | PART NO | QTY | DESCRIPTION                                                                              |
|--------|---------|-----|------------------------------------------------------------------------------------------|
| 52     | 27355   |     | GASKET, Intake<br>-(2) Included in Gasket Set-Part No. 297275                            |
| 90A    | 296785  |     | CARBURETOR<br>-(Manual Choke) (1 Quart Tank)                                             |
| 90     | 393975  |     | CARBURETOR<br>-(1 Quart) All Carburetors listed under Ref. 90 use 222955 Ref. 156 Lever. |
| 90     | 393976  |     | CARBURETOR<br>-(Manual Choke) (2 Quart Tank)                                             |
| 90     | 393977  |     | CARBURETOR<br>-(Manual Friction) (3 Quart Tank)                                          |
| 95     | 93499   |     | SCREW<br>-(Throttle Valve)                                                               |
| 96A    | 211067  |     | LINK, Throttle                                                                           |
| 96     | 211203  |     | VALVE, THROTTLE                                                                          |
| 97     | 298223  |     | SHAFT, Throttle                                                                          |
| 98     | 93527   |     | SCREW<br>-(5-40 X 5/8)                                                                   |
| 99     | 26157   |     | SPRING, Compression                                                                      |
| 114    | 66594   |     | WASHER, Sealing<br>-(Needle Valve)                                                       |
| 116    | 65978   |     | SEAL, O-Ring<br>-(Needle Valve)                                                          |
| 117    | 230590  |     | NUT                                                                                      |
| 118    | 23433   |     | VALVE, Float Needle                                                                      |
| 124    | 93357   |     | SCREW                                                                                    |
| 147    | 230591  |     | SEAT, Needle Valve                                                                       |
| 148    | 22235   |     | WASHER                                                                                   |
| 149    | 26336   |     | SPRING, Needle Valve                                                                     |
| 150    | 220105  |     | LINK, Mechanical Governor                                                                |
| 151    | 93527   |     | SCREW<br>-(5-40 X 5/8)                                                                   |
| 152A   | 260746  |     | SPRING, Throttle Return                                                                  |
| 152    | 260575  |     | SPRING, Throttle Return                                                                  |
| 153    | 230531  |     | SCREW                                                                                    |
| 153    | 298031  |     | SCREW<br>-(Carburetor Lever)                                                             |
| 153    | 93177   |     | SCREW<br>-(Bell Crank)                                                                   |
| 153    | 93342   |     | SCREW                                                                                    |
| 154    | 93527   |     | SCREW<br>-(5-40 X 5/8)                                                                   |
| 155    | 220107  |     | LEVER, Speed Adjuster                                                                    |
| 156A   | 220949  |     | LEVER, Control                                                                           |
| 156    | 222955  |     | LEVER, Control                                                                           |
| 201    | 260565  |     | LINK, Choke                                                                              |
| 201    | 260898  |     | LINK, Choke<br>-Used Before Code Date 6602121                                            |
| 202    | 260563  |     | LINK, Throttle                                                                           |
| 203    | 297069  |     | CRANK, Bell                                                                              |
| 205    | 230671  |     | SCREW<br>-(Bell Crank)                                                                   |
| 209A   | 260041  |     | SPRING, Governor<br>-Used After Code Date 6602111                                        |

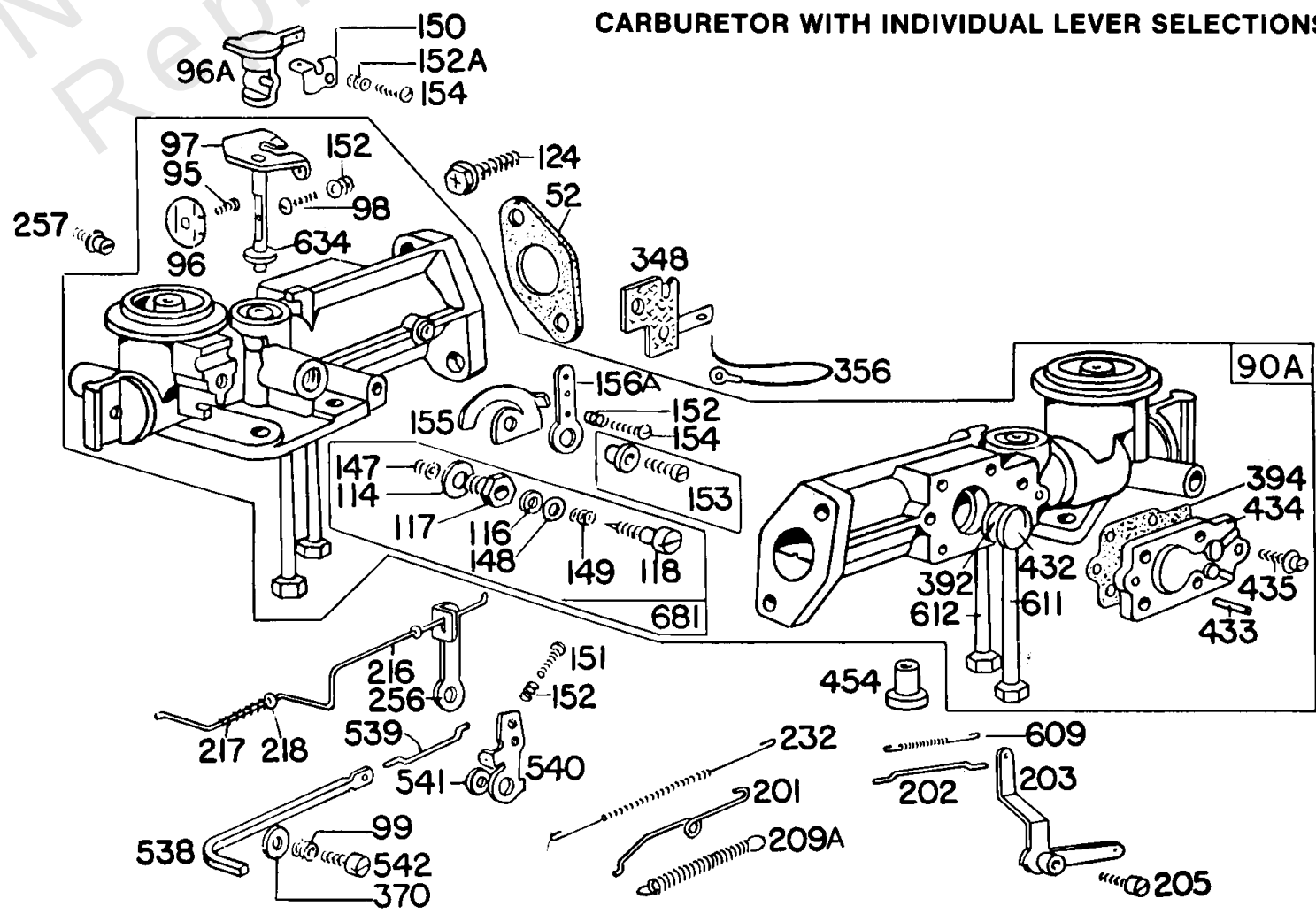
### Footnotes:

Cables used after this Serial No. are integral with the ignition coil.) Ignition cable for type No. 949049 is molded into the coil and is not replaceable.  
Uses: 260585 Spring

