



PE2200U Series

Embedded Computer

User Manual

E23454

First Edition

June 2024

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About this manual

This manual provides information about the hardware and software features of your Embedded Computer, organized through the following chapters:

Chapter 1: Getting to know your Embedded Computer

This chapter details the hardware components of your Embedded Computer.

Chapter 2: Using your Embedded Computer

This chapter provides you with information on using your Embedded Computer.

Chapter 3: Upgrading your Embedded Computer

This chapter provides you with information on how to upgrade the memory modules, wireless modules, and hard disk drive / solid state drive of your Embedded Computer.

Chapter 4: Watchdog Timer

This chapter will guide you in implementing and programming the Watchdog Timer to allow you to monitor and manage system reliability.

Appendix

This section includes notices and safety statements for your Embedded Computer.

Conventions used in this manual

To highlight key information in this manual, some text are presented as follows:

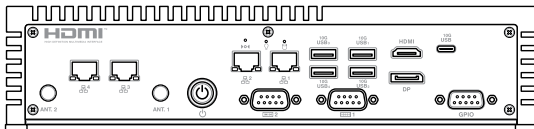
IMPORTANT! This message contains vital information that must be followed to complete a task.

NOTE: This message contains additional information and tips that can help complete tasks.

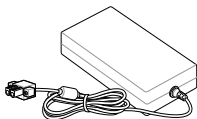
WARNING! This message contains important information that must be followed to keep you safe while performing certain tasks and prevent damage to your Embedded Computer's data and components.

Package contents

Your Embedded Computer package contains the following items:



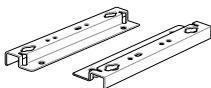
PE2200U Series



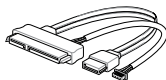
AC power adapter*



Power cord*

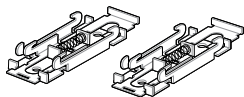


Wall mount kit

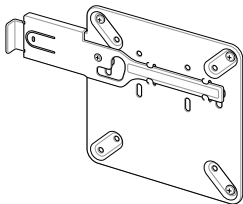


SATA and power cable

Optional item(s)



DIN rail clips



VESA mount

NOTE:

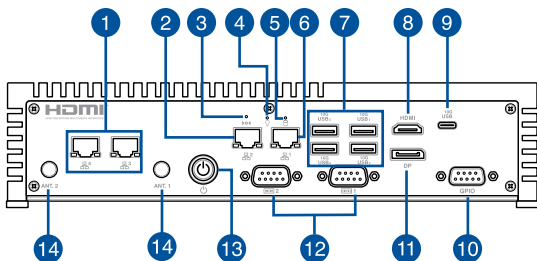
- *The bundled power adapter may vary depending on model and region.
 - Some bundled accessories may vary depending on model. For details on these accessories, refer to their respective user manuals.
 - The device illustration is for reference only. Actual product specifications may vary depending on model.
 - If the device or its components fail or malfunction during normal and proper use within the warranty period, bring the warranty card to the ASUS Service Center for replacement of the defective components.
-

1

***Getting to know your
Embedded Computer***

1.1 Features

1.1.1 Front view



1 LAN port with PoE (on selected models)

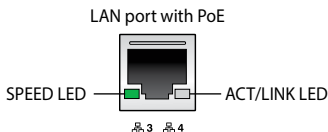


3

4

The 8-pin RJ-45 LAN port supports a standard Ethernet cable for connection to a local network, and supports Power over Ethernet (PoE).

LAN port 3 & 4 LED indications



Activity Link LED

Status	Description
Off	No link
Green	Linked
Green (blinking)	Data activity
Green (blinking then steady)	Ready to wake up from suspend mode

Speed LED

Status	Description
Off	10 Mbps connection
Orange	100 Mbps connection
Green	1 Gbps connection

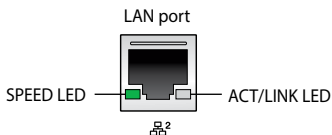
2



LAN port

The 8-pin RJ-45 LAN port supports a standard Ethernet cable for 10/100/1000/2500 Mbps connection to a local network.

LAN port 2 LED indications



Activity Link LED	
Status	Description
Off	No link
Green	Linked
Green (blinking)	Data activity
Green (blinking then steady)	Ready to wake up from suspend mode

Speed LED	
Status	Description
Off	10/100 Mbps connection
Orange	1 Gbps connection
Green	2.5 Gbps connection

3



System reset pinhole

The hard reset pinhole allows you to reboot your Embedded Computer.

4



Power indicator

The power indicator lights up when your Embedded Computer is turned on and blinks slowly when in sleep mode.

5



Drive activity indicator

This indicator lights up when your Embedded Computer is accessing the internal storage drive.

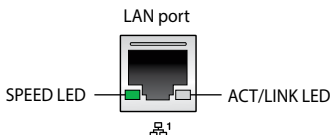
6



LAN port

The 8-pin RJ-45 LAN port supports a standard Ethernet cable for 10/100/1000 Mbps connection to a local network.

LAN port 1 LED indications



Activity Link LED

Status	Description
Off	No link
Yellow	Linked
Yellow (blinking)	Data activity
Yellow (blinking then steady)	Ready to wake up from suspend mode

Speed LED

Status	Description
Off	10 Mbps connection
Orange	100 Mbps connection
Green	1 Gbps connection

7

10G
USB₁10G
USB₂10G
USB₃10G
USB₄

USB 10Gbps port

The USB (Universal Serial Bus) 10Gbps port provides a transfer rate up to 10 Gbit/s.

8

HDMI™ port

The HDMI (High Definition Multimedia Interface) port can support resolutions up to 4096 x 2160 @ 60 Hz on external display devices.

9

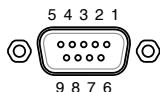
^{10G}
USB**USB 10Gbps port**

The USB (Universal Serial Bus) 10Gbps port provides a transfer rate up to 10 Gbit/s.

10

GPIO **GPIO connector**

The 9-pin GPIO (General-purpose Input/Output) connector allows you to program it for input or output use, such as lighting control, door control or alarm control.



Pin	GPIO
1	DIO_0
2	DIO_4
3	DIO_1
4	DIO_5
5	DIO_2
6	DIO_6
7	DIO_3
8	DIO_7
9	GND

11

DP **DisplayPort**

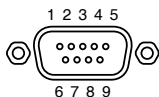
This DisplayPort 1.4 port can support resolutions up to 5120 x 3200 @ 60 Hz on external display devices.

12 **Serial (COM) connector**



The 9-pin DB9 connector allows you to connect RS-232/422/485 serial (COM) devices, such as bar code scanners, modems, and printers. Please refer to the table below for the pin definitions of the different COM connectors.

NOTE: Default set to RS-232. Setting can be changed through the BIOS.



Pin	RS-232	RS-422	RS-485
1	DCD#	TX-	D-
2	RXD	TX+	D+
3	TXD	RX+	NA
4	DTR	RX-	NA
5	GND	GND	GND
6	DSR	NA	NA
7	RTS	NA	NA
8	CTS	NA	NA
9	RI	NA	NA

13 **Power button**



The power button allows you to turn the Embedded Computer on or off. You can use the power button to put your Embedded Computer to sleep mode or press it for four (4) seconds to force shutdown your Embedded Computer.

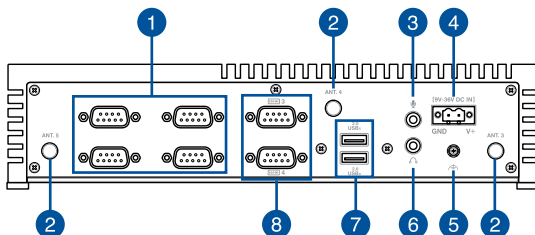
14 **Antenna hole**

ANT. 1

ANT. 2

The antenna hole allows you to connect a wireless antenna to enhance wireless signal reception.

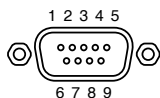
1.1.2 Rear view



1

Serial (COM) connector (on selected models)

The 9-pin DB9 connector allows you to connect RS-232 serial (COM) devices, such as bar code scanners, modems, and printers. Please refer to the table below for the pin definitions of the different COM connectors.



Pin	RS-232
1	DCD#
2	RXD
3	TXD
4	DTR
5	GND
6	DSR
7	RTS
8	CTS
9	RI

2

ANT. 3 Antenna hole

ANT. 4 The antenna hole allows you to connect a wireless antenna to enhance wireless signal reception.

ANT. 5

3



Microphone

The built-in microphone can be used for video conferencing, voice narrations, or simple audio recording.

4



Power input

The supplied terminal block power adapter converts AC power to DC power for use with this jack. Power supplied through this jack supplies power to the Embedded Computer.

WARNING! The power adapter may become warm to hot when in use. Do not cover the adapter and keep it away from your body.

5



Functional Earth Ground

The Functional Earth Ground provides you with a grounding point.

6



Headphone jack

This port allows you to connect amplified speakers or headphones.

7



USB 2.0 port (on selected models)

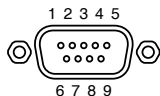
The USB (Universal Serial Bus) port is compatible with USB 2.0 or USB 1.1 devices, such as keyboards, pointing devices, flash disk drives, external HDDs, speakers, cameras, and printers.

8

3 Serial (COM) connector

- 4 The 9-pin DB9 connector allows you to connect RS-232/422/485 serial (COM) devices, such as bar code scanners, modems, and printers. Please refer to the table below for the pin definitions of the different COM connectors.

NOTE: Default set to RS-232. Setting can be changed through the BIOS.



