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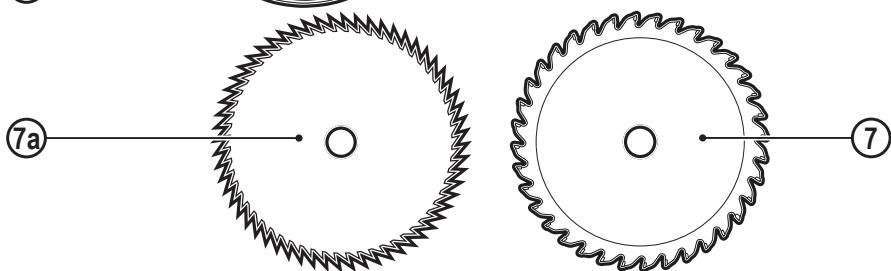
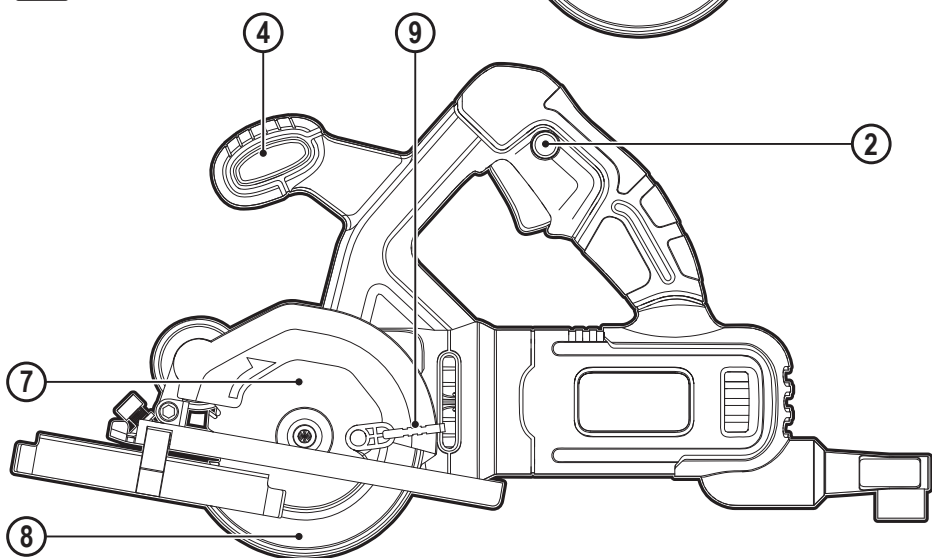
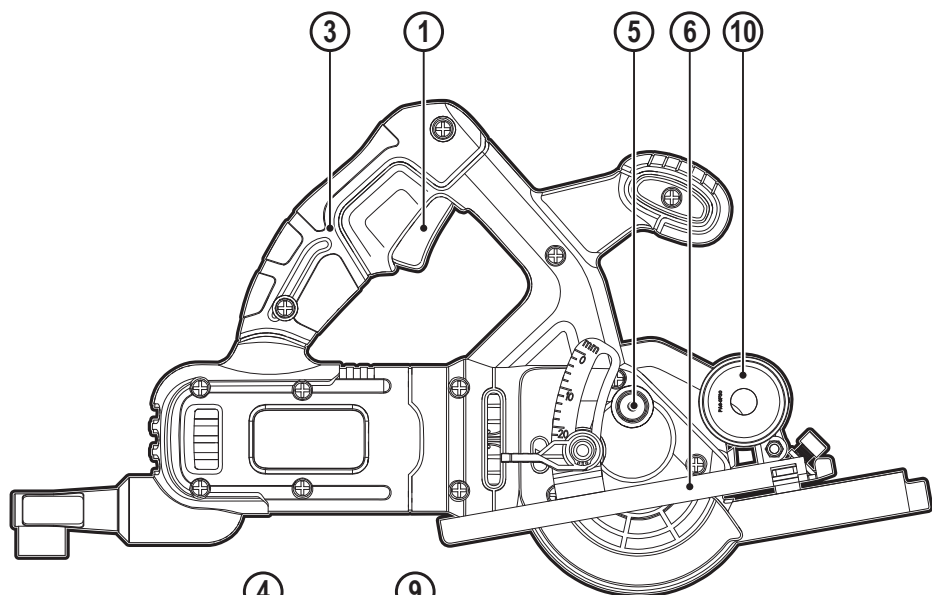