CARBURETOR WITH MULTI-PURPOSE SPEED ADJUSTER LEVER



CARBURETOR WITH INDIVIDUAL LEVER SELECTIONS

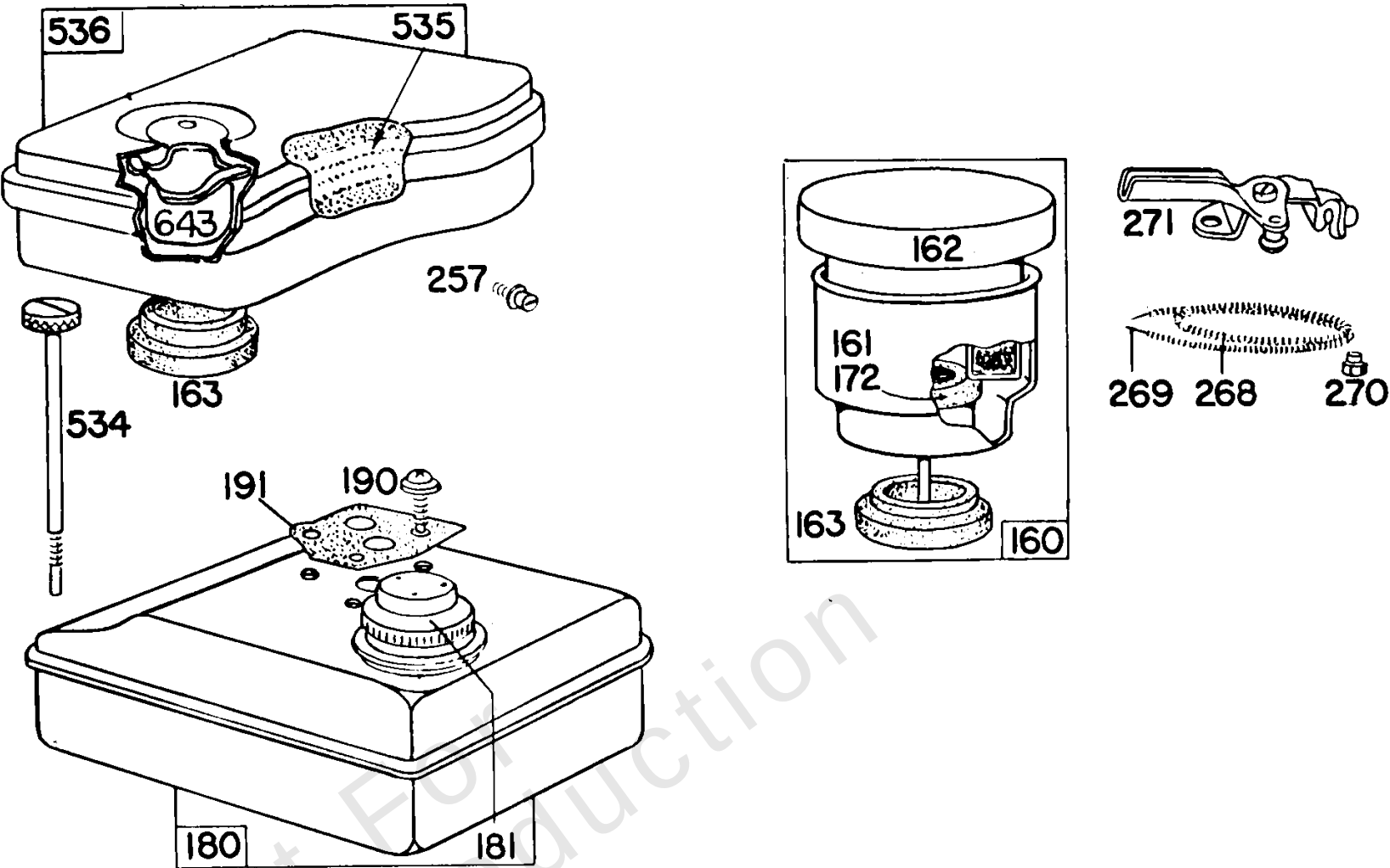


## (2) Carburetor Assemblies

| REF NO | PART NO | QTY | DESCRIPTION                                                                                                       |
|--------|---------|-----|-------------------------------------------------------------------------------------------------------------------|
| 209A   | 260546  |     | SPRING, Throttle Return<br>-(Throttle Return)                                                                     |
| 209A   | 260545  |     | SPRING, Governor<br>-Used Before Code Date 6602121                                                                |
| 209    | 260041  |     | SPRING, Governor                                                                                                  |
| 216    | 260449  |     | LINK, Choke                                                                                                       |
| 217    | 260189  |     | SPRING, Friction                                                                                                  |
| 218    | 221198  |     | WASHER                                                                                                            |
| 232    | 260478  |     | SPRING/LINK, Mechanical Governor                                                                                  |
| 232    | 260585  |     | SPRING/LINK, Mechanical Governor<br>-Used Before Code Date 6602121                                                |
| 256    | 220952  |     | LEVER, Speed Adjuster                                                                                             |
| 257    | 93263   |     | SCREW<br>-(10-32 X 3/8)                                                                                           |
| 348    | 296110  |     | SWITCH, Stop                                                                                                      |
| 356    | 296185  |     | WIRE, Stop                                                                                                        |
| 370    | 66432   |     | WASHER                                                                                                            |
| 392    | 260455  |     | SPRING, Pump Diaphragm                                                                                            |
| 394    | 270026  |     | DIAPHRAGM, Carburetor                                                                                             |
| 432    | 221377  |     | CAP, Spring                                                                                                       |
| 433    | 93265   |     | PIN, Locating                                                                                                     |
| 434    | 210959  |     | COVER, Diaphragm                                                                                                  |
| 435    | 93141   |     | SCREW<br>-(Diaphragm Cover)                                                                                       |
| 454    | 296178  |     | FILTER, Fuel<br>-(3/16 O.D. Brass Pipe)                                                                           |
| 454    | 296191  |     | TUBE, Pick up<br>-(1/8 O.D. Brass Pipe)                                                                           |
| 538    | 260683  |     | ROD, Control<br>-(Square Rod) For Round Wire Rod order: 260560 Rod-Speed Control                                  |
| 539    | 260684  |     | LINK, Mechanical Governor<br>-(Square Rod)                                                                        |
| 540    | 221380  |     | LEVER, Control                                                                                                    |
| 541    | 22398   |     | WASHER                                                                                                            |
| 542    | 221372  |     | CLIP, Control Rod                                                                                                 |
| 542    | 91359   |     | SCREW<br>-(10-32 X 3/4)                                                                                           |
| 542    | 91494   |     | SCREW<br>-(10-32 X 3/8)                                                                                           |
| 609    | 260564  |     | SPRING, Throttle Return                                                                                           |
| 611    | 297219  |     | TUBE, Pick Up<br>-(2 5/8) Brass Pipes are not replaced; only the Screen Housing (Ref. No. 454) is to be replaced. |
| 612    | 296811  |     | TUBE, Pick Up                                                                                                     |
| 634    | 270167  |     | SEAL, Choke/Throttle Shaft<br>-(Felt)                                                                             |
| 681    | 299060  |     | VALVE, High Speed<br>-(Threaded)                                                                                  |
| 898    | 92507   |     | WASHER                                                                                                            |
| 899    | 93397   |     | WASHER                                                                                                            |