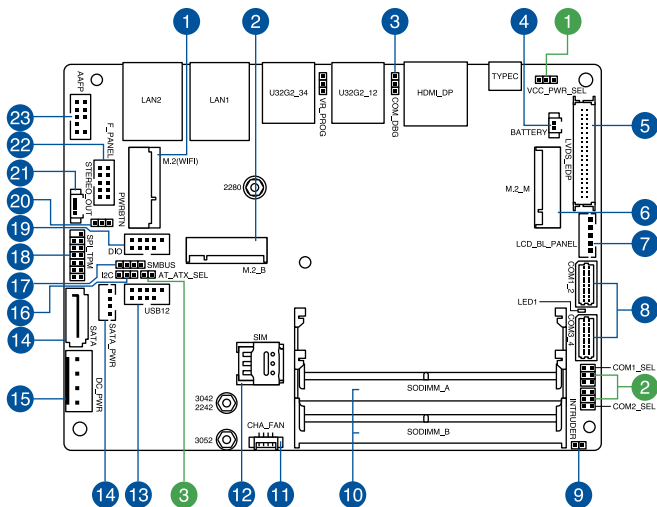
Pin	RS-232	RS-422	RS-485
1	DCD#	TX-	D-
2	RXD	TX+	D+
3	TXD	RX+	NA
4	DTR	RX-	NA
5	GND	GND	GND
6	DSR	NA	NA
7	RTS	NA	NA
8	CTS	NA	NA
9	RI	NA	NA

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

1.2 Motherboard Overview

1.2.1 Motherboard layout

The PE2200 Series is an Embedded Computer based on a 3.5" motherboard (146 mm x 105 mm). Refer to the table on the next page for the page numbers corresponding to the numbered items.



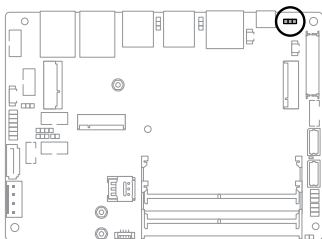
Jumpers		Page
1.	Display Panel VCC Power Selection jumper	21
2.	COM +5V/+12V Selection jumper	21
3.	AT/ATX Mode Configuration jumper	22

Connectors/slots		Page
1.	M.2 (E-key) Wi-Fi slot	23
2.	M.2 (B-key) slot	24
3.	COM Debug connector	25
4.	Battery connector	25
5.	LVDS connector	26
6.	M.2 (M-key) slot	26
7.	Backlight Inverter Power connector	27
8.	Serial Port connector	28
9.	Chassis Intrusion connector	29
10.	DIMM slot	29
11.	Chassis Fan connector	30
12.	Nano SIM Card slot	30
13.	USB 2.0 connector	31
14.	SATA 6Gb/s & SATA Power connector	32
15.	DC-in Power connector	33
16.	I ² C connector	33
17.	SMBus connector	34
18.	SPI TPM connector	34
19.	GPIO connector	35
20.	Power Button connector	35
21.	Stereo Out connector	36
22.	System Panel connector	37
23.	Front Panel Audio (Line Out / Mic) connector	38

1.2.2 Onboard jumpers

1. Display Panel VCC Power Selection jumper (on selected models)

The Display Panel VCC Power Selection jumper allows you to select the voltage for the LVDS panel.

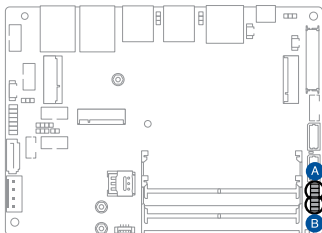


VCC_PWR_SEL



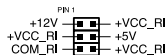
2. COM +5V/+12V Selection jumper

The COM +5V/+12V Selection jumper allows you to select the voltage for the COM1 and COM2 ports.



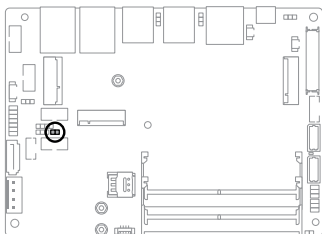
A COM1_SEL

B COM2_SEL



3. AT/ATX Mode Configuration jumper

The AT/ATX Mode Configuration jumper allows you to switch between AT and ATX modes. The default setting for this jumper is set to ATX mode with a jumper cap attached. To switch to AT mode, remove the jumper cap.



AT_ATX_SEL

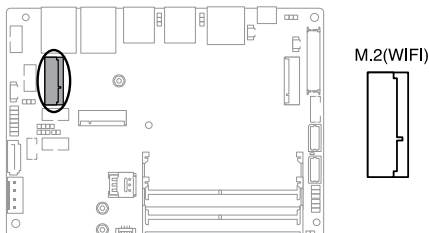


PIN 1

1.2.3 Internal slots and connectors

1. M.2 (E-key) Wi-Fi slot

The M.2 Wi-Fi slot allows you to install an M.2 Wi-Fi module (E-key, type 2230).

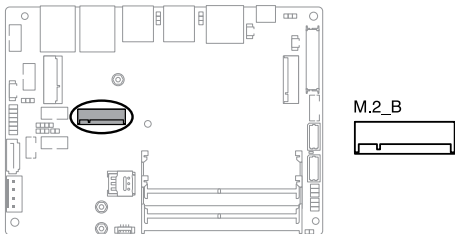


NOTE:

- The M.2 Wi-Fi module is purchased separately.
 - We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.
-

2. M.2 (B-key) slot

The M.2 (B-key) slot allows you to install a B-key (PCIe) type 3042/3052 M.2 device, such as a 4G LTE or 5G NR module.

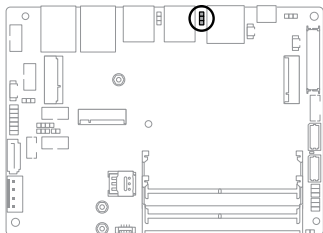


NOTE:

- The M.2 4G LTE or 5G NR module is purchased separately.
 - We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.
-

3. COM Debug connector

The COM Debug connector allows you to connect a COM debug card.



COM_DBG

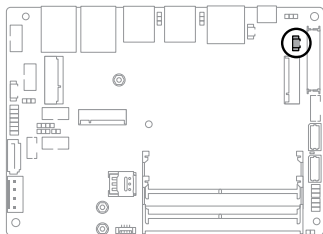


Connector type

Header 2x3p, 2.54mm pitch

4. Battery connector

The Battery connector allows you to connect a lithium CMOS battery.



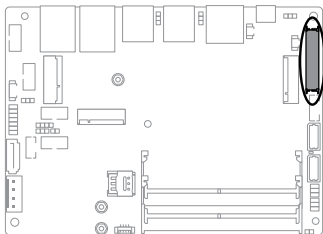
BATTERY



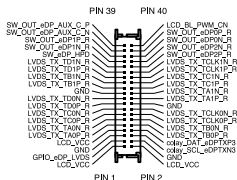
NOTE: To clear the Real Time Clock (RTC) RAM in the CMOS, disconnect the lithium CMOS battery from this connector, wait at least 3 seconds to ensure that all power is drained from the CMOS, and then reconnect the battery to this connector.

5. LVDS connector

The LVDS connector allows you to connect an LCD monitor that supports a Low-voltage Differential Signaling (LVDS) interface.



LVDS_EDP

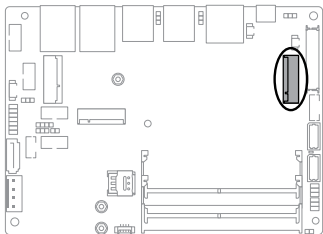


Connector type

WtoB 2x20p, 1.25mm pitch

6. M.2 (M-key) slot

The M.2 slot allows you to install 2280 M.2 devices, such as 2280 M.2 SSD modules.



M.2_M



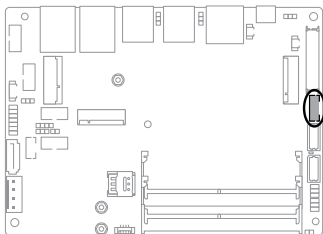
NOTE:

- The M.2 SSD module is purchased separately.
- We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.

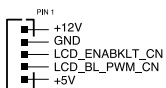
7. Backlight Inverter Power connector

The Backlight Inverter Power connector allows you to power the backlight inverter on a display panel via a backlight inverter module.

IMPORTANT! The Backlight Inverter Power connector supports a maximum current of 3 A.



LCD_BL_PANEL

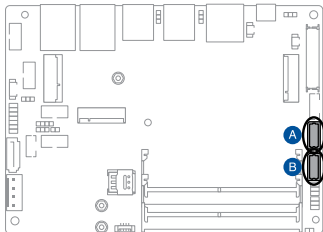


Connector type

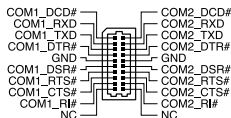
Header 1x5p, K6, 2.0mm pitch

8. Serial Port connector

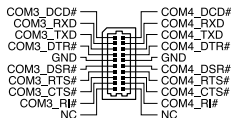
The Serial (COM) Port connector allows you to connect a serial port module. Connect the serial port module cable to this connector, then install the module to a slot opening on the system chassis.



A COM1_2



B COM3_4



Connector type

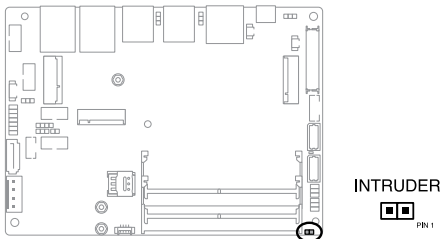
BOX header 2x10p, K10, 2.0mm pitch

NOTE:

- The serial port module is purchased separately.
- **COM1_2** and **COM3_4** support RS-232/422/485.