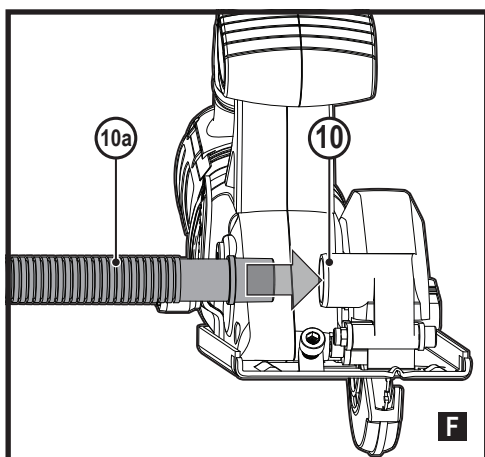
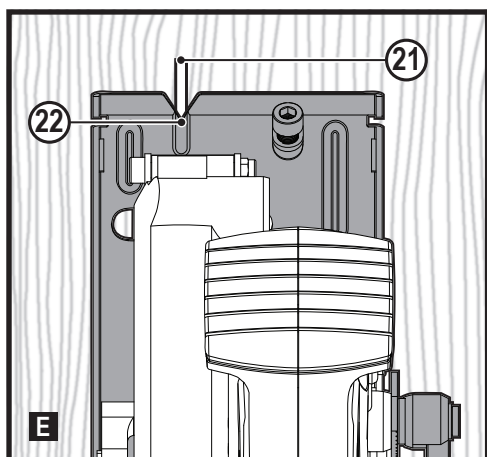
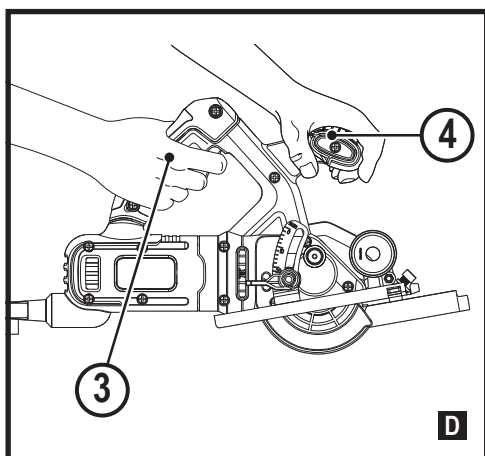
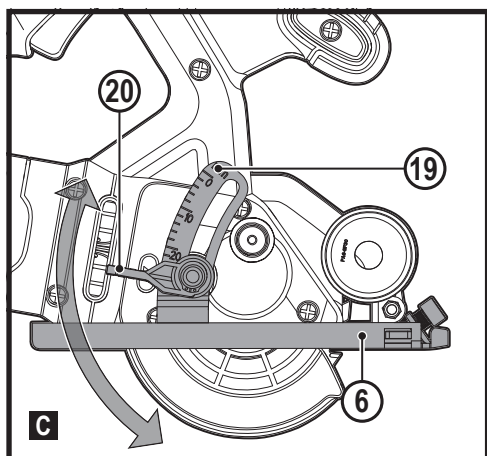
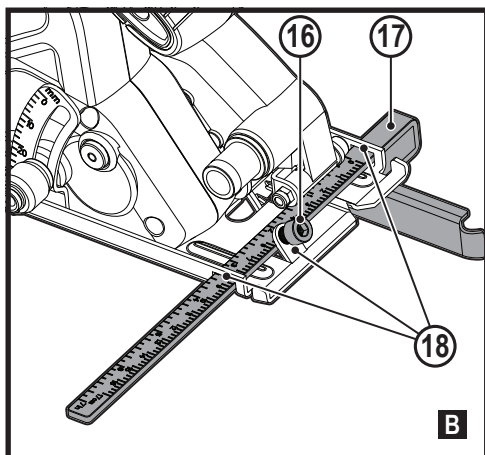
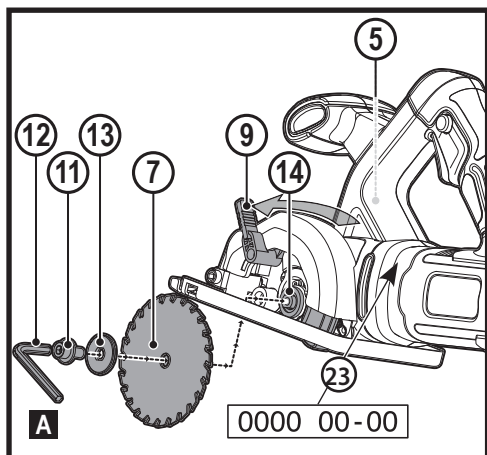
www.blackanddecker.eu