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Uses: 260585 Spring

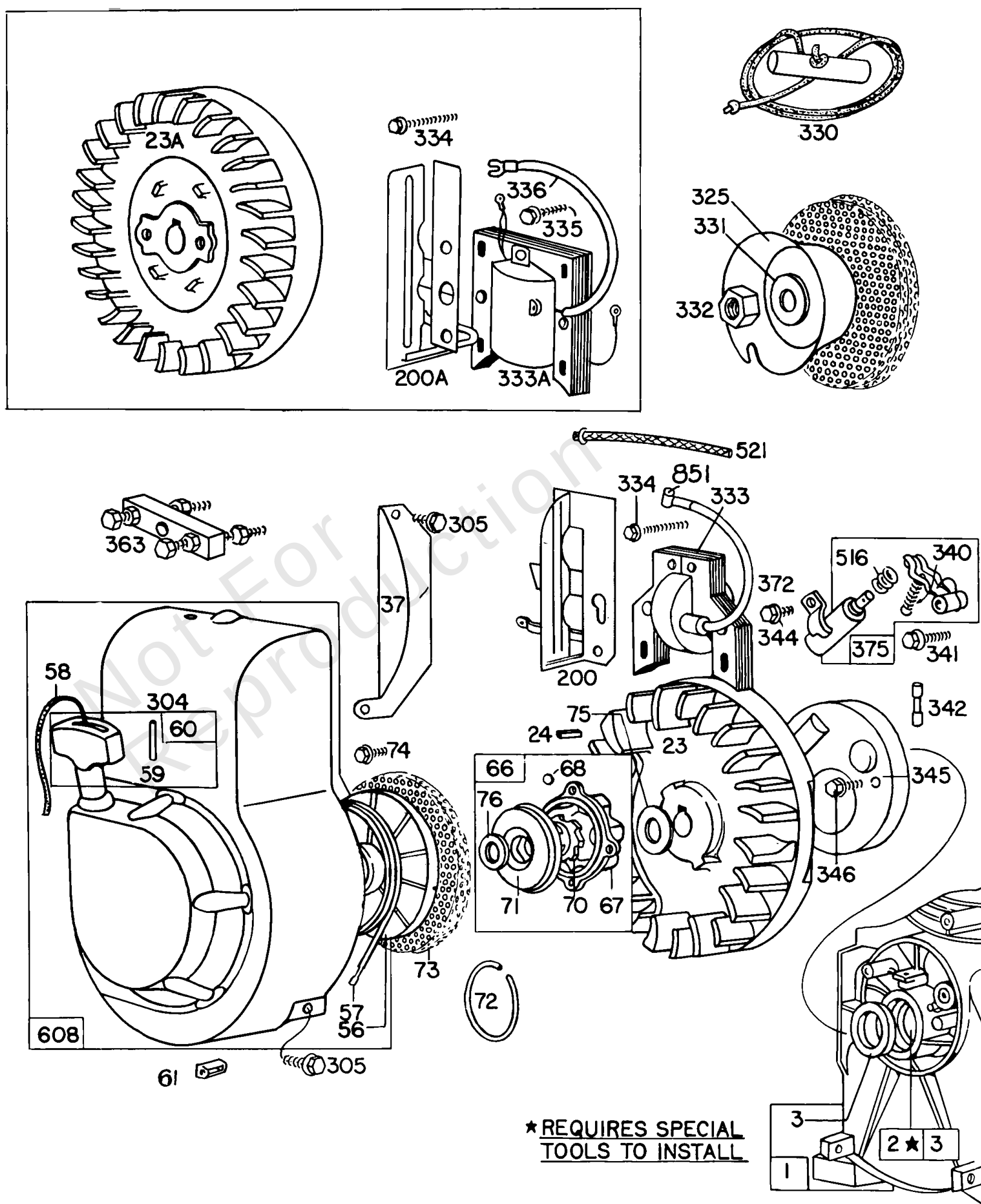


## Air Cleaner, Fuel Tank

| REF NO | PART NO | QTY | DESCRIPTION                                                                                                                                                          |
|--------|---------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 160    | 294870  |     | CLEANER, Air<br>-(With Mounting Stud)                                                                                                                                |
| 161    | 293991  |     | CLEANER, Air                                                                                                                                                         |
| 162    | 294861  |     | COVER, Air Cleaner<br>-(With Mounting Stud)                                                                                                                          |
| 163    | 27660   |     | GASKET, Air Cleaner                                                                                                                                                  |
| 172    | 27795   |     | GASKET, Air Cleaner<br>-(Air Cleaner)                                                                                                                                |
| 180    | 296377  |     | TANK, Fuel<br>-(1 Quart)                                                                                                                                             |
| 181    | 298425  |     | CAP, Fuel Tank<br>-(Metal)                                                                                                                                           |
| 190    | 93440   |     | SCREW                                                                                                                                                                |
| 191    | 27911   |     | GASKET, Fuel Tank<br>-(Pull Choke) Engines using 3 quart Tank require (2) Gaskets. Included in Gasket Set-Part No. 297275                                            |
| 257    | 93263   |     | SCREW<br>-(10-32 X 3/8)                                                                                                                                              |
| 268    | 66986   |     | CASING, Control Wire<br>-(Cut To Required Length)                                                                                                                    |
| 269    | 26099   |     | WIRE, Control<br>-(Cut To Required Length) If longer wire is needed, specify length in inches; if shorter wire is needed order No. 26099 and cut to required length. |
| 270    | 221370  |     | CLAMP, Casing                                                                                                                                                        |
| 270    | 63426   |     | NUT<br>-(Control Wire Casing)                                                                                                                                        |
| 271    | 290568  |     | LEVER, Control                                                                                                                                                       |
| 534    | 93322   |     | SCREW<br>-(1 15/16)                                                                                                                                                  |
| 535    | 27987   |     | FILTER, Air Cleaner Foam                                                                                                                                             |
| 536    | 296766  |     | CLEANER, Air                                                                                                                                                         |
| 643    | 221321  |     | CUP, Air Cleaner                                                                                                                                                     |

### Footnotes:

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## Blower Hsg,Flywheels,Rewind