9. Chassis Intrusion connector

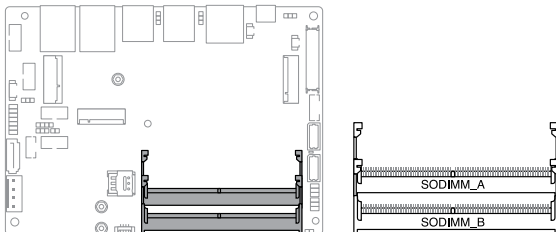
The Chassis Intrusion connector allows you to connect an intrusion sensor or microswitch for the chassis intrusion detection feature. When you remove any chassis component, the sensor or microswitch triggers and sends a high level signal and records a chassis intrusion event.



NOTE: By default, a jumper cap that disables the intrusion detection feature is installed on the connector to prevent accidental triggers.

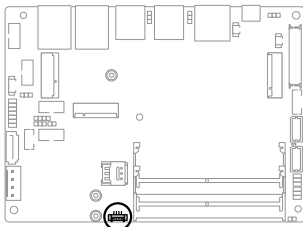
10. DIMM Slot

The motherboard comes with two Small Outline Dual Inline Memory Module (SODIMM) slots designed for DDR5 (Double Data Rate 5) memory modules.

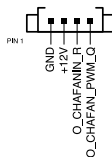


11. Chassis Fan connector

The Chassis Fan connector allows you to connect a fan to actively cool the system.



CHA_FAN

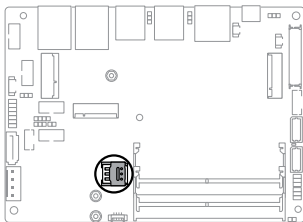


Connector type

WtoB 1x4p, 1.25mm pitch

12. Nano SIM Card slot

The Nano SIM Card slot allows you to install a Nano SIM card.



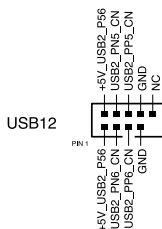
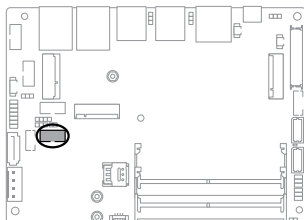
SIM



NOTE: The Nano SIM card is purchased separately.

13. USB 2.0 connector

The USB 2.0 connector allows you to connect a USB module for additional USB 2.0 ports. The USB 2.0 connector provides data transfer speeds of up to 480 MB/s connection speed.



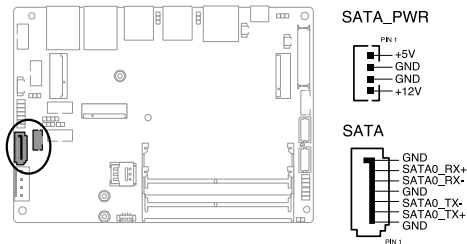
Connector type	BOX header 2x5p, K9, 2.0mm pitch
-----------------------	----------------------------------

WARNING! DO NOT connect a 1394 cable to the USB connectors. Doing so will damage the motherboard!

NOTE: The USB 2.0 module is purchased separately.

14. SATA 6Gb/s & SATA Power connector

The SATA 6Gb/s and SATA Power connectors allow you to connect SATA devices such as optical disc drives and hard disk drives via a SATA cable and power cable.



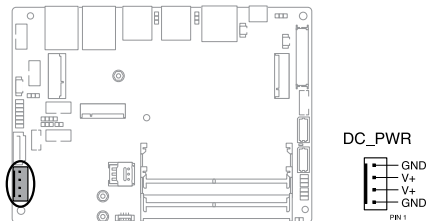
Connector type

Wafer HD 4P, 2.0mm pitch & Wafer HD 7p, 1.27mm pitch

NOTE: Ensure to use the bundled cable when connecting a storage device to this connector.

15. DC-in Power connector

The DC-in 4-pin Power connector is for DC power input. Using a compatible power cable, you may connect a suitable power supply with DC-in jacks.

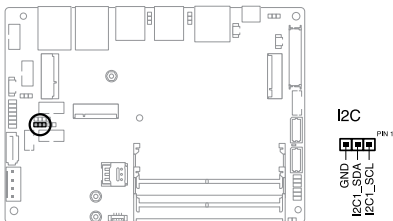


Connector type

POWER CON 4P R/A

16. I²C connector

The I²C (Inter-Integrated Circuit) connector allows you to connect an I²C-compatible IoT security module.

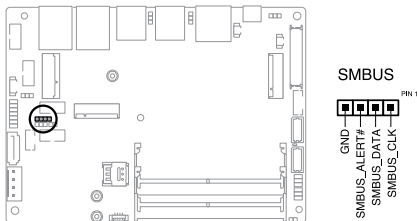


Connector type

Header 1x3p, K6, 2.0mm pitch

17. SMBus connector

The System Management Bus (SMBus) connector allows you to connect SMBus devices. This connector is generally used for communication with system and power management-related tasks.

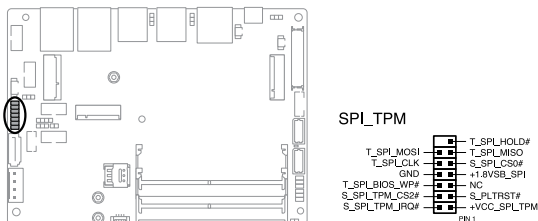


Connector type

Header 1x4p, 2.0mm pitch

18. SPI TPM connector

The SPI TPM connector supports a Trusted Platform Module (TPM) system, which can securely store keys, digital certificates, passwords, and data. A TPM system also helps enhance network security, protects digital identities, and ensures platform integrity.

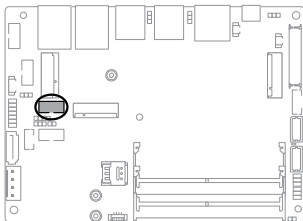


Connector type

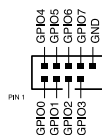
Header 2x7p, K14, 2.0mm pitch

19. GPIO connector

The GPIO connector allows you to connect a general purpose input/output module to customize digital signal input/output.



DIO

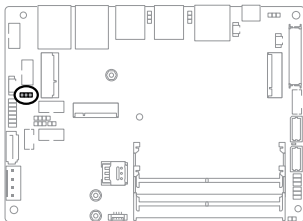


Connector type

BOX header 2x5p, K9, 2.0mm pitch

20. Power Button connector

The Power Button connector allows you to connect an external power button.

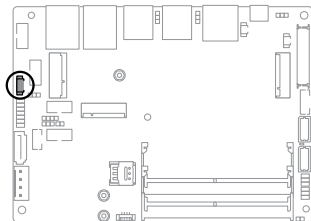


PWRBTN

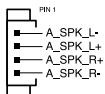


21. Stereo Out connector

The Stereo Out connector allows you to connect a stereo speaker. This connector supports 2 W at 4 Ω stereo speakers.

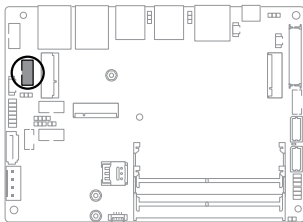


STEREO_OUT

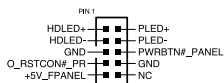


22. System Panel connector

The System Panel connector supports several chassis-mounted functions.



F_PANEL



Connector type

BOX header 2x5p 2.0mm pitch

- **System Power LED connector (PLED)**

The 2-pin connector allow you to connect the System Power LED. The System Power LED lights up when the system is connected to a power source, or when you turn on the system power, and blinks when the system is in sleep mode.

- **Storage Device Activity LED connector (HDLED)**

The 2-pin connector allows you to connect the Storage Device Activity LED. The Storage Device Activity LED lights up or blinks when data is read from or written to the storage device or storage device add-on card.

- **Power button/Soft-off button connector (PWRBTN)**

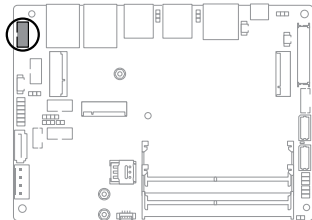
The 3-1 pin connector allows you to connect the system power button. Press the power button to power up the system, or put the system into sleep or soft-off mode (depending on the operating system settings).

- **Reset button connector (O_RSTCON)**

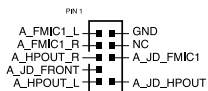
The 2-pin connector allows you to connect the chassis-mounted reset button. Press the reset button to reboot the system.

23. Front Panel Audio (Line Out / Mic) connector

The Front Panel Audio connector is for a line out /microphone module that supports HD Audio. Connect one end of the line out / mic module cable to this connector.



AAFP



Connector type

BOX header 2x5p, K8, 2.0mm pitch

NOTE: We recommend that you connect a high-definition line out / mic module to this connector to avail of the motherboard's high-definition audio capability.

2

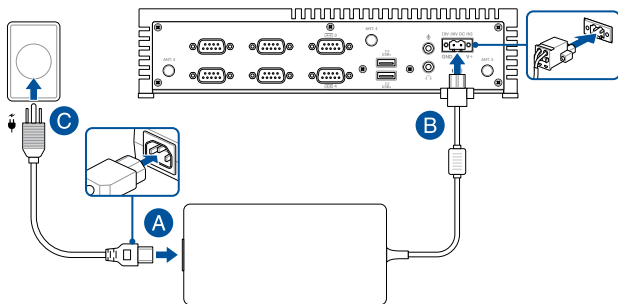
***Using your Embedded
Computer***

2.1 Getting started

2.1.1 Connect the AC power adapter to your Embedded Computer

To connect the AC power adapter to your Embedded Computer:

- Connect the power cord to the AC power adapter.
- Connect the DC power connector to your Embedded Computer's power (DC) input.
- Plug the AC power adapter into a 100 V~240 V power source.