BES510

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Documents Available Online

www.2helpU.com/DoC/ or
www.2helpU.com/DoC/index/xxx*

*For direct access, replace "xxx" with the product's model number given on the product rating label or packaging.

- Instruction Manual
- Declaration of Conformity (DoC)
- Product Emission Data (PED): Information about Noise, Vibration and Dust (not applicable for all products)



 **WARNING:** Read all safety warnings, instructions, illustrations, and specifications in this manual, including the battery and charger sections provided in an original tool manual or the separate Batteries and Chargers manual. Manuals can be obtained by contacting Customer Service (refer to the back page of this manual).

Technical Data

BES510 type 1		
Input voltage	V _~	230
Power input	W	400
No-load speed	Min ⁻¹	3600
Max. depth of cut	mm	27
Blade diameter	mm	85
Blade bore	mm	10
Blade tip width	mm	1.2
Maximum material capacity		
Wood	mm	27
PVC	mm	13
Aluminium	mm	3
Weight (bare unit)	kg	1.92

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

-  **DANGER:** Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.
-  **WARNING:** Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.
-  **CAUTION:** Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.
-  **NOTICE:** Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.

 Denotes risk of electric shock.

 Denotes risk of fire.

Intended use

Your BLACK+DECKER BES510 mini circular saw has been designed for cutting wood and other materials in straight lines. This tool is intended for consumer use only.

General Power Tool Safety Warnings

 **WARNING:** Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical safety

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3) Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-

skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

- c) **Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping

surfaces do not allow for safe handling and control of the tool in unexpected situations.

5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

ADDITIONAL SPECIFIC SAFETY RULES FOR CIRCULAR SAW

Safety Instructions for All Saws



DANGER:

- a) **Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing.** If both hands are holding the saw, they cannot be cut by the blade.
- b) **Do not reach underneath the workpiece.** The guard cannot protect you from the blade below the workpiece.
- c) **Adjust the cutting depth to the thickness of the workpiece.** Less than a full tooth of the blade teeth should be visible below the workpiece.
- d) **Never hold the workpiece in your hands or across your leg while cutting. Secure the workpiece to a stable platform. It is important to support the work properly to minimize body exposure, blade binding, or loss of control.**
- e) **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will also make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- f) **When ripping always, always use a rip fence or straight edge guide.** This improves the accuracy of cut and reduces the chance of blade binding.
- g) **Always use blades with correct size and shape (diamond versus round) of arbour holes.** Blades that do not match the mounting hardware of the saw will run off-centre, causing loss of control.
- h) **Never use damaged or incorrect blade washers or bolt.** The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

Further Safety Instructions for All Saws

Kickback causes and related warnings:

- kickback is a sudden reaction to a pinched, jammed or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
- when the blade is pinched or jammed tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
- if the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- a) **Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade.** Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.
- b) **When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur.** Investigate and take corrective actions to eliminate the cause of blade binding.
- c) **When restarting a saw in the workpiece, centre the saw blade in the kerf so that the saw teeth are not engaged into the material.** If saw blade is binding, it may walk up or kickback from the workpiece as the saw is restarted.
- d) **Support large panels to minimise the risk of blade pinching and kickback. Large panels tend to sag under their own weight.** Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.
- e) **Do not use dull or damaged blades.** Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.
- f) **Blade depth and bevel adjusting locking levers must be tight and secure before making the cut.** If blade adjustment shifts while cutting, it may cause binding and kickback.
- g) **Use extra caution when sawing into existing walls or other blind areas.** The protruding blade may cut objects that can cause kickback.

Safety Instructions for Saws with a Lower Guard Function

- a) **Check the lower guard for proper closing before each use. Do not operate the saw if the lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position.** If the saw is accidentally dropped the lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.
- b) **Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use.** Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.
- c) **The lower guard may be retracted manually only for special cuts such as "plunge cuts" and "compound cuts." Raise the lower guard by the retracting handle and as soon as the blade enters the material, the lower guard must be released.** For all other sawing, the lower guard should operate automatically.
- d) **Always observe that the lower guard is covering the blade before placing the saw down on bench or floor.** An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.

Additional Safety Instructions for Circular Saws

- **Do not operate the machine without guards in position, or if guards do not function or are not maintained properly.**
- **Select the correct blade for the material to be cut.**
- **Wear a dust mask.**
- **Do not use blades of larger or smaller diameter than recommended.** For the proper blade rating refer to the technical data. Use only the blades specified in this manual, complying with EN 847-1 for wood cutting.
- **Never use abrasive cut-off wheels.**
- **When sawing plastic, melting of the material is to be avoided.**
- **Please use only saw blades that are marked with a speed equal or higher than the speed marked on the tool.**



WARNING: Cutting plastics, sap coated wood, and other materials may cause melted material to accumulate on the blade tips and the body of the saw blade, increasing the risk of blade overheating and binding while cutting.



WARNING: We recommend the use of a residual current device with a residual current rating of 30mA or less.

Residual risks

Additional residual risks may arise when using the tool which may not be included in the enclosed safety warnings. These risks can arise from misuse, prolonged use etc.

Even with the application of the relevant safety regulations and the implementation of safety devices, certain residual risks can not be avoided. These include

- Impairment of hearing.
- Risk of accidents caused by the uncovered parts of the rotating saw blade.
- Risk of injury when changing the blade.
- Risk of squeezing fingers when opening the guards.
- Health hazards caused by breathing dust developed when sawing wood, especially oak, beech and MDF.

Saw blades



WARNING: Never use abrasive wheels.

- Do not use blades of larger or smaller diameter than recommended. For the proper blade rating refer to the technical data. Use only the blades specified in this manual, complying with EN 847-1 for wood cutting.
- Avoid overheating the blade tips and, if cutting plastics is permitted, to avoid melting the plastic.

Safety of others

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

Labels on tool

The following symbols, along with the date code, are shown on the tool:



User must read and understand instruction manual before using this product.



User must wear sufficient eye protection.



User must wear sufficient ear protection.



User must wear a sufficient breathing protection.

Electrical safety



This tool is double insulated; therefore no earth wire is required. Always check that the power supply corresponds to the voltage on the rating plate.

- If the supply cord is damaged, it must be replaced by the manufacturer or an authorised BLACK+DECKER Service Centre in order to avoid a hazard.

Date Code Position (Fig. A)

The production date code (23) consists of a 4-digit year followed by a 2-digit week and is extended by a 2-digit factory code.

Features

1. On/off switch
2. Lock-off button
3. Main handle
4. Secondary handle
5. Spindle lock button
6. Shoe
7. 24T TCT saw blade (fitted) for cutting wood
- 7a. 44T HSS saw blade for cutting thin wood, PVC and aluminium
8. Saw blade guard
9. Guard handle
10. Saw dust outlet

Assembly



WARNING: Before attempting any of the following operations, make sure that the tool is switched off and unplugged and that the saw blade has stopped.