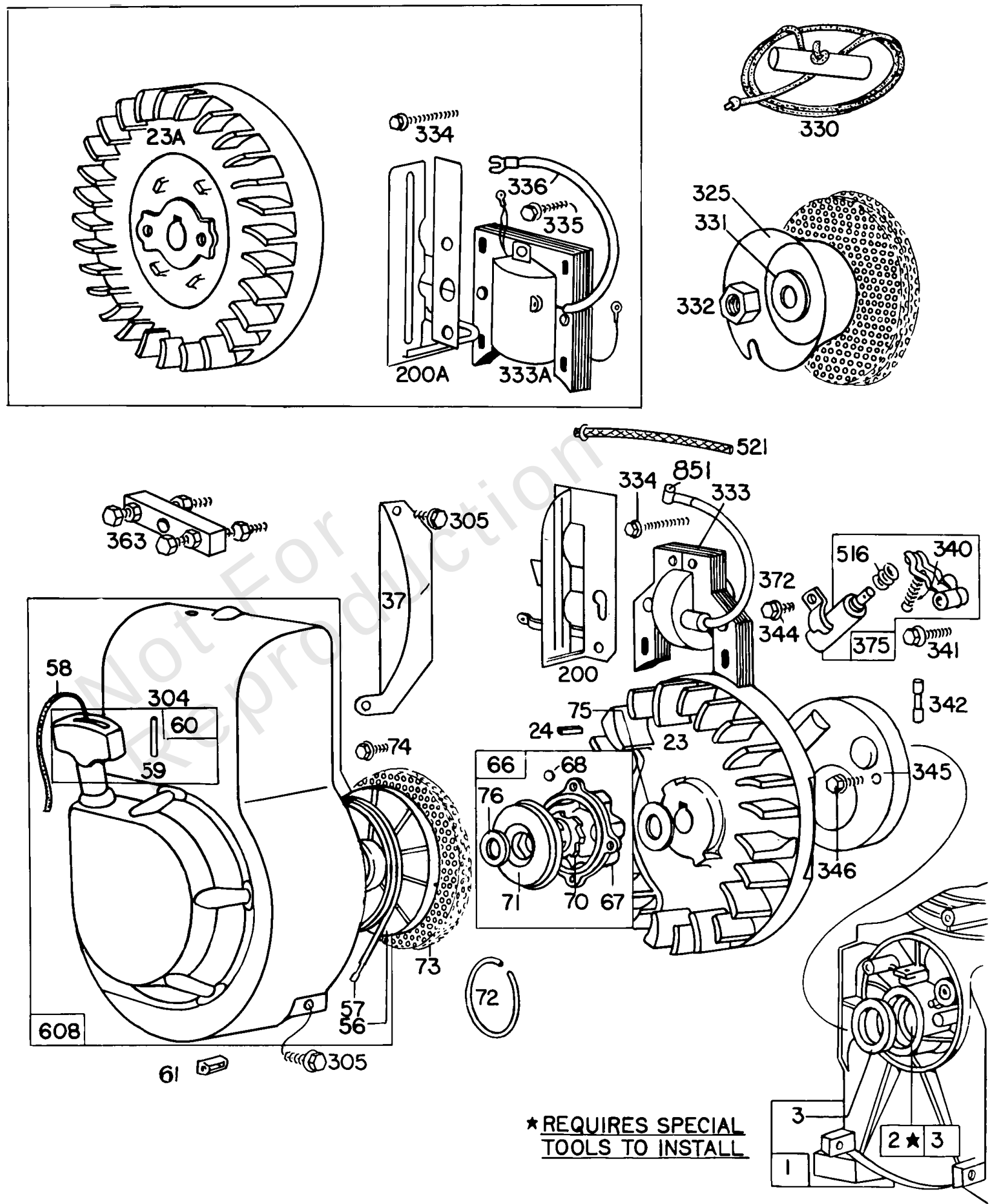
| REF NO | PART NO | QTY | DESCRIPTION                                                            |
|--------|---------|-----|------------------------------------------------------------------------|
| 2      | 293708  |     | KIT, Bushing/Seal<br>-(Plain Bearing)                                  |
| 3      | 299819  |     | SEAL, Oil<br>-(Plain Bearing)                                          |
| 23A    | 295936  |     | FLYWHEEL<br>-Used Before Code Date 6212310                             |
| 24     | 61760   |     | KEY, Flywheel<br>-(Breaker Ignition)                                   |
| 37     | 220971  |     | GUARD, Flywheel                                                        |
| 56     | 280117  |     | PULLEY, Rope Starter<br>-Used After Code Date 6506301                  |
| 56     | 294088  |     | PULLEY, Starter<br>-Used Before Code Date 6507011                      |
| 57     | 294303  |     | SPRING, Rewind Starter                                                 |
| 58     | 294584  |     | ROPE, Starter<br>-(47-1/8)<br>-Used Before Code Date 6507011           |
| 58     | 66694   |     | ROPE, Starter<br>-(47-1/8)<br>-Used After Code Date 6506301            |
| 59     | 230228  |     | PIN, Starter Grip                                                      |
| 60     | 393152  |     | GRIP-STARTER ROPE                                                      |
| 61     | 68618   |     | BUMPER, Starter Pulley<br>-(Used with Steel Pulley only)               |
| 66     | 298310  |     | CLUTCH, Starter<br>-(Rewind Starter)<br>-Used After Code Date 6405220  |
| 66     | 298798  |     | CLUTCH, Starter<br>-(Rewind Starter)<br>-Used Before Code Date 6405250 |
| 67     | 210400  |     | HOUSING, Clutch<br>-Used Before Code Date 6405250                      |
| 67     | 212131  |     | HOUSING, Clutch<br>-Used After Code Date 6405220                       |
| 68     | 63770   |     | BALL, Clutch                                                           |
| 70     | 296597  |     | RATCHET, Clutch<br>-Used Before Code Date 6405220                      |
| 70     | 298436  |     | RATCHET, Clutch<br>-Used After Code Date 6405220                       |
| 71     | 221301  |     | WASHER<br>-Used Before Code Date 6405250                               |
| 71     | 221653  |     | WASHER<br>-Used After Code Date 6405220                                |
| 72     | 26032   |     | RETAINER                                                               |
| 73     | 220648  |     | SCREEN, Rotating<br>-Used Before Code Date 6405250                     |
| 73     | 221661  |     | SCREEN, Rotating<br>-(Rewind Starter)<br>-Used After Code Date 6405220 |
| 74     | 93490   |     | SCREW<br>-(Rotating Screen)                                            |
| 75     | 220865  |     | WASHER<br>-(Heavy Flywheel)                                            |
| 76     | 68238   |     | SEAL, Ratchet<br>-Used After Code Date 6405220                         |

### Footnotes:

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Uses: 212132 Housing-Starter Clutch 66718 Washer-Thrust 298799 Ratchet Assy. 221653 Washer-Clutch