NOTE:

The power adapter may vary in appearance, depending on the model and your region. Refer to the following for more information on the different power adapters, as well as the system:

150W Power adapter

- Input voltage: 100-240 Vac
- Input frequency: 50-60 Hz
- Output current: 7.89 A max (150.0 W)
- Output voltage: 19.0 Vdc

System

- Rated input current: 13.33 A - 3.33 A
 - Rated input voltage: 9 - 36 Vdc
-

NOTE:

- When using the bundled power adapter (FSP Group FSP150-ABAN3 with PCB layout type 3BD03679) to power your Embedded Computer, the system can operate at a maximum temperature of 60°C.
 - If you opt to use an alternate power adapter that meets the specifications above, then the maximum operating temperature will be limited to 40°C.
 - When using a DC-in power supply, the system can operate at a maximum temperature of 60°C.
-

IMPORTANT!

- We strongly recommend that you use only the AC power adapter and cable that came with your Embedded Computer.
 - We strongly recommend that you use a grounded wall socket while using your Embedded Computer.
 - The socket outlet must be easily accessible and near your Embedded Computer.
 - To disconnect your Embedded Computer from its main power supply, unplug your Embedded Computer from the power socket.
-

WARNING!

- Do not use power adapters or batteries from other devices to reduce the risk of injury to persons due to fire or explosion. Use only UL certified power adapters or batteries supplied by the manufacturer or authorized retailers.
 - Do not disable or remove the power cord grounding plug, the grounding is an important safety feature.
 - Ensure to plug the power cord into a grounded (earthed) electrical outlet that is easily accessible at all times.
-

2.1.2 Connect a display panel to your Embedded Computer

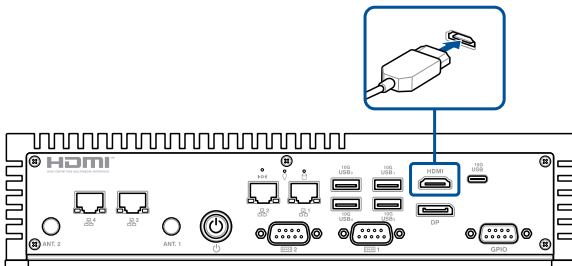
You can connect a display panel or projector to your Embedded Computer that has the following connectors:

- HDMI™ connector
- DisplayPort

To connect a display panel to your Embedded Computer:

Connect one end of an HDMI™ or DisplayPort cable to an external display, and the other end of the cable to your Embedded Computer's HDMI™ port or DisplayPort.

Connect display via HDMI™ port



2.1.3 Connect the USB cable from keyboard or mouse

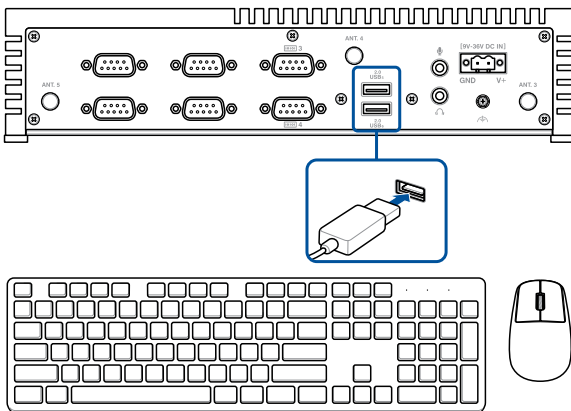
You can connect generally any USB keyboard and mouse to your Embedded Computer. You can also connect a USB dongle for a wireless keyboard and mouse set.

To connect a keyboard and mouse to your Embedded Computer:

Connect the USB cable from your keyboard and mouse to any of the USB ports of your Embedded Computer.

NOTE:

- The keyboard varies with country or region.
 - The keyboard and mouse are purchased separately.
-



2.2 Turning off your Embedded Computer

If your Embedded Computer is unresponsive, press and hold the power button for at least four (4) seconds until your Embedded Computer turns off.

2.3 Putting your Embedded Computer to sleep

To put your Embedded Computer on Sleep mode, press the Power button once.

2.4 Entering the BIOS Setup

BIOS (Basic Input and Output System) stores system hardware settings that are needed for system startup in the Embedded Computer.

In normal circumstances, the default BIOS settings apply to most conditions to ensure optimal performance. Do not change the default BIOS settings except in the following circumstances:

- An error message appears on the screen during the system bootup and requests you to run the BIOS Setup.
- You have installed a new system component that requires further BIOS settings or update.

WARNING! Inappropriate BIOS settings may result to instability or boot failure. We strongly recommend that you change the BIOS settings only with the help of a trained service personnel.

Load default BIOS settings

To load the default values for each of the parameters in your BIOS:

1. Enter the BIOS by pressing <ESC> or on the POST screen.

NOTE: POST (Power-On Self Test) is a series of software controlled diagnostic tests that run when you turn on your Embedded Computer.

2. Navigate to the Exit menu.
3. Select the Load Optimized Defaults option, or you may press <F3>.
4. Select OK to load the default BIOS values.

3

Upgrading your Embedded Computer

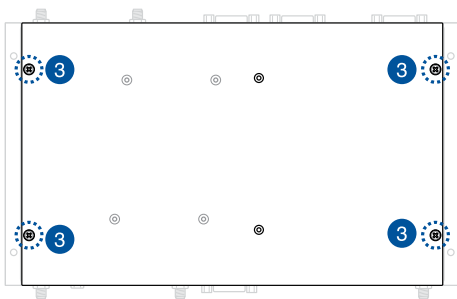
IMPORTANT!

- Ensure that your hands are dry before proceeding with the rest of the installation process. Before installing any of the features in this guide, use a grounded wrist strap or touch a safely grounded object or metal object to avoid damaging them due to static electricity.
 - Turn off the power of your Embedded Computer, and allow it to cool for at least 10 minutes before performing any installation/uninstallation process.
-

NOTE: The illustrations in this section are for reference only. The slots may vary depending on model.

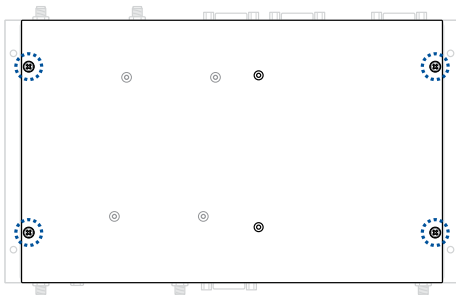
3.1 Removing the bottom cover

1. Turn off your Embedded Computer then disconnect all cables and peripherals.
2. Place the Embedded Computer on a flat stable surface, with its top side facing down.
3. Remove the four (4) rubber feet screws from the bottom cover.
4. Remove the bottom cover and place it aside.



3.2 Replacing the bottom cover

1. Align the bottom cover with the screw holes, then replace the bottom cover onto the Embedded Computer.
2. Secure the bottom cover using the four (4) rubber feet screws removed previously.

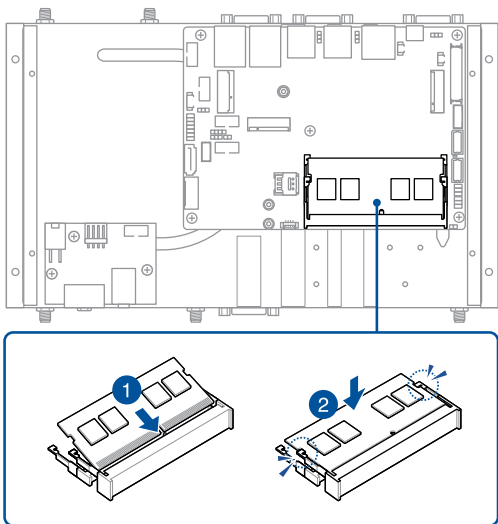


3.3 Installing memory modules

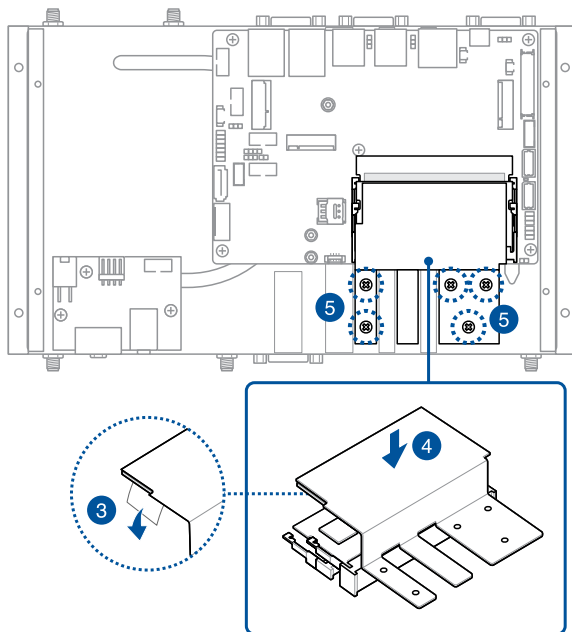
Your Embedded Computer comes with two (2) SO-DIMM slots that allow you to install DDR5 SO-DIMMs. If you are installing only one memory module, we recommend that you install it in the **SODIMM_B** (top) slot.

3.3.1 Installing one memory module

1. Align and insert the memory module into the **SODIMM_B** (top) slot.
2. Press down on the module until it is securely seated in place.

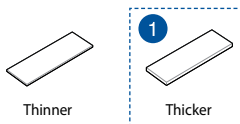


3. Remove the translucent blue film from thermal pad on the bundled copper heat spreader.
4. Align and position the heat spreader as shown in the illustration, making sure it properly covers all the memory chipsets and controllers on the second memory module.
5. Secure the heat spreader to the chassis using five (5) screws.