Removing and fitting a saw blade (Fig. A)

Removing

- Keep the spindle lock button (5) depressed and rotate the blade until the spindle lock engages.
- Loosen and remove the blade retaining screw (11) by turning it clockwise using the hex key (12) supplied.
- Remove the outer washer (13).
- Remove the saw blade (7).

Fitting

- Place the saw blade onto the inner flange (14), making sure that the arrow on the blade points in the same direction as the arrow on the tool.

- Fit the outer washer (13) on the spindle, with the raised part pointing away from the saw blade.
- Insert the blade retaining screw (11) into the hole.
- Keep the spindle lock button (5) depressed.
- Securely tighten the blade retaining screw by turning it counterclockwise using the hex key (12) supplied.

Fitting and removing the parallel fence (Fig. B)

- The parallel fence is used to saw in a straight line parallel to the edge of the workpiece.

Fitting

- Loosen the locking knob (16).
- Insert the parallel fence (17) through the openings (18).
- Slide the parallel fence into the desired position.
- Tighten the locking knob.

Removing

- Loosen the locking knob.
- Pull the parallel fence off the tool.

Use



WARNING: Let the tool work at its own pace. Do not overload.

NOTE: This tool can be used in the right hand or the left hand.

Adjusting the depth of cut (Fig. C)

The depth of cut should be set according to the thickness of the workpiece. It should exceed the thickness by approx. 2 mm.

- Loosen the knob (20) to unlock the saw shoe.
- Move the saw shoe (6) into the desired position. The corresponding depth of cut can be read from the scale (19).
- Tighten the knob to lock the saw shoe in place.

Proper Hand Position (Fig. D)



WARNING: To reduce the risk of serious personal injury, **ALWAYS** use proper hand position as shown.



WARNING: To reduce the risk of serious personal injury, **ALWAYS** hold securely in anticipation of a sudden reaction.

Proper hand position requires one hand on the main handle (3), with the other hand on the auxiliary handle (4).

Switching on and off

- To switch the tool on, press the lock-off button (2) and squeeze the on/off switch (1).
- To switch the tool off, release the on/off switch.

Sawing

Always hold the tool with both hands.

- Let the blade run freely for a few seconds before starting the cut.
- Apply only a gentle pressure to the tool while performing the cut.
- Work with the shoe pressed against the workpiece.

Hints for optimum use

- As some splintering along the line of cut on the top side of the workpiece cannot be avoided, cut on the side where splintering is acceptable.

- Where splintering is to be minimised, e.g. when cutting laminates, clamp a piece of plywood onto the top of the workpiece.

Using the sight guide (Fig. E)

The tool is equipped with a sight guide for straight cutting.

- Align the centre of the guide (22) with the cutting line (21).
- Keep the sight guide aligned with the cutting line while sawing.
- Work with the shoe pressed against the workpiece.

Dust extraction (Fig. F)

An adaptor is provided to connect a vacuum cleaner or dust extractor to the tool.

- Insert the dust extraction adaptor (10a) into the saw dust outlet (10).
- Connect the vacuum cleaner hose to the adaptor.

Maintenance

Your BLACK+DECKER corded/cordless appliance/tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.

Regularly clean the ventilation slots in your tool using a soft brush or dry cloth.

Regularly clean the motor housing using a damp cloth. Do not use any abrasive or solvent-based cleaner. Never let any liquid get inside the tool and never immerse any part of the tool into liquid.



WARNING: Before performing any maintenance on corded/cordless power tools:

- Switch off and unplug the appliance/tool.
- Or switch off and remove the battery from the appliance/tool if the appliance/tool has a separate battery pack.
- Or run the battery down completely if it is integral and then switch off.
- Unplug the charger before cleaning it. Your charger does not require any maintenance apart from regular cleaning.
- Regularly clean the ventilation slots in your appliance/tool/charger using a soft brush or dry cloth.
- Regularly clean the motor housing using a damp cloth.
- Do not use any abrasive or solvent-based cleaner.
- Regularly open the chuck and tap it to remove any dust from the interior (when fitted).