Cables used on and after this Serial Number are integral with the ignition coil



## Blower Hsg,Flywheels,Rewind

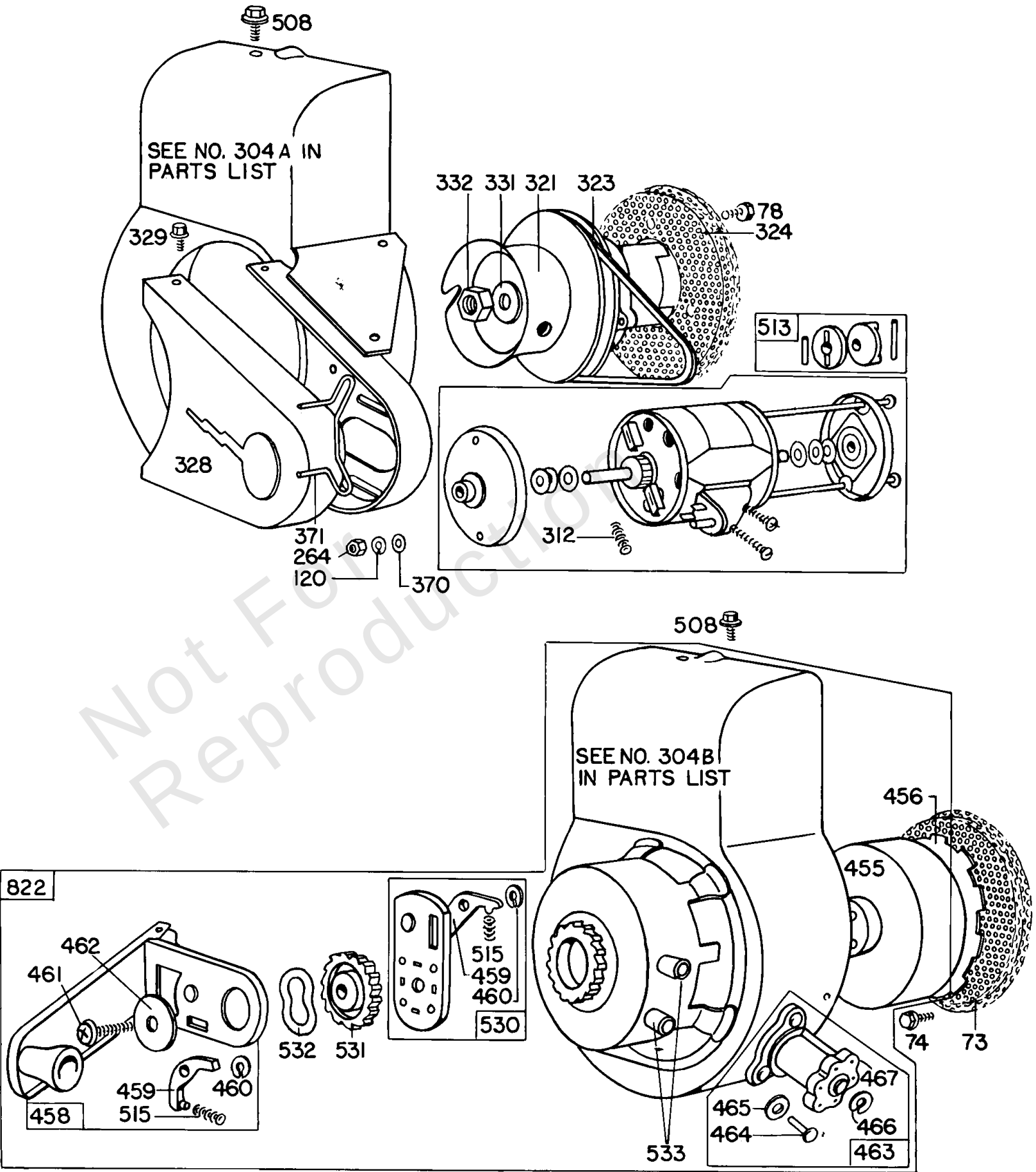
| REF NO | PART NO | QTY | DESCRIPTION                                                                                                   |
|--------|---------|-----|---------------------------------------------------------------------------------------------------------------|
| 200A   | 294298  |     | BLADE, Governor<br>-Used Before Code Date 6212310                                                             |
| 200A   | 220692  |     | GUIDE, Air<br>-Used Before Code Date 6212310                                                                  |
| 200    | 221456  |     | GUIDE, Air<br>-Used After Code Date 6212310                                                                   |
| 200    | 297310  |     | BLADE, Governor<br>-Used After Code Date 6212310                                                              |
| 304    | -----   |     | No Nomenclature<br>-For Models not listed below, see Ref. No. 608                                             |
| 305    | 93158   |     | SCREW<br>-(1/4-20 X 5/8)                                                                                      |
| 325    | 293959  |     | PULLEY, Rope Starter<br>-(1/2 Hole In Pulley) For Pulley with Screen with 5/8 hole in Pulley-order No. 298731 |
| 330    | 294584  |     | ROPE, Starter<br>-(47-1/8)                                                                                    |
| 331    | 62577   |     | WASHER<br>-(1/2 Hole) For Washer with 5/8 hole-order No. 220865                                               |
| 332    | 91708   |     | NUT<br>-(1/2-20 L.H. Thread) For Flywheel Nut with 5/8-18 right hand thread-order No. 92284                   |
| 333A   | 291617  |     | ARMATURE, Magneto<br>-Used Before Code Date 6212310                                                           |
| 333    | 298502  |     | ARMATURE, Magneto<br>-(Points And Condenser)<br>-Used After Code Date 6212310                                 |
| 334    | 93381   |     | SCREW                                                                                                         |
| 335    | 93381   |     | SCREW                                                                                                         |
| 336    | 292149  |     | CABLE, Ignition<br>-Used Before Code Date 6212310                                                             |
| 340    | 26018   |     | SPRING, Breaker Arm                                                                                           |
| 341    | 93381   |     | SCREW                                                                                                         |
| 342    | 65704   |     | PLUNGER, Breaker                                                                                              |
| 344    | 93042   |     | SCREW                                                                                                         |
| 345    | 220366  |     | COVER, Breaker                                                                                                |
| 346    | 93705   |     | SCREW<br>-(8-32 X 3/8)                                                                                        |
| 363    | 19069   |     | PULLER, Flywheel                                                                                              |
| 372    | 220477  |     | CLAMP                                                                                                         |
| 375    | 294628  |     | BREAKER, Ignition                                                                                             |
| 375    | 299061  |     | BREAKER, Ignition<br>-Includes: 294628 Point Set 65704 Plunger 61760 Key-Flywheel                             |
| 516    | 260374  |     | SPRING, Condensor                                                                                             |
| 608    | 294259  |     | HOUSING, Blower<br>-(10 O'clock)                                                                              |
| 851    | 221798  |     | TERMINAL, Spark Plug                                                                                          |

### Footnotes:

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Uses: 212132 Housing-Starter Clutch 66718 Washer-Thrust 298799 Ratchet Assy. 221653 Washer-Clutch