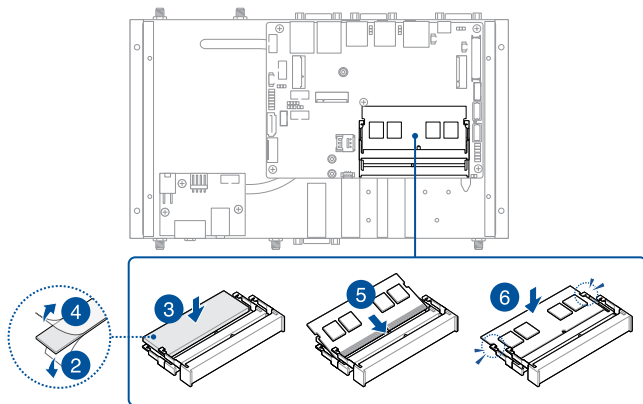


3.3.2 Installing two memory modules

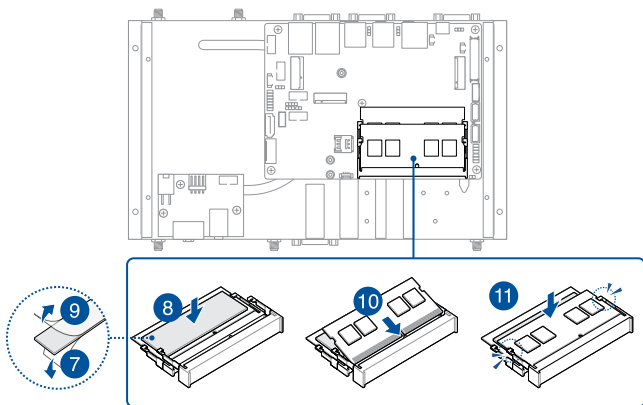
1. Identify the thicker of the two (2) bundled thermal pads.



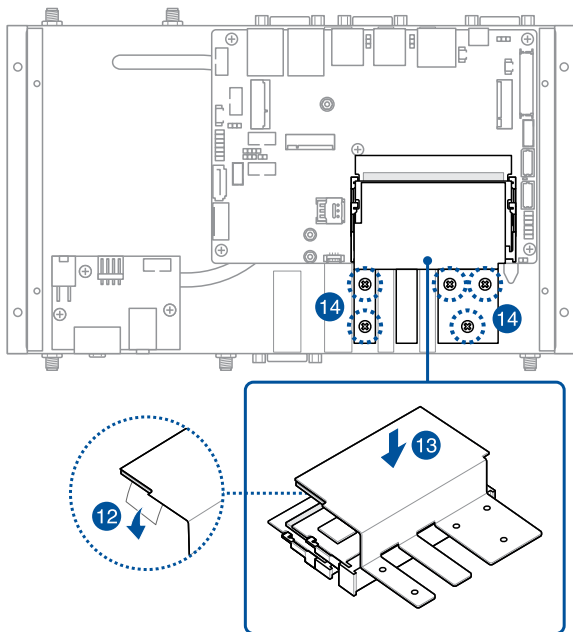
2. Remove the clear film from the thicker thermal pad.
3. Align and position the thermal pad on the motherboard as shown in the illustration on the next page, and apply sufficient pressure to ensure a secure bond.
4. Remove the translucent blue film from the thermal pad.
5. Align and insert the memory module into the **SODIMM_A** slot.
6. Press down on the module until it is securely seated in place.



7. Remove the clear film from the thinner thermal pad.
8. Align and position the thermal pad on the first memory module, making sure the thermal pad properly covers all the memory chipsets and controllers, and then apply sufficient pressure to ensure a secure bond.
9. Remove the translucent blue film from the thermal pad.
10. Align and insert the memory module into the **SODIMM_B** slot.
11. Press down on the module until it is securely seated in place.

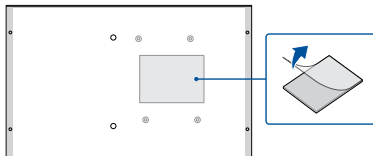


12. Remove the translucent blue film from thermal pad on the bundled copper heat spreader.
13. Align and position the heat spreader as shown in the illustration, making sure it properly covers all the memory chipsets and controllers on the second memory module.
14. Secure the heat spreader to the chassis using five (5) screws.



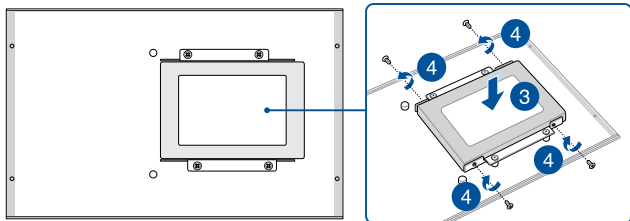
3.4 Installing a 2.5" storage device

1. Remove the plastic film on the thermal pad located on the bottom cover.

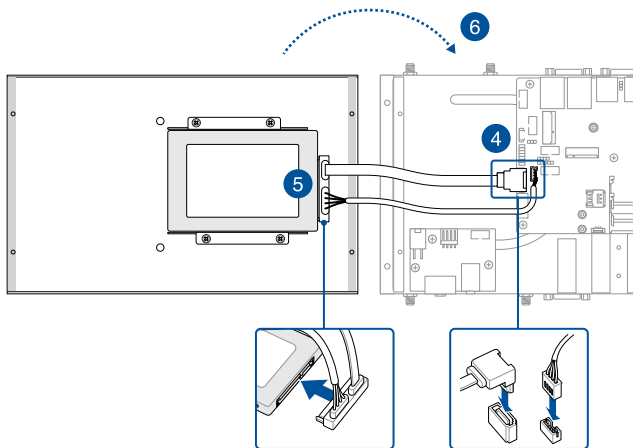


2. Prepare your 2.5" storage device, then align it with the mounting brackets on the bottom cover of your Embedded Computer.
3. Insert your storage device between the mounting brackets.
4. Secure the storage device to the mounting brackets using four (4) screws.

IMPORTANT! This device only supports 7mm 2.5" HDD or SSD.



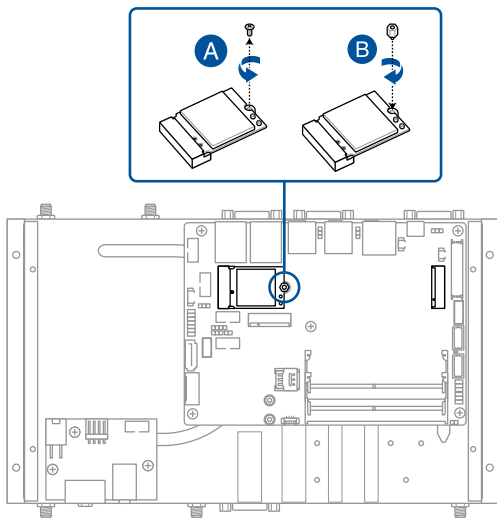
4. Connect the storage device cable to the storage device.
5. Connect the storage device cable to the **SATA** and **SATA_PWR** connectors on the motherboard.
6. Replace the bottom cover, then secure the bottom cover using the four (4) screws removed previously.
7. Replace the four (4) rubber feet screws removed previously.



3.5 Installing an M.2 SSD

1. (Optional) If a Wi-Fi module is installed, remove the screw holding it in place (A), replace it with a standoff (B), and skip to step 3.

NOTE: We recommend using a PH1/sleeve screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the standoff.

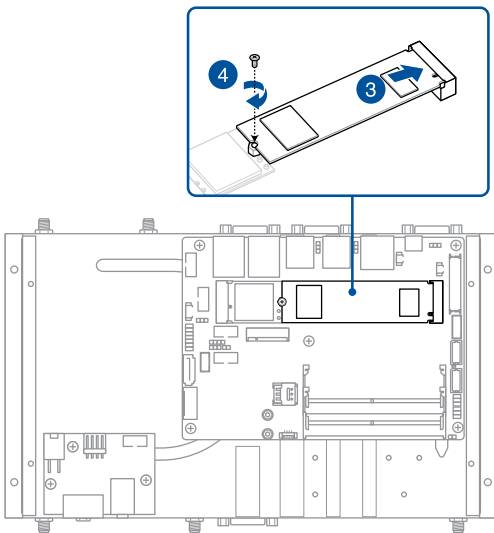


2. (Optional) Replace the standoff if it was removed.

NOTE: We recommend using a PH1/sleeve screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the standoff.

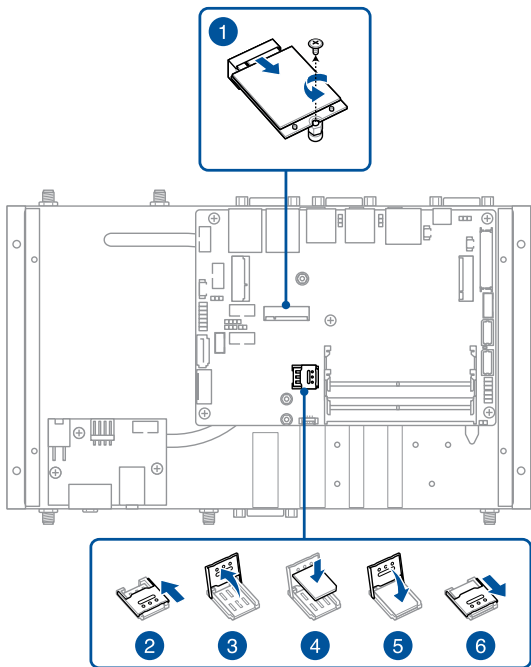
3. Align and insert the M.2 SSD into its slot inside the Embedded Computer.
4. Gently push down the M.2 SSD on top of the standoff and fasten it using a screw.

NOTE: We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.



3.6 Installing a nano SIM card

1. (Optional) Remove the M.2 module from the M.2 (B-key) slot, if one is installed, by removing the screw securing the module, then removing the M.2 module.
2. Push the nano SIM cover in the direction away from the SO-DIMM slots.
3. Lift the nano SIM cover.
4. Place the nano SIM into the nano SIM slot.
5. Replace the nano SIM cover.
6. Push the nano SIM cover towards the SO-DIMM slots to secure the nano SIM card.