Please refer to the back page of this manual for service centre contact information, or visit www.2helpU.com.

Mains plug replacement (U.K. & Ireland only)

If a new mains plug needs to be fitted:

- Safely dispose of the old plug.
- Connect the brown lead to the live terminal in the new plug.
- Connect the blue lead to the neutral terminal.



WARNING: No connection is to be made to the earth terminal.

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 13 A.

Cleaning



WARNING: Electrical shock and mechanical hazard. Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the product before cleaning.



WARNING: To ensure safe and efficient operation, always keep the product and the ventilation slots (if applicable) clean. Main housing and ventilation slots can be cleaned using a dry, soft non-metallic brush and/or a suitable vacuum cleaner as often as dirt is seen. Wear approved eye protection and approved dust mask when performing this procedure.



WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the product. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the product. Never immerse any part of the product into a liquid.

Lower Guard

The lower guard should always rotate and close freely from a fully open to fully closed position. Always check for correct operation before cutting by fully opening the guard and letting it close. If the guard closes slowly or not completely it will need cleaning or servicing. Do not use the saw until it functions correctly. To clean the guard, use dry air or a soft brush to remove all accumulated sawdust or debris from the path of the guard and from around the guard spring. Should this not correct the problem, it will need to be serviced by an authorized service centre.

Blades

A dull blade will cause inefficient cutting, overload on the saw motor, excessive splintering and increase the possibility of kickback. Change blades when it is no longer easy to push the saw through the cut, when the motor is straining, or when excessive heat is built up in the blade. It is a good practice to keep extra blades on hand so that sharp blades are available for immediate use. Dull blades can be sharpened in most areas. Hardened gum on the blade can be removed with kerosene, turpentine, or oven cleaner. Anti-stick coated blades can be used in applications where excessive build-up is encountered, such as pressure treated and green lumber.

Optional Accessories



WARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.

DO NOT USE WATER FEED ATTACHMENTS WITH THIS SAW. VISUALLY EXAMINE CARBIDE BLADES BEFORE USE. REPLACE IF DAMAGED.

Consult your dealer for further information on the appropriate accessories.

Reducing Dust Exposure

Before starting work, check the hazard class of the dust that will be produced when working.



WARNING: Avoid touching or breathing dust as it can be harmful to health. Dust created when using a power tool and when conducting other construction activities can contain chemicals, minerals, or particles known to cause respiratory infections, allergic reactions, cancer, birth defects, or other reproductive harm of the user or bystanders.

- Such dust can be generated, for example, when working on hardwoods such as beech or oak, lead-based paint, concrete, masonry, or stones containing quartz.
- Material containing asbestos may be handled only by specialists.
- Observe the relevant regulations in your country for the materials to be worked on.
- Use a dust extractor or extraction system with an officially approved protection class in compliance with the locally applicable dust protection regulations and suitable for the material to be worked on.
- Capture the resulting dust particles directly at the source and avoid deposits in the surrounding area. Use suitable extraction accessories for this purpose.

Additional measures:

- Make sure that the workplace is well ventilated.
- Wear a respirator appropriate for the type of dust generated.

Protecting the Environment



Products/batteries are recyclable, but if marked with the crossed-out bin, they must not be disposed of with normal household waste.

Run the batteries down completely and separate them, and separate any light sources from the product if possible. It is the user's responsibility to delete personal data from the product. Then take the waste to an official waste collection centre or a participating retailer who will often accept it free of charge. Packaging should be discarded based on the marked material code. Operating and safety instructions should only be discarded once the applicable product is no longer in use.

Please check with your local community/municipality for waste management guidance. For further information, visit www.2helpU.com and scan the above QR code.

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