Cables used on and after this Serial Number are integral with the ignition coil

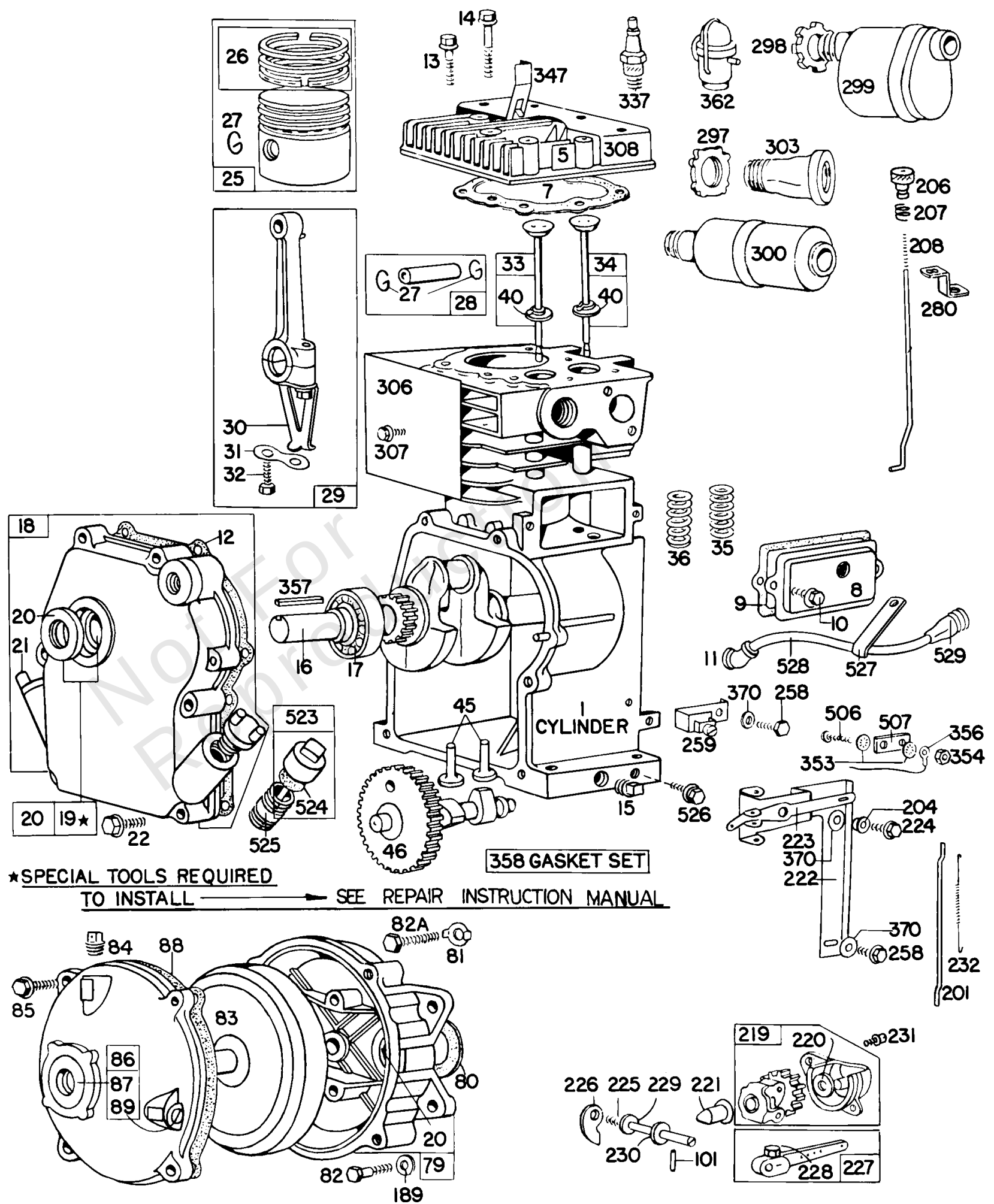


## Blower Hsgs,Rewind Starters

| REF NO | PART NO | QTY | DESCRIPTION                                                                                 |
|--------|---------|-----|---------------------------------------------------------------------------------------------|
| 73     | 220648  |     | SCREEN, Rotating<br>-Used Before Code Date 6405250                                          |
| 73     | 221661  |     | SCREEN, Rotating<br>-(Rewind Starter)<br>-Used After Code Date 6405220                      |
| 74     | 93490   |     | SCREW<br>-(Rotating Screen)                                                                 |
| 78     | 93705   |     | SCREW<br>-(8-32 X 3/8)                                                                      |
| 120    | 92290   |     | WASHER                                                                                      |
| 264    | 90355   |     | NUT, Hex                                                                                    |
| 312    | 260404  |     | SPRING, Brush                                                                               |
| 321    | 210711  |     | PULLEY, Starter<br>-(Fits Crankshafts With 1/2-20 Thread)                                   |
| 323    | 67228   |     | BELT, Vee                                                                                   |
| 324    | 220648  |     | SCREEN, Rotating                                                                            |
| 328    | 221038  |     | GUARD, Belt                                                                                 |
| 329    | 93705   |     | SCREW<br>-(8-32 X 3/8)                                                                      |
| 331    | 62577   |     | WASHER<br>-(1/2 Hole) For Washer with 5/8 hole-order No. 220865                             |
| 332    | 91708   |     | NUT<br>-(1/2-20 L.H. Thread) For Flywheel Nut with 5/8-18 right hand thread-order No. 92284 |
| 370    | 66432   |     | WASHER                                                                                      |
| 371    | 260275  |     | GUARD, Belt                                                                                 |
| 455    | 296455  |     | CUP, Flywheel<br>-(With Pinned Spring)                                                      |
| 456    | 221222  |     | PLATE, Retainer                                                                             |
| 458    | 296305  |     | HANDLE, Cranking                                                                            |
| 459    | 221332  |     | PAWL, Ratchet                                                                               |
| 460    | 93272   |     | RETAINER, E Ring                                                                            |
| 461    | 93231   |     | SCREW                                                                                       |
| 462    | 221237  |     | WASHER                                                                                      |
| 463    | 296445  |     | HOUSING, Flywheel                                                                           |
| 464    | 93291   |     | RIVET<br>-(2)                                                                               |
| 465    | 221226  |     | WASHER                                                                                      |
| 466    | 93272   |     | RETAINER, E Ring                                                                            |
| 467    | 211017  |     | KNOB, Air Cleaner Cover                                                                     |
| 508    | 93294   |     | SCREW<br>-(5/8)                                                                             |
| 513    | 296567  |     | CLUTCH, Starter                                                                             |
| 515    | 260537  |     | SPRING, Ratchet                                                                             |
| 530    | 296304  |     | PLATE, Pawl Friction                                                                        |
| 531    | 230615  |     | PAWL, Ratchet                                                                               |
| 532    | 260500  |     | WASHER<br>-(Spring)                                                                         |
| 533    | 67478   |     | SWITCH, Stop                                                                                |
| 822    | 296732  |     | STARTER SUB ASSEMBLY                                                                        |

### Footnotes:

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## Cylinder,Crankcase,Gear Case