3.7 Installing a Wi-Fi module to the M.2 (E-key) slot

WARNING! RF modules are intended for OEM or host integrators only. For availability of system level RF certification, check with your OEM integrator.

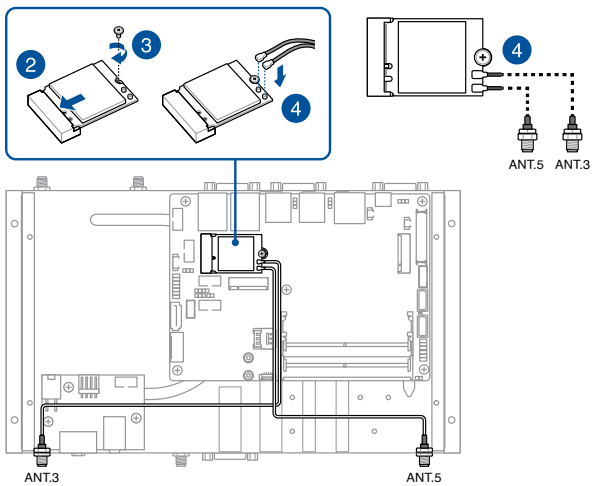
1. Remove the M.2 screw.
 2. Align and insert the Wi-Fi module into the M.2 slot inside the Embedded Computer.
 3. Gently push down the Wi-Fi module on top of the standoff, and then fasten it using the previously removed screw.
-

NOTE: We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.

4. (Optional) Connect the RF cables from the antennas to your Wi-Fi module. Make sure that the correct cable is attached to each of the connectors by referring to the illustration on the next page.
-

NOTE:

- Please refer to the **Installing antennas** section for more information on installing the antennas.
 - Connecting antennas to your Wi-Fi module may strengthen the wireless signal.
 - A soft clicking sound indicates that the antenna has been securely attached on the Wi-Fi module.
-



3.8 Installing a cellular network module to the M.2 (B-key) slot

Your Embedded Computer comes with an M.2 (B-key) slot that allows you to install a B-key (PCIe x1/USB2.0, type 3042/3052/2242) M.2 device, such as a 4G LTE or 5G NR module.

WARNING! RF modules are intended for OEM or host integrators only. For availability of system level RF certification, check with your OEM integrator.

To install a 4G LTE module:

1. Remove the screw from the M.2 standoff.
2. Align and insert the 4G LTE module into the slot.
3. Press down, and then secure it in place using the screw previously removed.

NOTE: We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.

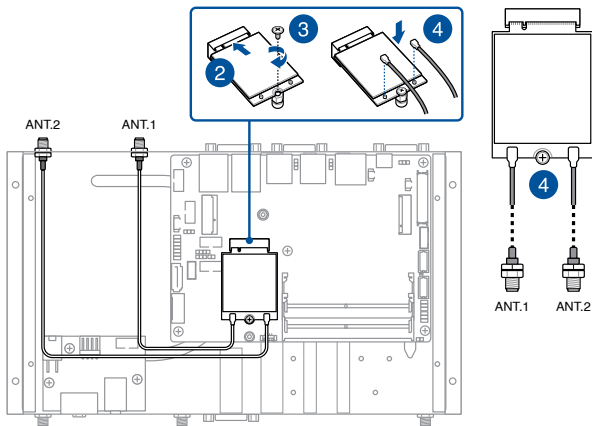
4. (Optional) Connect the RF cables from the antennas to your 4G LTE module. Make that the correct cable is attached to each of the connectors by following chart on the next page.

NOTE:

- To enable the hot-plug function of your 4G LTE module, click the **weston-terminal** icon in the upper left corner of your screen, and type the first command below when prompted:

```
mm_cli sim-detect 1    (enable hot-plug function)
mm_cli sim-detect 0    (disable hot-plug function)
mm_cli sim-detect       (display current setting)
```

- Refer to **Installing antennas** for more information on installing the antennas.
 - Connecting antennas to your 4G LTE module may strengthen the signal.
 - A soft clicking sound indicates that the antenna has been securely attached on the 4G LTE module.
-



To install a 5G NR module:

1. Remove the screw from the M.2 standoff.
 2. Align and insert the 5G NR module into the slot.
 3. Press down, and then secure it in place using the screw previously removed.
-

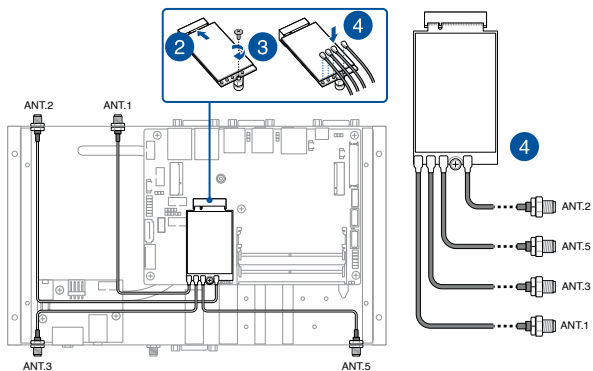
NOTE: We recommend using a PH1 screwdriver with a torque of 2.0 ± 0.2 kgf-cm when tightening the screw.

4. (Optional) Connect the RF cables from the antennas to your 5G NR module. Make that the correct cable is attached to each of the connectors by following chart on the next page.
-

NOTE:

- To enable the hot-plug function of your 5G NR module, click the **weston-terminal** icon in the upper left corner of your screen, and type the first command below when prompted:

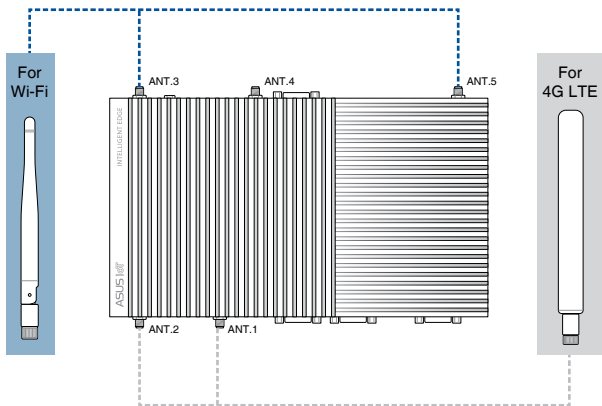

```
mm_cli sim-detect 1    (enable hot-plug function)
mm_cli sim-detect 0    (disable hot-plug function)
mm_cli sim-detect      (display current setting)
```
 - Refer to **Installing antennas** for more information on installing the antennas.
 - Connecting antennas to your 5G NR module may strengthen the signal.
 - A soft clicking sound indicates that the antenna has been securely attached on the 5G NR module.
-



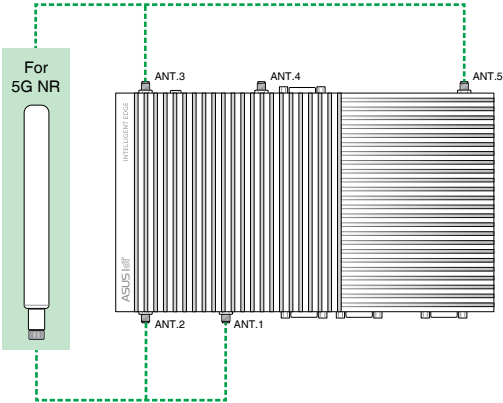
3.9 Installing antennas (optional)

You may install antennas to the five (5) antenna jacks located on the front and rear panels. The installed antennas can be connected to a 4G LTE module installed in the M.2 (B-key) slot and a Wi-Fi module installed in the M.2 (E-key) Wi-Fi slot or to a 5G NR module installed in the M.2 (B-key) slot.

For 4G LTE module with Wi-Fi module



For 5G NR module



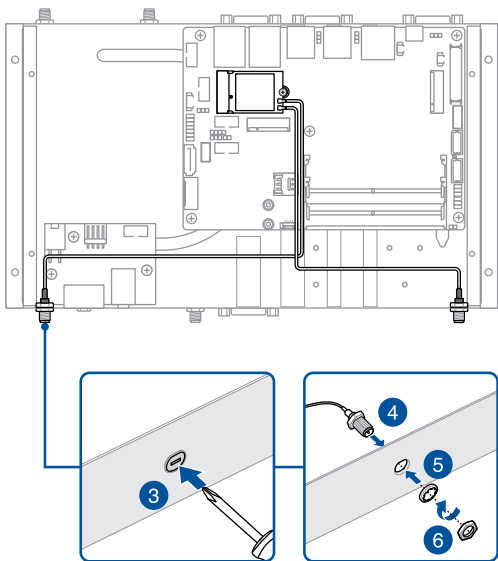
To install an antenna:

NOTE: If your Embedded Computer came pre-installed with Wi-Fi module antenna jacks, skip to step 9.

1. Remove the bottom cover. Refer to **Removing the bottom cover** for details.
 2. Prepare the RF connector and cable.
 3. If the metal cover of the punch-out port is still intact or if there is a rubber cap covering the antenna hole, remove it.
-

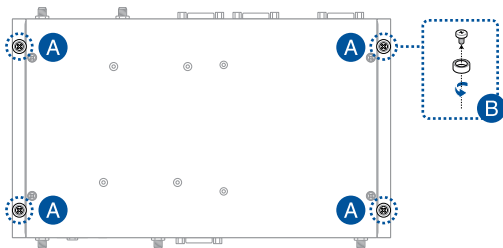
WARNING! Take extra care when removing the metal cover. Use tools such as a screw driver to remove the metal cover to avoid physical injury.