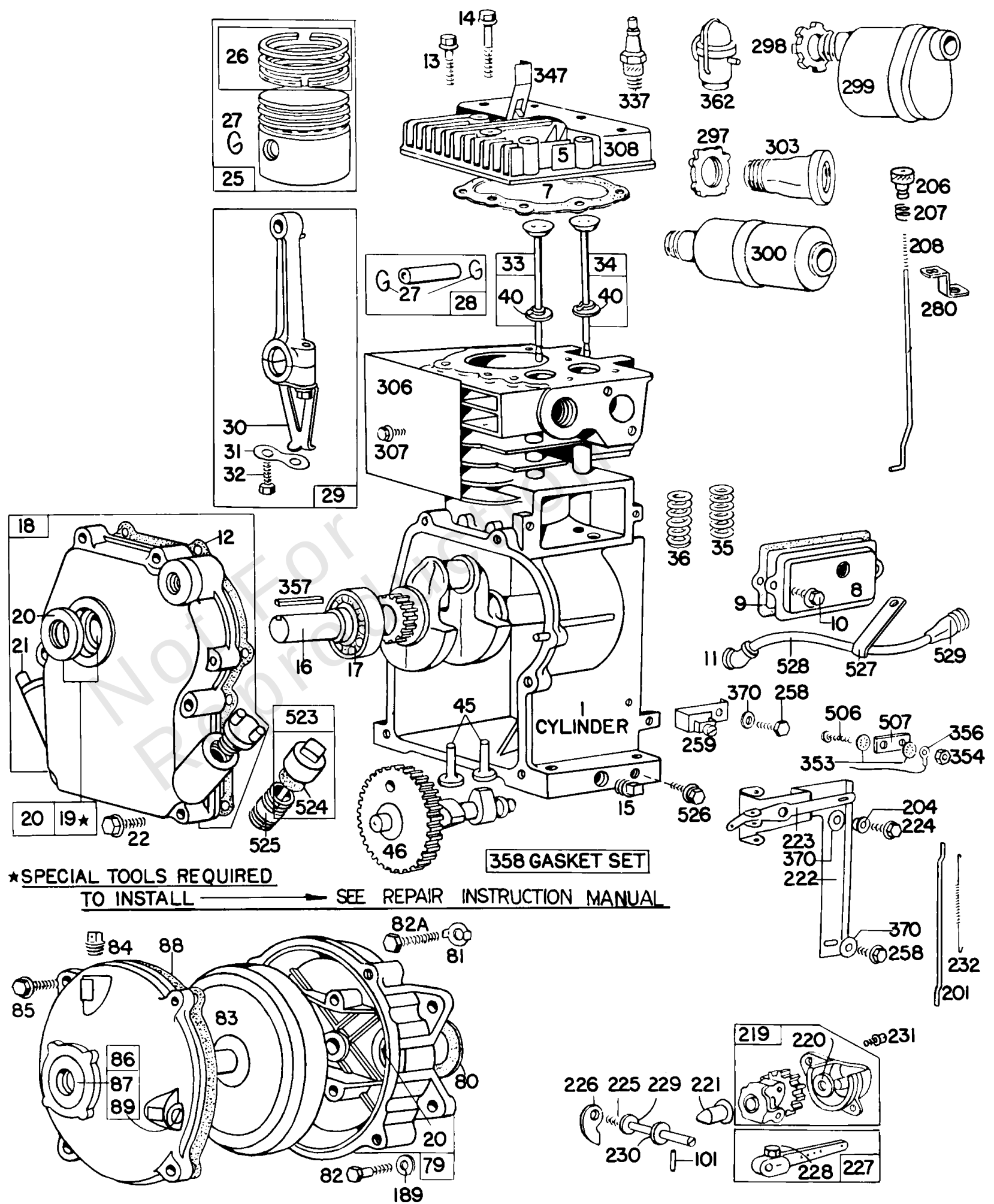
| REF NO | PART NO | QTY | DESCRIPTION                                                               |
|--------|---------|-----|---------------------------------------------------------------------------|
| 5      | 211211  |     | HEAD, Cylinder                                                            |
| 7      | 27670   |     | GASKET, Cylinder Head<br>-Included in Gasket Set-Part No. 297275          |
| 8      | 294178  |     | COVER, Breather Passage                                                   |
| 9      | 27549   |     | GASKET, Rocker Cover<br>-Included in Gasket Set-Part No. 297275           |
| 10     | 93394   |     | SCREW                                                                     |
| 11     | 66578   |     | TUBE, Breather                                                            |
| 12     | 270833  |     | GASKET, Crankcase<br>-(.015) Included in Gasket Set-Part No. 297275       |
| 12     | 270895  |     | GASKET, Crankcase<br>-(.005) Included in Gasket Set-Part No. 297275       |
| 12     | 270896  |     | GASKET, Crankcase<br>-(.009) Included in Gasket Set-Part No. 297275       |
| 13     | 93111   |     | SCREW<br>-(15/16)                                                         |
| 14     | 93113   |     | SCREW<br>-(2 5/16) (2-5/16)                                               |
| 15     | 91249   |     | PLUG, Oil Drain<br>-(1/4 Square)                                          |
| 17     | 99158   |     | BEARING-BALL                                                              |
| 19     | 293708  |     | KIT, Bushing/Seal<br>-(Plain Bearing)                                     |
| 21     | 66768   |     | PLUG, Oil                                                                 |
| 27     | 26026   |     | LOCK, Piston Pin                                                          |
| 28     | 298908  |     | PIN, Piston<br>-(.005 Oversize)                                           |
| 28     | 298909  |     | PIN, Piston                                                               |
| 29     | 294300  |     | ROD, Connecting                                                           |
| 30     | 220459  |     | DIPPER, Connecting Rod                                                    |
| 31     | 220460  |     | LOCK, Rod Screw                                                           |
| 32     | 92296   |     | SCREW<br>-(Connecting Rod)                                                |
| 34     | 296677  |     | VALVE, Intake<br>-(Grooved stem-includes Retainer)                        |
| 35     | 260552  |     | SPRING, Valve<br>-(Exhaust)                                               |
| 36     | 26478   |     | SPRING, Valve<br>-(Exhaust)                                               |
| 40     | 230126  |     | PIN, Retainer                                                             |
| 40     | 230127  |     | RETAINER, Valve                                                           |
| 40     | 23184   |     | RETAINER, Valve                                                           |
| 40     | 23187   |     | PIN, Locating<br>-(Use with valves with hole in stem except with rotocap) |
| 40     | 93312   |     | RETAINER, Valve<br>-(Valves With Groove In Stem)                          |
| 46     | 210453  |     | CAMSHAFT                                                                  |
| 79     | 290779  |     | CASE, Gear Reduction                                                      |
| 80     | 27667   |     | GASKET, Gear Case                                                         |
| 81     | 220234  |     | LOCK, Muffler Screw                                                       |
| 82A    | 92279   |     | SCREW<br>-(5/16-24 X 1/2)                                                 |