4. Insert the antenna jack end of the RF connector and cable into the antenna hole from within the chassis outwards.
5. Insert the bundled O-ring over the antenna jack.
6. Secure the antenna jack using one of the bundled hex screws.
7. Connect the other end of the RF connector and cable to your Wi-Fi module (refer to **Installing a Wi-Fi module to the M.2 (E-key) slot** for details) or to your WWAN card (refer to **Installing a cellular network module to the M.2 (B-key) slot** for details).
8. Replace the bottom cover. Refer to **Replacing the bottom cover** for details.
9. Screw the external Wi-Fi antennas onto their corresponding antenna jacks on the front and rear panels by turning them in a clockwise direction.
10. Position the antennas for optimal signal reception.

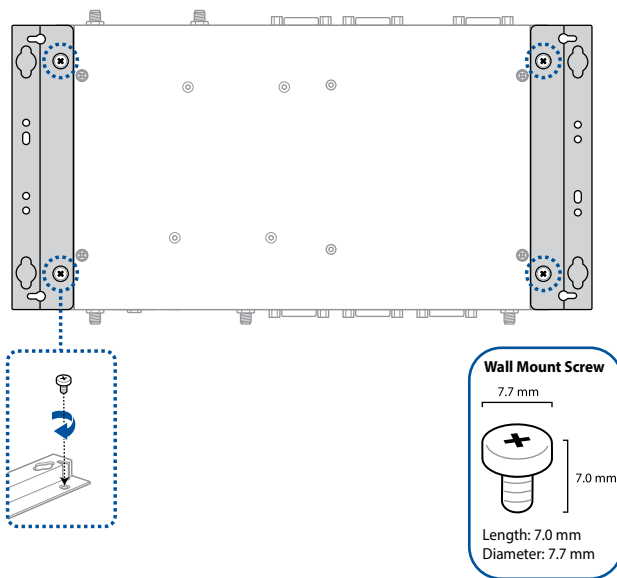


3.10 Installing wall mount brackets

1. Remove the four (4) rubber feet screws (A), and then remove the rubber feet from the rubber feet screws (B).



2. Align the wall mount with the rubber feet screw holes (A), and then secure the wall mount brackets to your Embedded Computer using the rubber feet screws removed previously (B).



NOTE: The rubber feet and wall mount screws are the same screws.

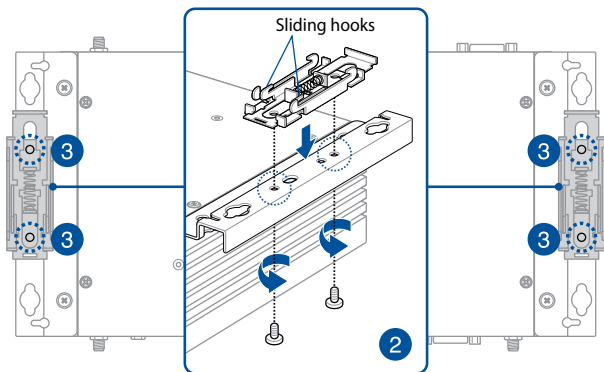
3.11 Installing DIN rail clips (optional)

1. Make sure that the wall mount brackets are already installed. Refer to the section **Installing wall mount brackets** for installation instructions.
2. Align the screw holes on the DIN rail clips to the ones on the wall mount brackets as shown below.

NOTE:

- The wall mount brackets and DIN rail clips are designed to allow the DIN rail clips to be installed as shown or rotated 180° to accommodate your needs. We recommend that you install the clips so that the sliding hooks on them can be hooked onto the top of the DIN rail.
 - Ensure that the orientation of both DIN rail clips are consistent or you will experience difficulty clipping the final assembly to the DIN rail.
-

3. Secure the DIN rail clips to the wall mount brackets using the screws bundled with the DIN rail clips.

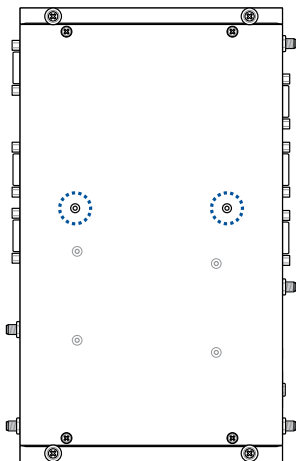


4. Clip the final assembly to a DIN rail by hooking the DIN rail clips to the top of the DIN rail and then pressing down until you hear the clips snap into place.

3.12 Installing the VESA mount (optional)

You may install a VESA mount to your Embedded Computer which allows you to install your Embedded Computer to a VESA mount-compatible device.

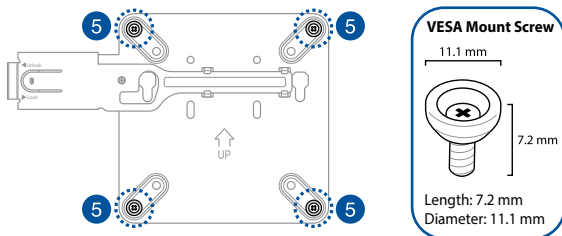
1. Place your Embedded Computer upside down on a flat and stable surface.
2. Attach the two (2) bundled 12mm screws into the screw holes at the bottom of your Embedded Computer.



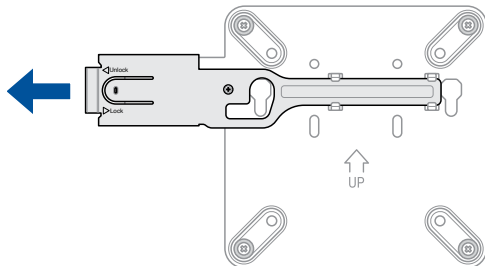
3. Remove the screw hole covers at the back of your VESA mount-compatible device, if any.

4. With the arrow on the VESA mounting plate pointing upward, align its screw holes to the screw holes of the VESA mount-compatible device.
5. Secure the VESA mounting plate to the VESA mount-compatible device using the bundled screws.

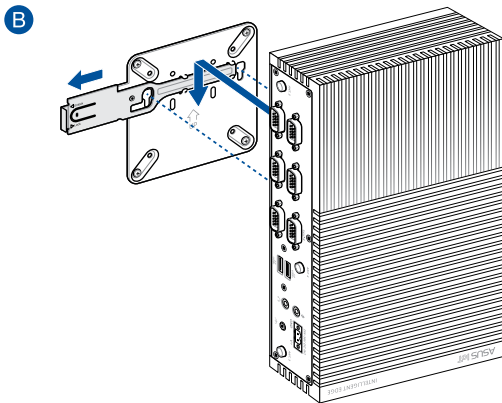
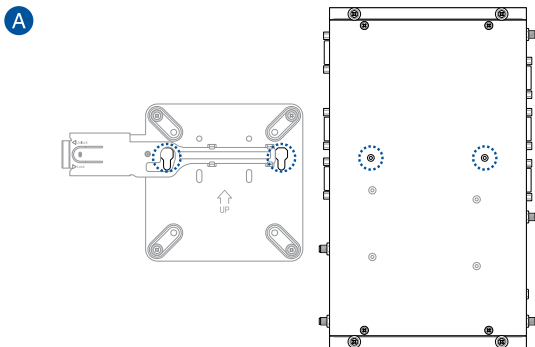
WARNING! Do not overtighten the screws as it may cause damage to your VESA mount-compatible device.



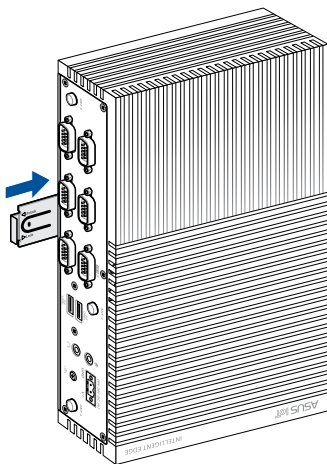
6. Pull the metal lock on the VESA mounting plate outwards.



7. Position the Embedded Computer and insert the screws attached on the Embedded Computer to the mounting holes of the VESA mounting plate (A), then gently push the Embedded Computer down as shown in the illustration to secure it in place (B).



8. Push the metal lock back towards the Embedded Computer until it securely snaps in place.



[illegible]

4

Watchdog Timer

4.1 Watchdog Timer implementation

There are two watchdog timer implementations designed on this product, the HW and POST watchdog timers. The watchdog timer circuit is in SuperIO and can be controlled by a hardware jumper and BIOS setup menu through the system BIOS for different boot phases.

Please refer to the table below for the different implementations of the Watchdog Timer.

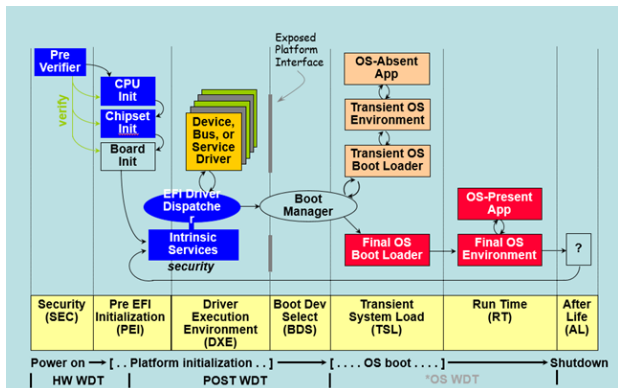
Watchdog timer	Implementation	Default Timeout
HW Watchdog Timer	This Watchdog Timer can prevent the system from failing before BIOS takeover. After the system is powered on, the watchdog timer will start automatically through the jumper setting.	6 seconds.
	NOTE: - Refer to the HW WDT enable jumper in the section Motherboard Overview for more information. - The default setting for this jumper is set to HW WDT enabled with a jumper cap attached.	

(continued on the next page)

Watchdog timer	Implementation	Default Timeout
POST Watchdog Timer	This Watchdog Timer is for recovering the system from crashes during BIOS takeover to OS. After system BIOS takeover, the BIOS will stop the HW watchdog timer and start the POST watchdog timer on the same hardware watchdog circuit. NOTE: The default setting for the BIOS item is set to enabled.	The timeout value is determined by the BIOS settings.
*OS Watchdog Timer	No implementation. User needs to write software in OS to keep updating the watchdog timer to prevent it from timing out. The application is executed on payload. NOTE: Please refer to the section Watchdog Timer Programming for more information.	

4.2 Watchdog Timer flowchart

Please refer to the Watchdog Timer initialization flowchart below:



4.3 Watchdog Timer Programming

Please refer to the pseudo code for the NCT6116D watchdog timer programming below:

SIO_INDEX_PORT is 0x2E

SIO_DATA_PORT is 0x2F

1. Set WDT Time Unit

```
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO
```

```
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO
```

```
Outportb(SIO_INDEX_PORT, 0x07);
```

```
Outportb(SIO_DATA_PORT, 0x08);
```

```
Outportb(SIO_INDEX_PORT, 0xF0);
```

```
val = Inportb(SIO_DATA_PORT) // Read current WDT setting
```

```
val = val | 0x08; // minute mode, val = val & 0xF7 if second mode
```

```
Outportb(SIO_INDEX_PORT, 0xF0);
```

```
Outportb(SIO_DATA_PORT, val); // Write back WDT setting
```

```
Outportb(SIO_INDEX_PORT, 0xAA); // Lock SIO
```

2. Set WDT Time

```
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO

Outportb(SIO_INDEX_PORT, 0x07);
Outportb(SIO_DATA_PORT, 0x08);
Outportb(SIO_INDEX_PORT, 0xF1);
Outportb(SIO_DATA_PORT, Time); // Write WDT time, value 1 to 255

Outportb(SIO_INDEX_PORT, 0xAA); // Lock SIO
```

3. Enable WDT

```
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO

Outportb(SIO_INDEX_PORT, 0x07);
Outportb(SIO_DATA_PORT, 0x08);
Outportb(SIO_INDEX_PORT, 0x30);
val = Inportb(SIO_DATA_PORT) // Read current WDT status

val = val | 0x01; // Enable WDT Timer
Outportb(SIO_INDEX_PORT, 0x30);
Outportb(SIO_DATA_PORT, val); // Write back WDT status

Outportb(SIO_INDEX_PORT, 0xAA); // Lock SIO
```

4. Disable WDT

```
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO
Outportb(SIO_INDEX_PORT, 0x87); // Unlock SIO

Outportb(SIO_INDEX_PORT, 0x07);
Outportb(SIO_DATA_PORT, 0x08);
Outportb(SIO_INDEX_PORT, 0xF1);
Outportb(SIO_DATA_PORT, 0x00); // Clear WDT time, it means WDT Time-
    Out disable

Outportb(SIO_INDEX_PORT, 0x30);

val = Inportb(SIO_DATA_PORT) // Read current WDT status
val = val & 0xFE; // Disable WDT Timer
Outportb(SIO_INDEX_PORT, 0x30);
Outportb(SIO_DATA_PORT, val); // Write back WDT status

Outportb(SIO_INDEX_PORT, 0xAA); // Lock SIO
```

[illegible]

Appendix

Safety information

Your Embedded Computer is designed and tested to meet the latest standards of safety for information technology equipment. However, to ensure your safety, it is important that you read the following safety instructions.

Setting up your system

- Read and follow all instructions in the documentation before you operate your system.
- Do not use this product near water or a heated source.
- Set up the system on a stable surface.
- If you use an extension cord, make sure that the total ampere rating of the devices plugged into the extension cord does not exceed its ampere rating.
- This equipment should be installed and operated with a minimum distance of 20 cm between the radiator and your body.
- This device shall not be connected to an Ethernet network with outside plant routing.

Care during use

- Do not walk on the power cord or allow anything to rest on it.
- Do not spill water or any other liquids on your system.
- When the system is turned off, a small amount of electrical current still flows. Always unplug the power cord from the power outlets before cleaning the system.
- Use this product with care when operating at full load, as the product, especially the outer casing, may reach elevated temperatures.
- If you encounter the following technical problems with the product, unplug the power cord and contact a qualified service technician or your retailer.
 - The power cord or plug is damaged.
 - Liquid has been spilled into the system.
 - The system does not function properly even if you follow the operating instructions.
 - The system was dropped or the cabinet is damaged.
 - The system performance changes.

Safety Precautions

Accessories that came with this product have been designed and verified for the use in connection with this product. Never use accessories for other products to prevent the risk of electric shock or fire.

Lithium-Metal Battery Warning

CAUTION: Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

NO DISASSEMBLY

The warranty does not apply to the products that have been disassembled by users

Regulatory notices

COATING NOTICE

IMPORTANT! To provide electrical insulation and maintain electrical safety, a coating is applied to insulate the device except on the areas where the I/O ports are located.

Federal Communications Commission Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference, and
- This device must accept any interference received including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

IMPORTANT! Outdoor operations in the 5.15~5.25 GHz band is prohibited. This device has no Ad-hoc capability for 5250~5350 and 5470~5725 MHz.

CAUTION! Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

ISED Radiation Exposure Statement for Canada

This equipment complies with ISED radiation exposure limits set forth for an uncontrolled environment. To maintain compliance with ISED RF exposure compliance requirements, please avoid direct contact to the transmitting antenna during transmitting. End users must follow the specific operating instructions for satisfying RF exposure compliance.

Operation is subject to the following two conditions:

- This device may not cause interference and
- This device must accept any interference, including interference that may cause undesired operation of the device.

Compliance Statement of Innovation, Science and Economic Development Canada (ISED)

This device complies with Innovation, Science and Economic Development Canada licence exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

CAN ICES-003(B)/NMB-003(B)

Déclaration de conformité de Innovation, Sciences et Développement économique Canada (ISED)

Le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

CAN ICES-003(B)/NMB-003(B)

RF Module Warning Statement

RF modules are intended for OEM or host integrators only. For availability of system level RF certification, check with your OEM integrator.

Declaration of compliance for product environmental regulation

ASUS follows the green design concept to design and manufacture our products, and makes sure that each stage of the product life cycle of ASUS product is in line with global environmental regulations. In addition, ASUS disclose the relevant information based on regulation requirements.

Please refer to <https://esg.asus.com/Compliance.htm> for information disclosure based on regulation requirements ASUS is complied with.

EU REACH and Article 33

Complying with the REACH (Registration, Evaluation, Authorization, and Restriction of Chemicals) regulatory framework, we publish the chemical substances in our products at ASUS REACH website at <https://esg.asus.com/Compliance.htm>

EU RoHS

This product complies with the EU RoHS Directive. For more details, see <https://esg.asus.com/Compliance.htm>

Japan JIS-C-0950 Material Declarations

Information on Japan RoHS (JIS-C-0950) chemical disclosures is available on <https://esg.asus.com/Compliance.htm>

India RoHS

This product complies with the “India E-Waste (Management) Rules, 2016” and prohibits use of lead, mercury, hexavalent chromium, polybrominated biphenyls (PBBs) and polybrominated diphenyl ethers (PBDEs) in concentrations exceeding 0.1% by weight in homogenous materials and 0.01% by weight in homogenous materials for cadmium, except for the exemptions listed in Schedule II of the Rule.

Vietnam RoHS

ASUS products sold in Vietnam, on or after September 23, 2011, meet the requirements of the Vietnam Circular 30/2011/TT-BCT.

Các sản phẩm ASUS bán tại Việt Nam, vào ngày 23 tháng 9 năm 2011 trở về sau, đều phải đáp ứng các yêu cầu của Thông tư 30/2011/TT-BCT của Việt Nam.

Türkiye RoHS

AEEE Yönetmeliğine Uygundur

ASUS Recycling/Takeback Services

ASUS recycling and takeback programs come from our commitment to the highest standards for protecting our environment. We believe in providing solutions for you to be able to responsibly recycle our products, batteries, other components as well as the packaging materials. Please go to <https://esg.asus.com/en/Takeback.htm> for detailed recycling information in different regions.

Ecodesign Directive

The European Union announced a framework for the setting of ecodesign requirements for energy-related products (2009/125/EC). Specific implementing measures are aimed at improving environmental performance of specific products or across multiple product types. ASUS provides product information at <https://esg.asus.com/Compliance.htm>.

低功率電波輻射性電機管理辦法

第十二條：經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。

第十四條：低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。

Taiwan NCC Warning Statement

Article 12: Without permission, any company, firm or user shall not alter the frequency, increase the power, or change the characteristic and functions of the original design of the certified lower power frequency electric machinery.

Article 14: The application of lower power frequency electric machineries shall not affect the navigation safety nor interfere alegal communication, if an interference is found, the service will be suspended until improvement is made and the interference no longer exists.

「產品之限用物質含有情況」之相關資訊，請參考下表：
Taiwan Declaration of Restricted Substances Marking

單元 (Unit)	限用物質及其化學符號 (Restricted substances and its chemical symbols)					
	鉛 Lead (Pb)	汞 Mercury (Hg)	鎘 Cadium (Cd)	六價鉻 Hexavalent chromium (Cr ⁺⁶)	多溴聯苯 Polybrominated biphenyls (PBB)	多溴二苯醚 Polybrominated diphenyls ethers (PBDE)
印刷電路板 及電子組件 PCB	—	○	○	○	○	○
外殼 Chassis	—	○	○	○	○	○
硬碟 Disk drive	—	○	○	○	○	○
散熱設備 Thermal solutions	—	○	○	○	○	○
其他及其 配件 (線材等) Accessories (e.g., cables)	—	○	○	○	○	○
備考 1. “○” 係指該項限用物質之百分比含量未超出百分比含量基準值。 備考 2. “—” 係指該項限用物質為排除項目。 Note 1 “○” indicates that the percentage content of the restricted substance does not exceed the percentage of reference value of presence. Note 2 The “—” indicates that the restricted substance corresponds to the exemption.						

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