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Uses: 260585 Spring

Cables used on and after this Serial Number are integral with the ignition coil



## Cylinder,Crankcase,Gear Case

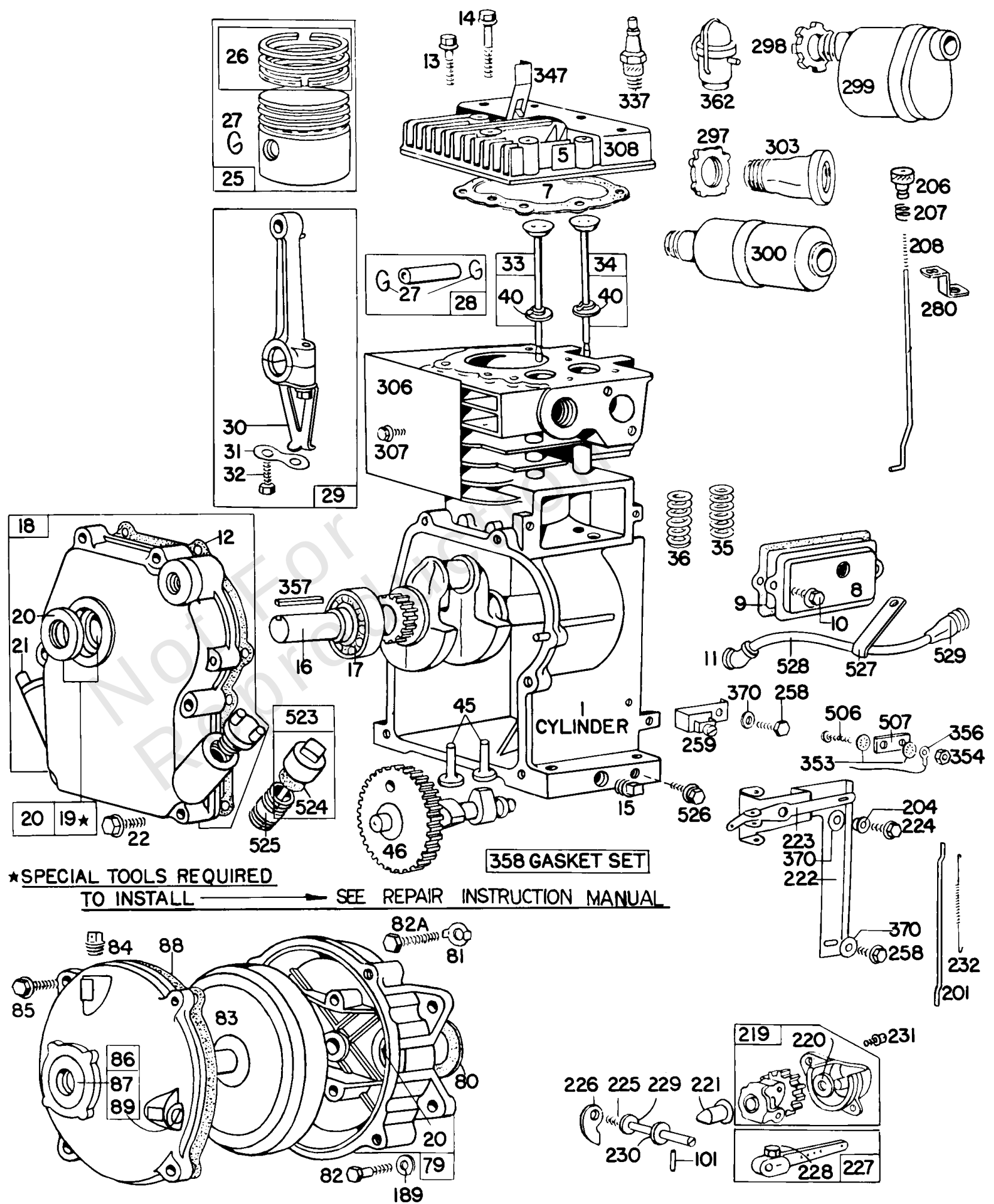
| REF NO | PART NO | QTY | DESCRIPTION                                                                |
|--------|---------|-----|----------------------------------------------------------------------------|
| 82     | 91541   |     | SCREW<br>-(5/16-24 X 7/8)                                                  |
| 83     | 211293  |     | SHAFT, Auxiliary Drive                                                     |
| 84     | 92617   |     | SCREW<br>-(Gear Case)                                                      |
| 85     | 92747   |     | SCREW<br>-(Used on Two Top Holes to Mount Cover)                           |
| 86     | 291730  |     | COVER, Gear                                                                |
| 87     | 19011   |     | SEAL, Oil                                                                  |
| 88     | 27313   |     | GASKET, Gear Cover/Housing                                                 |
| 89     | 92015   |     | PLUG, Oil Drain<br>-(1/8 Standard)<br>-Used Before Code Date 6304180       |
| 89     | 93448   |     | PLUG, Oil Drain<br>-(Flush) (1/4-18 NPTF)<br>-Used After Code Date 6304170 |
| 101    | 93043   |     | PIN, Shaft                                                                 |
| 189    | 90366   |     | WASHER                                                                     |
| 201    | 260565  |     | LINK, Choke                                                                |
| 201    | 260898  |     | LINK, Choke<br>-Used Before Code Date 6602121                              |
| 204    | 23688   |     | LEVER, Governor Control<br>-(With 3/8 Dia. Flange)                         |
| 206    | 230149  |     | NUT, Governor Adjusting<br>-(5-44)                                         |
| 207    | 26855   |     | SPRING, Governor Link                                                      |
| 208    | 230680  |     | ROD, Control                                                               |
| 219    | 296688  |     | GEAR, Governor                                                             |
| 220    | 221361  |     | WASHER, Thrust<br>-(.030 Thick) (.030)                                     |
| 221    | 230177  |     | CUP, Governor                                                              |
| 222    | 220691  |     | BRACKET, Control<br>-(Mechanical Governor)                                 |
| 223    | 221389  |     | LEVER, Governor Control                                                    |
| 224    | 93067   |     | SCREW<br>-(3/8)                                                            |
| 225    | 230181  |     | SHAFT, Governor Gear                                                       |
| 226    | 220381  |     | CRANK, Governor                                                            |
| 227    | 296087  |     | LEVER, Governor Control                                                    |
| 228    | 93100   |     | SCREW<br>-(Governor Lever)                                                 |
| 229    | 220680  |     | WASHER                                                                     |
| 230    | 22826   |     | WASHER                                                                     |
| 231    | 93064   |     | SCREW                                                                      |
| 232    | 260478  |     | SPRING/LINK, Mechanical Governor                                           |
| 232    | 260585  |     | SPRING/LINK, Mechanical Governor<br>-Used Before Code Date 6602121         |
| 258    | 93686   |     | SCREW<br>-(10-32 X 5/8)                                                    |
| 259    | 294502  |     | BRACKET, Control                                                           |
| 280    | 221384  |     | BRACKET, Rod                                                               |
| 297    | 91811   |     | LOCKNUT<br>-(Elbow)                                                        |

### Footnotes:

Cables used after this Serial No. are integral with the ignition coil.) Ignition cable for type No. 949049 is molded into the coil and is not replaceable.

Uses: 260585 Spring

Cables used on and after this Serial Number are integral with the ignition coil



## Cylinder,Crankcase,Gear Case

| REF NO | PART NO | QTY | DESCRIPTION                                                                                           |
|--------|---------|-----|-------------------------------------------------------------------------------------------------------|
| 298    | 220859  |     | LOCKNUT<br>-(Muffler and Elbow)                                                                       |
| 299    | 392811  |     | MUFFLER<br>-(Lo Tone)                                                                                 |
| 300    | 89966   |     | MUFFLER                                                                                               |
| 303    | 91810   |     | ELBOW, Exhaust<br>-(45 Degree Street)                                                                 |
| 306    | 220478  |     | SHIELD, Cylinder                                                                                      |
| 307    | 93042   |     | SCREW                                                                                                 |
| 308    | 220581  |     | COVER, Cylinder Head                                                                                  |
| 337    | 29693   |     | PLUG, Spark                                                                                           |
| 337    | 298809  |     | PLUG, Spark<br>-Spark Plugs 298809 and 29693 use Ignition Cable Terminal No. 221798                   |
| 347    | 220884  |     | SWITCH, Stop                                                                                          |
| 347    | 221808  |     | SWITCH, Stop                                                                                          |
| 353    | 92791   |     | WASHER                                                                                                |
| 354    | 90576   |     | NUT<br>-(Ground Terminal)                                                                             |
| 356    | 296185  |     | WIRE, Stop                                                                                            |
| 357    | 91539   |     | KEY, Drive Pulley<br>-(3/16 Square)                                                                   |
| 358    | 297275  |     | GASKET SET, Engine<br>-(Used with Rotary Choke Carburetors)                                           |
| 362    | 291630  |     | SHIELD, Spark Plug<br>-(With Stop Switch)                                                             |
| 370    | 66432   |     | WASHER                                                                                                |
| 506    | 90200   |     | SCREW<br>-(8-32 X 1/2)                                                                                |
| 507    | 66895   |     | INSULATOR                                                                                             |
| 523    | 69345   |     | CAP, Oil Fill                                                                                         |
| 524    | 65304   |     | SEAL, O-Ring<br>-(Dipstick Cap)                                                                       |
| 525    | 91258   |     | TUBE, Dipstick<br>-(2 1/2)                                                                            |
| 526    | 93343   |     | SCREW<br>-(Used to Mount Tank Bracket to Cylinder on engines using No. 296591 and 296592 Fuel Tanks.) |
| 527    | 221279  |     | CLAMP, Tube<br>-(Pull Choke)                                                                          |
| 528    | 230634  |     | TUBE, Breather<br>-(Pull Choke)                                                                       |
| 529    | 67608   |     | GROMMET<br>-(Used with Pull Choke Carburetors)                                                        |

### Footnotes:

Cables used after this Serial No. are integral with the ignition coil.) Ignition cable for type No. 949049 is molded into the coil and is not replaceable.

Uses: 260585 Spring

Cables used on and after this Serial Number are integral with the ignition coil

*Replacement Engine - US & Canada*

| REF NO | PART NO   | QTY | DESCRIPTION                                                                                                                                                                                                                                       |
|--------|-----------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|        | 831320036 | 1   | Replacement Engine                                                                                                                                                                                                                                |
|        | -----     |     | Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.                                                                                                                          |
|        | -----     |     | Service Note: Replacement engine listed is not available in the State of California. Repair with individual parts.                                                                                                                                |
|        | -----     |     | Service Note: If the replacement engine supersedes to or is a Model 83100 series engine, refer to the illustrations located after the conversion data for this model series. The overall dimensions which differ, are shown in the illustrations. |
|        | -----     |     | Service Note: If after making a visual inspection and it is determined that the Model 83100 series engine cannot be used because of equipment interference, the engine should be repaired with a short block and/or individual parts.             |

